

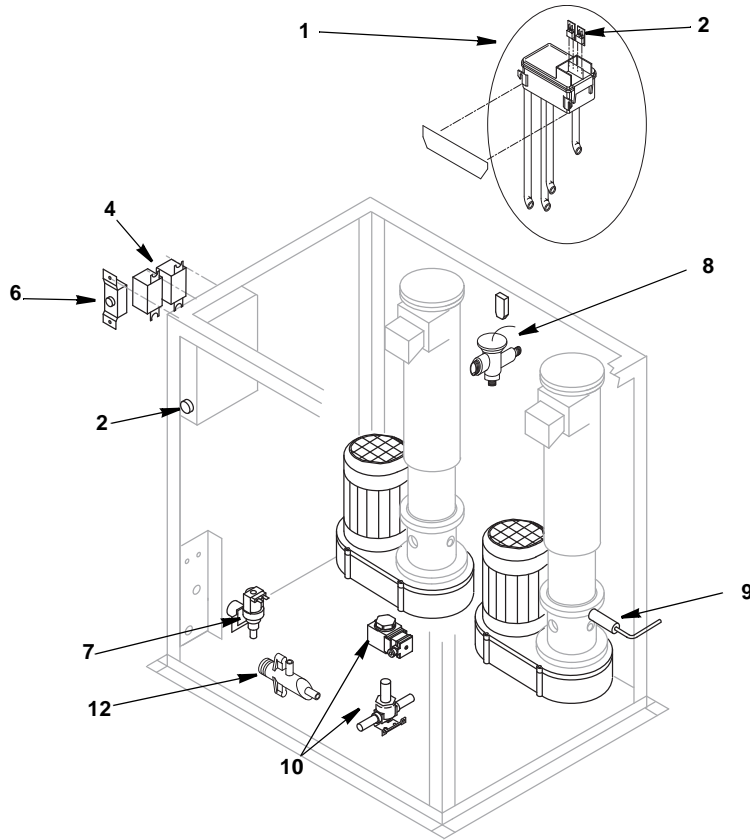


**Ice Machine Parts List for  
Series RF-2300C Models**

**RF2378C**

**RCU2375**

# RF-2300C EVAPORATOR COMPARTMENT



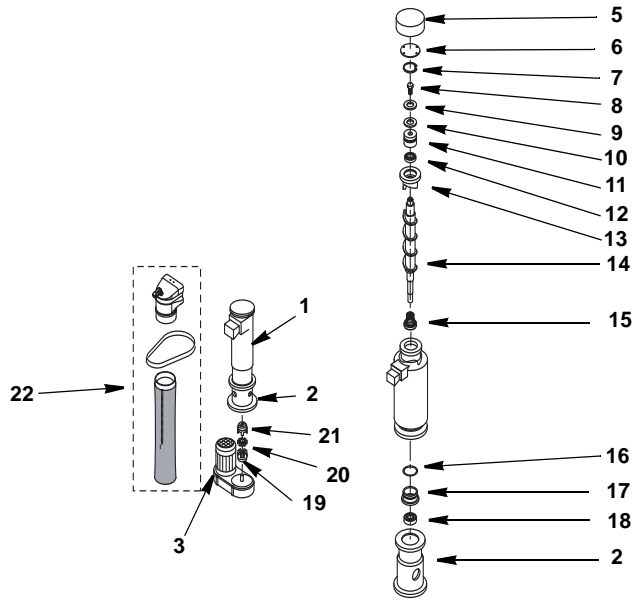
**DESCRIPTION**

	<b>DESCRIPTION</b>	<b>PART NO.</b>
1	Water Reservoir Assembly (Includes Hoses) .....	000005752
	a. Water Reservoir Only .....	
	b. Bracket .....	000005754
2	Float Microswitch .....	000005760
3	Compressor Relay .....	000005745
4	Evaporator Thermostat .....	000006076
5	Bin Thermostat .....	000005765
6	ON/OFF Toggle Switch .....	000008760
7	<b>Water Inlet Valve</b>	
	a. 220/60/1 .....	000006058
8	Expansion Valve .....	000008689
9	Rotation Sensor .....	000005755
10	Hot Gas Valve	
	a. Body .....	000006244
	b. Coil .....	000008690
11	Water Inlet & Drain Assembly .....	000009043

**Miscellaneous – Brackets, Screws, Etc.**

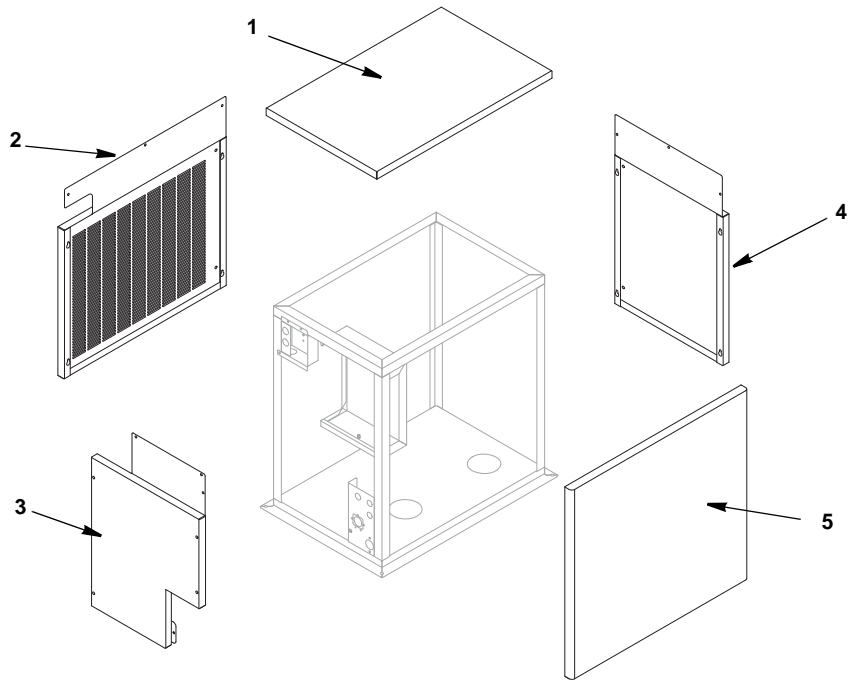
12	<b>Drain Manifold</b>	
	a. 220/60/1 .....	000006161
13	<b>Access Valve</b>	
	a. Fitting .....	000006408
	b. Core .....	000006409
	c. Cap .....	000006410
14	Reservoir Bracket .....	000005754
15	Strainer for Water Connections .....	000009042
16	Screws	
	a. M5 x 10TC .....	000009040
	b. 3.9 x 13TC .....	000009041

# RF-2300C EVAPORATOR ASSEMBLY



DESCRIPTION	PART NO.
1 Evaporator Assembly . . . . .	000005682
2 Foundation . . . . .	000005694
3 Gear Motor Assembly . . . . .	
a. 220/60/1 . . . . .	000006064
b. 230/50/1 . . . . .	000005699
4 Gear Motor Capacitor (not shown) . . . . .	
a. 230/50/1 . . . . .	000007822
b. 220/60/1 . . . . .	000007823
5 Insulating Cap . . . . .	000005732
6 Bearing Cap . . . . .	000005646
7 Snap Ring . . . . .	000005758
8 Auger Bolt . . . . .	000005600
9 Bearing Shim . . . . .	000005610
10 Self Lubricating Disc . . . . .	000005651
11 Upper Bearing . . . . .	000005606
12 Upper O-Ring . . . . .	000005736
13 Cutter Head . . . . .	000005649
14 Auger . . . . .	000005597
15 Water Seal . . . . .	000005779
16 Lower O-Ring . . . . .	000005582
17 Water Seal Retainer . . . . .	000005780
18 Lower Bearing . . . . .	000005604
19 Flex Jaw Coupling Lower . . . . .	000005643
20 Flex Jaw Coupling Spider . . . . .	000005644
21 Flex Jaw Coupling Upper . . . . .	000005571
22 Ice Chute Kit . . . . .	000007921
a. Ice Exhaust with Microswitch . . . . .	000007906
b. Locking Strip . . . . .	000007907
c. Bulb Holder . . . . .	000007916
d. Ice Outlet Pipe Assembly . . . . .	000007917
e. Cross Bar . . . . .	000007920
23 Ice Chute Extension . . . . .	000008643

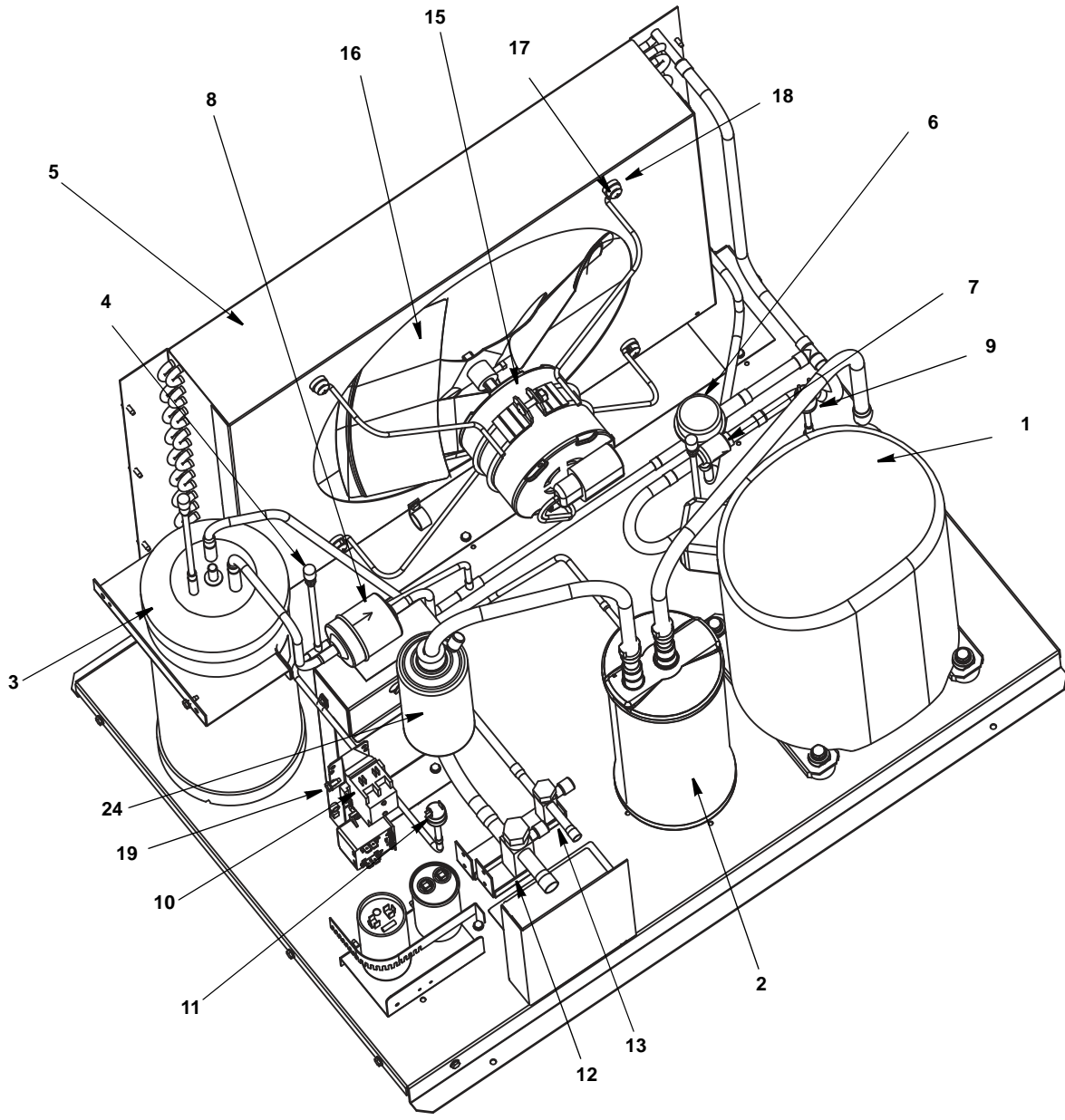
# RF-2300C PANELS



## DESCRIPTION

		<b>PART NO.</b>
1	Top Panel .....	000006054
2	Back Panel .....	22119
3	Left Side Panel .....	221221 & 221218
4	Right Side Panel .....	221217
5	Front Panel Assembly .....	221216

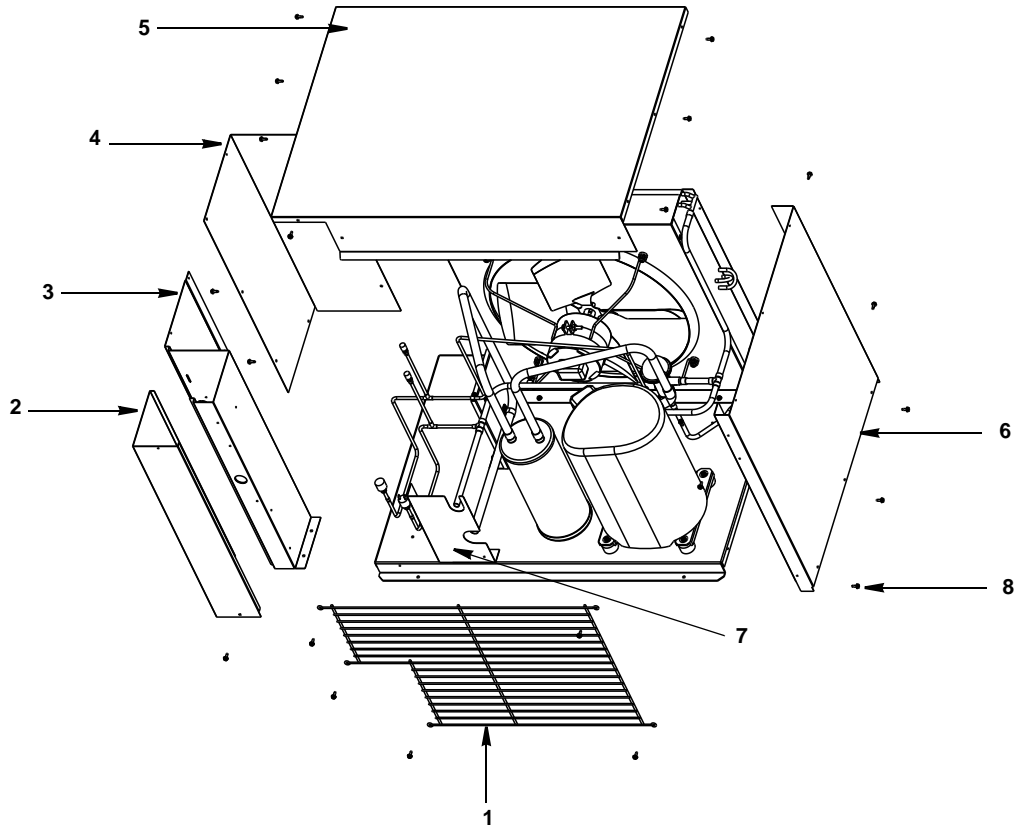
# RCU2375 REMOTE CONDENSER



## RCU2375 REMOTE CONDENSER

DESCRIPTION	PART NO.
1 Compressor	
1a 208-230V/60 Hz/3 Ph .....	76-0163-3
2 Suction Accumulator .....	000007280
3 Receiver .....	76-2957-3
4 Access Valve .....	83-7325-3
5 Air-cooled Condenser .....	88-5139-3
6 Head Pressure Control Valve .....	000002369
7 Check Valve .....	000001289
8 Liquid Line Drier .....	82-5333-3
9 High Pressure Cut-out Control .....	20-0124-3
10 Contactor 60 Hz/3 Ph .....	000008462
11 Low Pressure Cut-out Control .....	20-0222-9
12 Suction Shutoff Valve .....	83-7330-3
13 Liquid Line Shutoff Valve .....	83-7329-3
14 Thermostat .....	000007417
15 Condenser Fan Motor .....	20-0018-9
16 Condenser Fan Blade .....	24-1611-3
17 Condenser Fan Motor Bracket .....	30-0682-3
18 Condenser Fan Bracket Rubber Grommet .....	54-2955-9
<b>Miscellaneous – Brackets, Screws, etc.</b>	
19 Ground Terminal .....	56-5065-3
20 Suction Line Filter .....	82-5053-9
21 Wiring Harness (Not Shown)	
21a 230v/60 Hz/3 Ph .....	20-3308-9
21b Thermostat .....	000007425
21c Receiver .....	000002558
22 Receiver Mounting Bracket (Not Shown) .....	600056-1
23 Copeland Plug Wiring – 3 Ph – 50/60 Hz (Not Shown) .....	20-0761-3

# RCU2385 CONDENSING UNIT PANELS



pt1287

## DESCRIPTION

	<b>PART NO.</b>
1 Condenser Fan Guard .....	34-0689-3
2 Control Box Cover .....	† 604017-1
3 Control Box Panel .....	603707-1
4 Left Side Panel .....	603705-1
5 Cover Top .....	603475-1
6 Right Side Panel .....	603470-1
7 Tube Shield .....	† 604226-1

## Miscellaneous – Brackets, Screws, etc.

8 Screw, #10-24 x .50 Hex .....	† 52-0206-9
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