



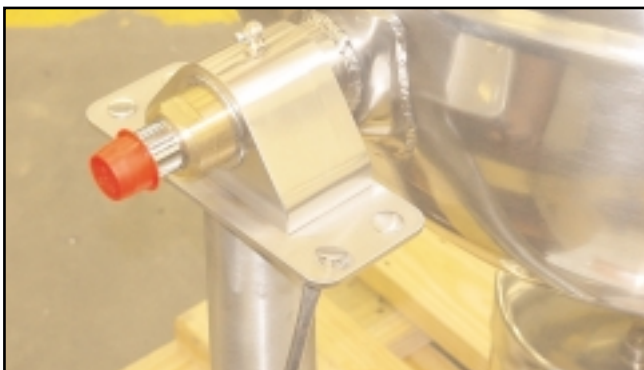
Rev. A
Revised 12/03
Part Number 146551

INSTALLATION INSTRUCTIONS

HINGED COVER KIT
For Models
D & DL



DL Model Shown



1. Remove hole plug caps using a flat-blade screwdriver.



2. Align holes in riser bracket with holes in trunnion pad.

NOTE: Apply Loctite® to all threaded fasteners during assembly.



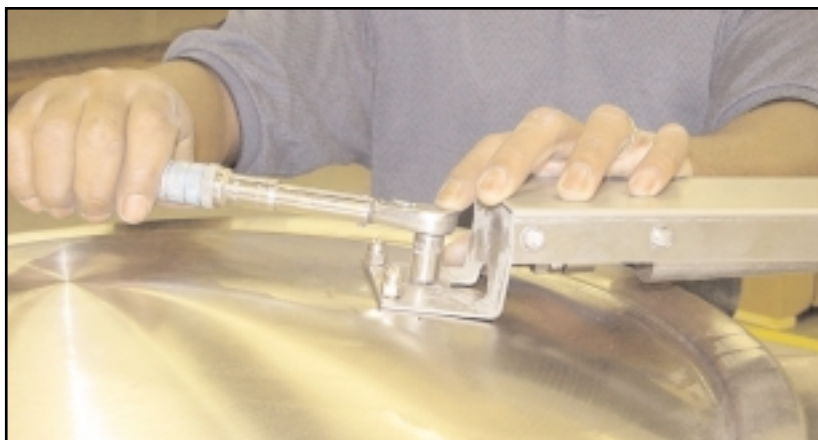
3. Install mounting bolts, lock washers and nuts to secure. Tighten to 20 ft.-lb. torque with a 3/8" opened or socket wrench.



4. Align studs on actuator assembly to holes in riser bracket.



5. Attach fender washer and nuts, but do not tighten.



6. Assemble actuator assembly to rear 3 dome cover studs and secure using dome nuts. Tighten to 20 in.-lb. torque with a 1/4" open end or socket wrench.



7. Lower cover over kettle and adjust mounting bracket as required to align. Tighten the four nuts below the actuator assembly to 10 ft.-lb. with a 1/4" open end or socket wrench.



8. Apply Loctite® to the cover studs.



9. Install handle spacers over front two dome cover studs.



10. Attach handle over spacers and secure with dome nuts.



11. Tighten nuts to 20 in.-lb. with a 1/4" open end or socket wrench.



12. Adjust tension in actuator assembly by turning adjusting nuts. Use two 3/4" open end wrenches.



13. Completed assembly should look like the photo above.

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