



**Henny Penny
Open Fryer-Electric
Model OFE-291**

TECHNICAL MANUAL

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SECTION 1. TROUBLESHOOTING

1-1. INTRODUCTION

This section provides troubleshooting information in the form of an easy to read table.

If a problem occurs during the first operation of a new fryer, recheck the installation per the Installation Section of this manual.

Before troubleshooting, always recheck the operation procedures per Section 3 of this manual.

1-2. SAFETY

Where information is of particular importance or safety related, the words DANGER, WARNING, CAUTION, and NOTICE are used. Their usage is described below.



SAFETY ALERT SYMBOL is used with DANGER, WARNING, or CAUTION which indicates a personal injury type hazard.



NOTICE is used to highlight especially important information.



CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.



CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



DANGER INDICATES AN IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.

1-3. TROUBLESHOOTING

To isolate a malfunction, proceed as follows:

1. Clearly define the problem (or symptom) and when it occurs.
2. Locate the problem in the Troubleshooting table.
3. Review all possible causes. Then, one-at-a-time work through the list of corrections until the problem is solved.
4. Refer to the maintenance procedures in the Maintenance Section to safely and properly make the checkout and repair needed.



If maintenance procedures are not followed correctly, injuries and/or property damage could result.

Problem	Cause	Correction
COOKING SECTION		
Product color not correct: A. Too dark	<ul style="list-style-type: none"> • Temperature too high • Faulty temperature probe • Shortening too old • Shortening too dark • Breeding product too far in advance 	<ul style="list-style-type: none"> • Check temperature setting in the program mode; see Programming Section in Operator's Manual • Remove and replace temperature probe • Change shortening • Filter shortening • Change shortening • Bread product closer to actual frying period
B. Too light	<ul style="list-style-type: none"> • Temperature too low • Fryer incorrect preheat • Slow fryer heat-up/recovery • Wrong cook button pushed. 	<ul style="list-style-type: none"> • Check temperature setting • Remove and replace temperature probe • Allow proper preheat time • Faulty element • Be sure to select the correct product to be cooked
C. Product greasy	<ul style="list-style-type: none"> • Shortening old • Temperature too low • Faulty temperature probe • Frypot overloaded • Product not removed from frypot immediately after end of cycle 	<ul style="list-style-type: none"> • Replace shortening • Check temperature setting • Temperature not recovered when product was dropped in frypot • Remove and replace defective temperature probe • Reduce cooking load • Remove product from frypot immediately after end of cycle

Problem	Cause	Correction
COOKING SECTION (Continued)		
D. Spotted product	<ul style="list-style-type: none"> • Improper separation of the product • Breeding not uniform on the product • Burned breeding particles on product • Product sticking together 	<ul style="list-style-type: none"> • Load product into racks properly • Sift breeding regularly • Separate product during breeding • Filter the shortening more frequently • Separate product prior to pressure cooking
E. Dryness of product	<ul style="list-style-type: none"> • Moisture loss prior to cooking • Overcooking the product • Wrong cook button pushed 	<ul style="list-style-type: none"> • Use fresh products • Reduce cooking time • Reduce cooking temperature • Be sure to select the correct product to be cooked
Product flavor (taste):		
A. Salty taste	<ul style="list-style-type: none"> • Breeding mixture is too salty • Incorrect choice of breeding 	<ul style="list-style-type: none"> • Sift breeding after each use • Incorrect breeding mixture • Discard old breeding • Use breeding designed for the desired product
B. Burned taste	<ul style="list-style-type: none"> • Burned shortening favor • Frypot not properly cleaned 	<ul style="list-style-type: none"> • Replace shortening • Drain and clean frypot
C. Bland taste	<ul style="list-style-type: none"> • Raw product not fresh • Breeding mixture incorrect for product (spice content too low) • Cooking temperature too high (spice flavors lost) 	<ul style="list-style-type: none"> • Use fresh raw product • Use breeding designed for desired product • Check temperature

Problem	Cause	Correction
COOKING SECTION (Continued)		
D. Rancid taste	<ul style="list-style-type: none"> • Shortening too old • Infrequent filtering • Non-compatible products cooked within the same • Raw product not fresh 	<ul style="list-style-type: none"> • Replace shortening, and follow recommended care and use of shortening • Replace shortening and follow recommended care and use of shortening • Replace shortening • Use compatible products, shortening, - and follow recommended care and use of shortening • Use fresh product
General:		
A. Meat separation from bone	<ul style="list-style-type: none"> • Incorrect meat cut procedures • Overcooking • Product not fresh 	<ul style="list-style-type: none"> • Use correct meat cutting • Check cooking time • Use fresh product
B. Bone color not proper	<ul style="list-style-type: none"> • Using frozen product (black bone) • Improper processing of product (black bone) • Product not thoroughly cooked (red bone) 	<ul style="list-style-type: none"> • Use fresh product • Use proper processing procedure for product • Check cooking time • Check cooking temperature
C. Breading falls off	<ul style="list-style-type: none"> • Incorrect breading procedures • Product partially frozen 	<ul style="list-style-type: none"> • Use correct breading procedure • Thoroughly thaw the product, before breading
D. Product sticking together	<ul style="list-style-type: none"> • Product breaded too long prior to cooking • Improper loading procedure • Wrong cook button pushed 	<ul style="list-style-type: none"> • Refer to breading and frying instructions • Properly load product per loading procedures • Be sure to select the correct product to be cooked

Problem	Cause	Correction
POWER SECTION		
With switch in POWER position, the fryer is completely inoperative (NO POWER)	<ul style="list-style-type: none"> • Open circuit 	<ul style="list-style-type: none"> • Check to see that unit is plugged in • Check the breaker or fuse at supply box • Check voltage at wall receptacle • Check MAIN POWER switch; replace if defective • Check cord and plug • Check 15 amp fuses
HEATING OF SHORTENING SECTION		
Shortening will not heat	<ul style="list-style-type: none"> • Blown fuse or tripped • Blown fuse in PC board • Faulty POWER/PUMP switch. • Faulty cord and plug • Faulty drain switch • Faulty PC Board • Faulty high limit control switch • Drain valve open • Possible faulty temperature probe • Faulty contactor 	<ul style="list-style-type: none"> • Reset breaker or replace fuse circuit breaker at supply box or control panel • Replace glass fuse in board • Check POWER/PUMP switch per maintenance section on the POWER/PUMP switch • Check cord and plug • Check power at receptacle • Check drain switch per maintenance section on drain switches • Remove and replace control panel • Check high limit control switch per maintenance section on the high limit • Close drain valve • Replace temperature probe • Check contactor per maintenance section on contactors

Problem	Cause	Correction
HEATING OF SHORTENING SECTION (Continued)		
Heating of shortening too slow	<ul style="list-style-type: none"> • Low or improper voltage • Weak or burnt out element(s) • Points in contactor bad • Wire(s) loose • Burnt or charred wire connection 	<ul style="list-style-type: none"> • Use a meter and check the receptacle against data plate • Check heating element(s) per Heating Elements Section • Check contactor per Heating Contactors Section • Tighten • Replace wire and clean connectors
Shortening overheating	<ul style="list-style-type: none"> • Programming wrong • Faulty PC board • Faulty temperature probe • Check contactor for not opening 	<ul style="list-style-type: none"> • Check temperature setting in the program mode • Remove and replace control panel • Remove and replace temperature probe • Check faulty contactor per Heating Contactors Section

Problem	Cause	Correction
SHORTENING FOAMING/DRAINING SECTION		
Foaming or boiling over of shortening	<ul style="list-style-type: none"> • Water in shortening • Condensation line stopped up • Improper or bad shortening • Improper filtering • Cold zone full of cracklings • Improper rinsing after cleaning the fryer 	<ul style="list-style-type: none"> • At end of a Cook Cycle, drain shortening and clean frypot; add fresh shortening • Remove and clean condensation line • Use recommended shortening • Refer to the procedure covering filtering the shortening • Filter shortening • Clean and neutralize the frypot; rinse with vinegar to remove the alkaline, then rinse with hot water and dry frypot
Shortening will not drain from frypot	<ul style="list-style-type: none"> • Drain valve clogged with crumbs 	<ul style="list-style-type: none"> • Open valve - push cleaning rod through drain opening from inside of frypot
Shortening leaking through drain valve	<ul style="list-style-type: none"> • Obstruction in drain • Faulty drain valve 	<ul style="list-style-type: none"> • Remove obstruction • Replace drain valve

1-4. ERROR CODE TABLE

In the event of a control system failure, the digital display shows an error message. These messages are coded: “E4”, “E5”, “E6”, “E10”, “E15”, “E41”, “E46”, “E47”, “E48”, “E70B” and “E92”. An alarm sounds when an error code is displayed, and to silence this alarm, press any button.

<u>DISPLAY</u>	<u>CAUSE</u>	<u>PANEL BOARD CORRECTION</u>
“E-4”	Control board overheating	Turn switch to OFF position, then turn switch back ON; if display shows “E-4”, the control board is getting too hot; check the louvers on each side of the unit for obstructions; check cooling fan, if present
“E-5”	Shortening overheating	Turn switch to OFF position, then turn switch back to ON; if display shows “E-5”, the heating circuits and temperature probe should be checked
“E-6 A”	Temperature probe open	Turn switch to OFF position, then turn switch back to ON; if display shows “E-6”, have the temperature probe checked
“E-6 B”	Temperature probe shorted	Turn switch to OFF position, then turn switch back to ON; if display shows “E-6” have the temperature probe checked
“E-10”	High limit	Reset the high limit by manually pushing up on the reset button; if high limit does not reset, high limit must be replaced
“E-15”	Drain switch	Close drain, using the drain valve handle; if display still failure shows “E-15”, have the drain microswitch checked

1-4. ERROR CODE TABLE **(Continued)**

DISPLAY	CAUSE	PANEL BOARD CORRECTION
“E-41”, “E-46”	Programming Failure	Turn switch to OFF, then back to ON, if display shows any of the error codes, try to reinitialize the control; if error code persists, have the control board replaced
“E-47”	Analog converter chip or 12 volt supply failure	Turn switch to OFF, then back to ON, if “E-47” persists, have the I/O board, or the PC board replaced; if speaker tones are quiet, probably I/O board failure
“E-48”	Input system error	Have PC board replaced
“E-70 B”	Faulty power switch, or switch wiring; faulty I/O board	Have power switch checked, along with its wiring; have Input/Output board replaced if necessary
“E-92”	24 VAC fuse on I/O board open	Have components, in 24-volt circuit (I.E., hi limit, drain switch) checked for shorts

SECTION 2. MAINTENANCE

2-1. INTRODUCTION

This section provides checkout and replacement procedures, for various parts of the fryer. Before replacing any parts, refer to the Troubleshooting Section to aid you in finding the cause of the malfunction.

2-2. MAINTENANCE HINTS

1. A multimeter will help you to check the electric components.
2. When the manual refers to the circuit being closed, the multimeter should read zero unless otherwise noted.
3. When the manual refers to the circuit being open, the multimeter should read infinity.



Do not move the fryer with hot shortening in the frypot or filter pan. Severe burns can result from splashing hot shortening.

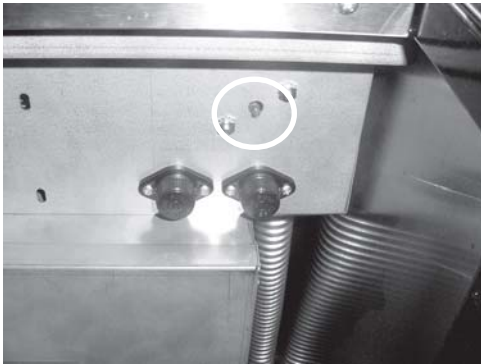
4. Remove weights from the frame to easily access rear of fryer.

2-3. PREVENTIVE MAINTENANCE

To ensure a long life of the fryers and their components, regular maintenance should be performed. Refer to the chart below.

Frequency	Action
Twice Daily	Filter Shortening (See Filtering Instructions Section in Operator's Manual)
Annually	Lubricate Lid Rollers in back of fryer. (See Lubricating Lid Rollers Section)

2-4. HIGH TEMPERATURE LIMIT CONTROL



This high temperature control is a safety, manual reset control, which senses the temperature of the shortening. If the shortening temperature exceeds 425°F (218°C), this switch opens and shuts off the heat to the frypot. When the temperature of the shortening drops to a safe operation limit, manually reset by pressing the red reset button. The red reset button is located under the control panel, in the front of the fryer, to the right of the drain. Once reset, the frypot starts heating.

Checkout

Before replacing a high temperature limit control, check to see that its circuit is closed.

NOTICE

The shortening temperature must be below 380°F (193°C) to accurately perform this check.

1. Remove electrical power supplied to the fryer.

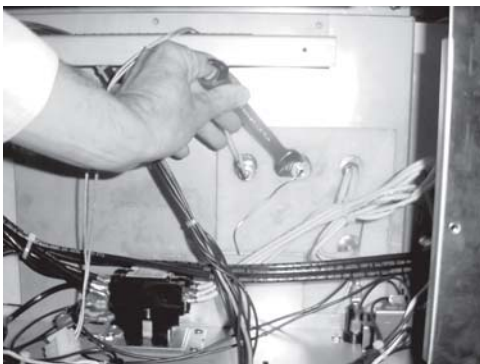
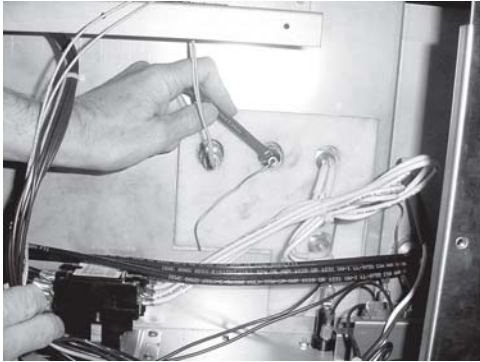


To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

2. Remove the control panel.
3. Remove the two nuts securing the high limit bracket to the unit, and pull the bracket from the unit.
4. Remove the two screws securing the high limit to the bracket, and remove the high limit from the bracket.
5. Remove the two electrical wires from the high temperature limit control.
6. Manually reset the control, then check for continuity between the two terminals after resetting the control. If the circuit is open, replace the control, then continue with this procedure. (If the circuit is closed, the high limit is not defective. Reconnect the two electrical wires.)



2-4. HIGH TEMPERATURE LIMIT CONTROL (Continued)



To avoid electrical shock of property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

Replacement

1. If the tube is broken or cracked, the control will open, shutting off electrical power. The control cannot be reset.
2. Drain shortening from the frypot and discard. A substance in the tube could contaminate the shortening.
3. Remove control panel.
4. Loosen small inside screw nut on capillary tube.
5. Remove capillary bulb from bulb holder inside the frypot.
6. Straighten the capillary tube.
7. Remove larger outside nut that threads into pot wall, and remove defective control from control panel area.
8. Insert new control and replace screws.
9. Uncoil capillary line, starting at capillary tube, and insert through frypot wall.



To avoid electrical shock or other injury, run the capillary line under and away from all electrical power wires and terminals. The tube must never be in such a position where it could accidentally touch the electrical power terminals.

10. Carefully bend the capillary tube as shown in photo and place into bulb brackets.

2-4. HIGH TEMPERATURE LIMIT CONTROL (Continued)

11. Pull excess capillary line from pot and tighten nut into frypot wall.

CAUTION

Be sure capillary bulb of high limit is positioned so it doesn't interfere with the carrier or get damaged when cleaning the frypot.

12. With excess capillary line pulled out, tighten smaller nut.
13. Replace front panel.
14. Refill with shortening.

2-5. FUSE HOLDERS



There are two fuse holders on each model of the electric fryers. To check or change fuse, unscrew black fuse holder cap.



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.



Checking Procedure for Fuse Holders

CONTROL PANEL FUSES 3 Phase

Remove the control panel and pull the wires from the fuse holder terminals. Using a multimeter or continuity light, check across the terminals. The circuit should be closed. If not, replace the fuse (HP# EF02-007) or fuse holder (HP# EF02-006).

2-6. POWER/PUMP SWITCH

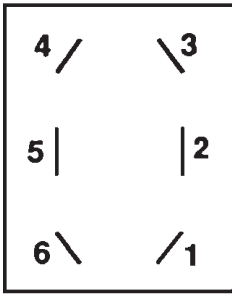
The POWER/PUMP switch is a three way rocker switch with a center OFF position. With the switch in the POWER position the fryer operates. With the switch in the PUMP position the filter pump operates, but the unit will not heat.



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

Checkout

1. Remove control panel.
2. Label and remove wires from the switch.
3. OFF position-should be open circuit anywhere on the switch.
4. Power position. Check from: #5 to #6 closed circuit
#1 to #2 closed circuit
5. Pump position. Check from: #4 to #5 closed circuit
#3 to #2 closed circuit



NOTICE

Check across the jumpers on the wires of the POWER/PUMP switch. These jumpers have resistors and capacitors which may be faulty.

Replacement

1. With control panel removed, and wires off of the switch, push in on tabs on the switch to remove from the panel.
2. Replace with new switch, and reconnect wires to switch following the wiring diagram.
3. Replace the control panel.



2-7. TEMPERATURE PROBE REPLACEMENT

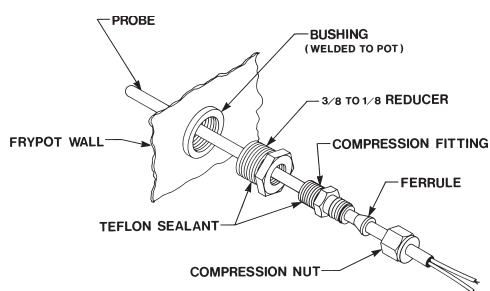
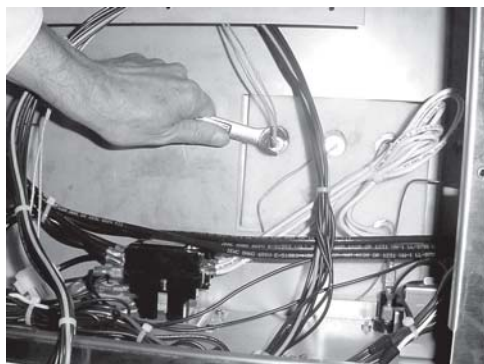


Figure 2-1

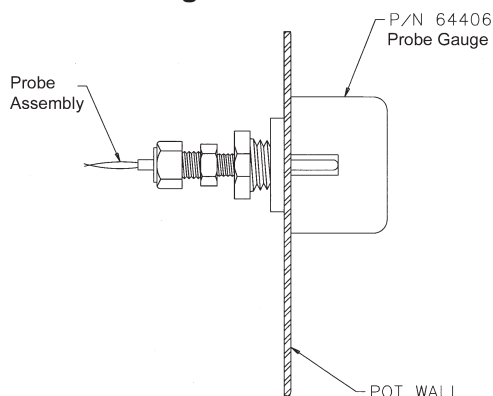


Figure 2-2

Temp. F	Temp. C	Resistance Ohms	Temp. F	Temp. C	Resistance Ohms
50	10.00	1039.02	250	121.11	1464.79
60	15.56	1060.65	260	126.67	1485.71
70	21.11	1082.24	270	132.22	1506.58
80	26.67	1103.80	280	137.78	1527.43
90	32.22	1125.32	290	143.33	1548.23
100	37.78	1146.81	300	148.89	1569.00
110	43.33	1168.26	310	154.44	1589.73
120	48.89	1189.67	320	160.00	1610.43
130	54.44	1211.05	325	162.78	1620.77
140	60.00	1232.39	330	165.56	1631.09
150	65.56	1253.70	340	171.11	1651.72
160	71.11	1274.97	350	176.67	1672.31
170	76.67	1296.20	360	182.22	1692.86
180	82.22	1317.40	365	185.00	1703.13
185	85.00	1327.99	370	187.78	1713.38
190	87.78	1338.57	380	193.33	1733.87
200	93.33	1359.69	390	198.89	1754.31
210	98.89	1380.79	400	204.44	1774.72
212	100.00	1385.00	410	210.00	1795.10
220	104.44	1401.84	420	215.56	1815.44
230	110.00	1422.86	430	221.11	1835.74
240	115.56	1443.85	440	226.67	1856.01

The temperature probe relays the actual shortening temperature to the control. If it becomes disabled, “E06” will show in the display. Also, if the temperature is out of calibration more than 10°F, or 10°C, the temperature probe should be replaced. An Ohm check can be performed also. See chart at end of this section.

1. Remove electrical power supplied to the fryer.



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

2. Drain the shortening from the frypot.
3. Remove the control panel.
4. Using a 1/2" wrench, remove the nut on the compression fitting.
5. Remove the temperature probe from the frypot.
6. Place the nut and new ferrule on the new temperature probe and insert the temperature probe into the compression fitting until it extends one-half (1/2) inch (1.3 cm) into the frypot. Use the temperature probe gauge provided in the temperature probe kit, to ensure proper placement in frypot. See Figures 2-1 and 2-2.
7. Tighten hand tight and then a half turn with wrench.

CAUTION

Excess force will damage temperature probe.

8. Connect new temperature probe to PC board and replace control panel.
9. Replace shortening.
10. Turn power on and check out fryer.

2-8. COMPLETE CONTROL PANEL-HENNY PENNY

Should the control panel become inoperative, follow these instructions for replacing the board.

1. Remove electrical power supplied to the fryer.

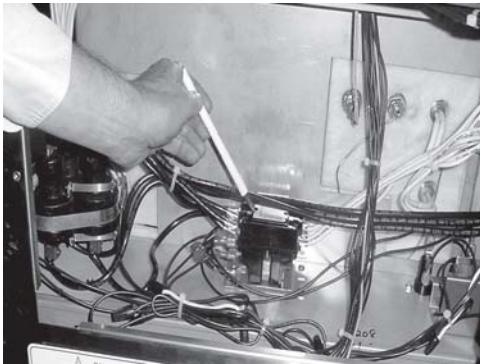


To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

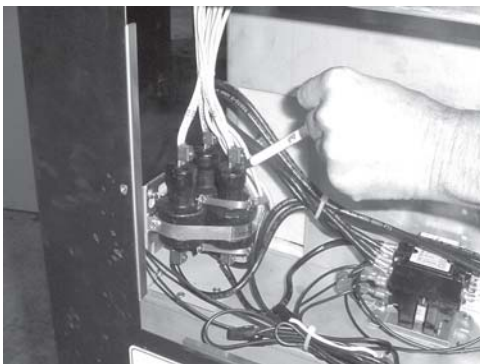


2. Remove the two screws securing the control panel and lift panel up and out
3. Unplug the connectors going to the control board.
4. Install a new control panel.

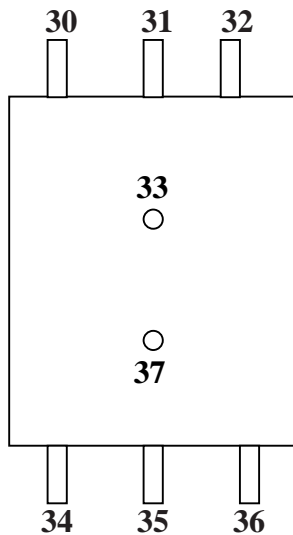
2-9. CONTACTORS



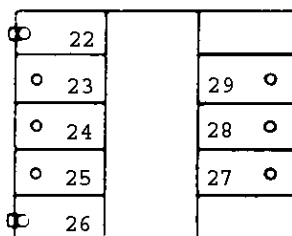
Primary



Heat



Primary Contactor



The electric fryer requires two switching contactors: a primary and a heat contactor. The primary contactor energizes (contacts close) any time the POWER/PUMP switch is in the POWER position, and the temperature of the shortening is below 420° F (215° C). The high limit cuts power at the primary contactor if the temperature of the shortening is above 420° F (215° C). The primary contactor supplies power to one side of the heat contactor.

The heat contactor is controlled by the computer controller. When the controller calls for heat, the heat contactor applies power to one side of the heating elements. When the heat contactor and primary contactor are energized (contacts closed) the electric heating elements heat the shortening.

NOTICE

The photo shows a mercury heat contactor, but CE countries will have an electromechanical heat contactor.

Checkout

1. Remove electrical power supplied to the fryer.



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

2. Remove the control panel.
3. Label and remove wires from contactors and perform a check on both contactors as follows:

Test Points

From 23 to 29
From 24 to 28
From 25 to 27
From 30 to 34
From 31 to 35
From 32 to 36
From 33 to 37
From 22 to 26

Results

open circuit
open circuit
open circuit
open circuit
open circuit
open circuit
ohm reading 1700
ohm reading 415

2-9. CONTACTORS **(Continued)**



To avoid electrical shock, make connections before applying power, take reading, and remove power before removing meter leads. The following checks are performed with the wall circuit breaker closed and the main power switch in the ON position.

4. With power reapplied and in a heat-up mode, check the power going to both contactor coils. This is to be sure power is going to the contactors.

If no voltage is found going into the primary contactor coil, check wiring, high limit, and drain switch. If no voltage at heat contactor coil check wiring and connections at PC board.

Replacement

If either contactor proves defective, replace as follows:



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.



1. Label and remove only those wires directly connected to the contactor being replaced.

Hint: Removing the left side panel may be helpful in replacing the heat contactor.



2. Remove the mounting screws on the base plate of the primary contactor and remove contactor. Proceed to step 5.
3. Remove the screws securing the mercury contactor bracket to the mounting plate and remove bracket and contactor.
4. Remove the screws securing the contactor to the bracket and remove contactor from bracket.
5. Install new contactor in reverse order.
6. Install control panel and reconnect power to the fryer and test for proper operation.

2-10. HEATING ELEMENTS

The electric model fryer uses 2 heating elements.

NOTICE

Heating elements are available in 208, 220/240, 380 and 415 volts. Check the data plate, on the shroud behind the lid, to determine the correct voltage elements.

1. Remove the electrical power supplied to the unit.



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

2. Remove the control panel.

3. Remove both side panels.

4. Remove upper screws and loosen the lower screws, to the front control shroud, and hinge it down. (See photo at left)

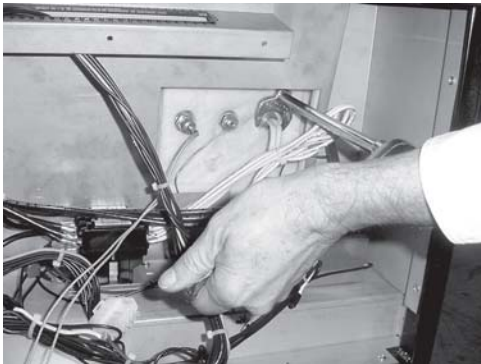


To avoid electrical shock, make connections before applying power, take reading, and remove power before removing meter leads. The following checks are performed with the wall circuit breaker closed and the main power switch in the ON position.

5. Perform an amp check on one heating element at a time with the wires connected to the contactors. The 2 heaters actually have 3 small heating elements on the inside of the outer plate. It is important to check between the correct wires to obtain the accurate amp reading. The wires are labeled for your convenience.

Wires	Power	Voltage	Amperage
L1-L3	8500W	208V	47.8
L3-L2	8500W	208V	47.9
L2-L1	8500W	208V	48.0
L1-L2	8500W	240V	39.4
L3-L2	8500W	240V	40.1
L2-L1	8500W	240V	39.9

2-10. HEATING ELEMENTS **(Continued)**



Replacement

1. Drain the shortening.
2. Remove the high limit bulb holder from the heating element inside the frypot.
3. Disconnect the heating element wires from the contactors. Label each so it can be replaced in the same position on the new element.
4. Remove the heat contactor, as described in Contactors Section, to access the left side element nuts.
5. Loosen the screws on the element spreaders.
6. Slide the element spreaders to the center of the heating element.
7. Using a 7/8" crowfoot, remove the brass nuts and washers which secure the ends of the elements through the frypot wall.
8. Remove the heating elements from the frypot as a group by lifting the far end, and sliding them up and out towards the rear of the frypot.

NOTICE

Always install new rubber O rings (2) when installing heating elements.

9. Install new heating elements with new rubber O-rings mounted on terminal ends, and spreaders loosely mounted in the center of the stacked elements.
10. Replace the heating elements, terminal end first at approximately 45° angle, slipping the terminal ends through the front wall of the frypot.

2-10. HEATING ELEMENTS
(Continued)

10. Replace the brass nuts and washers on the heating element terminals. Tighten the brass nuts to 30 foot lbs of torque.
11. Replace heat contactor.
11. Move the element spreaders from the center of the element, into a position which will spread each element apart evenly on all four sides, and tighten.
12. Replace the high limit bulb holder on the top element, and position the bulb between the top and second element midway from side to side, and tighten screw which holds the bulb in place.
13. Reconnect the wires to the appropriate terminal as labeled when they were removed.
14. Replace the front control shroud and control panel.
15. Replace side panels.
16. Connect the power cord to the wall receptacle or close wall circuit breaker.

CAUTION

Heating elements should never be energized without shortening in the frypot, or damage to elements could result.

2-11. DRAIN MICROSWITCH

Upon pulling out on the drain handle, the microswitch should be activated and the unit will not heat, but when the handle is pushed back, the unit should operate properly. The bracket on the microswitch is slotted so it can be adjusted backward or forward.

1. Remove electrical power supplied to the unit.



To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.



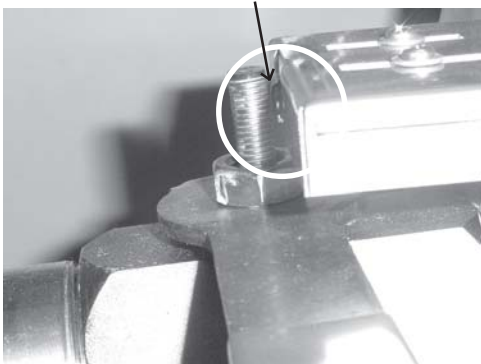
2. The following check should be made to determine if the drain switch is defective.

- a. Remove bracket from the unit.

- b. Remove wires from the switch.

- c. Check for continuity across the two outside terminals on the drain switch. If circuit is open, the drain switch is bad. The circuit should only be opened by pressing on the actuator of the drain switch.

1/8" (4 mm) Gap



3. To replace switch, remove switch from the bracket, and install switch in reverse order.

4. Test to see if drain valve handle actuates the switch. The gap between the drain switch and the shaft should be no more than 1/8" (3 mm).

HINT: Listen for click of switch while pulling drain valve handle.

2-12. DRAIN VALVE AND EXTENSION



The drain valve opens when the drain valve handle is pulled out and drains the shortening out of the pot.

Replacement

1. Using a 3/8" socket, remove the nuts securing the drain switch bracket, and pull the bracket from the studs.
2. Remove the nut securing the drain handle and pull the handle from the drain valve.
3. Using a large adjustable wrench, unscrew the drain valve and extension from the unit.
4. Replace the drain valve and extension.
5. Replace the drain switch bracket.
6. Adjust the microswitch to be no more than 1/8" (3 mm) from the shaft of the drain valve.

HINT: Listen for click of switch while pulling drain valve handle.

2-13. NYLATRON STRIPS REPLACEMENT



1. Raise the lid and remove the retention ring from one end of the lid pin.

2. Slide the lid pin from unit.

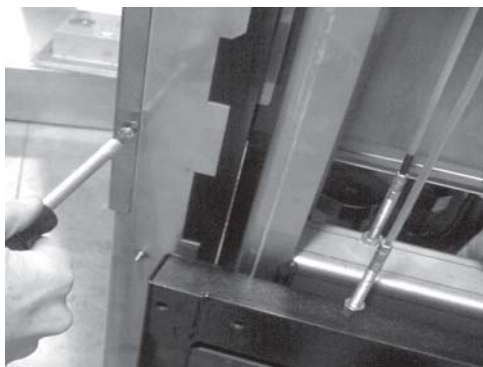
3. Lift the lid from unit.



4. Using a 3/8" socket, remove the nuts securing the rear shroud and remove shroud.

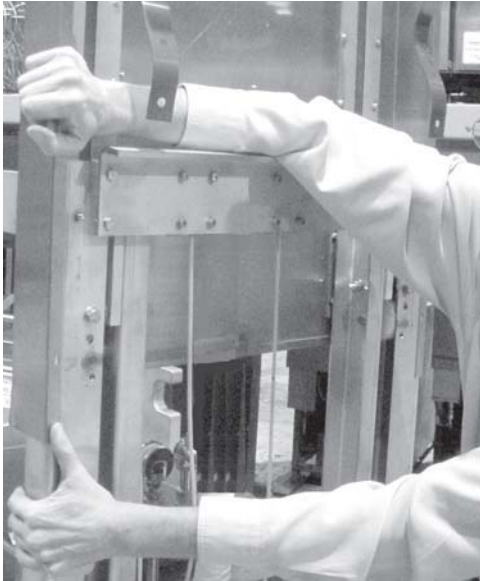
5. Using a Phillip's-head screwdriver, remove the screws securing the top cap and remove top cap.

6. Remove the bolts securing the nylatron strips to the weight assembly and remove strips from weight assembly.



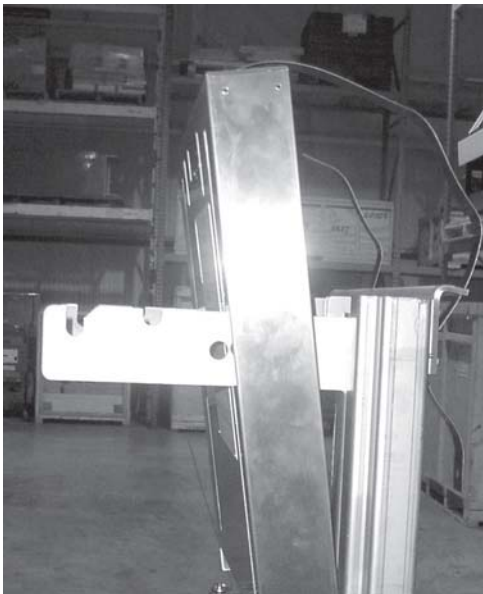
7. Using a Phillip's-head screwdriver, remove the screws securing the front shroud.

2-13. NYLATRON STRIPS
REPLACEMENT (Continued)



8. Lift the front shroud up and out, over the arm of the lid.

9. Thread the new nylatron strip through the track in the front shroud.

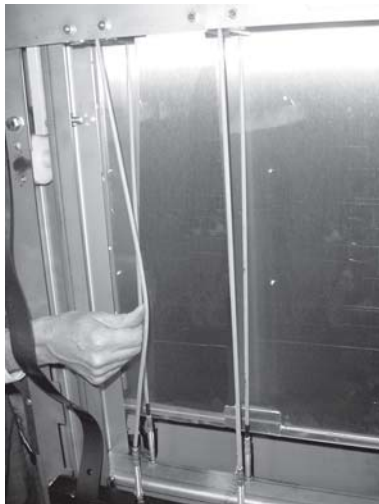


10. Lining up the holes in the strips, fit the front shroud back over the lid arms.

11. Secure the strips to the weight assembly.

12. Replace back shroud, top cap, and lid, and replacement is complete.

2-14. LID COUNTERWEIGHT CABLES



The Lid Counterweight in the back of the fryer balances the weight of the lid system to allow easier opening and closing of the lid. The weight has two cables attached to it, and weighs about 100 lbs. (45.4 kg).

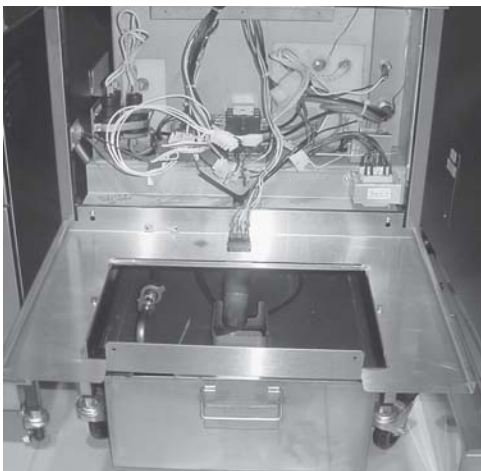
1. Using a 3/8" socket, remove the nuts securing the rear shroud of the fryer and remove the shroud.
2. Using Phillip's-head screwdriver, remove the screws securing the top cap and remove cap.
3. Raise the lid.
4. Unscrew the broken cable from the weight assembly and the bracket attached to the fryer, and remove broken cable.
5. Screw a 5/16" nut on each end of the new cable.
6. Using a wrench, screw the new cable into the weight assembly until tight.
7. Using a 1/2" wrench, tighten the nut (already threaded on the cable) against the weight assembly, securing the cable into the weight assembly.
8. Pull the cable over the pulley and down behind the weight assembly.
9. Insert the cable into the hole in the bracket and screw a 5/16" nut onto the end of the cable. Tighten the cable, by screwing the cable through this nut until the weight assembly becomes level.

NOTICE

The safety cable should now have slack in it with the weight assembly level.

10. Tighten the nut against the top of the bracket, securing the cable.
11. Replace the top cap and rear shroud and repair is now complete.

2-15. TRANSFORMER REPLACEMENT

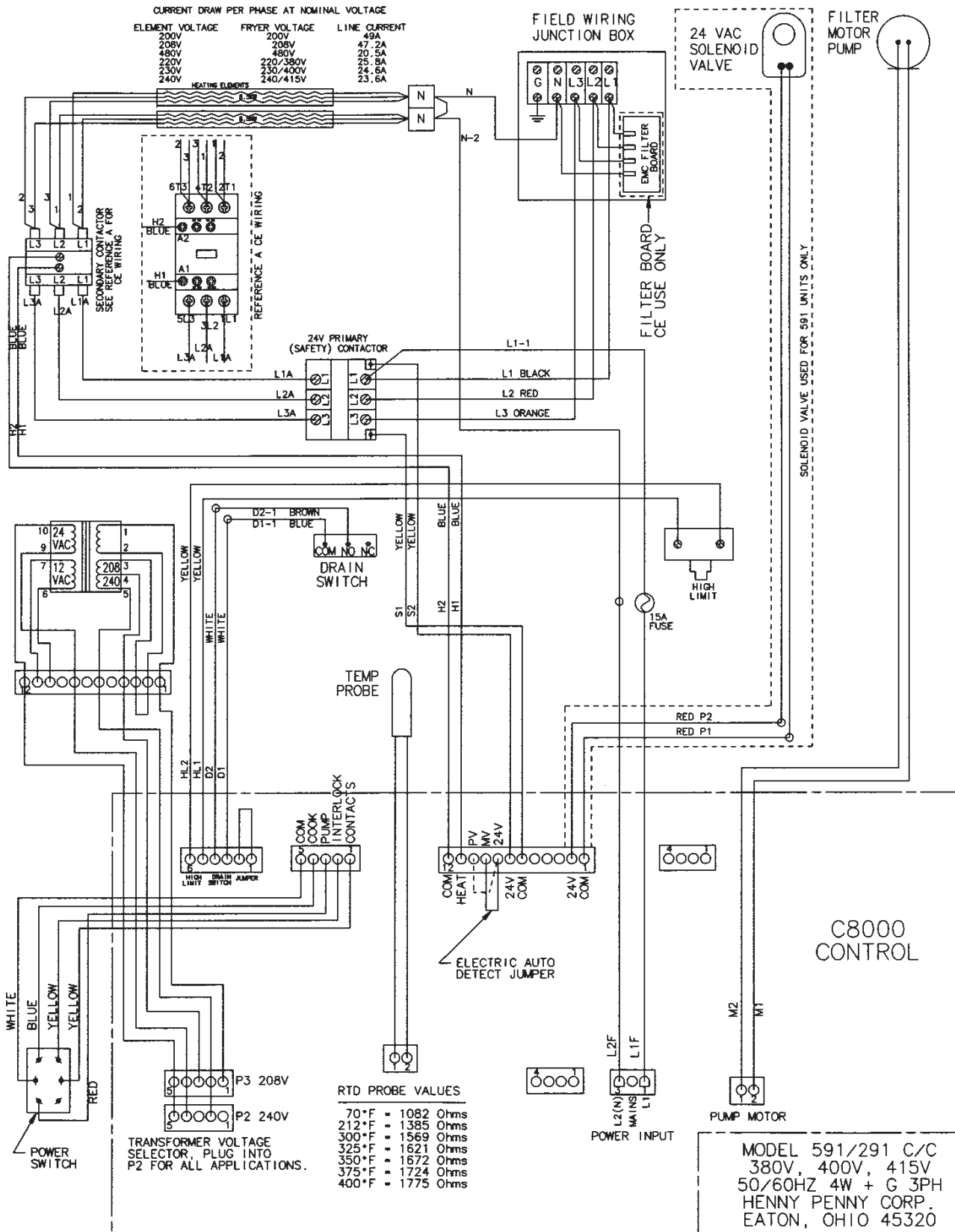


1. Remove the electrical power supplied to the unit.



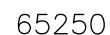
To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.

2. Remove the control panel.
3. Using a Phillip's head screwdriver, remove the 2 screws, to the front shroud, inside the control area.
4. Using a Phillip's head screwdriver, remove the 3 screws, to the front shroud, under the control area.
5. Pull front shroud down and hook front shroud on the 2 screws on the front of the frame.
6. Disconnect connector to transformer.
7. Using a Phillip's head screwdriver, remove the 2 screws securing the transformer and pull transformer from unit.
8. Install new transformer in reverse order.

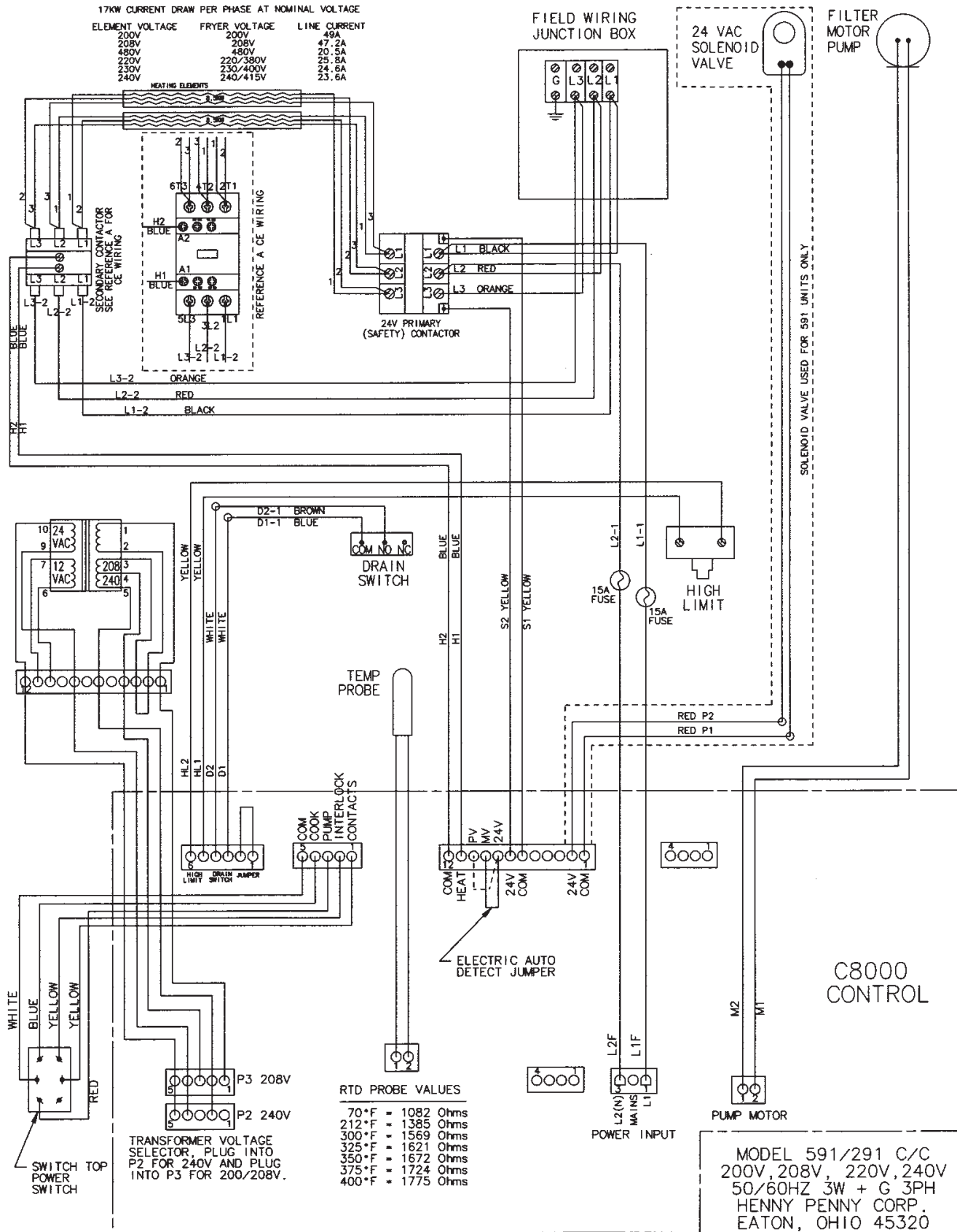


65250

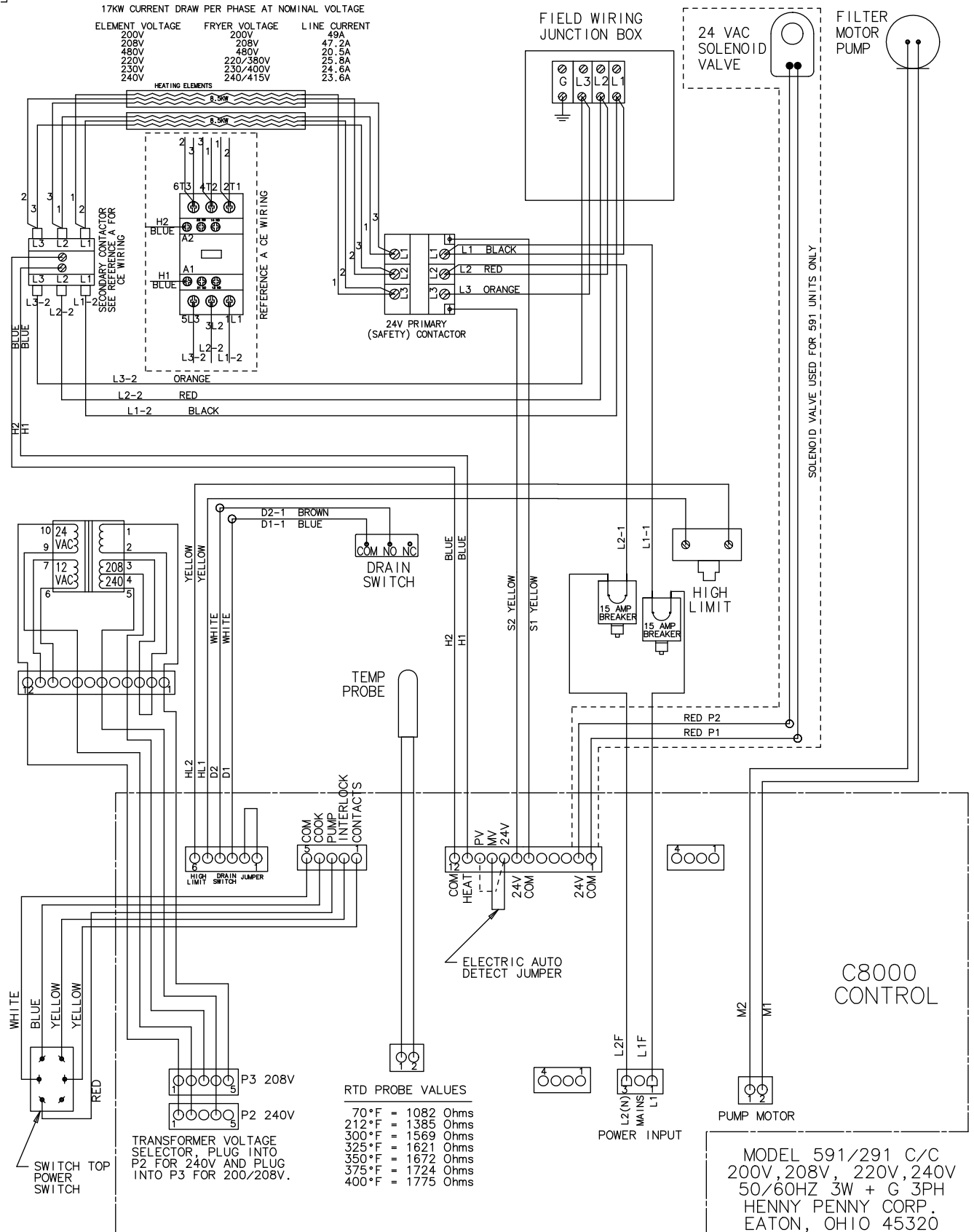
SN: BE0608002 & Below



2-20



SN: BE0608002 & Below



**SN: BE0608002 & Below**



SECTION 3. PARTS INFORMATION

3-1. INTRODUCTION

This section lists the replaceable parts of the Henny Penny Model 291 fryer.

3-2. GENUINE PARTS

Use only genuine Henny Penny parts in your fryer. Using a part of lesser quality or substitute design may result in damage to the unit or personal injury.

3-3. WHEN ORDERING PARTS

Once the parts that you want to order have been found in the parts list, write down the following information:

Item Number	<u>2</u>	
Part Number	<u>16738</u>	Example:
Description	<u>High Limit</u>	

From the data plate, list the following information:

Product Number	<u>01100</u>	
Serial Number	<u>0001</u>	Example:
Voltage	<u>208</u>	

3-4. PRICES

Your distributor has a price parts list and will be glad to inform you of the cost of your parts order.

3-5. DELIVERY

Commonly replaced items are stocked by your distributor and will be sent out when your order is received. Other parts will be ordered, by your distributor, from Henny Penny Corporation. Normally, these will be sent to your distributor within three working days.

3-6. WARRANTY

All replacement parts (except lamps and fuses) are warranted for 90 days against manufacturing defects and workmanship. If damage occurs during shipping, notify the carrier at once so that a claim may be properly filed. Refer to warranty in the front of this manual for other rights and limitations.

3-7. RECOMMENDED SPARE PARTS FOR DISTRIBUTORS

Recommended replacement parts, stocked by your distributor, are indicated with ✓ in the parts lists. Please use care when ordering recommended parts, because all voltages and variations are marked. Distributors should order parts based upon common voltages and equipment sold in their territory.

3-8. INDEX OF PARTS LIST ILLUSTRATIONS

Title	Fig. No.	Page No.
FRAME AND COVER ASSEMBLY	3-1	3-3
ELEMENT ASSEMBLY	3-2	3-5
COUNTERWEIGHT SYSTEM	3-3	3-6
LID ASSEMBLY	3-4	3-7
CONTROL PANEL ASSEMBLY	3-5	3-8
BEHIND CONTROL PANEL COMPONENTS	3-6	3-9
FILTER PUMP ASSEMBLY (BELOW SN: BE0401001)	3-7A	3-10
FILTER PUMP ASSEMBLY (SN: BE0401001 & ABOVE)	3-7B	3-12
DRAIN VALVE & DRAIN SWITCH ASSEMBLIES	3-8	3-14
DRAIN PAN AND FILTER ASSEMBLY	3-9	3-15
CARRIER, RACKS & JUNCTION BOX ASSY	3-10	3-17
OPTIONAL RINSE HOSE ATTACHMENTS (BELOW SN: BE0401001) ..	3-11A	3-18
OPTIONAL RINSE HOSE ATTACHMENTS (SN: BE0401001 & ABOVE)	3-11B	3-19
OPTIONAL DIRECT-CONNECT KIT (SN: BE0401001 & ABOVE only) ..	3-12	3-20

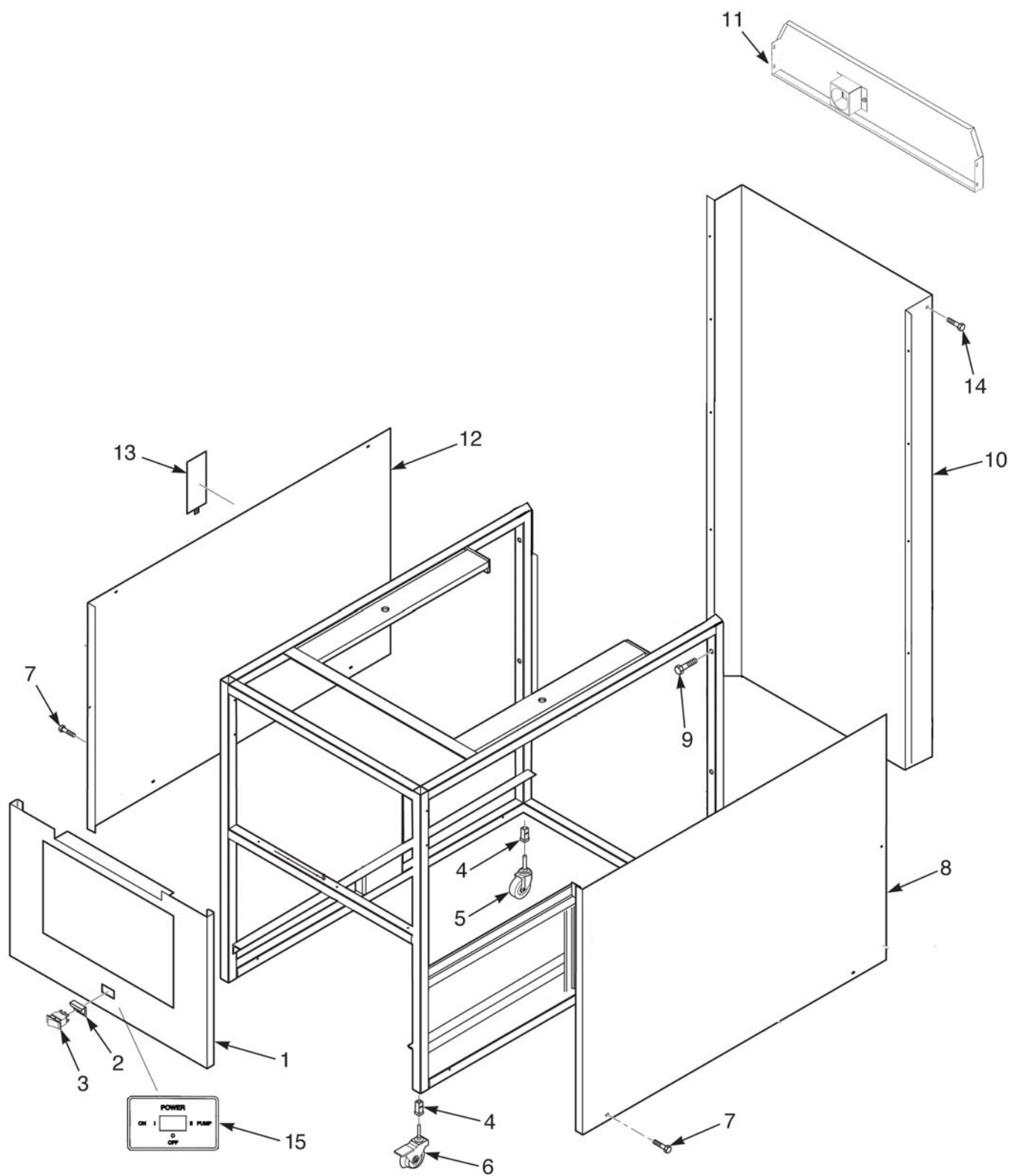


Figure 3-1. Frame and Cover Assembly

Figure & Item No.	Part No.	Description	Qty.
3-1		FRAME & COVER ASSEMBLY	
1	39796	WELDMENT – CONTROL PANEL FRONT	1
2	53669	GUARD – POWER SWITCH	1
√ 3	29898	SWITCH – POWER	1
4	54225	1" INSERT – LEG MACHINED	4
5	53673	CASTER, SWIVEL 4"	2
6	37246	CASTER W/BRAKE & SWIVEL LOCK	2
7	SC03-005	SCREW - - #8 x 1/2" PH PHD	4
8	66934	SIDE PANEL – RIGHT	1
9	SC01-215	SCREW - 5/16-18 x 2.5" HEX HD BOLT	4
10	37291	REAR SHROUD – ACCESS ASSEMBLY	1
11	35726	TOP COVER – REAR SHROUD	1
12	66933	SIDE PANEL – LEFT	1
13	36337	DOOR – ACCESS	1
14	SC02-023	SCREW - #8-B x 3/8" PH THD SS	5
15*	14457	KIT - SOUND DEADENING (PUMP NOISE)	1

√ recommended parts

* not shown

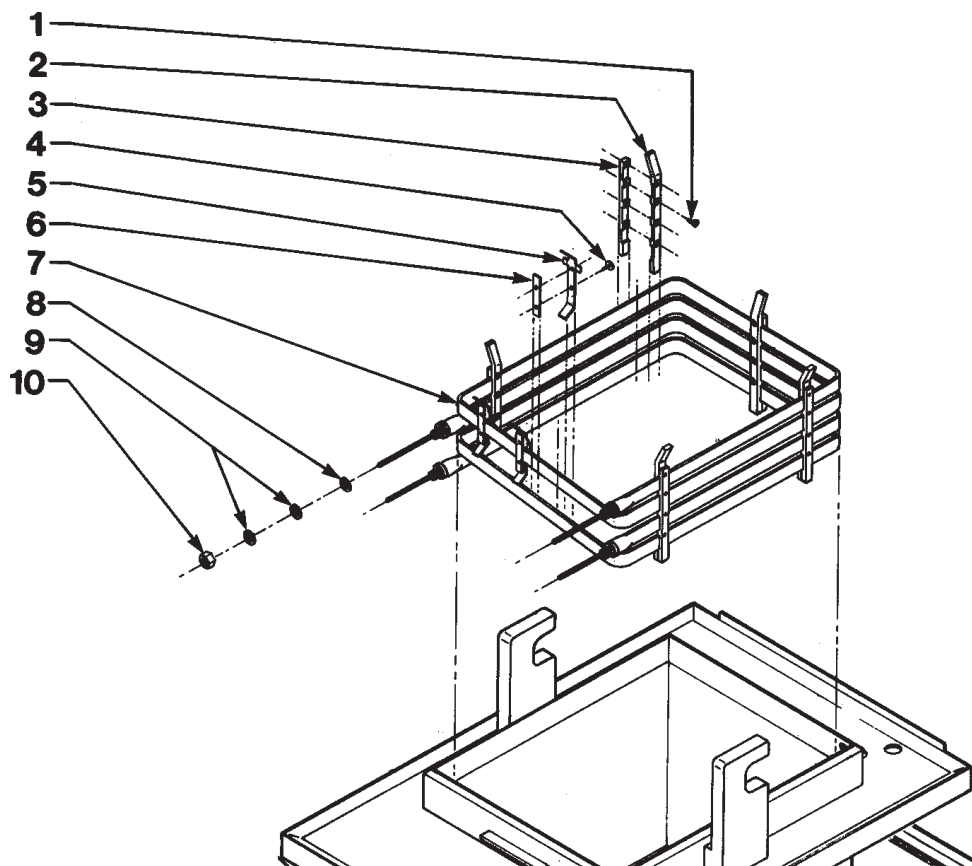


Figure & Item No.	Part No.	Description	Qty.
3-2		ELEMENT ASSEMBLY	
1	SC01-083	SCREW, (#10-32 x 1/2 PH FHD)	As Required
2	35101	SUPPORT, ELEMENT - LONG	5
3	35100	SUPPORT, ELEMENT - SHORT	5
4	SC01-074	SCREW, (#10-32 x 1/2 PH THD S)	As Required
5	35435	BRACKET, HI LIMIT PROBE	3
6	35462	BRACKET, HI LIMIT PROBE	3
✓ 7	35234	HEAT ELEMENT ASSEMBLY, 8.5 KW 208V	2
✓ 7	35598	HEAT ELEMENT, 8.5 KW 240V	2
✓ 7	48367	HEAT ELEMENT, 230 V(Int'l Only)	2
✓ 7	36290	HEAT ELEMENT, 220 V(Int'l Only)	2
8	16855	SEAL, O-RING	4
9	WA01-005	WASHER, (5/8 DIA. TYPE A - SERIES N)	8
10	NS01-017	NUT, (5/8-18 B HEX)	4

✓ recommended parts

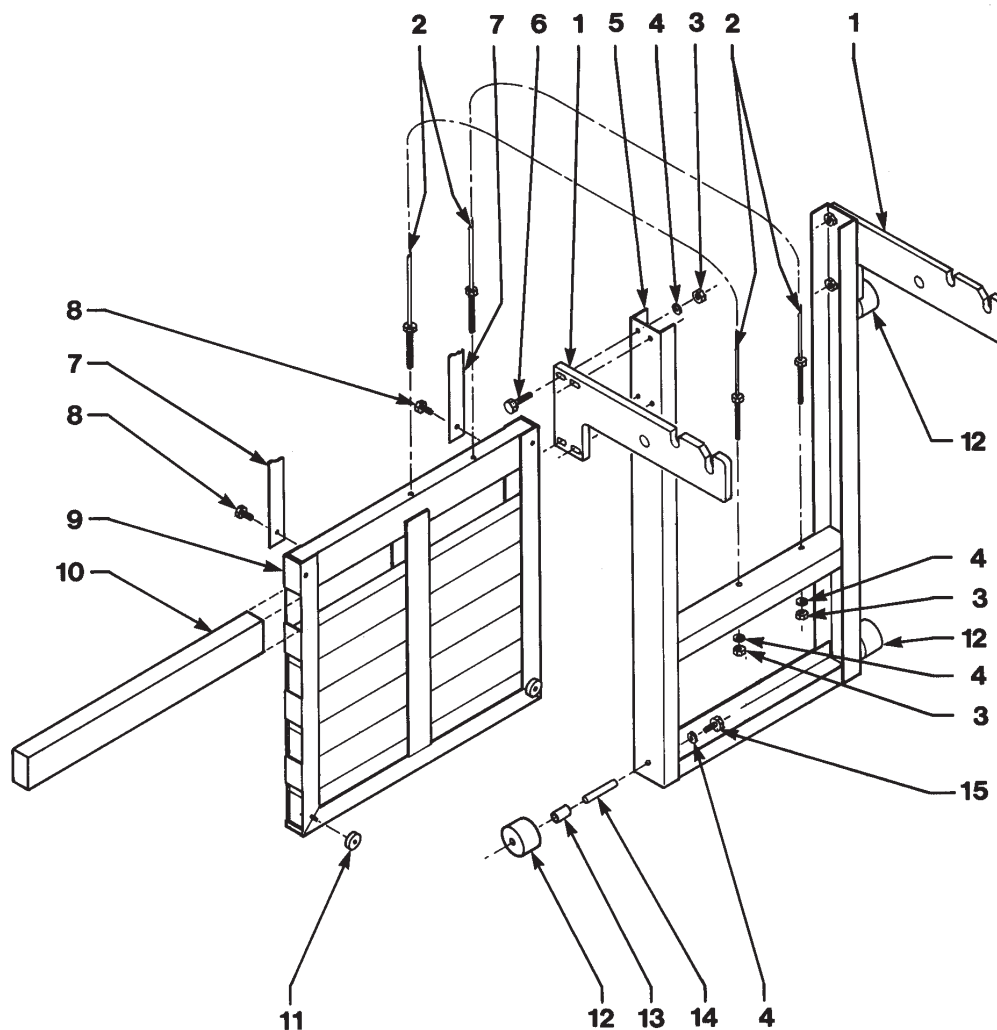


Figure & Item No.	Part No.	Description	Qty.
3-3		COUNTERWEIGHT SYSTEM	
1	35026	ARM, LID SUPPORT	2
✓ 2	35207	CABLE	2
3	NS01-025	NUT, HEX 5/16-18 SS	10
4	LW01-010	WASHER, 3/8 SPLIT RING SS	10
5	35092	CARRIAGE	1
6	SC01-069	SCREW, 3/8-16 X 1-1/2 HEX HD S2P	8
7	36839	SLIDE	2
8	SC01-042	SCREW, 3/8-16 X 1 HEX C	2
9	36625	WELD ASSEMBLY, C/W CARRIAGE	1
10	36627	COUNTERWEIGHT BAR	4
11	36626	SPACER, C/W FRAME	2
12	37362	WHEEL, CARRIAGE	4
13	37363	SPACER, CARRIAGE WHEEL	4
14	37364	SPINDLE	4
15	SC01-081	SCREW, 3/8-24 X 3/4 HEX HD SS	4

✓ recommended parts

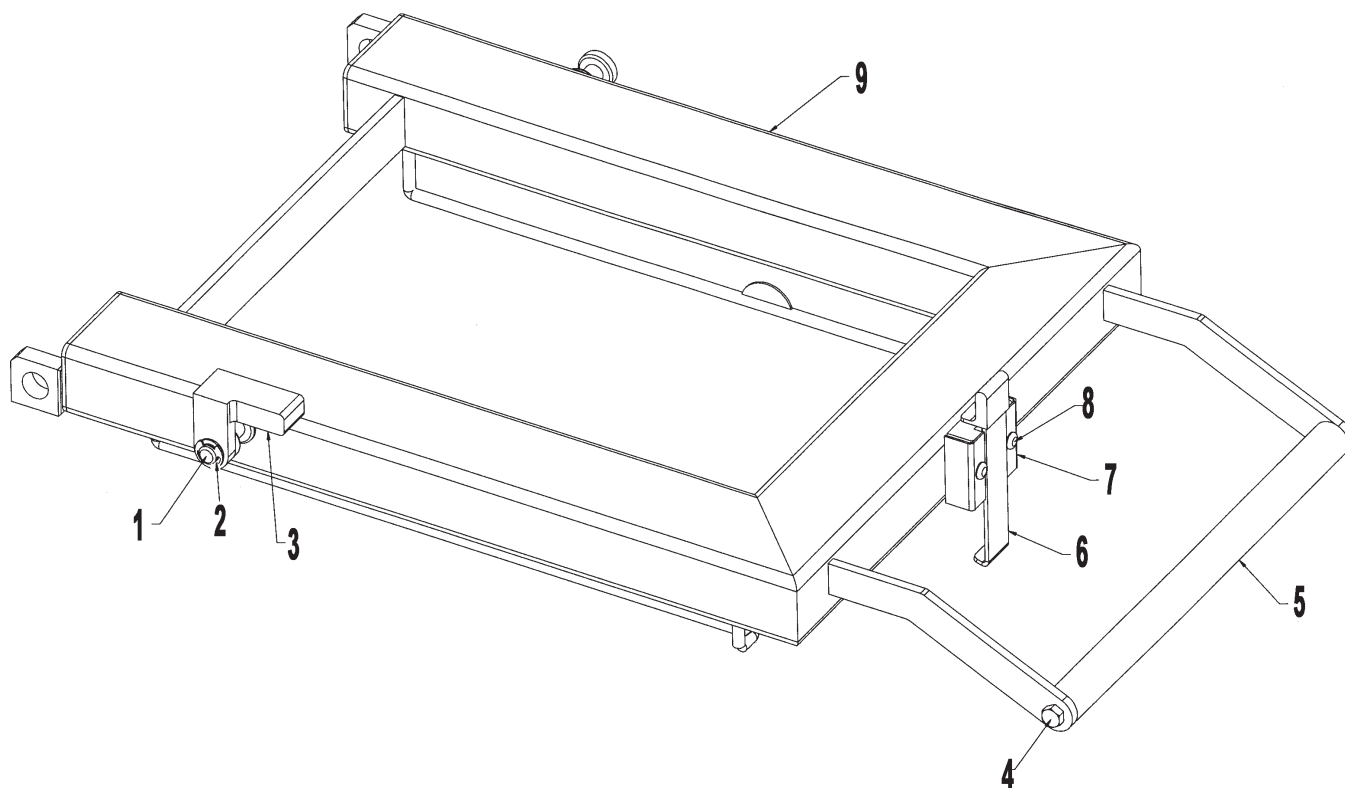


Figure & Item No.	Part No.	Description	Qty.
3-4	65818	Lid Assembly Complete	
1	RR01-004	Ring - Retaining - 1/2 in.	1
2	WA01-020	Washer - .513 ID-.750 OD-.05 THK	1
3	51531	Stop - Lid, Cast	1
4	SC01-041	Screw - 5/16"-18 x 1 HEX HD C	2
5	55754	Handle Weld Assembly	1
6	55756	Assy. - Latch/Sleeve Coat	1
7	59169	Lid Latch Bracket	1
7a	52498	Spring - Lid Latch	1
7b	51707	Lid Latch Bracket	1
8	SC01-248	Screw 10-32 x 1.25 PH THD SS	2
9	65817	Weldment 290 Lid	1

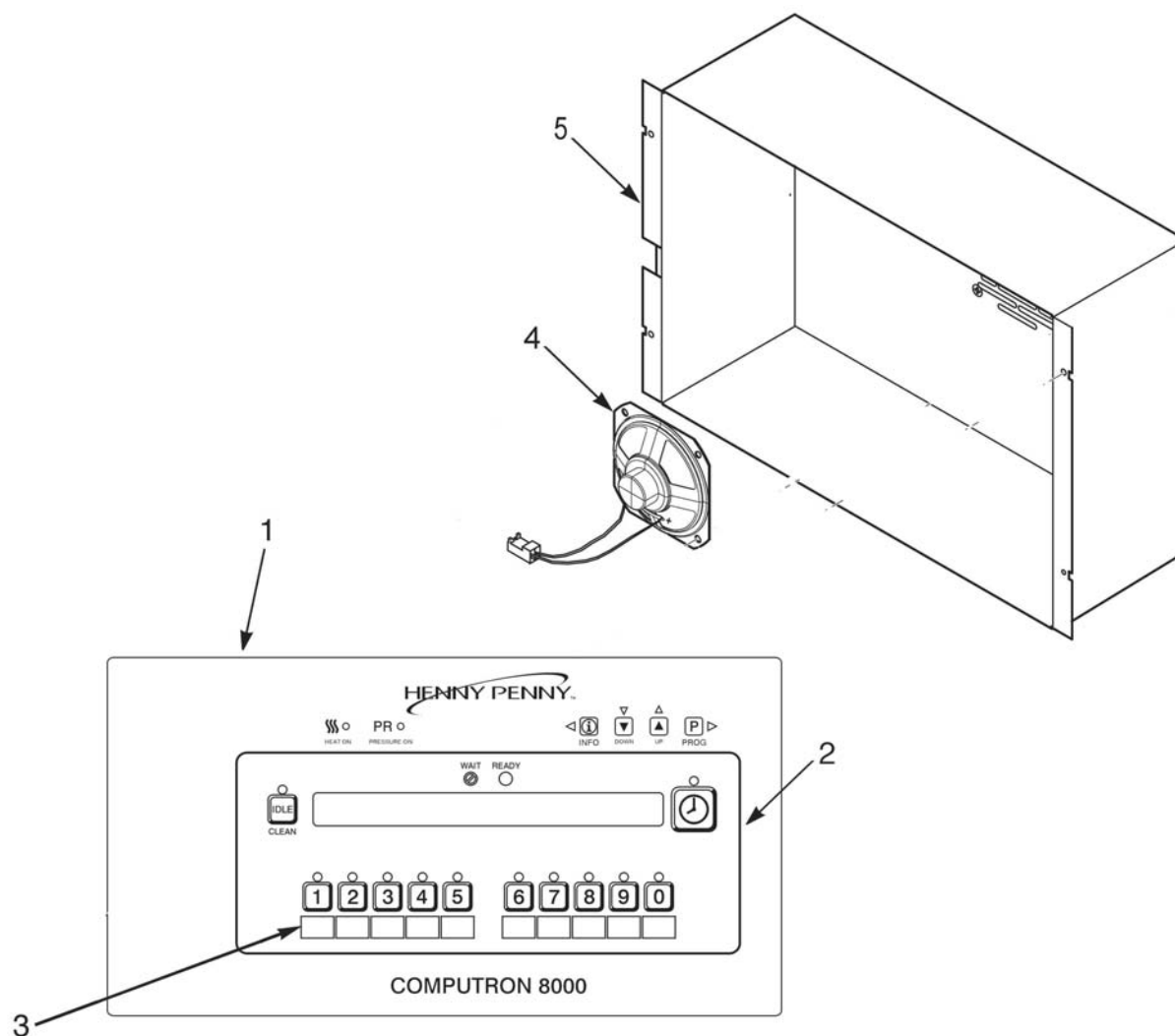


Figure & Item No.	Part No.	Description	Qty.
3-5		CONTROL PANEL ASSEMBLY	
✓ 1	65279RB	ASSY - 8 HEAD C8000 CONTROL	1
2	65236	DECAL - 8 HEAD C8000	1
3	32634	MENU CARD C8000 BLANK	1
3	65922	MENU CARD C8000 8-HD HP GM	1
✓ 4	26974	WIRE/SPEAKER ASSY	1
5	65661	STUD ASSY-8-HEAD-C8000- COVER	1
6*	65893RB	ASSY - I/O BOARD	1
7*	14688	KIT, 290 TO 291 CONVERSION	1
7*	14692	KIT, 292 TO 291 CONVERSION	1

✓ recommended parts

* not shown

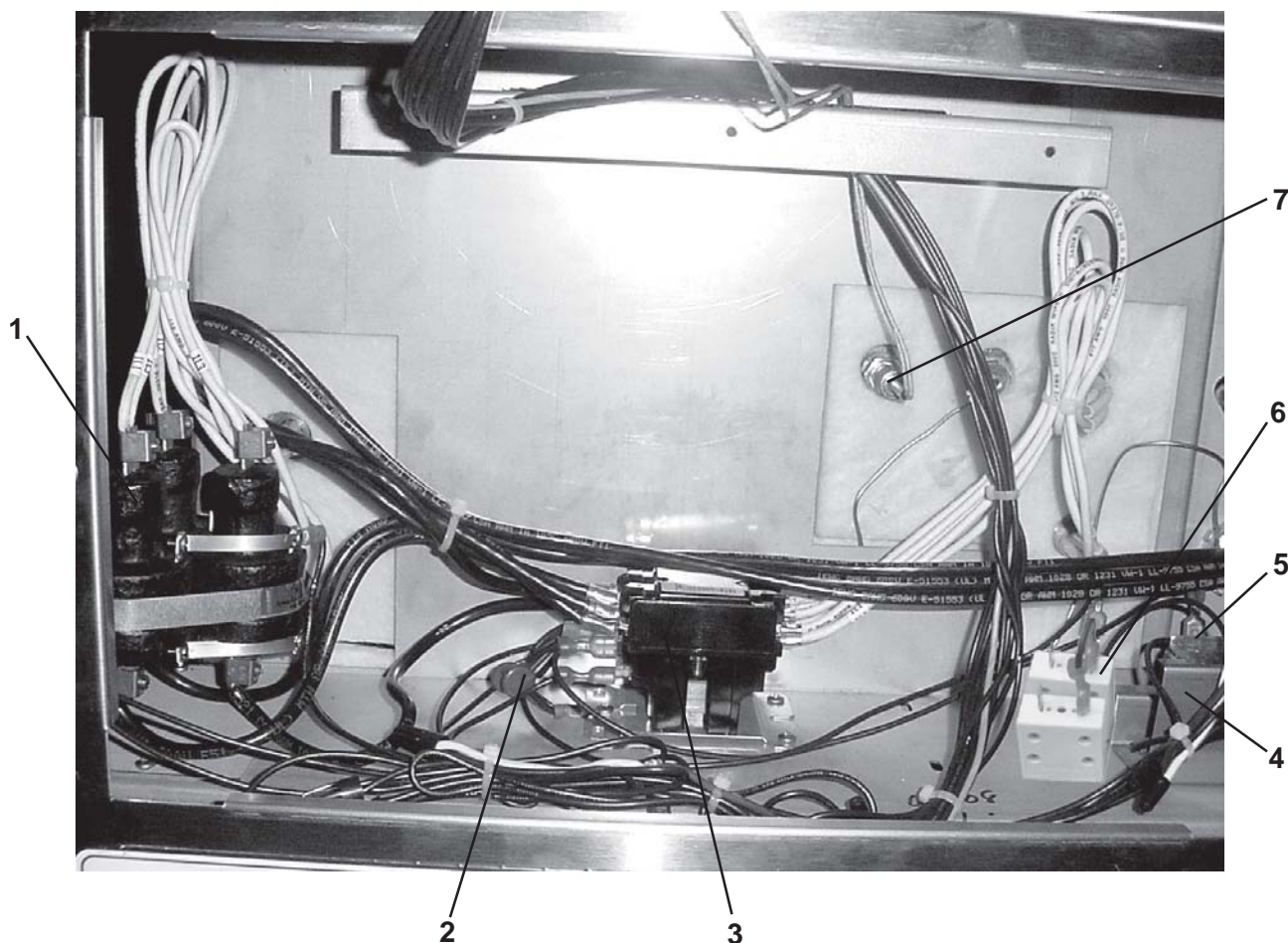
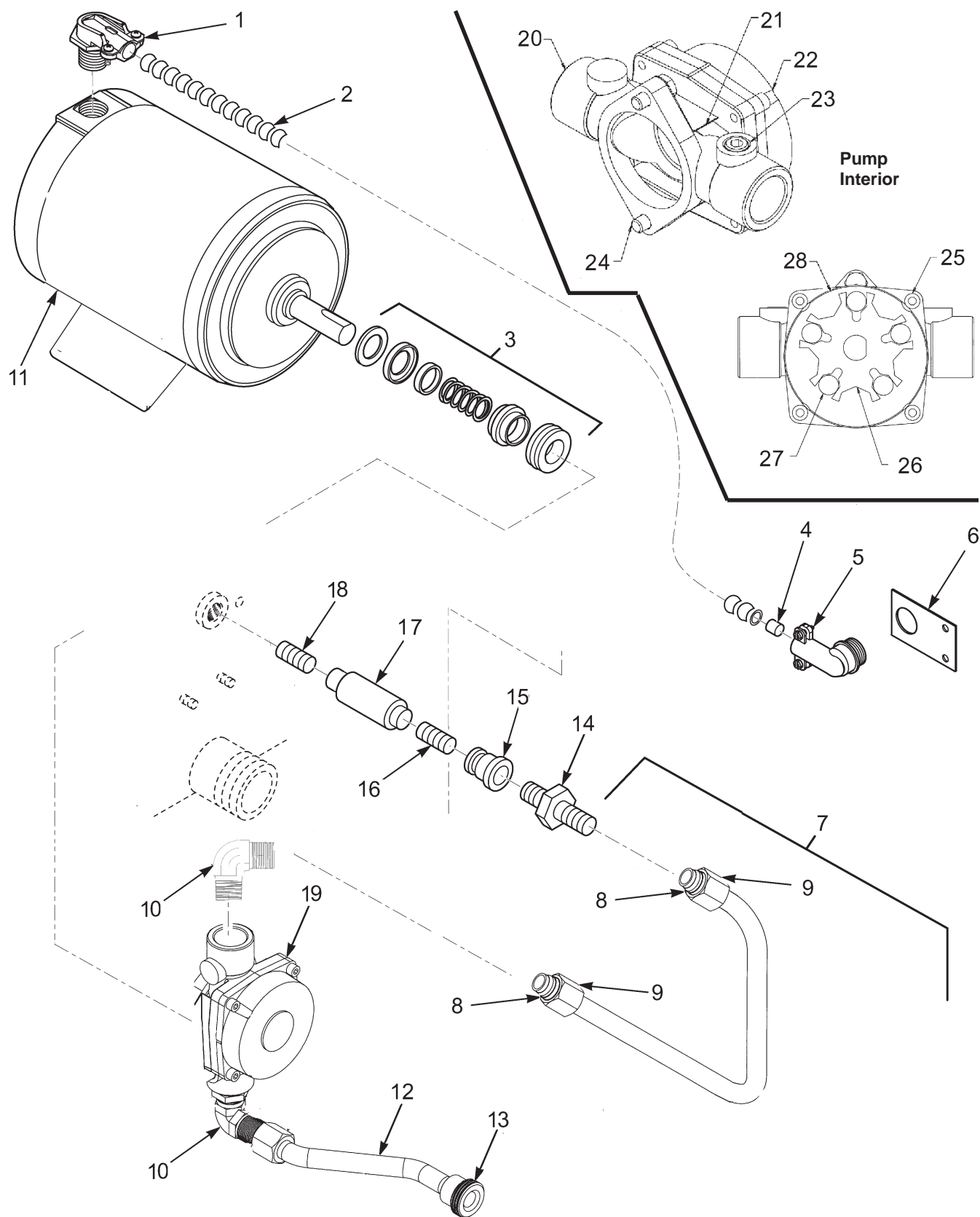


Figure & Item No.	Part No.	Description	Qty.
3-6		BEHIND CONTROL PANEL COMPONENTS	
√ 1	29942	CONTACTOR - MERCURY 208/240 VAC	1
√ 1*	65075	ASSY.-240V E/M HEAT CONTACTOR-CE-240V (UK)	1
√ 1*	65074	ASSY.-240V E/M HEAT CONTACTOR-CE-230V ..	1
√ 2	30971	CAPACITOR-RESISTOR ASSY	1
√ 3	19405	CONTACTOR KIT - 208/240 VAC	1
4	17216	BRACKET ASSY- HIGH LIMIT	1
√ 5	16738	450° F HIGH LIMIT	1
√ 5	60241	425° F HIGH LIMIT - CE	1
√ 6	EF02-125	BREAKER-PUSH BUTTON RESET-15 AMP	2
		SN: BE0608003 & ABOVE	
√ 6	18364	FUSE HOLDER ASSY - 15 AMP	2
		SN: BE0608002 & BELOW	
√ 6	EF02-006	FUSE HOLDER	2
√ 6	EF02-007	FUSE - 15 AMP	2
√ 6	EF02-104	FUSE HOLDER - 20A-250V	1
√ 6	EF02-007	FUSE - 15 AMP - CE	1
√ 7	14335	PROBE KIT	1
√ 8*	72854	ASSY - TRANSFORMER - 24VAC - C8000	1

√ recommended parts/* not shown



3-7A. FILTER PUMP ASSEMBLY (BELOW SN: BE0401001)

Figure & Item No.	Part No.	Description	Qty.
3-7A		FILTER PUMP ASSEMBLY	
1	18107	CONDUIT CONNECTOR 3/8 X 90	1
2	54484	BLOWER/PUMP – FLEXIBLE CONDUIT	1
√ 3	17476	PUMP SEAL KIT	1
4	18105	ANTI SHORT 3/8 INCH	2
5	18644	CONDUIT CONNECTOR 3/8 X 90	1
6	51831	PUMP CONDUIT BRACKET	1
7	55836	ASSY – OIL RETURN LINE	1
8	16808	SLEEVE, FITTING	2
9	16809	NUT, FITTING	2
10	17407	CONNECTOR, 1/2 MALE ELBOW	2
√ 11	67583	MOTOR – FILTER PUMP	1
12	62206	ASSY - TUBE - PUMP TO DISCON - 590	1
√ 13	17430(use 69289)	UNION, MALE FITTING	1
14	16807	FITTING, CONNECTOR MALE	1
15	FP01-122	REDUCER, 3/8 TO 1/2	1
16	FP02-024	NIPPLE, CLOSE 3/8	1
17	35472	CHECK VALVE - PRESSURE	1
18	FP02-007	NIPPLE 3/8 X 1-1/2	1
19	17437	PUMP SUBASSY 8GPM	1
√ 20	17454	BODY - PUMP	1
√ 21	17456	PUMP SHIELD	2
√ 22	17451	COVER - PUMP	1
√ 23	SC01-016	PLUG 1/4 HEX COUNTERSUNK	1
√ 24	SC01-026	SCREW 5/16-18 X 3/4 HEX HD C	2
√ 25	SC01-132	1/4-20 X 5/8 SOC HD CAP SCREW	4
√ 26	17447	ROTOR - PUMP	1
√ 27	17446	ROLLER - TEFLON SET	1
√ 28	17453	PUMP O RING GASKET	1
29*	67589	ASSY - FILTER PMP & 1/2 HP MOTOR	1

√ recommended parts

* not shown

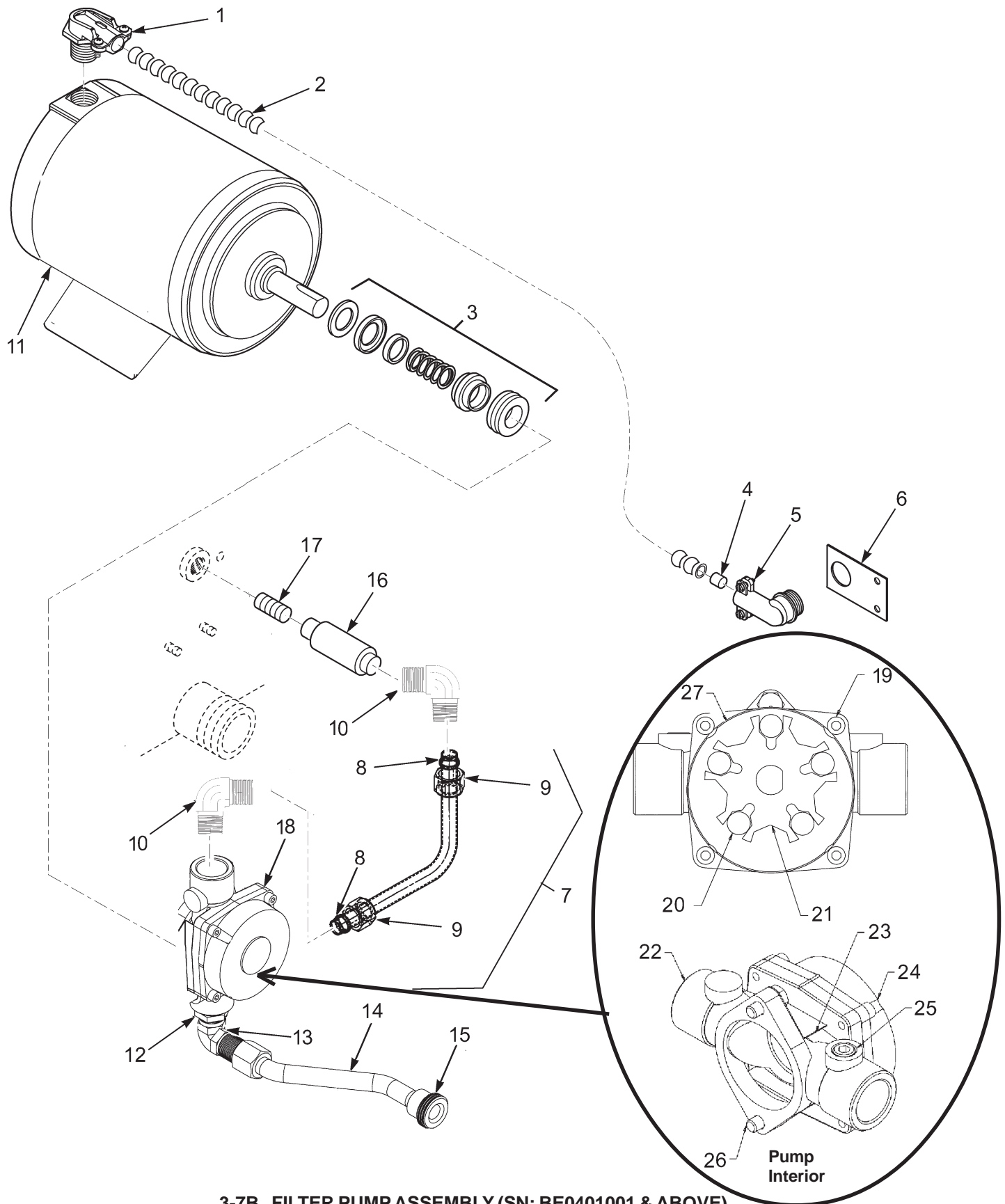


Figure & Item No.	Part No.	Description	Qty.
3-7B		FILTER PUMP ASSEMBLY	
1	18107	CONDUIT CONNECTOR 3/8 X 90	1
2	54484	BLOWER/PUMP – FLEXIBLE CONDUIT	1
√ 3	17476	PUMP SEAL KIT	1
4	18105	ANTI SHORT 3/8 INCH	2
5	18644	CONDUIT CONNECTOR 3/8 X 90	1
6	51831	PUMP CONDUIT BRACKET	1
7	66618	ASSY – OIL RETURN LINE	1
8	16808	SLEEVE, FITTING	2
9	16809	NUT, FITTING	2
10	FP01-169	CON-90 MALE 3/4 TUBE 3/4 NPT	2
√ 11	67583	MOTOR – FILTER PUMP	1
12	FP01-089	BUSHING - REDUCING 3/4M TO 1/2F	1
13	17407	CONNECTOR, 1/2 MALE ELBOW	1
14	62206	ASSY - TUBE - PUMP TO DISCON	1
√ 15	17430(use 69289)	UNION, MALE FITTING	1
16	21800	VALVE - 3/4 CHECK	1
17	FP02-021	NIPPLE - 3/4 NPT X 3 IN LG BL	1
18	64218	PUMP SUBASSY 8GPM	1
√ 19	SC01-132	1/4-20 X 5/8 SOC HD CAP SCREW	4
√ 20	23469	ROLLER - 7 GPM PUMP	5
√ 21	23468	ROTOR - 7GPM PUMP	1
√ 22	23647	BODY - 7 GPM PUMP	1
√ 23	17456	PUMP SHIELD	2
√ 24	23470	CAP - 7 GPM PUMP	1
√ 25	FP01-020	PLUG 1/4-18 HEX LEVEL SEAL	1
√ 26	SC01-026	SCREW 5/16-18 X 3/4 HEX HD C	2
√ 27	17453	PUMP O RING GASKET	1
28*	69356	ASSY, 3/4" PUMP AND MOTOR	1

√ recommended parts

* not shown

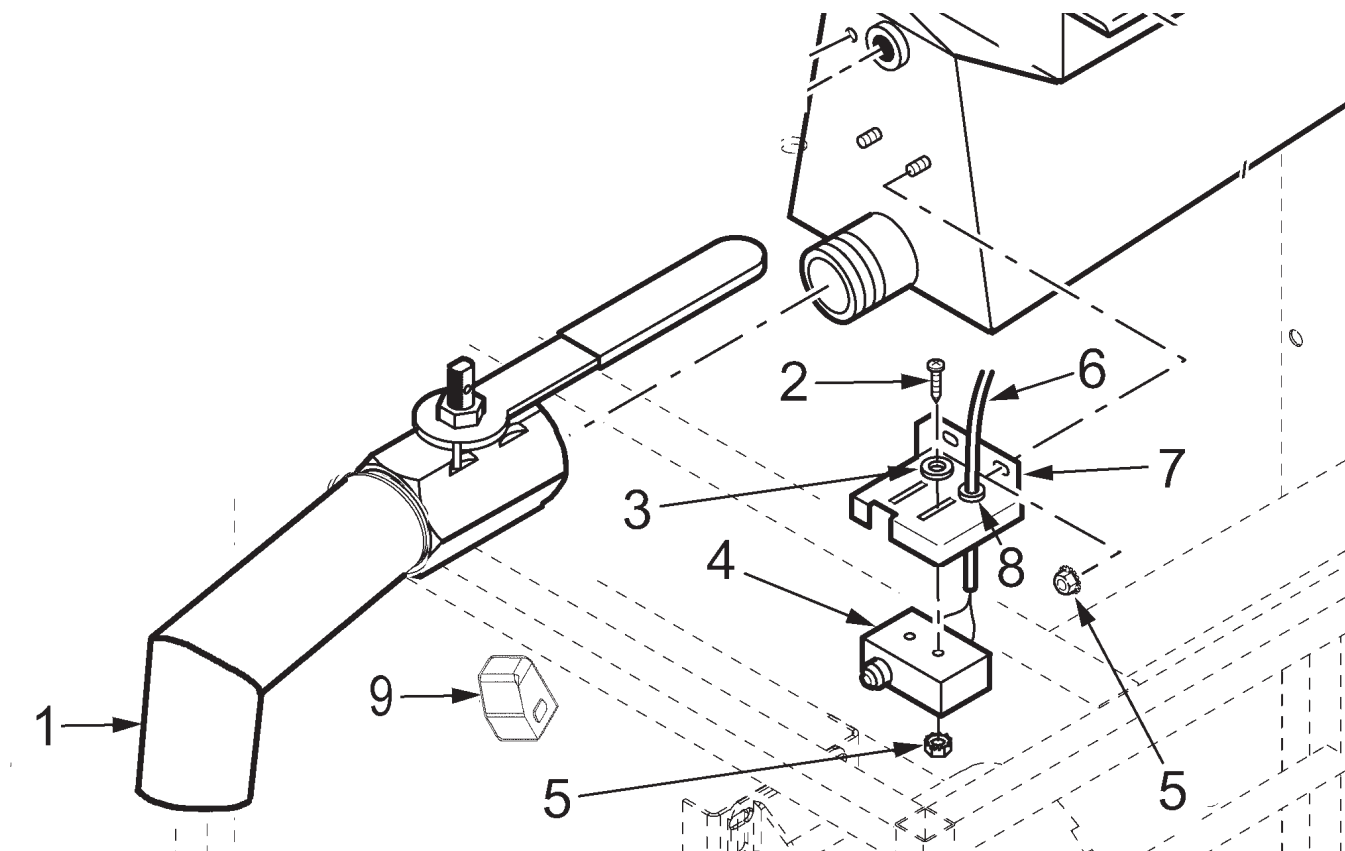
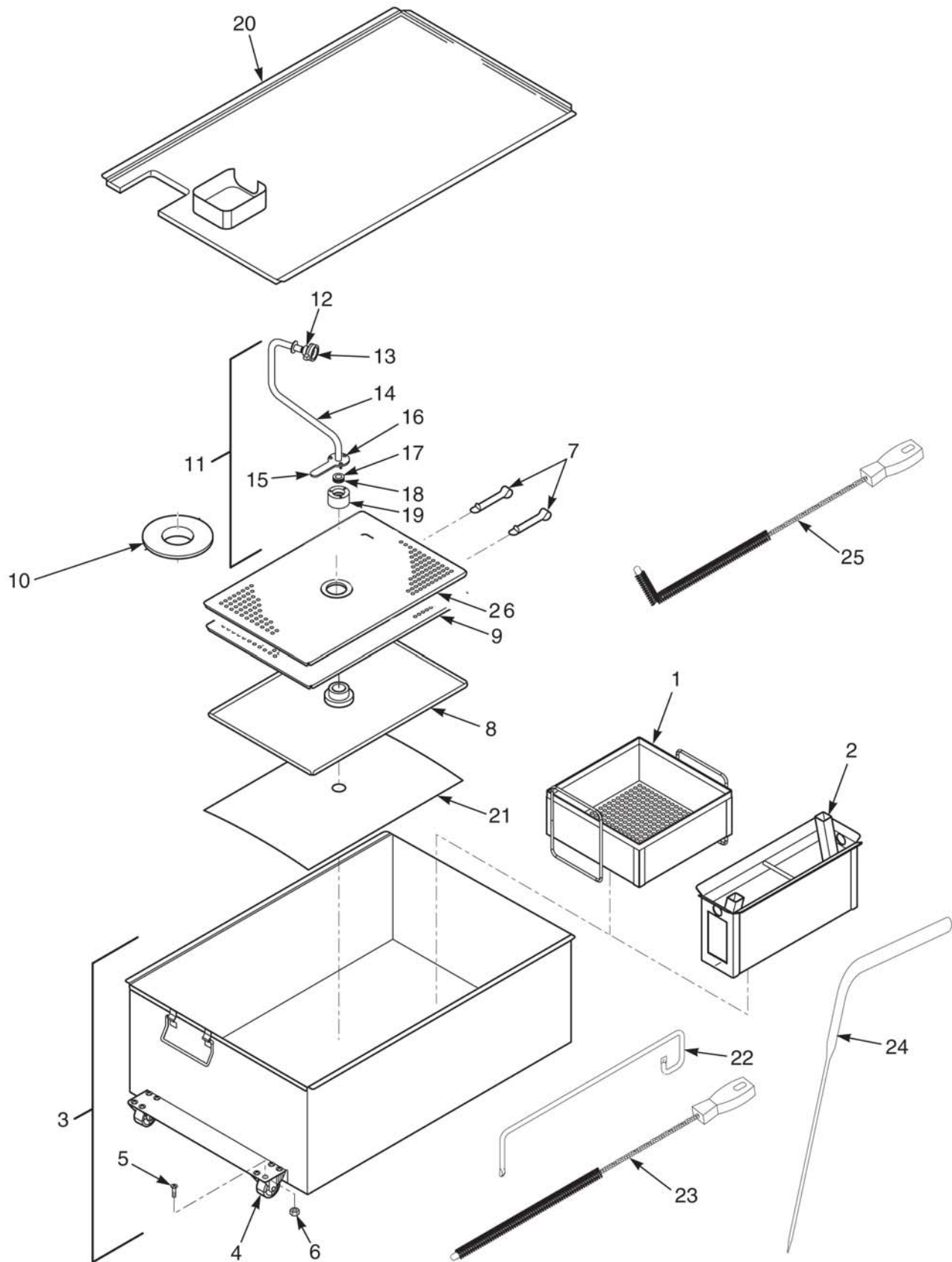


Figure & Item No.	Part No.	Description	Qty.
3-8		DRAIN VALVE & DRAIN SWITCH ASSEMBLIES	
1	65520	DRAIN VALVE ASSEMBLY (BELOW SN: BE0401001) .	1
1	66553	DRAIN VALVE ASSEMBLY (SN: BE0401001 & ABOVE)	1
2	SC01-058	SCREW #6-32 X 1 PH. PAN HD.	2
3	WA01-006	WASHER #6 TYPE A	2
✓ 4	54228	DRAIN SWITCH W/BOOT	1
5	NS02-005	NUT #6-32 HEX	2
6	52519	CORD ASSY., DRAIN INTERLOCK	1
7	65522	BRACKET, SWITCH (BELOW SN: BE0404001)	1
7	67619	BRACKET, SWITCH (SN: BE0404001 & ABOVE)	1
8	EF02-017	STRAIN RELIEF	2
9	67617	BRACKET - MICROSWITCH TRIGGERING	1
10*	76579	PLATE - D/I SWITCH COVER	1

✓ recommended parts



3-9. DRAIN PAN AND FILTER ASSEMBLY

Figure & Item No.	Part No.	Description	Qty.
3-9		DRAIN PAN AND FILTER ASSEMBLY	
1	52194	CRUMB CATCHER (OPTIONAL)	1
2	03204	CRUMB CATCHER BASKET W/HANDLE (OPTIONAL)	1
2	21010	CRUMB CATCHER BASKET ASSEMBLY	1
2	24429	HANDLE - CRUMB BASKET	1
3	52496	FILTER DRAIN PAN ASSEMBLY	1
4	52487	CASTER	2
5	SC01-009	SCREW 1/4-20 X 1/2	8
6	NS02-002	NUT 1/4-20	8
7	17505	FILTER CLIPS	2
8	17503(use 14674)	BOTTOM FILTER SCREEN (SN:BE0503009 AND BELOW) ..	1
8	65447	BOTTOM FILTER SCREEN (SN: BE0503010 AND ABOVE) ..	1
9	17502(use 14674)	TOP FILTER SCREEN (SN:BE0503009 AND BELOW)	1
10	36305	WASHER & STANDPIPE	1
11	24212	STANDPIPE ASSEMBLY (SN:BE0503009 AND BELOW)	1
11	14658	KIT, 8 HEAD PICK-UP TUBE (SN: BE0503010 AND ABOVE)	
✓ 12	17431(use 69289)	UNION - MALE FITTING	1
✓ 13	17432(use 69289)	UNION - HANDLE FITTING	1
14	24211	WELDMENT, FILTER TUBE AND WASHER	1
15	23740	HANDLE, STANDPIPE 8 HEAD	1
16	SC01-245	SCREW 10-32 X 1/2	3
17	23804	INSERT, FILTER NUT	1
18	OR01-007	O-RING, FILTER NUT INSERT	1
19	23803	FILTER NUT (SN:BE0503009 AND BELOW)	1
19	66535	FILTER NUT (SN: BE0503010 AND ABOVE)	1
20	62082	FILTER DRAIN PAN COVER ASSEMBLY	1
✓ 21	12102	FILTER ENVELOPE PAPER (100 PER CARTON) .	1
22	65776	ROD - LONG CLEAN OUT	1
✓ 23	35771	BRUSH	1
24	35310	STIRRER	1
✓ 25	12126	BLACK L-BRUSH	1
26	65211	CRUMB CATCHER	1

✓ recommended parts

* not shown

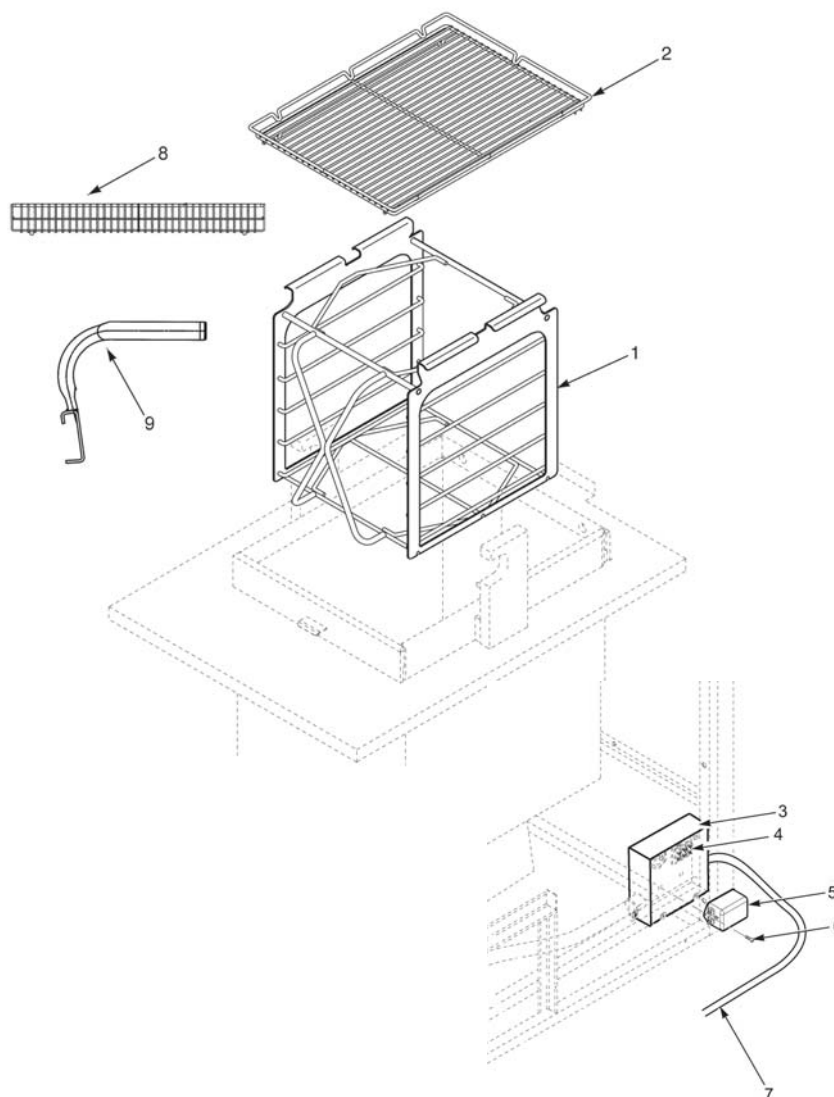
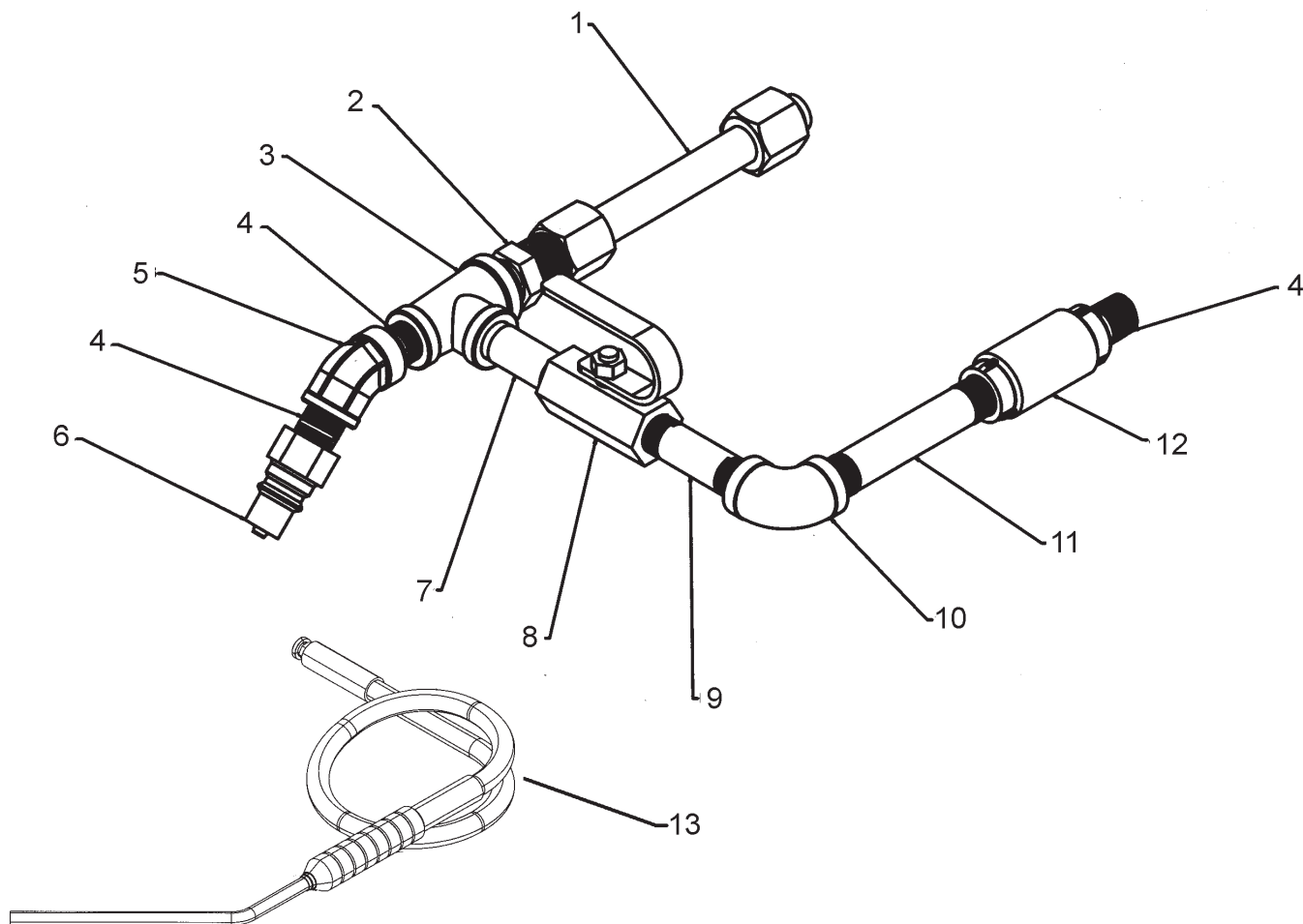


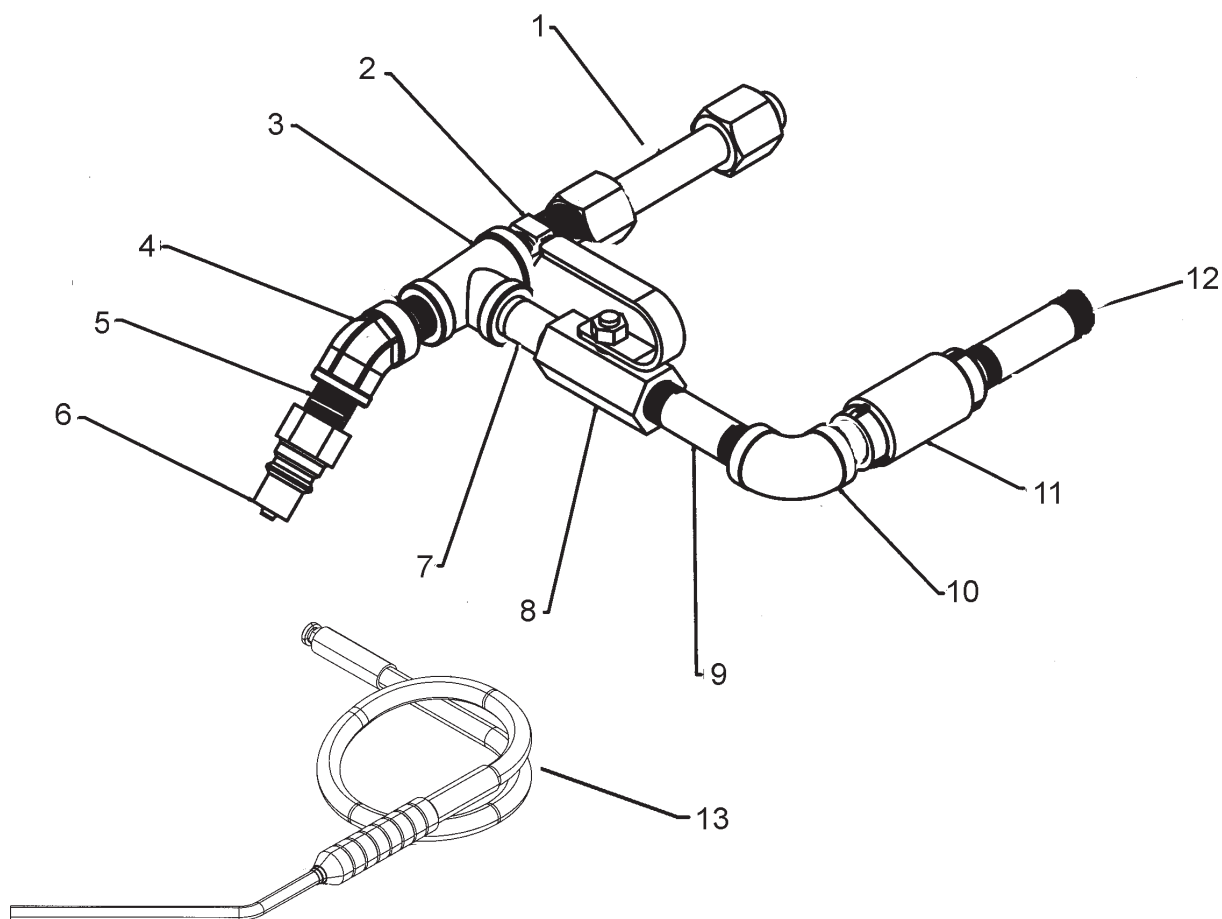
Figure & Item No.	Part No.	Description	Qty.
3-10		CARRIER, RACKS & JUNCTION BOX ASSY	
1	62183	CARRIER ASSY	1
2	44782	RACK HALF SIZE – 8 HEAD FRYER	1
3	62126	JUNCTION BOX ASSY	1
3	62127	JUNCTION BOX ASSY - CE	1
4	65427	ASSY - 5-POLE TERMINAL BLOCK - CE	1
✓ 5	51057	ASSY - EMC FILTER - CE	1
6	SC01-023	SCREW #6-32 X 1/4 PH RHD C	8
7	65180	ASSY - MAIN POWER CORD	1
7	65181	CORD - 291/591 POWER	1
	58146*	PLUG-90, 60A, 3PH, 250V, #15-60P	1
8	36404	WIRE BASKET - GM 8 HEAD	4
9	36374	ASSY - BASKET HANDLE WELD	1
10*	19923	TRANSFORMER - LARGE - 480 VOLT	1

✓ recommended parts/* not shown



3-11A. OPTIONAL RINSE HOSE ATTACHMENTS (BELOW SN: BE0401001)

Figure & Item No.	Part No.	Description	Qty.
3-11A		OPTIONAL RINSE HOSE ATTACHMENTS	
1	66677	ASSY - RINSE HOSE - TUBE - 291	1
2	16807	FITTING - MALE CONNECTOR	1
3	17306	PIPE TEE FITTING	1
4	FP02-024	NIPPLE - 3/8 NPT - CLOSE B. I.	3
5	FP01-133	ELBOW - 3/8 NPT X 45 - FEMALE	1
6	17334	RINSE HOSE DISCONNECT - MALE	1
7	FP02-042	NIPPLE - 3/8 X 2 LG B. I.	1
8	59185	VALVE - FILTER (SMALL C HANDLE)	1
9	FP02-043	NIPPLE - 3/8 NPT X 2.5 B. I.	1
10	17319	PIPE ELBOW - 3/8	1
11	FP01-116	NIPPLE - 3/8 NPT X 4" LG B. I.	1
12	35472	CHECK VALVE - PRESSURE	1
13	03003	DETACHABLE HOSE ASSEMBLY	1



3-11B. OPTIONAL RINSE HOSE ATTACHMENTS(SN: BE0401001 & ABOVE)

Figure & Item No.	Part No.	Description	Qty.
3-11B		OPTIONAL RINSE HOSE ATTACHMENTS	
1	66450	ASSY -PUMP TO VALVE TUBE - 291	1
2	FP01-170	CON - 90 MALE 3/4 TUBE 3/4 NPT	1
3	FP01-171	TEE - 3/8 X 3/4 X 3/4 B. I.	1
4	FP01-172	ELBOW - 45 STREET 3/8 NPT B. I.	1
5	FP02-024	NIPPLE - 3/8 NPT - CLOSE B. I.	1
6	17334	RINSE HOSE DISCONNECT - MALE	1
7	FP02-044	NIPPLE - 3/4 X 2 LG B. I.	1
8	23430	VALVE - 3/4 INLET - E34X	1
9	16282	NIPPLE - 3/4 X CLOSE	1
10	FP01-100	ELBOW - STREET 3/4 NPT B. I.	1
11	21800	VALVE - 3/4 CHECK	1
12	FP02-021	NIPPLE - 3/4 NPT X 3 IN LG B. I.	1
13	03003	DETACHABLE HOSE ASSEMBLY	1

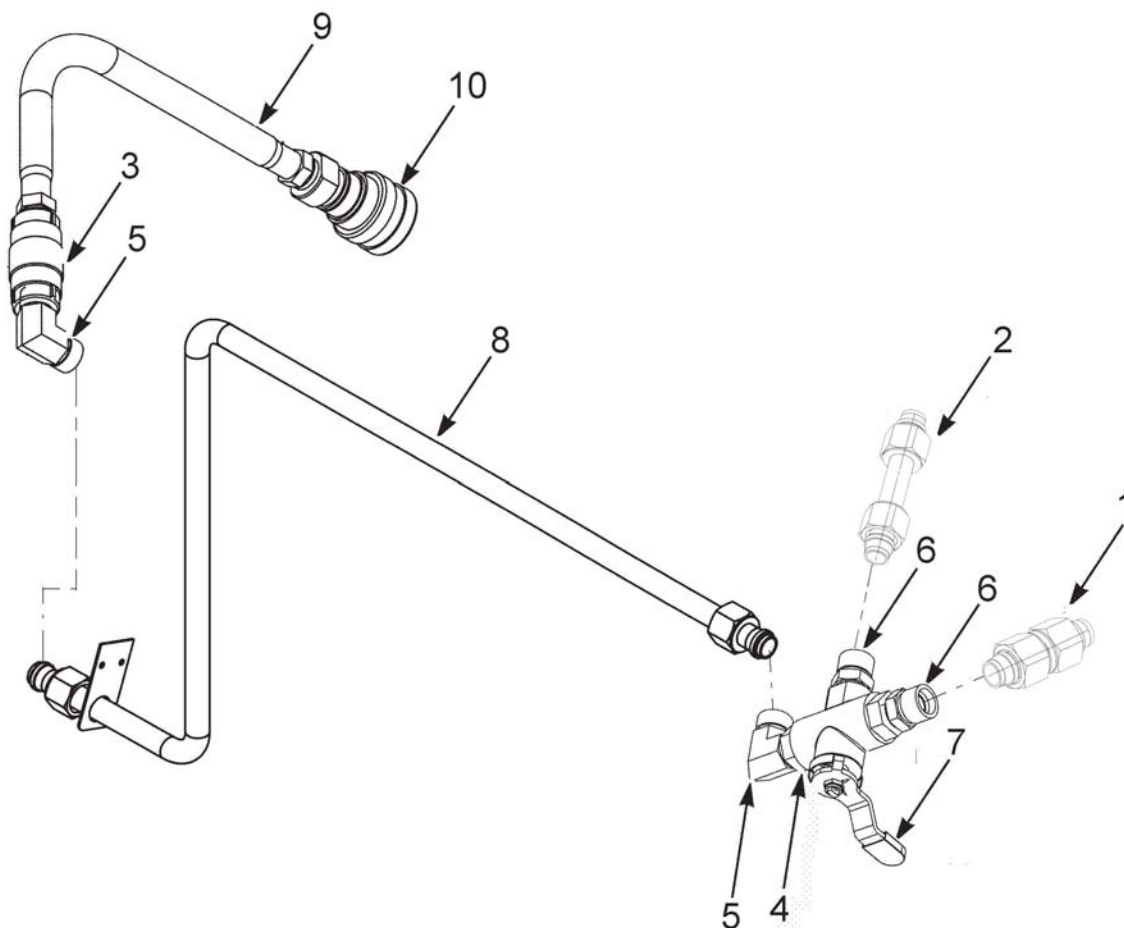


Figure & Item No.	Part No.	Description	Qty.
3-12	14638	OPTIONAL DIRECT-CONNECT KIT	1
		(SN: BE0401001 & ABOVE only)	
1	67695	ASSY - TUBE DC POT TO DIVERTER	1
2	66450	ASSY - TUBE DC DIVERTER TO POT	1
3	21800	VALVE - 3/4 CHECK	1
4	68510	VALVE - 3/4 DIVERTER W/O HANDLE	1
5	FP01-169	CON - 90 MALE 3/4 TUBE 3/4 NPT	2
6	FP01-170	CON - STR MALE 3/4 NPT	1
7	68126	HANDLE - 8 HEAD DIRECT CONNECT	1
8	67692	ASSY - DIRECT CONN TUBE 8 HEAD	1
9	21753	HOSE - SHORTENING DISCARD	1
10	21612	DISCONNECT - FEMALE	1