



# **Service Manual for the Lang Models:**

# ECCO-AP, ECCO-C, ECCO-PP, ECCO-PT, ECCO-SII, ECCO-T

Lang Manufacturing Company

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**CHAPTER** 

# IMPORTANT

# **READ FIRST**

# IMPORTANT

CAUTION:	EACH UNIT WEIGHS 430 LBS. FOR SAFE HANDLING, INSTALLER SHOULD OBTAIN HELP AS NEEDED, OR EMPLOY APPROPRIATE MATERIALS HANDLING EQUIPMENT (SUCH AS A FORKLIFT, DOLLY, OR PALLET JACK) TO REMOVE THE UNIT FROM THE SKID AND MOVE IT TO THE PLACE OF INSTALLATION.
CAUTION:	ANY STAND, COUNTER OR OTHER DEVICE ON WHICH OVEN WILL BE LOCATED MUST BE DESIGNED TO SUPPORT THE WEIGHT OF THE OVEN.
CAUTION:	SHIPPING STRAPS ARE UNDER TENSION AND CAN SNAP BACK WHEN CUT.
DANGER:	THIS APPLIANCE MUST BE GROUNDED AT THE TERMINAL PROVIDED. FAILURE TO GROUND THE APPLIANCE COULD RESULT IN ELECTROCUTION AND DEATH.
WARNING:	INSTALLATION OF THE UNIT MUST BE DONE BY PERSONNEL QUALIFIED TO WORK WITH ELECTRICITY AND PLUMBING. IMPROPER INSTALLATION CAN CAUSE INJURY TO PERSONNEL AND/OR DAMAGE TO EQUIPMENT. UNIT MUST BE INSTALLED IN ACCORDANCE WITH ALL APPLICABLE CODES.
NOTICE:	The data plate is located above control panel behind wire mesh screen. The oven voltage, wattage, serial number, wire size, and clearance specifications are on the data plate. This information should be carefully read and understood before proceeding with the installation.
NOTICE:	The installation of any components such as a vent hood, grease extractors, fire extinguisher systems, must conform to their applicable National, State and locally recognized installation standards.
NOTICE:	During the first few hours of operation you may notice a small amount of smoke coming off the oven, and a faint odor from the smoke. This is normal for a new oven and will disappear after the first few hours of use.
CAUTION:	ALWAYS KEEP THE AREA NEAR THE APPLIANCE FREE FROM COMBUSTIBLE MATERIALS.
CAUTION:	KEEP FLOOR IN FRONT OF EQUIPMENT CLEAN AND DRY. IF SPILLS OCCUR, CLEAN IMMEDIATELY, TO AVOID THE DANGER OF SLIPS OR FALLS.





















#### IMPORTANT

#### **READ FIRST**

### IMPORTANT

#### WARNING: KEEP WATER AND SOLUTIONS OUT OF CONTROLS. NEVER SPRAY OR HOSE CONTROL CONSOLE, ELECTRICAL CONNECTIONS, ETC.

- CAUTION: MOST CLEANERS ARE HARMFUL TO THE SKIN, EYES, MUCOUS MEMBRANES AND CLOTHING. PRECAUTIONS SHOULD BE TAKEN TO WEAR RUBBER GLOVES, GOGGLES OR FACE SHIELD AND PROTECTIVE CLOTHING. CAREFULLY READ THE WARNING AND FOLLOW THE DIRECTIONS ON THE LABEL OF THE CLEANER TO BE USED.
- NOTICE: Service on this, or any other, LANG appliance must be performed by qualified personnel only. Consult your authorized service station directory or call the factory at 1-800-224-LANG (5264), or WWW.LANGWORLD.COM for the service station nearest you.
- WARNING: BOTH HIGH AND LOW VOLTAGES ARE PRESENT INSIDE THIS APPLIANCE WHEN THE UNIT IS PLUGGED/WIRED INTO A LIVE RECEPTACLE. BEFORE REPLACING ANY PARTS, DISCONNECT THE UNIT FROM THE ELECTRIC POWER SUPPLY.
- CAUTION: USE OF ANY REPLACEMENT PARTS OTHER THAN THOSE SUPPLIED BY LANG OR THEIR AUTHORIZED DISTRIBUTORS CAN CAUSE BODILY INJURY TO THE OPERATOR AND DAMAGE TO THE EQUIPMENT AND WILL VOID ALL WARRANTIES.











## **EQUIPMENT DESCRIPTION**

#### Lang Model: ECCO

#### Electric Full Size Convention Oven

#### EXTERIOR

- The oven exterior dimensions are 40" (100 cm) Wide, 27" (67.5 cm) High, 38" (95 cm) Deep. The Top, Front, Back, and Sides are constructed of stainless steel with an aluminized bottom.
- The oven doors come standard with double pane windows.
- The door handle is constructed of Stainless Steel and Phonolic Tubing.
- The oven cavity is insulated with high temperature insulation for efficiency and reduced heat loss.

#### INTERIOR

- The oven cavity dimensions are 29" (72.5 cm) Wide, 20" (50.84 cm) High, 21" (53.38 cm) Deep.
- The oven is designed for a maximum of five shelves and comes with five Chrome Plated Racks.
- The interior of the oven is constructed of porcelainized stainless steel.

#### **OPERATION**

- The ECCO oven is a forced air convection oven with a adjustable vented oven cavity.
- The air is driven by a 1/3 HP fan motor.

#### CONTROLS

• The ECCO is available either with the Lang Accu-Plus (ECCO-AP), "Purple" Computer (ECCO-C), "Purple Plus" Computer (ECCO-PP), "Platinum" Computer (ECCO-PT), Selectronic (ECCO-SII), Accu-Temp (ECCO-T):

#### • ECCO-AP

- ≻ Easy to use manual control knobs.
- ▶ Pulse and two speed fan.
- Solid State temperature sensing and controls.

#### • ECCO-C

- > Complete Computerized Controls with a Manual Override system.
- ▶ Programmable up to 10 products with four "tiers" for each program.
- ➤ Independent Shelf Timers for each Shelf.
- Load Control through use of Cooking Curves.
- > Shelf Compensation Timing for uniform baking.
- Single speed fan.

#### • ECCO-PP

The Purple Plus offer the same great one touch system of the Purple, coupled with the advanced baking capabilities of the new Platinum.

## **EQUIPMENT DESCRIPTION CONT'D**

#### • ECCO-PT

- Icon-driven (touch) panel allows for easy operation, also includes a manual override system.
- Day-Part Memory capabilities allow operators to "recall" the last daily selections automatically.
- Programmable up to 99 products, advanced baking capabilities include: a 12:59:59 timer with ten "tiers".
- ➤ Independent Shelf Timer for each Shelf.
- Load Control through use of Cooking Curves.
- > Shelf Compensation Timing for uniform baking.
- ≻ Dual speed fan.

#### • ECCO-SII

- ➤ Complete Computerized Controls.
- Solid State temperature controls.
- Digital Display

#### • ECCO-T

- $\succ$  Easy to use manual control knobs.
- $\succ$  Pulse and two speed fan.

#### **RECEIVING THE OVEN**

Upon receipt, check for freight damage, both visible and concealed. Visible damage should be noted on the freight bill at the time of delivery and signed by the carrier's agent. Concealed loss or damage means loss or damage, which does not become apparent until the merchandise has been unpacked.

If concealed loss or damage is discovered upon unpacking, make a written request for inspection by the carrier's agent within 15 days of delivery. All packing material should be kept for inspection.

Do not return damaged merchandise to Lang Manufacturing Company. File your claim with the carrier. Prior to un-crating, move the oven as near its intended location as practical. The crating will help protect the unit from the physical damage normally associated with moving it through hallways and doorways.

#### LEG INSTALLATION

Legs are available for both the single and double deck installations. Single deck installations require a 27-inch leg. Double deck installations require 6-inch legs or casters.

To install the 27-inch legs, place some cardboard on the floor and gently tip the oven onto its back. Fasten two legs to the oven's front corners using the four 5/16 inch bolts provided in the leg kit. Lift the oven onto its front legs and block the back up using one of the 27-inch legs set upside down in the center rear of the oven body. Install the last 27-inch leg onto the oven body on the control side rear. Gently lift the oven rear, remove the leg set to support the oven center and install it on the last rear corner.

To install the 6-inch legs or casters, attach the leg or caster to the leg supports supplied in the oven by following the instructions in the box, then attach the leg support to the oven.

The adjustable feet on the bottom of each leg may be screwed in or out as necessary to level the oven.

#### STACKING THE OVENS

Remove all the plug buttons from the top of the lower oven.

Remove the stacking kit from the oven compartment of one oven and install the 1 1/4-inch plastic bushing into the top of the lower oven.

Tip the top oven backwards and install two 3/8-inch socket head bolts, found in the stacking kit, into the two front leg holes that match the holes in the top of the lower oven. Install the socket head bolts with the heads of the bolt pointing away from the oven.

Lift the top oven and gently set on top of the lower oven so that the heads of the socket head bolts nest into the holes in the top of the lower oven.

#### ELECTRICAL CONNECTION

The electrical service entrance is provided by a 1 1/4-inch knockout in the bottom right front corner of each oven, or at the oven back directly behind the control compartment. Grounding lugs are provided at both the front and rear service entrances.

The 208/240-volt oven is a dual voltage oven and is shipped from the factory as 208 volt. The oven must be field converted to operate on a 240-volt power supply.

To convert the oven to 240 volt, remove the jumper wire located on a terminal strip located inside the lower portion to the control compartment. On newer oven a toggle switch is provided at the back of the unit for this purpose.

With 480-volt installations check to be sure that the motor rotates in a clockwise direction as viewed from the front of the oven.

To reverse the motor rotation, switch any two incoming power supply leads and recheck the rotation.

Supply wire size must be large enough to carry the amperage load for the number of ovens being installed. Wire size information can be found on the oven DATA PLATE.

This oven can be installed on both single and three phase supplies and is shipped from the factory for three phase.

To phase the oven to match the power supply, follow the charts in the Technical Data portion of this manual or to the wiring diagram for proper wire size and grouping.

#### ECCO-AP / ECCO-C / ECCO-PP / ECCO-PT / ECCO-SII / ECCO-T Convection Oven Start-Up

1) Verify connections at plug and terminal block			
2) Incoming Volt - Singl Three	e Phase L1-L2 e Phase L1-L2 L2-L3 L3-L1		
3) Amp draw	L1 L2 L3		
4) Motor amp draw			
5) Are programs correct? Yes No			
<ul> <li>6) Verify actual temperature at 350 °F °F.</li> <li>Note:</li> <li>Install thermocouple wire in center of oven cavity.</li> <li>Let oven cycle off and on 3 times before recording temperature.</li> </ul>			
Set manual program in the computer for 350 °F			
Model # Date_	Serial #		
Store #Tech NameContactCompanyStore Phone #Service Company Phone #			
Address			

# CONTROL PANEL ECCO-AP



# **CONTROL PANEL LAYOUT ECCO-C**



# **CONTROL PANEL LAYOUT ECCO-PP**



# CONTROL PANEL LAYOUT ECCO-PT



When scrolling through menus, this key will take you to the previous screen. When programming, this key will advance you to the next step.



Moves up through the alphabet, numerals and icons.



Moves down through the alphabet, numerals and icons.



Inspection light feature. Light will turn off automatically.



Turns the oven on and off. When the oven is on, the display screen will light up.



FUNCTION KEYS: Keys are active when a program option is displayed.



# **CONTROL PANEL ECCO-SII**



# CONTROL PANEL ECCO-T



#### CONTROL PANEL BUTTONS

1-0	Product Buttons. These are the buttons where the product programs are stored. Pressing a Product Button will heat the oven to the programmed temperature.
A - E	individually. Pressing a Product Button then a Shelf Button will start the countdown timer.
Man Prog	The MANUAL PROGRAM button allows the operator to enter a temporary product program without being required to input the programming code. The temporary program is erased when the oven is turned off or when a new program is entered. Time and temperature are the only parameters that can be entered in the Manual Program mode.
READ/CLEAR	<ul> <li>The READ/CLEAR button has several functions.</li> <li>It is always the first button pressed when entering programming codes.</li> <li>Pressing it twice then pressing a Product Button will "readback" the program in that product button.</li> <li>Pressing and holding the button down until "88888" appears in the display will cancel the current mode of the control and return the display to "Enter".</li> </ul>
Тетр	When the Temperature Recall Button is pressed, the display will indicate the internal oven temperature. When released the display will revert to the previous readout.
PROGRAMMING TE	RMS
Cooking Curve	Cooking curve is a function of the computer that controls the cooking

**Cooking Curve** Cooking curve is a function of the computer that controls the cooking time. If the temperature of the oven is lower than the programmed temperature, the control will slow the timer down to compensate for the lower cooking temperature. Cooking Curves from 0 - no time adjustment to 7 - maximum adjustment are available. Cooking Curve 3 is the most commonly used. However, as a general rule the longer the cooking time the lower the cooking curve.

**FAN FUNCTION** The convection fan has two programmable options. Fan On (Fan 1) runs the convection fan continuously. Fan Off (Fan 0) leaves the fan off until heat is called for by the control. In a convection oven, the fan <u>must</u> come On whenever the heat comes On. The convection fan <u>can not</u> be turned Off continuously.

**TIER** "Tiered" programming is the ability to change the cooking temperature or fan function during the cooking cycle. As an example, some products require the fan to be Off for the first half of the cooking cycle then turn On for the last half, Tier 1 would be programmed with the fan in the Off mode then Tier 2 would be fan On. The Tier lamps located below the display (labeled T1, T2, T3, and T4) will illuminate to indicate which Tier is being programmed or which Tier the program is in during the cooking cycle.

#### Programming Made Easy The Lang Purple Oven Single Tier Programs

Note: Make sure the oven is ON. There are 3 Steps to Programming the Lang Purple Oven: 1) Use the "Password" to enter the Programming Mode, 2) Programming, and 3) exiting the Programming Mode.

#### **Entering the Program Mode:**

- 1. The display should read "Enter" before proceeding. If it does not, then hold the Read/Clear button down just until "888888" appears on the display. When you see the 8's, remove your finger and "Enter" will appear on the display.
- 2. Rapidly press the following buttons: "Read/Clear," 1,6,2,7,3,8.
- 3. The display will now read "PROD."

#### **Programming a Product Button:**

- 4. Press the number button you wish to program (program 1-10).
- 5. The display will now read "000°F." Enter the new program baking temperature or 000 to erase a preset program.
- 6. The display will now read "CCO-7." Enter the new cooking curve (CC) number.
- 7. The display will now read "FanO1." Press 1 if the program requires the fan ON, or press 0 if the program requires the fan OFF.
- 8. The display will now read "0:00:00." Enter the baking/cooking time in minutes and seconds. If the program requires minutes only, enter "00" after entering the minutes to indicate zero seconds.
- 9. Now press the "E" button. This will lock in your just entered program and ask you for a new product button to program. If you have more programs to enter, go back and follow steps 4-9. If you are finished, proceed to step 10 to exit the programming mode.

#### **Exiting the Programming Mode:**

10. To exit the programming mode, simply press the "Read/Clear" button. The display will now read "Enter." You are now in the normal operation mode. Press any preset program to operate the oven in the baking mode.

*Note:* Once you have exited the programming mode, you can double check your preset programs by quickly pressing the "Read/Clear" button twice, and then quickly press the product number. The program will then come up on the display, reading the program step-by-step.

#### ECCO-C PROGRAMMING CODES

Below are codes, which will allow you to configure the display or aid in the operation, and troubleshooting of the oven.

The readout must display "ENTER" before the computer will accept any programming code. If the readout displays any other word, reset the computer by pressing and holding the "R/C" button until display reads "88888" then release. Display should now read "ENTER".

The control allows for a 3-second delay between each button push, if a delay of longer than 3 seconds has occurred, the programming code must be re-entered.

The instructions call for pressing exactly what is shown under "PRESS".

<u>C(</u>	DDE DESCRIPTION	PRESS	
•	• OPERATIONAL		
	Recall time remaining on a shelf	Shelf	
	Cancel a shelf timer	R/C, R/C, Shelf	
•	DISPLAY MODES		
	Countdown timer display	R/C,4,8,4,8,4,8	
	Shelf in use display	R/C,0,9,0,9,0,9	
	Internal oven temperature display	R/C,8,7,8,7,8,7	
•	PROGRAMMING		
	Enter programming mode	R/C,1,6,2,7,3,8	
	Recall an existing product program	R/C, R/C, P (Product programmed)	
	Erase a product program	R/C,1,6,2,7,3,8 (P) (000)	
	Model identification	R/C, D,C,D,C,D,C	
	Fan Setting (HI or Both)	R/C,E,D,C,B,A,1(high),2 (both)	
	Program download (Contact Factory)	R/C, A, B, C, D, E, P	
•	MAINTENANCE		
	Actual oven temperature	R/C,3,4,5,6,7,8	
	Return to ENTER	R/C	
•	SHELF COMPENSATION		
	Enter shelf compensation mode	R/C, C, B, C, B, C, B	
	Set shelf compensations	(I.E.) A,2,3,A	
	Return to ENTER	R/C	

# **PROGRAMMING ECCO-PP**

ACTION	DISPLAY
Turn the power switch on. If the oven is already on, press	SELECT PRODUCT OR
the Read / Clear key until the following screen is	READ/CLEAR TO
displayed.	PROGRAM
	XX:XXPM XXXF
Enter access code "1 6 2 7 3 8".	A: SET TIME
	B: SET DATE
	C: PROGRAM PRODUCTS
	D: NEXT MENU
Select "C".	PRODUCT PROGRAM MODE
	SELECT PRODUCT
	NUMBER 0-9
Select a number from 0-9 and press the key corresponding	ENTER COOKING TEMP
to that number.	100 TO 450 F
	NOX T1 XXXF
If a product Key selected already has a program, the screen	EDIT PRODUCT?
will read.	1=EDIT OR 2=DELETE
	NXX TX XXXF CX
	XX:XX:XX PXXX F-XX
Enter a desired cooking / baking temperature. The screen	ENTER COOKING TIME
will automatically advance to the next display.	HR:MIN:SEC
	NOX T1 XXXF CO
Enter the cooking time and then press "E" to advance to	ENTER COOKING CURVE
the next screen.	0 TO 100%
	NOX T1 XXXF CXX
	XX:XX:XX PXXX F-XX
Enter the desired cooking curve. (Refer to sections 6.3 and	ENTER FAN SPEED
6.7 for more detail)	1=HI 2=LOW
	NOX T1 XXXF CXX
	XX:XX:XX PXXX F-XX
Select Fan speed. (Hi=1700 rpm, Low=1400)	ENTER FAN PULSE RATE
	1 TO 100%
	NOX T1 XXXF CXX
	XX:XX:XX PXX F-XX
Select Fan Pulse rate. (0 to 100%). 0=off unless calling for	CONTINUE TO TIER 2
heat. 100=on at all time.	1=YES 2=NO
<b>NOTE:</b> Any number between 0-100 means that the fan	NOX T1 XXXF CXX
will be on that many number of seconds in a 100-second block (E g $67\%$ – on for 67 seconds in a 100 second	XX:XX:XX PXXX F-XX
block)	
If your press 1 you will go through the same sequence as	A: SET TIME
outlined above. If you press 2 the next display will	B: SET DATE
automatically appear.	C: PROGRAM PRODUCTS
	D: NEXT MENU

### **PROGRAMMING ECCO-PT**

STEP 1 Press the button to Turn oven "ON"

STEP 2

Select ⊲ Time/Date/Program

#### STEP 3

STEP 4 Enter Access Code ABCDEF is the code.

Press the up & down arrow keys to scroll through letters and numbers, then press 'Enter' to move the cursor to the right. *Example: Press up*  $\triangle$  *once for an A, then press 'Enter'. Press up*  $\triangle$  *twice for a B, then press 'Enter'. Continue through F. The screen will advance automatically when the code is entered correctly.* 





#### STEP 8

"Select Product Name" is where you spell the name using the  $up \triangle and down \bigtriangledown arrows to$ select each letter. Then press 'Enter' to move the cursor to the next space and a new letter.

Note: \_unconfigured is the name that must be replaced with <u>your product's name or blanks</u>, when the product name is shorter than 13 letters. Example: APPLE PIE replaces only \_unconfigured. (ured must be replaced by blanks). A blank can be found before 'A' or after '9' when scrolling. There are 15 spaces available for your product's name.

# Select Product Name UNCONFIGURED Use keys to select then press enter

#### STEP 9

"Select Product Temperature"

Use the up $\triangle$  and down $\bigtriangledown$  arrows to select numbers, press 'Enter' to lock in each choice and move the cursor to the next space. The screen will automatically advance after you enter the third number.



#### STEP 10

"Select Tier Cook Time" Time is entered in hours:minutes:seconds. The maximum is 12:59:59. Press 'Enter' to advance cursor to the place you want to enter a number. **Example:** 45 minutes: 00 seconds Press 'Enter' twice to advance from hours to minutes, then press the up / arrow four times for a 4, then 'Enter' to advance the cursor. Then press the up  $\bigwedge$  arrow five times for a 5, then 'Enter' to advance the cursor. Since 0 is your next two numbers simply press 'Enter' again twice to advance the cursor.



#### STEP 11

"Select Cooking Curve"

Use the up $\triangle$  and down $\bigtriangledown$  arrows

to select numbers, press 'Enter' to lock in each choice and move the cursor to the next space. The cooking curve has been established for your product, enter that number. It must be between 0 and 100.

Example: 80% (000%)



Press 'Enter' once to move cursor, scroll up to 8, press 'Enter' to move cursor, press 'Enter' again since 0 is the number showing and needed.

#### Step 12

"Select Fan Speed"

The cursor will automatically appear on <u>High</u>, that is your default. Press 'Enter' to keep High Fan and advance the screen, or press either the up $\triangle$  or down $\bigtriangledown$  arrow to move the cursor to <u>Low</u>. Press 'Enter' to advance to the next screen.

#### **STEP 13**

"Select Pulse Rate"

Use the up $\triangle$  and down $\bigtriangledown$  arrows to select numbers, press 'Enter' to lock in each choice and move the cursor to the next space. The fan pulse rate has been established for your product, enter that number. It must be between 0 & 100. 100% is a default, if you are not sure press 'Enter' three times to advance the screen and maintain 100%.

Example: 50% (<u>1</u>00%)

Scroll <u>Down</u> to get '0', press 'Enter' to move cursor, scroll <u>up</u> to 5, press 'Enter' to move cursor, press 'Enter' again since 0 is the number showing and needed.





#### STEP **14**

#### "Correct"?

The cursor automatically appears on <u>YES</u>. The computer is asking if the program displayed is what you thought you entered. If any part of that program is incorrect, press either the up  $\triangle$  or down  $\bigtriangledown$ arrows to move the cursor to <u>NO</u>. Press 'Enter' when the cursor is at your choice. <u>YES</u> will advance the screen, <u>NO</u> will take you back to the beginning and allow you to correct any part of the program you entered.



#### **STEP 15**

"Continue to Next Tier"

The cursor automatically appears on <u>NO</u>. Press 'Enter' to end programming or move the cursor with the up  $\triangle$  or down  $\bigtriangledown$  arrows. <u>YES</u> will repeat steps 9 through 15 for each Tier of the program.



#### STEP 16

After programming the last Tier, select <u>NO</u> when asked "Continue to Next Tier"? The computer will automatically advance the screen to program more products. If no other products need to be programmed, press 'Cancel' <u>three</u> <u>times</u> to advance screen to the beginning.



#### **STEP 17**

You may now preheat the oven for any products you have programmed.

#### Select



#### **OPERATIONS**

- Convection ovens constantly circulate air over the product. This strips away the thin layer of moisture and cool air from the top of the product. Heat penetrates more quickly. Cooking times are shortened and cooking temperatures are usually reduced.
- To convert standard deck oven recipes to convection oven recipes, reduce the temperature 50 °F and the time by 25%. Make adjustments as necessary, depending upon your results.
- > The lower the temperature the more even the bake.
- Check the product halfway through the baking cycle. Look through the door windows. Opening the oven door is not recommended.
- If products are brown on the outside and not done on the inside, too high a temperature is being used. Decrease the temperature 15-25 °F.
- If products are pulling to the edge of pans or spilling, the oven is not leveled or the pans are warped. Correct as necessary.
- Load each shelf evenly. Spaces should be maintained equally between the pan and walls. Front and back. This will allow an even distribution of airflow.

#### BAKING

- Most baking should be done with the vent closed. Open the vent only with high moisture products to avoid seepage around the front of the door.
- > Always weigh your product. This will give you a more consistent size, color and quality.
- > Center the pan in the oven. The better the air flow around the product, the better the bake.
- The convection oven is a mechanical piece of equipment. The same control settings will always give the same results. If the results vary, problems may be because of preparation, not the oven.

#### LOADING

- > Place product as close to oven as practical. Open oven doors and load quickly but carefully.
- If only one pan is required, load on center shelf. If two pans are required, load on second and fourth shelf. If three pans are required, load on top shelf, bottom shelf, and center shelf. If four pans are required, load on top shelf, bottom shelf, and middle two shelves. If five shelves are required, space evenly in oven. (See page 27 for more detail)

#### UNLOADING

It is a characteristic of all convection ovens to unload the top shelf before the bottom shelves. The rising of heat and the hot oven ceiling causes the top shelf to bake quicker. This characteristic is more pronounced when baking at higher temperatures and/or for prolonged periods of time.

# GENERAL CONT'D



#### ECCO-C STATUS DISPLAY

The Status Display informs the operator of the oven's status.

It can be used as a countdown timer, shelf in use or internal oven temperature display during the cooking cycle (see ECCO-C Programming Codes pg. 16).

The Display informs the operator when the oven is ready to bake, or if the oven is above or below the programmed temperature.

Below is a list of displays and their definitions:

"ENTER"	The oven is energized and ready for an operator command.
"PrEht"	Stands for <b>"PREHEAT"</b> . A product has been selected and the oven is heating to the programmed temperature.
"rEAdY"	A product has been selected and the oven has preheated to the programmed temperature. The oven is ready to load a product.
"COOL"	The oven's internal temperature is below what is programmed.
"Hot"	The oven's internal temperature is above what is programmed.
"ShELF"	A product selection has been made after the oven has preheated and the computer is asking which shelf the product is placed on.
"hELP"	There is a fault in the control system, the computer will not operate until service is performed.
"Cont"	Stands for <b>"CONTINUOUS"</b> . The oven has been programmed without a time being entered. The oven will operate continuously at the programmed temperature.
"Err0r"	An entry has been made during the programming, which the computer does not understand.

#### ECCO-AP TYPICAL OPERATION SEQUENCE

ACTION	RESULT
Turn power switch to ON.	Control panel heat call light comes on.
Adjust proper temperature, between 140 & 450 degrees and allow to preheat up to 20 minutes.	Oven begins heating.
Open oven doors and insert product, set timer up to 60 minutes.	Timer begins counting down.
Timer beeps continuously when done.	Product should now be done.

#### ECCO-C TYPICAL OPERATION SEQUENCE

ACTION	RESULT
Turn power switch to ON.	Control panel comes on, display says <b>"88888"</b> and then <b>"ENTER"</b> , motor starts.
Press a product button.	Display says <b>"PREHT"</b> (Preheat), oven begins to heat to the programmed temperature.
Beeper sounds briefly.	Display says <b>"READY"</b> .
Open the oven doors and load the product. Close the door and press the product button again.	Beeper sounds briefly and display says "SHELF".
Press the shelf button(s) which correspond to the shelf positions which the product is loaded (A equals the top shelf and E equals the bottom shelf).	Display shows a countdown timer and begins to count toward zero.
Beeper sounds continuously.	Display shows "DONE", shelf button(s) flash.
Press the <b>flashing</b> shelf button(s).	Beeper stops. Display shows " <b>READY</b> " if no other shelves carry product or resume count down for shelves that still have product cooking.
Open oven door and remove the product, which corresponds to flashing shelf button(s).	

#### ECCO-PT TYPICAL OPERATION SEQUENCE

ACTION	RESULT
Press the on switch.	Control panel comes on, display says <b>"LANG, Run</b> <b>Oven, Time Date Program</b> .
Select "Run Oven".	Display will show a list of product to choose.
Select Product button next to Icon desired.	Display says "Preheating to XXXF".
Beeper sounds briefly.	Display says " <b>Ready</b> ".
Select Product to start.	Display shows possible product selection for that temperature.
Select Product to start.	Display says "Select shelf".
Press Product button next to desired shelf.	Display will show icon chosen and begin to count down.
Beeper sounds continuously.	Display shows " <b>DONE</b> " press button and remove product from that shelf.
Oven is ready for another product.	

#### ECCO-PP TYPICAL OPERATION SEQUENCE

ACTION	RESULT
Turn power switch to ON.	Control panel comes on, display says <b>"SELECT</b> <b>PRODUCT OR READ/CLEAR TO PROGRAM</b> .
Press a product button.	Display says <b>"PRODUCT X PREHEATING TO</b> <b>XXX F".</b> Motor starts and oven begins preheating to the programmed temperature.
Beeper sounds briefly.	Display says "READY SELECT PRODUCT TO START".
Open the oven doors and load the product. Close the door and press the product button again.	Beeper sounds briefly and display says <b>"SELECT</b> <b>OVEN SHELVES PRODUCT X"</b> .
Press the shelf button(s) which correspond to the shelf positions just left, which the product is loaded (A equals the top shelf and E equals the bottom shelf).	Display shows a countdown timer and begins to count toward zero.
Beeper sounds continuously.	Display shows <b>"DONE PRESS SHELF BUTTON</b> <b>X, REMOVE PRODUCT"</b> , shelf button(s) flash.
Press the <b>flashing</b> shelf button(s).	Beeper stops. Display shows " <b>READY SELECT</b> <b>PRODUCT TO START</b> " if no other shelves carry product or resume count down for shelves that still have product cooking.
Open oven door and remove the product, which corresponds to flashing shelf button(s).	

#### ECCO-SII TYPICAL OPERATION SEQUENCE

ACTION	RESULT
Turn power switch to ON.	Digital display reads "000"".
Press Temp button and use arrows to adjust to proper Temp between 150 & 450.	Oven begins heating and displays "pre".
Beeper will sound for 3 seconds when preheated. Open doors and insert product.	Display will read preheated temperature.
Press Time Button and use arrows to adjust to desired time. Press Start / Stop Button.	Digital display will start countdown.
Beeper sounds continuously Press Start / Stop Button.	

#### ECCO-T TYPICAL OPERATION SEQUENCE

ACTION	RESULT
Turn power switch to ON.	
Adjust proper temperature, between 140 & 450 degrees and allow to preheat up to 20 minutes.	Oven begins heating.
Open oven doors and insert product, set timer up to 60 minutes.	Timer begins counting down.
Timer beeps continuously when done.	Product should now be done.

### **SEQUENCE OF OPERATION ECCO-AP**

#### Power switch turned

on.

240/208 VAC across Common terminals on power switch and "**B**" terminal of 12 pin **Terminal block**.

240/208 VAC to Common terminals of Motor relay.

# 240/24-volt transformer energized.

24 VAC across "C" and "D" (common) of 24 pin Terminal block.
24 VAC across coil of Motor relay. (Through door switch)
24 VAC across "D" and of Heat contactor. (Through door switch and high limit thermostat)
24 VAC across "D" and Heat output on board.
Motor contactor closes.

#### Motor starts.

24 VAC across coil of Heat contactor.Heat contactor closes.208/240 volts to elements.Oven heats.

### **SEQUENCE OF OPERATION ECCO-C**

#### Power switch turned

#### on.

240/208 VAC across Common terminals on power switch and "A" terminal of 24 pin. Terminal block.

240/208 VAC across any "A" and "B" terminal of 24 pin Terminal block.

240/208 VAC to Common terminals of Motor relay.

240/208 VAC across common terminals of Back-up toggle switch.

120 VAC to coil of **Back-up relay**.

# 240/24 volt transformer energized.

24 VAC across "C" and "D" (common) of 24 pin Terminal block.

24 VAC across "D" and coil of Motor relay.(Through door switch)

24 VAC across **"D"** and of **Heat contactor**. (Through door switch and high limit thermostat)

24 VAC across "D" and Common terminals of Back-up relay.

240/12 volt transformer energized.

# Back-up toggle switch <u>Off.</u>

24 VAC across "D" and TP4, TP5 and TP6.

12 volts to **TP1** on **microprocessor**.

24 VAC across coil of **motor contactor**.

Motor contactor closes.

240/208 VAC across NO (Normally open) contacts of Motor relay.

#### Motor starts.

24 VAC across coil of Heat contactor.

Heat contactor closes.

208/240 volts to elements.

Oven heats.

# Back-up toggle switch Off.

208/240 VAC across coil of **Back-up relay**.

#### Back-up relay closes.

24 VAC across and **Back-up Thermostat** (With door switch energized.) 24 VAC across coil of **Motor relay**.

Motor contactor closes.

240/208 VAC across NO (Normally open) contacts of Motor relay.

#### Motor starts.

Temperature set on back up thermostat. 24 VAC across **"D"** and each terminal of back-up thermostat. 24 VAC across coil of **Heat contactor**. Heat contactor closes. 208/240 volts to elements.

### **SEQUENCE OF OPERATION ECCO-PP/PT**

#### Oven plugged in.

208/240 VAC across any "**A**" and "**B**" terminal on the terminal block. 208/240 VAC to Control transformer (208-240VAC / 24-12 VAC) and Component transformer 240VAC / 24VAC.

### Transformers

energize.

24 VAC to any "C" and "D" terminal on the terminal block.
24 / 12 VAC to Circuit Board (JP40).
24 VAC to Circuit Board outputs (JP11- JP13).

# Power Switched turned to "ON".

Display comes on.

#### Product selected.

24 VAC across motor output (JP12) and "D".24 VAC across motor HI relay coil.Motor relay closes.208/240 VAC to motor.

#### Motor Starts.

24 VAC across heat output (JP11) and "D".
24 VAC across heat contactor (through over-temperature thermostat).
Heat contactor closes.
208/240 VAC to elements.
Back up toggle switch

# to "ON" .

208/240 VAC across coil of back up relay coil.

# Back up relay energizes.

24 VAC to motor relay. Motor relay energizes. 208/240 VAC to motor.

#### Motor Starts.

24 VAC to thermostat.

# Temperature set on thermostat.

24 VAC to heat contactor.Contactor energizes.208/240 VAC to elements.

## **SEQUENCE OF OPERATION ECCO-SII**

#### Power switch turned on.

240/208 VAC across Common terminals on power switch and **"B"** terminal of 12 pin **Terminal block** (through fuses).

240/208 VAC to Common terminals of Motor relay.

# 240/24-volt transformer energized.

24 VAC across "C" and "D" (common) of 24 pin Terminal block.
24 VAC across pins 1 & 2 on circuit board.
24 VAC across Motor output on circuit board and "D".
24 VAC across coil of Motor relay (through door switch).
Motor relay closes.

Motor starts.

24 VAC across Heat output on circuit board and "D".
24 VAC across coil of Heat contactor (through over temperature thermostat).
Heat contactor closes.
208/240 volts to elements.
Oven heats.
# TROUBLESHOOTING ECCO-AP

HINT: Confirm that all Circuit Breakers are in the "ON" position.

#### NO MOTOR

PROBABLE CAUSE	CORRECTIVE ACTION
Defective Fan Switch	Verify that Fan switch is in "ON" position (In pulse position motor will only cycle when oven calls for heat).
Defective Fuses	<ul> <li>Check fuses for normal operation.</li> </ul>
Defective Transformer	> Check transformer for normal operation.
Defective Motor Relay	> Check motor relay for normal operation. (24VAC 35 $\Omega$ )
Defective Door Switch	> Check door switch for normal operation.
Defective Motor	<ul><li>Check motor for normal operation. (P1-T9 low, P1-T7/T4 high)</li></ul>

#### NO HEAT

PROBABLE CAUSE	CORRECTIVE ACTION
Defective Elements	Check that elements are getting power.
	<ul> <li>Confirm that Elements are working correctly. (See Technical Data)</li> </ul>
Defective Transformer	<ul><li>Check transformer for normal operation.</li></ul>
	<ul><li>Replace if necessary.</li></ul>
Defective Probe	<ul> <li>Confirm that probe has proper resistance for the correct temp. (See Technical Data)</li> </ul>
Defective Heat Contactor	<ul><li>Confirm that Contactor is getting correct voltage.</li></ul>
	> Confirm that Contactor is operating properly. (24VAC $6\Omega$ )
Defective Circuit board	<ul><li>Confirm that Heat Call light is on.</li></ul>
	If no light is detected:
	<ul><li>Check 12-position switch for normal operation. (See Technical Data)</li></ul>
	If light is detected:
	Check for 24VAC across heat output and "D" on 12 Pole terminal.
	If voltage is not present:
	Replace Circuit board.
	If voltage is present:
	<ul><li>Check over temperature thermostat for proper operation.</li></ul>
	<ul><li>Check door switch for normal operation.</li></ul>

# **TROUBLESHOOTING ECCO-C**

- > To help troubleshoot the oven you should perform the following "Manual Override" test:
- > Open drop down door located on the lower right side, directly below front panel.
- > Turn back up toggle (on/off) switch to "on" position.
- > Turn main power switch to "on" position.
- > Check oven for normal operation.

#### NO DISPLAY

PROBABLE CAUSE	CORRECTIVE ACTION
Power switch is not turned on	Turn power switch on.
Defective power switch	Check power switch for normal operation. Replace as necessary.
Defective back-up relay	<ul><li>Check relay for normal operation.</li></ul>
	➢ Check coil for 24 VAC.
	If 24 VAC is measured. Turn oven off and:
	$\succ  \text{Check coil for 7.2 K}\Omega.$
	<ul> <li>Replace as necessary.</li> </ul>
	If 24 VAC is not measured.
	<ul><li>Verify that manual override switch is in "off" position.</li></ul>
	<ul><li>Check manual override switch for normal operation.</li></ul>
	➢ Check wires for any shorts.

PROBABLE CAUSE	CORRECTIVE ACTION
Defective control transformer (12 VAC).	<ul> <li>Check transformer for normal operation.</li> </ul>
	NOTE:
	Unplug secondary side of control transformer from CPU before performing any tests.
	CAUTION:
	TURN UNIT OFF BEFORE CHECKING ANY RESISTANCE.
	Check primary coil for 208/240 VAC and 630 Ω. Check secondary coil for no less than 10.5 VAC and 1 Ω.
	If voltage is measured on primary:
	Check for voltage on secondary.
	<ul> <li>Replace transformer.</li> </ul>
	If voltage is not measured on primary:
	Check wires for any shorts.
Defective rectifier	Check for no less than 10.5 VAC on <b>TP1</b> and 5 VDC on <b>TP2</b> .
	If correct voltage is present at TP1 and present, but low at TP2 unplug both ribbon connections from CPU and re-measure at TP2.
	➢ If voltage remains low at <b>TP2</b> replace CPU (40102-311).
	If voltage at TP2 increased to 5 VDC when ribbon was unplugged, plug ribbon back in to CPU and disconnect from Interface board.
	➢ Re-measure at <b>TP2</b> .
	➢ If voltage dropped to below 5 VDC replace ribbon cable (31110-01).
	If voltage remains at 5 VDC, plug ribbon back into Interface board and measure for 5 VDC at TP3.
	➢ If voltage is present at TP3 and display is still not on, press and hold the R/C button on board if LED's come on replace Interface board.
	<ul> <li>If LED segment does not illuminate or the LED is blank, replace LED.</li> </ul>

At this point you should have a display.

#### NO FAN-Manual Mode

PROBABLE CAUSE	CORRECTIVE ACTION
Defective 240/24 VAC transformer	Check for 24 VAC on "C" and "D" of the terminal block.
	If 24 VAC is not measured: Turn off and:
	$\succ  \text{Check secondary coil for 1 } \Omega.$
	$\succ  \text{Check primary coil for 77 } \Omega.$
	<ul><li>Replace transformer.</li></ul>
	If 24 VAC is measured: Turn off and:
	<ul><li>Check back-up relay for normal operation.</li></ul>
	Check for 240 VAC on relay coil.
Back-up relay not energizing	If 240 VAC is measured: Turn unit off and:
	Check back-up relay coil for 7.2 K $Ω$ .
	<ul><li>Replace if defective.</li></ul>
	If 240 VAC is not measured:
	<ul><li>Check back-up switch (SPDT) for normal operation.</li></ul>
	<ul><li>Replace if defective.</li></ul>
	Check for 24 VAC at contactor or relay coil.
Motor contactor not energized	If 24 VAC is not measured: Turn oven off and:
	<ul><li>Check door switch for normal operation.</li></ul>
	Check door switch for continuity.
	Replace or adjust door switch.
	If 24 VAC is measured: Turn unit off and:
	Check contactor coil for continuity.
	<ul><li>Replace if defective.</li></ul>

PROBABLE CAUSE	CORRECTIVE ACTION
No voltage across contactor points	Check 208/240 VAC across "C" terminals of contactor.
	If 208/240 VAC is not measured:
	<ul><li>Check connection to main contactor (heat contactor).</li></ul>
	Check circuit breaker.
	If 208/240 VAC is measured:
	➢ Check across "NO" contacts. Should have 208/240 VAC.
	➢ Replace if defective.

#### Note: Motor should now be operating.

#### NO MOTOR COMPUTER MODE

PROBABLE CAUSE	CORRECTIVE ACTION
No 24 VAC on Interface board	<ul><li>Check for 24 VAC at <b>TP4</b> to common ("<b>D</b>").</li></ul>
	If 24 VAC is not measured:
	Check for 24 VAC at "NC" contacts on back-up relay.
	If 24 VAC is measured:
	➢ Check for 24 VAC at <b>TP5</b> .
	<ul> <li>Replace Interface board if defective.</li> </ul>

#### NO HEAT Manual Mode

**NOTE:** Fan must be operating before trouble shooting No heat.

PROBABLE CAUSE	CORRECTIVE ACTION
Back-up relay not energizing	<ul><li>Check for 240 VAC on relay coil.</li></ul>
	If 240 VAC is measured. Turn unit off and:
	$\succ  \text{Check back-up relay coil for 7.2 } \Omega.$
	Check "NO" contacts for 24 VAC.
	<ul><li>Replace if defective.</li></ul>
	If 240 VAC is not measured:
	Check back-up switch (SPDT) for normal operation.
	<ul> <li>Replace if defective.</li> </ul>
Defective thermostat	Turn unit off and check for continuity while cycling thermostat on and off.
	<ul><li>Replace if defective.</li></ul>
Defective contactor	Check for 24 VAC at heater coil.
	If 24 VAC is measured. Turn oven off and:
	<ul><li>Check for continuity through coil.</li></ul>
	<ul><li>Replace if defective.</li></ul>
	If 24 VAC is not measured. Turn oven off and:
	<ul> <li>Check for continuity through hi-temp wires going to over-temp thermostat.</li> </ul>
	<ul><li>Replace over-temp thermostat if defective.</li></ul>
Defective elements	<ul><li>Check elements for continuity.</li></ul>
	<ul><li>Replace if defective.</li></ul>

PROBABLE CAUSE	CORRECTIVE ACTION
Defective over-temp thermostat	Check for 24 VAC on #55 red wire to common "D".
	If 24 VAC is not measured: Turn oven off and:
	<ul><li>Check for continuity through over-temp thermostat.</li></ul>
	<ul> <li>Replace if defective.</li> </ul>

### NO HEAT Computer Mode

PROBABLE CAUSE	CORRECTIVE ACTION
No 24 VAC on Interface board	Check for 24 VAC at TP4 to ground.
	If 24 VAC is not measured:
	Check for 24 VAC at "NC" contacts on back-up relay.
	If 24 VAC is measured:
	> Check for 24 VAC at <b>TP6</b> .
	<ul> <li>Replace Interface board if defective.</li> </ul>

#### DISPLAY LOCKS UP

PROBABLE CAUSE	CORRECTIVE ACTION
"Help" in display	<ul><li>Check probe for proper resistance.</li></ul>
	Check that probe connections are secure.
	Push "TEMP" button on control board and check to see if temperature rapidly descends. If temp does descend rapidly, replace ribbon cable.
	Check to see that contactors/relays are not stuck in the closed position.
	<ul><li>Replace contactor if defective.</li></ul>
	Check for foreign objects keeping contactor closed.

PROBABLE CAUSE	CORRECTIVE ACTION
"88888" stuck in display	<ul> <li>Check for stuck button by pressing any button.</li> </ul>
	If computer beeps or chirps:
	<ul><li>Check control panel transformer (12 VAC) for proper operation.</li></ul>
	Check TP1 for at least 10.5 VAC.
	Check <b>TP2</b> for at least 4.99 VDC.
	Check <b>TP3</b> for at least 4.97 VDC.
	If computer does not beep or chirp:
	<ul><li>Check each button for movement.</li></ul>
	Check that panel label has not been damaged in any way.
	<ul><li>Replace button if defective.</li></ul>
	<ul><li>Replace panel label.</li></ul>
Display has shelf "A"	<ul> <li>Read Programming Codes.</li> </ul>

#### ANOMALIES

PROBABLE CAUSE	CORRECTIVE ACTION		
Oven temp is not the same as	<ul> <li>Check probe for correct resistance.</li> </ul>		
Display temp	IF PROBE RESISTANCE IS MORE THAN 10 $\Omega$ +/-, REPLACE PROBE.		
	IF CORRECT RESISTANCE IS MEASURED:		
	Check across TP3 for 5 VDC (Must be at least 4.98).		
	IF 5 VDC IS MEASURED, OVEN MUST BE CALIBRATED:		
	> Turn off oven and disconnect probe from display board.		
	> Connect a 1 K $\Omega$ resistor across probe connection.		
	> Turn on oven and set for actual oven temp.		
	Locate pot on back of Interface board and adjust display by turning screw, until display reads 360°F.		
	Note: Clockwise increases, Counterclockwise decreases. Approximately two degrees per turn. May require several minor adjustments.		
	IF 5 VDC IS NOT MEASURED:		
	> Check for 5 VDC at <b>TP2</b> .		
	IF 5 VDC IS NOT MEASURED:		
	<ul><li>Replace CPU.</li></ul>		

# **TROUBLESHOOTING ECCO-PP, ECCO-PT**

No motor in computer mode

<u>Note:</u> In computer mode, the motor runs only when a product button has been selected. In thermostat mode the motor runs all the time, even when the door is open.

PROBABLE CAUSE	CORRECTIVE ACTION
No Motor in computer mode	<ul><li>Verify product button has been pushed and display says preheating.</li></ul>
	$\succ$ Check voltage at motor P1 – T7/T4.
	<ul><li>If voltage is present, replace motor.</li></ul>
	IF VOLTAGE IS NOT PRESENT:
	<ul> <li>Verify common and normally open is closed at Hi motor relay.</li> </ul>
	<ul> <li>Verify 24V on coil of Hi motor relay.</li> </ul>
	<ul> <li>Verify 24V at control transformer on the secondary side.</li> </ul>
	If voltage is not present, check primary side.
No motor in manual back-up	$\succ$ Check voltage at motor P1 – T7/T4.
	<ul><li>If voltage is present, replace motor.</li></ul>
	IF VOLTAGE IS NOT PRESENT:
	<ul> <li>Verify common and normally open is closed at Hi motor relay.</li> </ul>
	<ul><li>Verify ribbon cable connections.</li></ul>
	<ul> <li>Verify 24V on coil of Hi motor relay.</li> </ul>
	<ul> <li>Verify 24V at control transformer on the secondary side.</li> </ul>
	If voltage is not present, check primary side.

**IMPORTANT NOTICE:** Power must be disconnected at source when disconnecting any ribbon cable or any connector from CPU or Display. Failure to do so will result in damage to the Display board and CPU.

# TROUBLESHOOTING ECCO-PP, ECCO-PT CONT'D

PROBABLE CAUSE	CORRECTIVE ACTION				
No Display	<ul> <li>Verify voltage at computer transformer.</li> </ul>				
	Verify 12 VAC across Yellow – Yellow w/ Red stripe.				
	Verify 24 VAC across Yellow – Yellow.				
	<ul><li>Verify transformer connections at CPU.</li></ul>				
	If voltage is present replace CPU.				
	NOTE: PRODUCT BUTTON MUST BE SELECTED.				
	> If display is on, but no output from computer, jumper output on CPU.				
	➢ If output comes on, replace CPU.				
Can't enter program in	➢ A button may be stuck in, replace button label.				
Computer	Display has light letters, or blocks on display, adjust contrast.				
No Heat in computer mode	Verify heat contactor is closing, if closed verify amp draw.				
(motor must he on)	<ul><li>Verify resistance at coil.</li></ul>				
(motor must be on)	<ul><li>If voltage is present at coil, replace contactor.</li></ul>				
	If voltage is not present:				
	► Jumper JP11 on computer board.				
	➢ If heat contactor comes on, replace CPU.				

# **TROUBLESHOOTING ECCO-SII**

HINT: Confirm that all Circuit Breakers are in the "ON" position.

#### NO MOTOR

Complaint	CORRECTIVE ACTION
Defective Fan Switch	Verify that Fan switch is in "ON" position (In pulse position motor will only cycle when oven calls for heat).
Defective Fuses	<ul><li>Check Fuses for normal operation.</li></ul>
Defective Transformer	<ul><li>Check Transformer for normal operation. (See Technical Data)</li></ul>
Defective Circuit board	Check for 24 VAC across Motor output on board and "D" on 12- position terminal block.
	If no voltage is present:
	<ul><li>Confirm that voltage is coming in from transformer.</li></ul>
	<ul><li>Replace circuit board.</li></ul>
	If voltage is present:
	> Check motor relay for normal operation. (24 VAC 35 $\Omega$ )
	<ul><li>Check door switch for normal.</li></ul>
	<ul><li>Check motor for normal operation. (See Technical Data)</li></ul>

#### NO HEAT

PROBABLE CAUSE	CORRECTIVE ACTION
Defective Elements	<ul><li>Check that elements are getting power.</li></ul>
	<ul><li>Confirm that Elements are working correctly. (See Technical Data)</li></ul>
Defective Transformer	<ul><li>Check transformer for normal operation.</li></ul>
	<ul> <li>Replace if necessary.</li> </ul>
Defective Probe	<ul> <li>Confirm that probe has proper resistance for the correct temp. (See Technical Data)</li> </ul>
<b>Defective Heat Contactor</b>	Confirm that Contactor is getting correct voltage.
	> Confirm that Contactor is operating properly. (24VAC $6\Omega$ )

PROBABLE CAUSE	CORRECTIVE ACTION
Defective Circuit board	<ul><li>Confirm that Heat Call light is on.</li></ul>
	If no light is detected:
	<ul><li>Check 12-position switch for normal operation. (See Technical Data)</li></ul>
	If light is detected:
	Check for 24VAC across heat output and "D" on 12 Pole terminal.
	If voltage is not present:
	<ul> <li>Replace Circuit board.</li> </ul>
	If voltage is present:
	<ul><li>Check over temperature thermostat for proper operation.</li></ul>
	<ul><li>Check door switch for normal operation.</li></ul>

#### ELEMENT RESISTANCE

۶	208 Volt	$16 \Omega$
۶	480 Volt	$60 \Omega$

#### TRANSFORMER RESISTANCE

TR	ANSFORMER	Input	Primary Secondar		ndary	Output	
۶	208/24 Volt	208/240 Volt	77	Ω	19	Ω	24 Volt
	240/12 Volt	208/240 Volt	630 Ω		1 Ω		12 Volt
۶	208/240-24/12	208/240 Volt	208Volts 64 Ω	240Volts 75 Ω	12Volts .6 Ω	24Volts 1 Ω	24/12 Volts

#### CONTACTOR RESISTANCE

CONTACTOR	Coil
> 3 Pole 24 Volt coil	6 Ω
2 Pole 24 Volt coil (P & B) (PP & PT motor)	35 Ω

#### **RELAY RESISTANCE**

RELAY	Coil
➢ 240 VAC	7.2 ΚΩ

#### OVER-TEMP THERMOSTAT

#### OVER-TEMP

> Wires

Normally closed

#### DOOR SWITCH

Check switch between "COM" (common) and "NO" (normally open) contacts, insure switch closes approximately <u>3 to 4 inches</u> before door closes.

#### **BLOWER FAN**

Blower fan will rotate clockwise and should have a 5/8" gap between it and the back wall of the can.

#### AUTO/BYPASS SWITCH

The Auto / Bypass and Energy switch are located below the controls behind a pull down access panel.

- Auto/Bypass switch
- Energy switch

Normally in <u>"OFF"</u>. The <u>"ON"</u> position will interrupt power to the computer and allow use of the back-up thermostat.

Normally in <u>"HIGH"</u> for 11 kW heats. <u>"LOW"</u> WILL PROVIDE 8.25 kW heat. Not provided on Steam convection ovens.

#### LINE AMPERAGE, WATTAGE, AND PROPER PHASING

			NORMAL AMPS PER LINE							SIN	GLE	
MODEL	TOTAL K.W.		THREE PHASE							PH	ASE	
NUMBER	CONNECTION	2	208 VOLT 240 VOLT 48					80 VOLT		208 V	240V	
		L1	L2	L3	L1	L2	L3	L1	L2	L3		
ECCO	11.66	37.0	37.0	22.9	28.9	28.9	26.5	16.5	16.5	10.2	56.0	48.6
2ECCO	23.33	60.0	74.2	60.0	55.3	57.7	55.3	26.0	33.0	26.0	112.0	97.2

SERVICE CONNECTIONS									
FRONT WIRE CONNECTIONS									
3 PHASE 1 PHASE									
	LINE 1 LINE 2 LINE 3 LINE 1 LINE 2								
1 <sup>st</sup> OVEN	1,4	2	3	1,3	2,4				
2 <sup>nd</sup> OVEN	1,4,7	2,5,8	3,6	1,3,5,7	2,4,6,8				
REAR CONNECTION WIRE NUMBERS									
1 <sup>st</sup> OVEN	5,8	6	7	5,7	6,8				
2 <sup>nd</sup> OVEN	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$								

#### ECCO-PT / PP COOKING CURVE CONVERSION

O I d	N e w
S t y I e	S t y I e
P u r p I e	P I a t i n u m
	1
	P u r p I e
0 1 2 3 4 5 6 7	P I U S 0% 17% 26% 40% 50% 56% 63% 71%

# **TECHNICAL DATA CONT'D**

#### TEMP RESISTANCE VOLT DROP TEMP RESISTANCE VOLT DROP 70° 556 Ω 1.11 290° 881 Ω 1.76 80° 569 Ω 1.14 300° 897 Ω 1.79 90° 583 Ω 1.17 310° 914 Ω 1.83 1.86 100° 596 Ω 1.19 931 Ω 320° 1.22 1.90 110° 610 Ω 330° 948 Ω 1.93 120° 623 Ω 1.25 340° 965 Ω 1.27 1.97 637 Ω 983 Ω 130° 350° 1.3 2.00 140° 651 Ω $1000 \Omega$ 360° 150° $665 \Omega$ 1.33 370° 1018 Ω 2.04 1.36 2.07 160° $678 \Omega$ 380° 1036 Ω 170° 694 Ω 1.39 $1054 \Omega$ 2.11 390° 180° 709 **Ω** 1.42 400° $1072 \Omega$ 2.14 2.18 190° $724 \Omega$ 1.45 410° 1090 Ω 739 Ω 1.48 2.22 200° 420° 1109 Ω 2.25 1.51 $1127 \Omega$ 210° $754 \Omega$ 430° 220° 769 Ω 1.54 440° 1146 Ω 2.29 2.33 230° 785 Ω 1.57 450° 1165 Ω 1.60 2.37 240° $800 \Omega$ 460° 1184 Ω 250° $816 \Omega$ 1.63 470° 1204 Ω 2.41 2.45 1.66 260° 832 Ω 480° $1223 \Omega$ 1.70 2.49 270° 848 Ω 490° 1243 Ω 280° 864 Ω 1.73 500° 1263 Ω 2.53

#### PROBE RESISTANCE

#### NOTE

Probe is factory checked at 350 °F. Must be completely disconnected from circuit board when measuring probe resistance. Display will read "**HELP**" if probe is open or unplugged. Any probe resistance can be multiplied by 2 milli-amps (.002) to determine voltage drop.

#### ECCO-C MODEL STRAPPING

The Front Control panel of the Lang "Purple" computer must be configured to match the model of oven it is being installed in. To configure the front control panel, you must change the arrangement of the **Strapping Bars** located at the bottom of the circuit board just above the ribbon connection. Each model has its own strapping configuration, which **must** be set by the service technician. Follow the diagram below for the proper strapping configuration.



### **TECHNICAL DATA CONT'D**

#### ECCO-C TEST POINT LAYOUT



### WIRING DIAGRAM ECCO-AP 208/240



### WIRING DIAGRAM ECCO-AP 480



WIRING DIAGRAM ECCO-C 208/240



### WIRING DIAGRAM ECCO-C 480



### WIRING DIAGRAM ECCO-PP 208/240



### WIRING DIAGRAM ECCO-PP 480



### WIRING DIAGRAM ECCO-PT 208/240



### WIRING DIAGRAM ECCO-PT 480



### WIRING DIAGRAM ECCO-SII 208/240



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## WIRING DIAGRAM ECCO-SII 480



### WIREING DIAGRAM ECCO-T 208/240



### WIREING DIAGRAM ECCO-T 480



# ELECTRIC ACCU-PLUS CONVECTION OVEN

DESCRIPTION	PART NO.
Element ECCO Oven 208/240 Volt 11000 Watts	11090-16
Element ECCO Oven 480 Volt 11000	11090-18
Motor 1/3 HP 480 Volt 2 Speed	30200-16
Motor 1/3 HP 208/240 Volt 2 Speed	30200-17
Micro Switch, Oven Door	30301-02
Switch, Toggle, On-On	30303-06
Switch, Toggle, Spring Return	30303-16
Switch, Temperature Control 12 Position 140-450°F	30304-16
Thermostat Safety 490°F Open	30401-09
Contactor 3 Pole 24 VAC	30700-06
Contactor 2 Pole 30 Amp 24 VAC	30701-05
Timer Electric 1 Hour 24V	30800-05
Buzzer Electric Timer 24V	30802-04
Fuse 15 Amp 300 Volt	30900-10
Fuse Holder 15 Amp	30901-08
Transformer 240/24 VAC	31400-10
Transformer 480/24 VAC	31400-15
Pilot Light 28 VAC	31601-07
Lamp Socket	31602-04
Lamp 250 Volt	31603-04
Oven Lamp Lens (Watch Glass)	31604-01
Oven Lamp Lens Gasket	31604-02
Circuit Breaker 208/240 Volt 1-Pole	31800-01
Circuit Breaker 480 Volt 3 Pole	31800-04
Circuit Board Temperature Control	40101-19
Probe Temperature Sensor	41100-08
Turn Buckle Assembly	50312-02
Door Left Hand	51100-45
Door Right Hand	51100-46
Panel Label Accu-Plus	60301-100
Handle Assembly Single-handle Oven	70603-15
Knob Damper Black	70701-25
Knob Temperature / Timer Control	70701-28
Window Assembly	71301-04
Blower Wheel	71500-05

DESCRIPTION	PART NO.
Element ECCO Oven 208/240 Volt 11000 Watts	11090-16
Element ECCO Oven 480 Volt 11000 Watts	11090-18
Motor 1/3 HP 480 Volt	30200-03
Motor 1/3 HP 115/208/240 Volt	30200-12
Motor 1/3 HP 480 Volt 2 Speed (After Serial V-90436)	30200-16
Motor 1/3 HP 208/240 Volt 2 Speed (After Serial V-90436)	30200-17
Switch Micro Convection Oven Door	30301-02
Switch Toggle On-Off	30303-06
Switch Toggle Spring Return	30303-16
Thermostat Safety 490°F Open	30401-09
Thermostat 450°F Oven	30402-27
Terminal Block 24 Position Quick Disconnect	30503-01
Relay 240 VAC	30600-02
Contactor 3 Pole 24 VAC	30700-06
Contactor 2 Pole 208/240 VAC	30701-02
Contactor 2 Pole 30 Amp 24 VAC (After Serial V-90436)	30701-05
Fuse 15 AMP 300 Volt	30900-10
Fuse Holder 15 Amp	30901-08
Cable Ribbon Assembly	31110-01
Transformer 480/240 VAC	31400-04
Transformer 240/24 VAC	31400-10
Transformer 240/12 VAC	31400-26
Lamp Socket	31602-04
Lamp Incandescent 250 Volt Clear	31603-04
Oven Lamp Lens (Watch Glass)	31604-01
Oven Lamp Lens Gasket	31604-02
Circuit Breaker 208/240 Volt 1-Pole	31800-01
Circuit Breaker 480 Volt 3-Pole	31800-04
Circuit Board Assembly Buzzer	40102-10
Circuit Board Front Panel	40102-20
Circuit Board Front Panel Mrs. Fields	40102-21
Circuit Board Microprocessor	40102-44
Circuit Board Upgrade Kit (Only for units before G-71021)	60101-53
Snubber Low Voltage On Coil, 3-Pole Contactor	40705-02
Snubber Hi Voltage Contactor Circuit Feed 208/240V	40705-04
Snubber Hi Voltage Across Poles, 3-Pole Contact 208/240V	40705-05
Snubber Hi Voltage On Coil, 2-Pole Contactor 480V	40705-06
Snubber Hi Voltage Across Pole, 3-Pole Contactor 480V	40705-07
Snubber Low Voltage 24 Pole Terminal Block 480V	40705-08
Snubber Hi Voltage 24 Pole Terminal Block 480V	40705-09

DESCRIPTION	PART NO.
Suppressor Low Voltage 24 Pole Terminal Block	40705-10
Suppressor Hi Voltage 24 Pole Terminal Block	40705-11
Probe Temperature Sensor	41100-08
Door Handle 11 1/2" Long Black "T" Style (Double Handle Ovens)	50800-12
Door Handle Bracket – Chrome (Single Handle Ovens)	50800-49-1
Door Handle Screw (Single Handle Ovens)	20104-07
Door Handle Washer (Single Handle Ovens)	20104-50
Turnbuckle Assembly (Single Handle Ovens)	50312-02
Door Left Hand (Single Handle Ovens)	51100-45
Door Right Hand (Single Handle Ovens)	51100-46
Panel Label, Purple	60301-42
Panel Label Mrs. Fields	60301-93
Valve Manual Main Water Supply (Steam Units)	70400-02
Valve Manual Water Supply (Steam Units)	70402-08
Valve Solenoid 24/60V Water Supply (Steam Units)	70403-01
Regulator Water Supply (Steam Units)	70404-01
Handle Assembly, Single Handle Oven	70603-15
Knob Thermostat 450°F Oven (not used before D-57000)	70701-19
Knob Damper Black (not used before D-57000)	70701-25
Window Assembly, Oven Door	71301-04
Blower Wheel	71500-05
Blower Wheel (Steam Units)	51100-57
Orifice Water/Steam #60 DRL (Steam Units)	80405-01

### ECCO-PP

DESCRIPTION	PART NO.
Element ECCO Oven 208/240 Volt 11000 Watts	11090-16
Element ECCO Oven 480 Volt 11000 Watts	11090-18
Motor 1/3 HP 480 Volt 2 Speed	30200-16
Motor 1/3 HP 208/240 Volt 2 Speed	30200-17
Switch Micro Convection Oven Door	30301-02
Switch Toggle On-Off	30303-06
Switch Toggle Spring Return	30303-16
Thermostat Safety 490°F Open	30401-09
Thermostat 450°F Oven	30402-27
Terminal Block 24 Position Quick Disconnect	30503-01
Relay 240 VAC	30600-02
Contactor 3 Pole 24 VAC	30700-06
Contactor 2 Pole 24 VAC	30701-04
Fuse 15 AMP 300 Volt	30900-10
Fuse Holder 15 Amp	30901-08
Cable Ribbon Assembly	31110-13
Transformer 480/24 VAC	31400-15
Transformer 240/12 VAC	31400-26
Lamp Socket	31602-04
Lamp Incandescent 250 Volt Clear	31603-04
Oven Lamp Lens (Watch Glass)	31604-01
Oven Lamp Lens Gasket	31604-02
Circuit Breaker 208/240 Volt 1-Pole	31800-01
Circuit Breaker 480 Volt 3-Pole	31800-04
Circuit Board Front Panel	40102-24
Circuit Board Microprocessor	40102-26
Probe Temperature Sensor	41100-08
Oven Rack	50200-20
Oven Rack Slide	50200-36
Turnbuckle Assembly	50312-02
Door Left Hand	51100-45
Door Right Hand	51100-46
Panel Label, Purple Plus	60301-116
Valve Manual Main Water Supply (Steam Units)	70400-02
Valve Manual Water Supply (Steam Units)	70402-08
Valve Solenoid 24/60V Water Supply (Steam Units)	70403-01
Regulator Water Supply (Steam Units)	70404-01
Handle Assembly, Single Handle Oven	70603-15
Knob Thermostat 450°F Oven	70701-28
Knob Damper Black	70701-25
Window Assembly, Oven Door	71301-04
Blower Wheel	71500-05
Blower Wheel (Steam Units)	51100-57
Orifice Water/Steam #60 DRL (Steam Units)	80405-01

## ECCO-PT

DESCRIPTION	PART NO.
Element ECCO Oven 208/240 Volt 11000 Watts	11090-16
Element ECCO Oven 480 Volt 11000 Watts	11090-18
Motor 1/3 HP 480 Volt 2 Speed	30200-16
Motor 1/3 HP 208/240 Volt 2 Speed	30200-17
Switch Micro Convection Oven Door	30301-02
Switch Toggle Spring Return	30303-16
Thermostat Safety 490°F Open	30401-09
Thermostat 450°F Oven	30402-27
Terminal Block 24 Position Quick Disconnect	30503-01
Relay 240 VAC	30600-02
Contactor 3 Pole 24 VAC	30700-06
Contactor 2 Pole 24 VAC	30701-04
Fuse 15 AMP 300 Volt	30900-10
Fuse Holder 15 Amp	30901-08
Cable Ribbon Assembly	31110-13
Transformer 480/24 VAC	31400-15
Transformer 240/12 VAC	31400-26
Lamp Socket	31602-04
Lamp Incandescent 250 Volt Clear	31603-04
Oven Lamp Lens (Watch Glass)	31604-01
Oven Lamp Lens Gasket	31604-02
Circuit Breaker 208/240 Volt 1-Pole	31800-01
Circuit Breaker 480 Volt 3-Pole	31800-04
Circuit Board Display	40102-25
Circuit Board Microprocessor	40102-26
Probe Temperature Sensor	41100-08
Oven Rack	50200-20
Oven Rack Slide	50200-36
Turnbuckle Assembly	50312-02
Door Left Hand	51100-45
Door Right Hand	51100-46
Panel Label, Purple Plus	60301-119
Valve Manual Main Water Supply (Steam Units)	70400-02
Valve Manual Water Supply (Steam Units)	70402-08
Valve Solenoid 24/60V Water Supply (Steam Units)	70403-01
Regulator Water Supply (Steam Units)	70404-01
Handle Assembly, Single Handle Oven	70603-15
Knob Thermostat 450°F Oven	70701-28
Knob Damper Black	70701-25
Window Assembly, Oven Door	/1301-04
Blower Wheel	/1500-05
Blower Wheel (Steam Units)	51100-57
Orifice Water/Steam #60 DRL (Steam Units)	80405-01

# ECCO-SII

# ELECTRIC SELECTRONIC CONVECTION OVEN

DESCRIPTION	PART NO.
Element ECCO Oven 208/240 Volt 11000 Watts	11090-16
Element ECCO Oven 480 Volt 11000 Watts	11090-18
Motor 1/3 HP 480 Volt (Before F-79818 no pulse fan, Before H-90435 with	30200-03
pulse fan)	
Motor 1/3 HP 115/208/240 Volt (Before F-79818 no pulse fan, Before H-90435	30200-12
with pulse fan)	
Motor 1/3 HP 480 Volt 2 Speed (After F-79819 no pulse fan, After H-90436 with	30200-16
pulse fan)	
Motor 1/3 HP 208/240 Volt 2 Speed (After F-79819 no pulse fan, After H-90436	30200-17
with pulse fan)	
Switch Micro Convection Oven Door	30301-02
Switch Toggle On-Off	30303-06
Switch Toggle Spring Return	30303-16
Thermostat Safety 490°F Open	30401-09
Terminal Strip 3-Pole	30501-02
Contactor 3 Pole 24 VAC	30700-06
Contactor 2 Pole 24 VAC (Before H-90435)	30701-04
Contactor 2 Pole 30 Amp 24 VAC (After H-90436)	30701-05
Contactor 2 Speed Motor 24 VAC (480V Only, before H-90435)	30705-02
Contactor 2 Speed Motor 24 VAC (480V Only, After H-90436)	30705-03
Fuse 15 AMP 300 Volt	30900-10
Fuse Holder 15 Amp	30901-08
Transformer 240/24 VAC	31400-10
Transformer 480/24 VAC	31400-15
Pilot Light 28 VAC	31601-07
Lamp Socket	31602-04
Lamp Incandescent 250 Volt Clear	31603-04
Oven Lamp Lens (Watch Glass)	31604-01
Oven Lamp Lens Gasket	31604-02
Circuit Breaker 208/240 Volt 1-Pole	31800-01
Circuit Breaker 480 Volt 3-Pole	31800-04
Circuit Board Temperature Control	40101-17
Circuit Board Assembly Buzzer	40102-10
Probe Temperature Sensor	41100-08
Turnbuckle Assembly	50312-02
Door Left Hand	51100-45
Door Right Hand	51100-46
Panel Label (Before H-90435)	60301-58
Panel Label 2 Speed Motor (Before H-90435)	60301-73
Panel Label (After H-90436)	60301-102
Handle Assembly, Single Handle Oven	70603-15
Knob Damper Black	70701-25
Window Assembly, Oven Door	71301-04
Blower Wheel	71500-05
Bezel Control Board (Before H-90435)	72603-01
Bezel Fiber Spacer (Before H-90435)	20501-01
Bezel Screw, Short Qty. 1 (Before H-90435)	20102-19
Bezel Screw, Long Qty. 4 (Before H-90435)	20102-20
Bezel Washer (Before H-90435)	20201-13
## ECCO-T

## ELECTRIC ACCU-TEMP CONVECTION OVEN

DESCRIPTION	PART NO.
Element ECCO Oven 208/240 Volt 11000 Watts	11090-16
Element ECCO Oven 480 Volt 11000 Watts	11090-18
Element ECCO Oven 380 Volt 11000 Watts	11090-30
Motor 1/3 HP 480 Volt (Before F-90435)	30200-03
Motor 1/3 HP 115/208/240 Volt (Before F-90435)	30200-12
Motor 1/3 HP 480 Volt 2 Speed (After H-90436)	30200-16
Motor 1/3 HP 208/240 Volt 2 Speed (After H-90436)	30200-17
Switch Micro Convection Oven Door	30301-02
Switch Toggle On-Off	30303-06
Switch Toggle Spring Return	30303-16
Thermostat Safety 490°F Open	30401-09
Thermostat 450°F Oven	30402-27
Terminal Strip 3-Pole	30501-02
Contactor 3 Pole 24 VAC	30700-06
Contactor 2 Pole 24 VAC	30701-04
Contactor 2 Pole 30 Amp 24 VAC	30701-05
Timer Electric 1 Hour 24V (After H-90436)	30800-05
Timer Mechanical Long Ring (Before F-90435)	30801-01
Buzzer Electric Timer 24V (After H-90436)	30802-04
Fuse 15 AMP 300 Volt	30900-10
Fuse Holder 15 Amp	30901-08
Transformer 240/24 VAC	31400-10
Transformer 480/24 VAC	31400-15
Transformer 380/24 VAC	31400-18
Pilot Light 28 VAC	31601-07
Lamp Socket	31602-04
Lamp Incandescent 250 Volt Clear	31603-04
Oven Lamp Lens (Watch Glass)	31604-01
Oven Lamp Lens Gasket	31604-02
Circuit Breaker 208/240 Volt 1-Pole	31800-01
Circuit Breaker 480 Volt 3-Pole	31800-04
Turnbuckle Assembly	50312-02
Door Left Hand	51100-45
Door Right Hand	51100-46
Panel Label (Before F-90435)	60301-91
Panel Label (After H-90436)	60301-101
Handle Assembly, Single Handle Oven	70603-15
Knob Damper Black	70701-25
Knob Time Control (Before F-90435)	70701-27
Knob Temperature/Time Control	70701-28
Window Assembly, Oven Door	71301-04
Blower Wheel	71500-05