

Cleveland Range

REPAIR MANUAL

Model No. 10CKEM27/36/48
10CKGM200/250/300
10CKDM
10CKSM

Cleveland Range, Inc.

UNITED STATES

1333 East 179th St.
Cleveland, Ohio 44110

Phone: (216) 481-4900 • FAX: (216) 481-3782

CANADA

Garland Commercial Ranges • 1777 Kamato Rd.
Misassanga, Ontario CN L4W 1X4

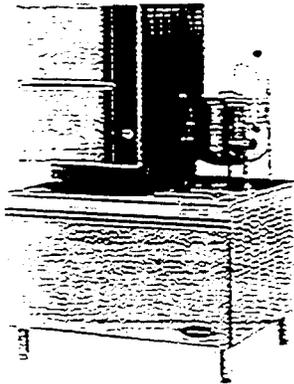
Phone: (416) 624-0260 • FAX: (416) 624-0623

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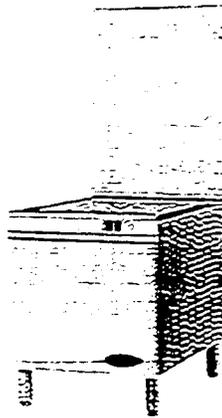
INSTALLATION INSTRUCTIONS

for

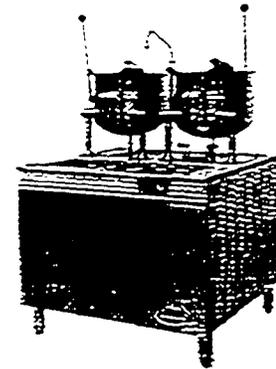
STEAMERS, STEAMER/KETTLES, MODULAR BOILER BASES, and KETTLES ON BOILER BASES



CONVECTION
STEAMER
with KETTLE



MODULAR
BOILER
BASE



KETTLES ON
BOILER BASE

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UNITED STATES

1333 East 179th St.
Cleveland, Ohio 44110
Phone: (216) 481-4900 • Telex: 98-0546 . FAX: (216) 481-3782

CANADA

Garland Commercial Ranges • 1177 Kamato Rd.
Mississauga, Ontario CN L4W 1X4
Phone: (416) 624-0260 - FAX: (416) 624-0623

INSTALLATION INSTRUCTIONS FOR STEAMERS, STEAMER/KETTLES, MODULAR BOILER BASES, and KETTLES ON BOILER BASES

FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WARNING

Installation of this equipment must be accomplished by qualified installation personnel, working to all applicable local and national codes. Improper installation of this product could cause injury or damage.

Cleveland Range equipment is designed and built to comply with applicable standards for manufacturers. Included among those certification agencies which have approved the safety of the equipment design and construction are: UL A.G.A. NSF, ASME, CSA, CGA, and others.

Cleveland Range equipment is designed and certified for safe operation only when permanently installed in accordance with local and/or national codes- Many local codes exist, and it is the responsibility of the owner and installer to comply with these codes.

In no event shall Cleveland Range assume any liability for consequential damage or injury resulting from installations which are not in strict compliance with our installation instructions- Specifically, Cleveland Range will not assume any liability for damage or injury resulting from improper installation of equipment, including, but not limited to, temporary or mobile installations.

INSTALLATION INSTRUCTIONS FOR ALL MODELS

1. These instructions must be retained by the owner/user for future reference. Gas-fired boilers are only to be installed in noncombustible areas that have provisions for adequate air supply- The term "boiler" will be used synonymously with "steam generator"

WARNING

The flooring that will be directly under the boiler, must also be made of a noncombustible material

2. Position: For proper operation and drainage, the equipment must be level, It should be placed next to an open floor drain. **DO NOT POSITION THE UNIT DIRECTLY ABOVE THE FLOOR DRAIN.** Observe all clearance requirements to provide air supply for proper operation, as well as sufficient clearance for servicing- The surrounding area must be free and clear of combustibles. Dimensions and clearance specifications are shown on the specification sheet
3. Install in accordance with local codes and/or the National Electric Code ANS1/NFPA No. 70-1987. Installation in Canada must be in accordance with the Canadian Electrical Code CSA Standard C22.1. Equipment that is connected to electricity, must be grounded by the installer. A wiring diagram is provided inside the base cabinet
4. The drain line outlet discharges exhaust steam and hot condensate. Connect 1 1/2" IPS piping (or larger) to extend the drain line to a nearby open floor drain. Up to two elbows and six feet of 1 1/2" IPS (or larger) extension pipe should be connected to the drain termination. Drain piping extended six to twelve feet or using three elbows, should be increased to 2" IPS. No more than two pieces of Cleveland Range equipment should be connected to one common drain line. The maximum length of extension from the drain termination should not exceed six feet and use no more than two elbows. The extension piping must have a gravity flow and vent freely to the air. This drain outlet must be free-vented to avoid the creation of back pressure in the steamer cooking compartments. To ensure a vented drain line, **DO NOT, UNDER ANY CIRCUMSTANCES, CONNECT THE DRAIN OUTLET DIRECTLY TO THE FLOOR DRAIN OR SEWER LINE.** Do not run the drain line discharge into PVC drain piping or any other drain piping material not capable of sustaining 180°F operation.

FAILURE TO OBSERVE THESE REQUIREMENTS CAN RESULT IN DAMAGE TO EQUIPMENT AND/OR THE POSSIBILITY OF INJURY

- Direct-steam connected pressure steamers do not require a *cold* water connection, and therefore steps #5 and #6 do not apply. Refer directly to step #7. A kettle fill faucet, if so equipped, requires a hot and/or cold water connection. The data contained in step #5 for cold water also applies to hot water.
5. Connect COLD water supply plumbing to the line strainer. (Never connect hot water to the boiler's water fill line strainer) Constant flow pressure must be maintained between 35 and 60 psi, and not experience a pressure drop below 35 psi when other appliances are used. If the water pressure exceeds 60 psi, a pressure reducing valve must be installed in the water supply plumbing to reduce the water pressure to less than 60 psi. Locations and pressure data are shown on the specification sheet. 1/4" IPS plumbing is sufficient for water supply lines up to 20 feet in length, but water supply lines longer than 20 feet should be at least 3/8" IPS. Rush water supply lines thoroughly before connecting them to the unit Use water which is low in total dissolved solids content and low in gas content to prevent internal scaling, pitting and corrosion of the steam generator, and carry-over of minerals into the steam. Water which is fit to drink can still contain highly detrimental impurities.

NOTE: If equipped with a kettle and kettle water fill swing spout, 3/8" (10mm) hot and/or cold water connection(s)) will be required at the swing spout's valve.
 6. Turn on the cold water supply to the unit. Ensure that the manual water valve, inside the base cabinet, is open.
 7. Connect the primary fuel supply in accordance with the following instructions. Location and other data are shown on the specification sheet

For Gas-Fired Steam Generators:

Post, in a prominent location, instructions to be followed in the event the user smells gas. This information shall be obtained by consulting the local gas supplier. Install a sediment trap (drip leg) in the gas supply line, then connect gas supply piping to the boiler's gas valve piping. **GAS-FIRED EQUIPMENT IS DESIGNED FOR INSTALLATION ONLY IN NON-COMBUSTIBLE LOCATIONS. THIS INCLUDES THE FLOORING THAT WILL BE DIRECTLY UNDER THE EQUIPMENT.** Location, plumbing size, and pressure data are shown on the specification sheet. Boilers rated at less than 225,000 BTU require 3/4" IPS gas supply piping, and boilers rated at 225,000 BTU or more require 1" IPS gas supply piping. Natural gas supply pressure must be between 4" -14" water column, and L.P. gas supply pressure must be between 12" -14" water column. **NEVER EXCEED 14" WATER COLUMN (1/2 psi) GAS PRESSURE.** If the gas supply pressure exceeds 14" water column, a pressure regulating valve must be installed in the gas supply plumbing to reduce the gas pressure to less than 14" water column. Installation must be in accordance with local codes, or in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1-1984. Installation in Canada must be in accordance with Installation Codes for Gas Burning Appliances and Equipment B149.1 and B149.2. Use a gas pipe joint compound which is resistant to LP gas. Turn the gas valve's control knob to "on" (the word "on" on the knob will be opposite the index on the valve's body). Test all pipe joints for leaks with soap and water solution. Never obstruct the flow of combustion and ventilation air. Observe all clearance requirements to provide adequate air openings into the combustion chamber. The appliance and its individual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psi (14" water column or 3.45 kPa). The appliance must be isolated from the gas supply piping system at test pressures equal to or less than 1/2 psi (14" water column or 3.45 kPa). A permanent 115 volt electrical connection is required at the junction box- The junction box location is shown on the specification sheet The unit must be electrically grounded by the installer.

For Electric-Powered Steam Generators:

Connect electric power location and data are shown on the specification sheet. Provide connection as required by your unit; either directly to the single contactor, or to the terminal block (when equipped with multiple contactors). Electric supply must match power requirements specified on the data plate inside the base cabinet. The copper wiring must be adequate to carry the required current at the rated voltage. A separate fused disconnect switch must be supplied and installed. The unit must be electrically grounded by the installer.

For Steam Coil Steam Generators:

Connect steam supply piping to the input side of the steam coil. Location and pressure data are shown on the specification sheet Incoming steam pressure must be regulated between 35 and 45 psi. A 3/4" strainer, equipped with a 20 mesh stainless steel screen, must be supplied and installed at the incoming steam connection point Hush the steam line thoroughly before connecting it to the boiler. To ensure an adequate volume of steam, the branch steam supply line must be 3/4" IPS minimum. Connect the inverted bucket trap to the outlet end of the steam coil. Fill the trap with water before installing it- A permanent 115 volt electrical connection is required at the junction box. The junction box location is shown on the specification sheet The unit must be electrically grounded by the installer.

For Direct-Steam-Connected Steamers/Kettles:

Connect steam supply piping to the input side of the line strainer. Location and pressure data are shown on the specification sheet Rush the steam fine thoroughly before connecting it to the steamer. To ensure an adequate volume of steam, the branch steam supply line must be 3/4" IPS minimum. (Direct-steam-connected kettles require 1/2" IPS pipe if the kettle's total capacity is 20 gallons or less, and 3/4" IPS pipe if the total capacity exceeds 20 gallons.) A permanent 115 volt electrical connection is required at the junction box. The junction box location is shown on the specification sheet. The unit must be electrically grounded by the installer. (Note: pressure steamers equipped with strictly manual steam and drain valves do not require an electrical connection.)

8. Press the top of the power on-off rocker switch. The red indicator light in the switch will come on and the boiler will begin to fill with water.
- Direct-steam-connected steamers are not equipped with self-generating boilers or "steam" switches. Therefore, these models do not require the 5-minute boiler water fill time, nor is it necessary to push a "steam" switch to produce steam, as indicated in step #9. As soon as the pressure gauge on the control panel registers 10 psi (5 psi for pressure steamers), preheating may begin. If you are operating a direct-steam-connected steamer, steps #9 and #10 do not apply. Refer directly to step #11.
9. After about five minutes, the amber light in the "steam" switch will glow, indicating the water has reached a safe operating level in the boiler. The "steam" switch can now be pressed (momentarily) in order to produce steam in the boiler. This will activate the energy source (electric heaters, gas burners, or steam solenoid valve), and the amber light will go out. The energy source cannot be activated until the boiler contains sufficient water, indicated by the amber light. The "steam" switch must be pushed to re-start the steamer after it is shut off for any reason (including a momentary power interruption). Do not attempt to start or operate this appliance during a power failure. Whenever the amber light is illuminated, the-heater, steam supply, or burners are off, and no steam is being generated. (Note: for units containing gas-fired boilers only: if the burners fail to ignite in four seconds, a safety circuit will de-energize the system. In this event, momentarily press the power switch to the "off" position, then back to the "on" position. The "steam" switch amber light should be on. Wait 5 minutes, then press the "steam" switch to start the burner ignition cycle once again.)
10. Check to ensure that the water in the boiler's sight gauge glass automatically stays about 1/3 full when the boiler is started up and operated.
11. Check to ensure that the steam pressure gauge registers 10 psi (5 psi for pressure steamers).
The steam pressure is factory-adjusted to provide the proper pressure. In some cases, however, the factory setting may shift due to shaking in transit, and resetting will be required after installation. Proper adjustments and maintenance procedures are detailed on a separate data sheet entitled "Steam Pressure Adjustments." Adjustments should be made only by qualified service personnel. The factory pressure settings shown in the accompanying chart should never be exceeded.
12. When the installation is complete and free of teaks, refer to the Operating Procedures page, in order to check for proper operation of the unit

GAUGE PRESSURE READING WITH NO STEAM FLOW (STATIC PRESSURE)								
Equipment	Self-Contained Steam Generator Gas or Electric			Self-Contained Steam Coil Generator			Direct-Connect (To "House" Steam Supply)	
	Steamer's Pressure Reducing Valve	Operating Pressure Switch	high Limit Safety Pressure Switch	Operating Pressure Switch	High Limit Safely Pressure Switch	Steam Supply Pressure Range	Steamer's Pressure Reducing Valve	Steam Supply Pressure Range
Steam Generator only 5 psi.	N/A	5psi	10 psi	5psi	10 psi	30-45psi	N/A	N/A
Pressure Steamer	N/A	5 psi	10 PSI	5psi	10 psi	30-45psi	5psi	12-45 psi
Pressure Steamer With Any Kettle(s))	5psi	10 psi	15 ps.	5 psi	10 psi	30-45psi	5psi	12-45 psi
Steam Generator Only TO psi	N/A	10 pa	15 psi	10 psi	15 psi	30-45psi	N/A	N/A
Kettle Only— All	N/A	10 pa	15 pa	N/A	N/A	N/A	N/A	5-45psi
Convection Steamer With or Without Kettles Kettles	N/A	10 psi	15 psi	10 psi	15 psi	35-45psi	10 psi	15-45psi

"Kettles are to be connected to the "house" steam supply.

CLEVELAND CONVECTION STEAMER (MODEL C) OPERATING INSTRUCTIONS

Operation of the Cleveland Convection Steamer is very easy. Each operator should read and understand the following procedures to effectively start, operate, and shutdown the steamer each day.

Start-up and Preheat

1. Check the cooking compartments to ensure that the steam tubes and drain screens are in place and secure. Check inside the steamer's base cabinet to ensure that the manual drain valve is dosed and the manual water supply valve is open.
2. Press the top of the power on-off rocker switch located at the lower left of the control panel, under the steam pressure gauge. The red indicator light in the switch will come on and the boiler will begin to fill with water.
 - Direct-steam-connected steamers are not equipped with self-generating boilers or "steam" switches. Therefore, these models do not require the 5-minute boiler water fill time. nor is it necessary to push a "steam" switch to produce steam. as indicated in step #3 below. As soon as the pressure gauge on the control panel registers 10 pi. preheating may begin you are operating a direct-steam-connected steamer -skip" step #3, and refer directly to step #4.
3. After about five minutes, the amber light in the steam switch will glow, indicating the water has reached a safe operating level in the boiler. The "STEAM" switch can now be pressed (momentarily) in order produce steam in the boiler. This will activate the energy source (electric heaters gas burners, or steam solenoid valve). and the amber light will go out The energy source cannot be activated until the boiler contains sufficient water, indicated by the amber light. The "STEAM" switch must be pressed to re-start the steamer after it is shut off for any reason (including a momentary power interruption). No attempt should be made to operate equipment during a power failure. Whenever the amber light is illuminated the heaters, steam supply or *burners* are off and no steam is being generated. (Note for steamers containing gas-fired boilers only If the burners fail to ignite in four seconds, a safety circuit will de-energize the system In this event, momentarily press the power switch to the position, then back to the "on" position. The "STEAM" switch's amber light should be on. Wait 5 minutes then press the "STEAM" switch to start the burner ignition cycle once again) In about 20 minutes the steam pressure gauge on the control panel should register 10 psi
4. You can now preheat the cooking compartments). Cooking compartments should always be preheated before cooking

Note: With a steamer/kettle combination if both must be used at the same time, always heat the kettle first when kettle contents begin to simmer and steam pressure returns, the steamer compartments may be preheated

5. To preheat, close me compartment by gently swinging it shut. Set the electronic digital timer for one minute, in accordance with the following timer setting instructions. It will be several minutes before the time display begins to count down when the preheating is completed, the steam will automatically shut off and a four-second alarm will sound.

Timer Setting

Each Convection Steamer compartment is equipped with an independent electronic digital timer, which has a maximum setting of 99 minutes, Each timer is connected to a temperature sensing device in the cooking compartment. THIS SENSOR WILL ALLOW THE TIMER TO COUNTDOWN ONLY WHEN THE INTERNAL COMPARTMENT REACHES PROPER COOKING TEMPERATURE. This assures uniformity in the cooking times the operator will use as the timer automatically compensates for food product defrosting and/or heat-up time.

The timer can be set when the "COOKING TIME" display shows "00" (double zeros) which are illuminated continuously (not flashing). The two small. Square pads below the timer display are pressed to set the timer. Press (1) to set one to nine (and zero) minutes for unit digits (single minutes). Press (10) to set ten to ninety minutes for ten's digit (multiples of ten minutes). Pressing continuously on either pad causes the digits to change at a rate of 2 digits per second. If you pass the correct digit continue pressing the pad The display will cycle from "9" back to "0" then continue upward again.

The timer is activated (and Steam enters the cooking compartment) when the "START/ cancel" pad is pressed. Red LED lights glow in the upper-left corner of the pad and the lower-right corner of the time display when the timer is activated. REMEMBER THE TIMER WILL BEGIN TO COUNT DOWN ONLY AFTER THE COMPARTMENT REACHES PROPER COOKING TEMPERATURE. When the timer is counting down, the red LED. Light continuously flashes on and off at the lower-right corner of the display. Once the pre-set time has counted down to zero, an alarm will sound for four seconds, and the timer display will continuously flash "00" until the "start/CANCEL" pad is pressed.

Once the timer is activated, the time cannot be changed unless the "start/ CANCEL" pad is pressed- once pressed the pad's L.E.D. Will go out any remaining time in the timer will be cancelled, and the display will show - "00"- not flashing. A new time setting can now be entered into the Timer display.

EXAMPLE To cook for 14 minutes: Press the "start/CANCEL" pad to be sure the timer display shows "00" and is not flashing. Press the (10) pad then release it when the "1" appears in the display. Press the (1)pad .and release it when the "4" appears in the display. Press the "START/cancel" pad to start the timer (note the illuminated red L.E.D.'s in the pad and the time display). When the display counts down to zero. a four second alarm will sound, and the display will flash "00" (the L.E.D.'s will go out). Press the "start/ CANCEL" pad to reset the timer, shown by continuously illuminated "00" in the display (not flashing).

Automatic Cooking Operation:

To cook place pan of food in the compartment, set the desired cooking time and press the "START/cancel" pad. The timer will delay, automatically compensating for defrosting and/or-food product heat-up time. If you have set the timer at 10 minutes, it may in fact take 11 or 12 minutes for the set time to expire and the alarm to sound. This is normal: the additional time was used to heat the compartment and food product to cooking temperature. When the display counts down to zero, the four second alarm will sound, and the display will flash "00" (the L.E.D.'s will go out). Press the "start/CANCEL." pad to reset the timer, shown by continuously illuminated "00" in the display

Manual Cooking Operator

If a cooking cycle longer than 99 minutes is desired, do not use the timer. Just press the "MANUAL OPERATION" pad located below the timer to start the flow of steam. You roust press the pad again to shut off the Steam. A red LED. light in the upper-left corner of the pad illuminates when the manual mode is activated, and Steam is flowing into the cooking compartment. THE TIMER CAN BE USED DURING THIS TIME. IT WILL OPERATE AS STATED. EXCEPT IT WILL NOT TURN OFF THE STEAM AFTER THE ALARM SOUNDS.

The door may be opened for food inspection anytime during the cooking cyde, but **KEEP Hands OUT OF THE COOKING COMPARTMENT TO PREVENT BURNS.** Optimum steam heat transfer, and therefore a higher quality of food product, is achieved when shallow, perforated uncovered pans are used.

Boiler Shutdown:

The red-lighted power switch must be shut off for 3 minutes a minimum of once every 8 hours to automatically drain highly mineralized water from the boiler, which reduces the formation of scale.

DIRECT STEAM KETTLE

OPERATION

Ensure that there is an adequate steam supply to the kettle.

Turn the steam control valve to the full open position by turning the knob counter-clockwise, then allow the kettle to pre-heat.

NOTE: When cooking egg and milk products, the kettle should NOT be preheated, as products of this nature adhere to hot cooking surfaces. These types of foods should be placed in the kettle before heating is begun.

Fill kettle with product to desired level.

When the product has reached the desired temperature, regulate the heat, as required, by taming the steam control valve for less steam, and therefore, a lower temperature.

When cooking is complete, dose the steam control valve by turning the knob.

For kettle/steamer combinations: If the boiler in a steamer is supplying steam to a kettle, always heat the kettle first. After the kettle contents are heated, and the boiler's steam pressure returns to normal, the steamer may be used. Pressure steamer compartments should be sequentially started, and preheated before cooking.

NOTE: As with cleaning food soil from any cookware, an important part of kettle cleaning is to prevent foods from drying on. For this reason, cleaning should be completed immediately after cooked foods are removed. Please refer to the "Care and Cleaning" instructions for detailed kettle washing procedures.

CARE AND CLEANING

Your kettle must be cleaned regularly to maintain its fast, efficient cooking performance, and to ensure its continued safe, reliable operation.

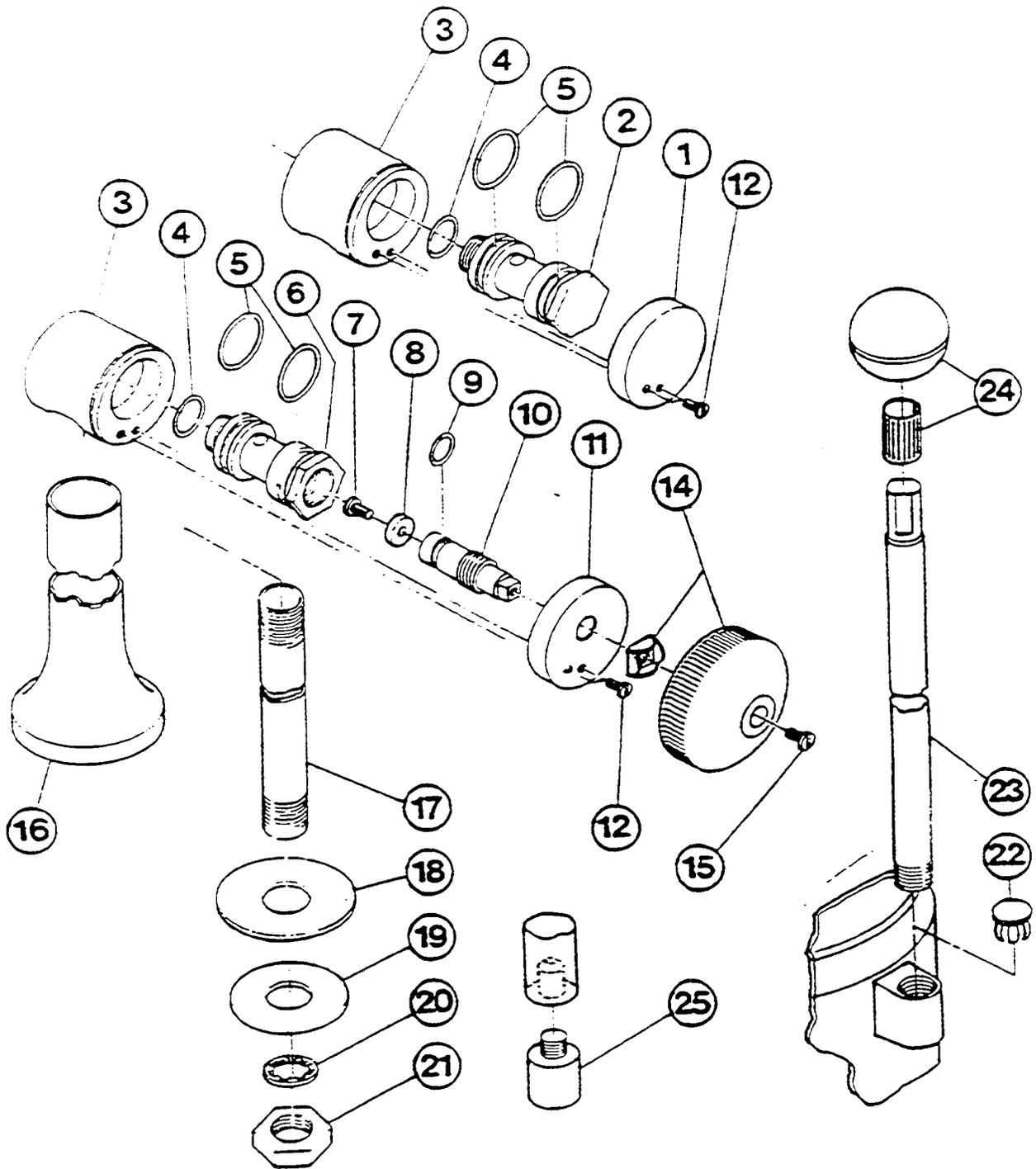
WARNING: Do not use chlorine base detergent.

1. Prepare a warm water and mild detergent solution in the kettle.
2. Remove food soil inside the kettle using a nylon brush. Do not use a metal bristle brush, as this may permanently damage the kettle's stainless steel surface.
3. Loosen food which is stuck to the kettle by allowing it to soak at a low temperature (simmer or low boil).
4. Tilt kettle forward to drain the wash water.
5. Rinse the kettle interior thoroughly, then drain rinse water.
6. Leave the cover and draw-off valve open when the kettle is not in use.
7. Using mild soapy water and a damp sponge, wash the exterior of the kettle, rinse and dry.

NOTE: For more difficult cleaning applications, one of the following can be used: alcohol, baking soda, vinegar, or a solution of ammonia in water. Avoid the use of chloride cleansers, which may damage the kettle's stainless steel surface.

WARNING: Steel wool should never be used for cleaning the cooking chamber of the kettle. Particles of steel wool become embedded in the cooking surface and rust, and may corrode the stainless steel.

STEAM CONTROL



PARTS LIST - STEAM CONTROL

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE50458	End cap, condensate return	1
2.	KE50455-1	Trunnion, condensate return	1
3.	KE50456	Trunnion housing	2
4-10.	SE00011	Steam inlet trunnion assy.	1
4.	FA00017	"O"Ring	2
5.	FA00117	"O"Ring	4
6.	KE50460-1	Trunnion steam inlet	1
7-10.	SE00029	Operating stem assy. stainless steel	1
7.	FA11089	Screw, 8-32 x 1/4"	1
8.	KE51713	Washer, operating stem	1
9.	FA00110	"O"Ring	1
10.	KE50459	Operating stem, stainless steel	1
11.	KE50457	End cap, steam inlet	1
12.	FA11054	Screw, 6-32 x 3/8"	2
14.	SE00028	Steam inlet knob assy.	1
15.	FA11092	Screw, 8-32 x 1/2"	1
16.	KE00200	Leg weldment (1 gal model)	2
	KE00197	Leg weldment (6 gal model)	2
	KE00198	Leg weldment (12 gal. model)	2
	KE00199	Leg weldment (20 gal model)	2
17.	KE50465	Service pipe (1 gal model)	2
	KE52030	Service pipe (6 gal model)	2
	KE50463	Service pipe (12 gal model)	2
	KE50464	Service pipe (20 gal model)	2
18.	KE50467	Washer, foot	2
19.	FA30502	Washer, satin coat	2.
20.	KE51898	Washer, lock	2
21.	FI00222	Lock nut, 1/2 NPS	2
22.	KE50475	Plug button	1
23.	KE50886	Handle (1 gal model)	1
	SK50051	Handle (6,12 gal model)	1
	KE50803	Handle (20 gal model)	1
24.	KE50151	Knob	1
25.	KE50474	Foot	1

OPERATING CONTROLS

For your better understanding and confidence, the following explanation of the control system on this kettle is offered.

ITEM NO.	DESCRIPTION	FUNCTION
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14 23-	Steam Inlet Knob	Turns the steam on or off to the kettle.
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24	Tilting Handle	Used for tilting the kettle.
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SERVICING GUIDE

This section contains information intended for use by Authorized Service Personnel only.

PROBLEM : Kettle heats too slowly or does not come to a boil

Probable Cause

1. Inadequate steam flow.
2. Steam trap not operating properly.
3. Food batches are not always the same.

Remedy

Check for correct steam using chart below. If kettle is connected to a -steamer and powered by a generator the units should be operated sequentially (kettle boiling first, then start steamer).

The trap should open periodically to dump condensate, then dose. If it does not: open or close it should be cleaned or replaced.

When checking make certain that the original state (ie. fresh or frozen) and quantity of food product is the same.

B/ PROBLEM : The trunnion housing leaks steam.

Probable Cause

1. Trunnion "O" rings are worn-

Remedy

Replace "O" rings.

STEAM FLOW RATING OF STEAM GENERATORS

GAS INPUT BTU/HOUR	STEAM OUTPUT LBS./HOUR	BOILER H.P.
100,000	60	1.7
160,000	95	2.8
200,000	125	3.6
250,000	150	4.4
300,000	180	5.2
ELECTRIC		
KW INPUT		
18 KW	60	1.7
24 KW	70	2.0
27 KW	90	2.6
36 KW	120	3.5
48 KW	150	4.3

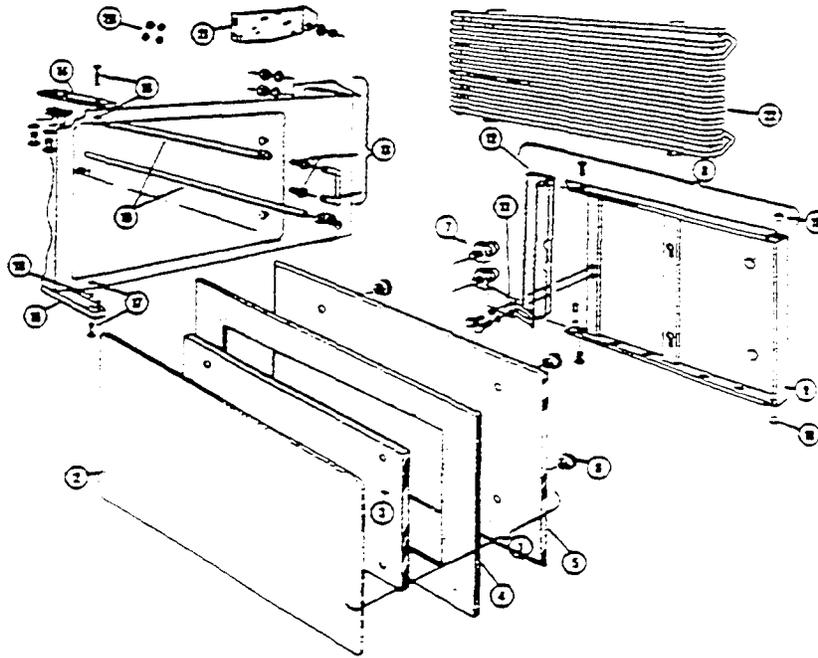
STEAM FLOW RATE REQUIREMENTS FOR KETTLES

Capacity Gal. / Lit.	Fast Cooking	Medium Speed Cooking	Stock Kettle
5/17	11	9	6
10/42	22	18	11
25/95	55	44	28
40/151	88	70	44
60/227	132	105	66

Note: Above shows lbs. per hour with 10-15 psig steam at the kettle. The use of higher steam pressures (20-25 psig) will reduce heat-up time 5 to 20 % .

CONVECTION STEAMER MECHANICAL COMPONENTS

(Solid State Model "C" with Touch Control Timer Panel)



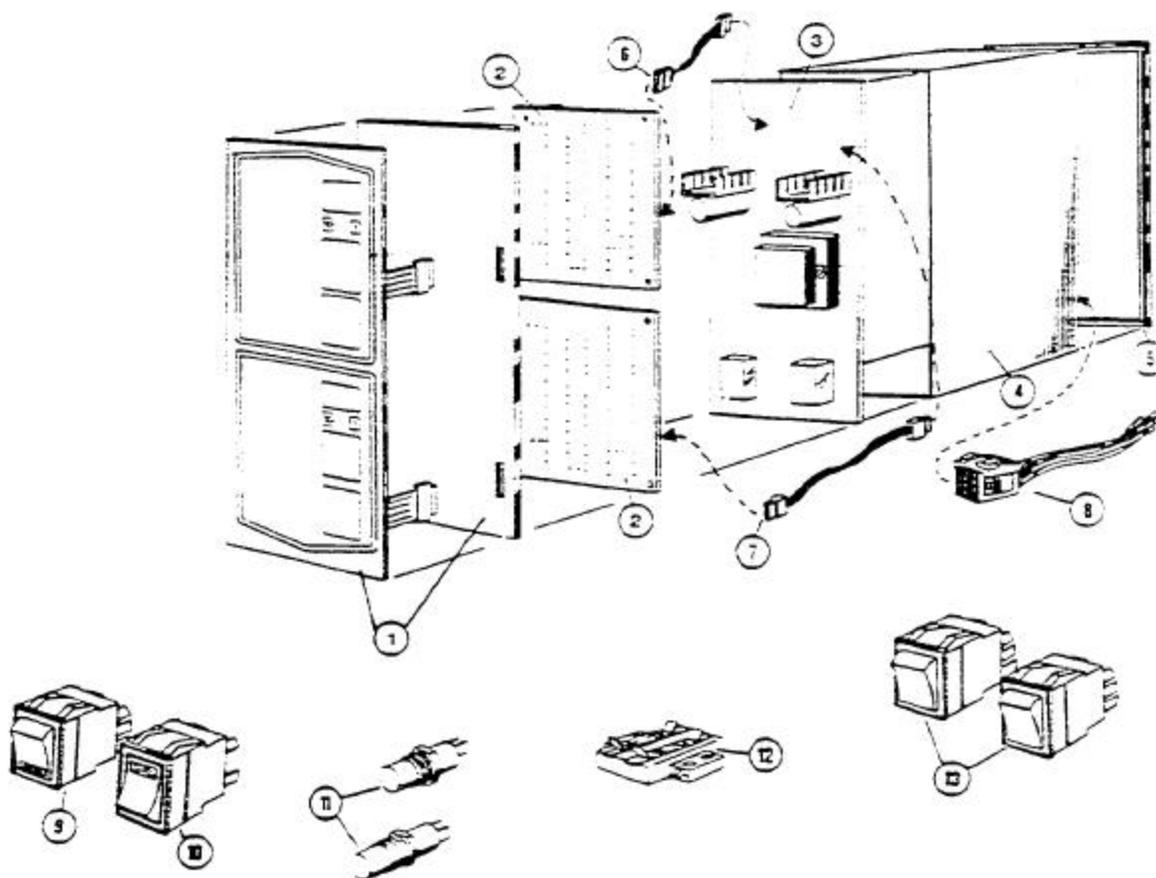
REFERENCE NUMBER	PART NUMBER	DISCRIPTION
1	44090	Inner Door Assembly
2	44088	Gasket Retainer Plate
3	68214	Inner Gasket Retainer Plate
4	07138	Gasket
5	04171	Inner Door
6	14667	Knurled Finger Nut 1/4-20
7	88508	Inner Door Mounting Stud
8	44087	Outer Door Assembly
9	44088	OUTER Door Weldment
10	02089	Busting (2 required)
11	69629	Door Spring
12	44167	Door Launch Assembly
	58113	Door Latch less plastic; insert & screws)
	70639	Plastic Insert (not shown)
	19152	Pivot Screw — (2 required)
13	40878	Door Catch Assembly
14	58178	Upper Hinge Bracket (lower if door is hinged right)
15	58179	Lower Hinge Bracket (upper if door a hinged right)
16	40883	Upper Hinged Pin and Retainer (lower if door is hinged right)
17	40884	Lower Hinge Pin and Retainer upper if door is hinged right
18	19552	Spacer
18	40783	Steam— Tube
20	15203	"O" Ring (4 required)
21	69298	Drain Screen— (After Dec 1, 1983)
		Drain Screen (Before Dec. 1. 1983]
22	41423	Side Rack

CLEVELAND RANGE, INC. 1333 EAST 179th ST., CLEVELAND, OHIO 44110

LITHO IN U.S.A.

CONVECTION STEAMER ELECTRICAL COMPONENTS

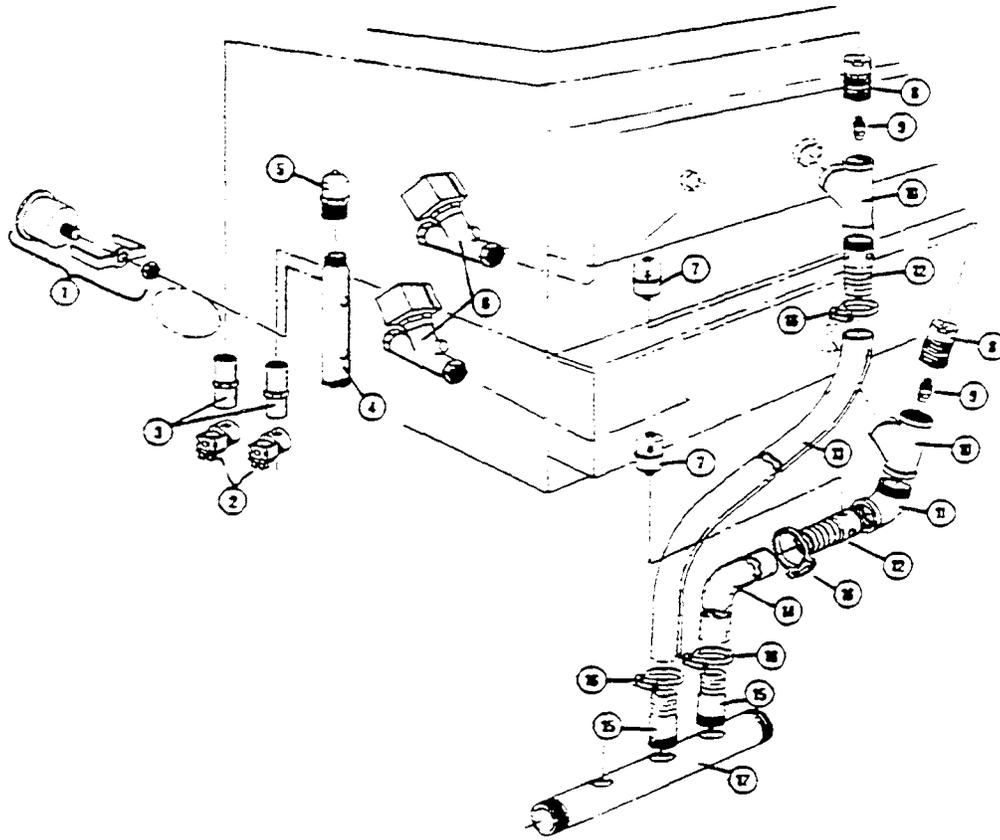
(Solid State Model "C" with Touch Control Timer Panel)



REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	45005	Control Panel. (Membrane Switch)
2	20479	Solid State Timer
3	16652	Power Supply Board
4	52595	Instrument Panel Enclosure
5	56228	Instrument Panel Frame
6	03002	9" Cable Assembly
7	03003	14" Cable Assembly
8	08135	Wire Harness
9	19993	DPDT Power Switch
10	19994	SPST Momentary Contact Reset Switch
11	19972	Thermostatic Switch
12	44168	Terminal Block. 2 pole
13	19992	DPDT Rocker Switch. Emergency Bypass

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CONVECTION STEAMER PIPING COMPONENTS
 (Solid State Model "C" with Touch Control Timer Panel)



REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	07168	Pressure Gauge
2	22218	Water Solenoid Valve
3	15455	Row Regulator. 1/2 GPM
4	13301	Steam Manifold
5	22226	AIR vent
6	22224	Steam Solenoid Valve
7	20559	Thermostatic Trap
8	06230	Reducing Bushing for Nozzle
9	14555	Nozzle Jet. Steam Condenser
10	02139	1" Y"
11	05227	1" Street Elbow
12	56519	Compartment Drain Pitting (2 Holes)
13	70743	Tubing. 39" long
14	70742	Tubing. 28" long
15	14481	Combination Hose Fitting (no holes)
16	03180	Hose Clamp
17	13252	Drain Manifold

SERVICE GUIDE FOR CLEVELAND CONVECTION STEAMER SOLID STATE COMPARTMENT CONTROLS

Read the following instructions to familiarize yourself with the solid state timer components and their functions. Once familiar with the operation, refer to the troubleshooting guide when on the job site (to diagnose the problem), then reference back to the instructions for specific tests.

The solid state compartment control system for Cleveland Range Steamers is designed for easy service. No special tools or technical training is required to troubleshoot and repair these controls. A suggested list of required tools is as follows:

1. Screwdriver (blade type)
2. 1/4" or 5/16" nut driver
3. V.O.M. or multimeter

Refer to Figures #1 and #2. The system contains 4 basic components: (1) control panel (45005). (2) two solid state timers (20479). (3) power supply board (16652). (4) interconnecting cables and harness (03002, 03003, 08135). Each of these four parts will be discussed in detail. Solenoids and manual bypass switches will not be covered in this guide. All of these parts, except #08135, are assembled in one enclosure (40833) that can be removed easily from the front of the steamer.

The Convection Steamer cooking compartments are controlled by a low voltage solid state system that provides both timed and manual operation of the cooking compartments.

All wiring connections to the timer system are provided through a multipin connector that is part of the power supply board. The wiring harness is equipped with the mating part for the connector.

The power supply board provides 24 VDC to power the output relay coils and the alarm. 5 VDC for the timer and logic power, and 5.5 VAC to provide clock pulses to the timers. The stepdown transformer is mounted to the power supply board. Also on this board are two DPDT relays (one for each compartment) which are used to switch 120 VAC on and off to the compartment steam and water solenoid valves. A 4 second piezo type alarm mounted on the power supply board is used to signal the steamer operator at the end of the cooking cycle.

Each solid state timer is wired to the power supply board by a cable assembly and to the control panel by a ribbon connector. These timer boards are equipped with LED displays to indicate cooking time and operating mode. Compartment thermostatic switches are wired to the timers through the power supply board cable assemblies, and operate at 5 VDC. These thermostatic switches (normally open, then close at 193° F) are used to activate the timers when the compartments reach cooking temperature. Each timer board and thermostatic switch independently controls a single compartment.

The control panel contains the membrane type switches which provide 5 VDC command signals to the timer boards. The metal backing plate is used to mount the two timer boards.

Two DPDT emergency bypass switches (one for each compartment) are provided, with the switch "commons" connected to the load. Both switches should normally remain in the "run" position. With a switch in the "run" position, the appropriate steam and water solenoid valves will be operated by the control system described above. In the event of a failure in the solid state compartment control system, the system can be bypassed by placing one or both switches in the "bypass" position. With a switch in the bypass position, the appropriate steam and water solenoid valves will be energized continuously. Each switch can be used to manually operate a cooking compartment until the control system is repaired.

CONTROL PANEL (MEMBRANE SWITCH)

The control panel (45005) consists of a membrane switch panel bonded to a stainless steel backing plate. This metal plate is also used to mount the two solid state timer boards (20479). All control panel switches are normally open, momentary contact, pressure sensitive membrane type switches. All control panel switches operate at 5 VDC. Each switch is used to provide a command signal to the timer boards.

The switch circuitry for each compartment is separate from the other compartment. Two separate connectors (one for each compartment) are used to connect the switches to the timer boards. This separation allows one compartment to work even if control switches of the other compartment are damaged. If pressing a control switch of one compartment causes the control of the other compartment to respond, the control panel (membrane switch) is defective or damaged.

The switch panel can be tested individually by continuity testing. Refer to figure #3. With none of the switches being pressed, there should be no continuity between any two pins of the connector. When checking an individual switch, there should be continuity between the common pin and the designated pin of the switch only when the switch is

pressed. Check to be sure that no other pins show continuity to "common" except the pin of the switch being pressed

CAUTION; When checking continuity, it is best to use a VOM or multimeter, as higher lamp currents of some continuity testers may damage the switch contacts Resistance reading should be less than 50 ohms. DO NOT use AC line voltage or DC voltages above 5 VDC.

Check for damaged or abraded ribbon connectors that may cause shorting to the metal of the control enclosure. If necessary insulate the ribbon by placing black electrician's tape along the tracer side of the ribbon connector

SOLID STATE TIMER BOARD

Complete testing of the timer board in the kitchen may be impractical. However, knowing the functions which are exclusive to the timer board, accurate diagnosis of failures can be made

The following functions are performed by each timer board:

1. Cooking time entry and storage
2. Display of cooking time remaining
3. Count down (timing) when the compartment thermostatic switch is Closed.
- 4 Energizing the output relay during cooking cycles (manual and timed).
- 5 Manual on/off control of the compartment.
- 6 Sounding the alarm for four seconds at the end of the cooking cycle
- 7 Display of operating mode (manual and/or timed).
8. Flashing display digits after the end of the timed cooking cycle

Although the other components in the control system are necessary for proper operation, they are only support or interface hardware for these timer boards.

All logic and operating sequences are the direct functions of the timer boards.

Generally, failures that affect the operation of both compartments are not associated with the timer boards, as each timer board independently controls a single compartment. When there is trouble with the operation of one compartment control only. simple tests made by switching wire cables at the power supply board, or swapping timer boards, are helpful in pinpointing a defective unit As an example, if a serviceman found that the upper compartment's controls did not switch on the solenoid valves for that compartment, he may proceed as follows. First, with the steamer power off. the interconnecting cables (03002 and 03003) could be interchanged at the power supply board- With the steamer's power restored, if the same compartment failed to operate, this would indicate a problem with the power supply board, wire harness (08135). or solenoid valves- If the symptoms changed from the upper compartment to the lower, then the fault is in the timer board or control panel. The control panel may be tested individually as described in the "Control Panel" Section, or it can be tested by swapping the timer boards. To do this. interchange the upper and lower timer boards and connect the wire cables in their original, correct order. If. after changing the boards (and installing cables correctly), the upper compartment still does not work. then the control panel is at fault. On the other hand. if the symptoms changed from the upper compartment to the lower, then the fault is in the timer board now mounted on the bottom. Due to the simple wiring and mounting design of the solid state controls, these types of tests can often be done faster than testing with meters or special test set-ups.

POWER SUPPLY BOARD

The basic function of the power supply board is as an interface between the 120 VAC control system of the steamer and the low voltage (5 VDC) circuits of the timers. All connections to the board are provided by polarized multi-pin cable or harness connectors

A simplified schematic of the board is shown in Figure #4

The power supply, including transformer, is powered by 120 volts AC. and provides 3 output voltages:

1. 5 volts DC to power the solid state timers and digital displays.
2. 24 volts DC to power output relay coils and the alarms.
3. 5.5 volts AC to provide clock pulses to the timers.

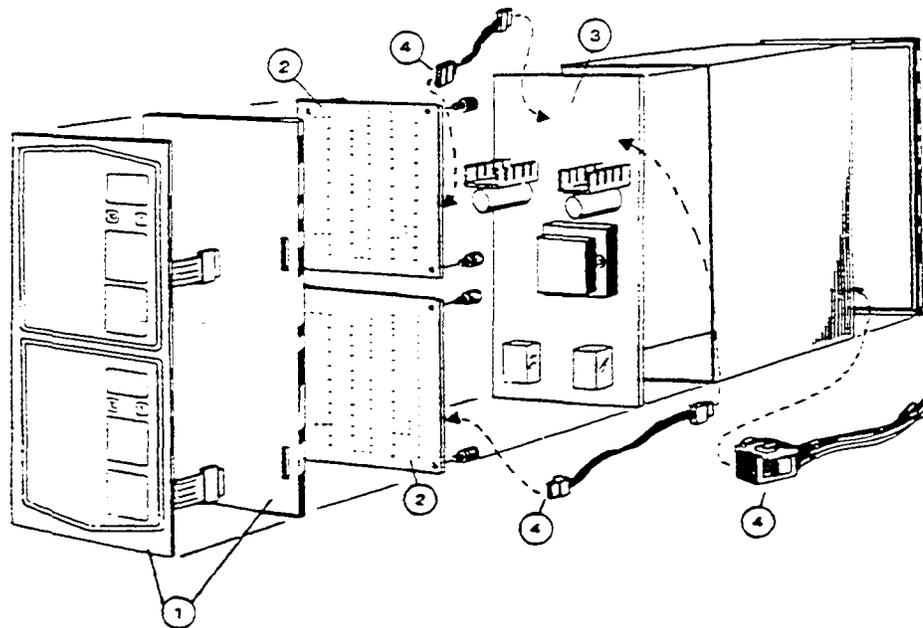
The 5 volt and 24 volt DC outputs of the power supply are equipped with LED indicators to aid in troubleshooting. In normal operation, these LED's should be illuminated any time power (120 VAC) is supplied to the board, if there is no output voltage from the 5 volt DC and/or 24 volt DC supplies, then the corresponding LED will not be lit. In addition, both the 5 volt and the 24 volt DC supplies are protected against short circuits. If there is a short circuit, the voltage regulator of the affected supply will shut down and the indicating LED for that supply will not be lit. This feature can be useful in determining the location of a short circuit Disconnect the cable connectors at the power supply board to determine if the

short circuit is in a timer board or a cable connector. If the LED illuminates when the cable connectors are disconnected, a timer board or cable connector is shorted. NOTE: The power supply regulators are thermally protected and may be overheated. In this case, the regulators require time to reset to their "on" condition before they allow the LEDs to illuminate.) Reconnecting the cable connectors one at a time will indicate which timer board (or cable) is shorted, as the LED will not be lit when the defective board's cable is reconnected. To determine if the short circuit is in a cable connector, disconnect each cable from the timer boards, then connect each cable, one at a time, to the power supply board. The LED will not be lit when the defective cable is reconnected. The actual output voltages may be measured between "Common" and the cable connector pins, as shown in figure #4. (pin #1=5 VDC, pin #7 = 5.5 VAC, alarm's solder joint labeled "+1" = 24 VDC).

The output relays are used to switch 20 volts AC on and off to the steam and water solenoid valves of the compartments. The relay coils (24 VDC) need only a "common" connection to operate, in normal operation the "common" path is provided by the timer boards (20479). To test the relays, shut off the power to the steamer at the main on/off switch- Disconnect the wiring cable assemblies (03002 and 03003) from the power supply board, and remove the control panel. Connect a jumper from pin #2 to pin #4 of each cable connector (on the power supply board). Restore power to the steamer. The relays should close upon application of power.

A similar test can be used to test the alarm. Jumping pin #3 to pin #4 of either cable connector will cause the alarm to sound

FIGURE 1 COMPARTMENT CONTROL BOX COMPONENTS



REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	45005	Control Panel (Membrane Switch)
2	20479	Solid State Timer
3	16652	Power Supply Board
4	03002	9" Cable Assembly
4	03003	14" Cable Assembly
4	08135	Wire Harness

FIGURE 2 COMPARTMENT CONTROL WIRING DIAGRAM

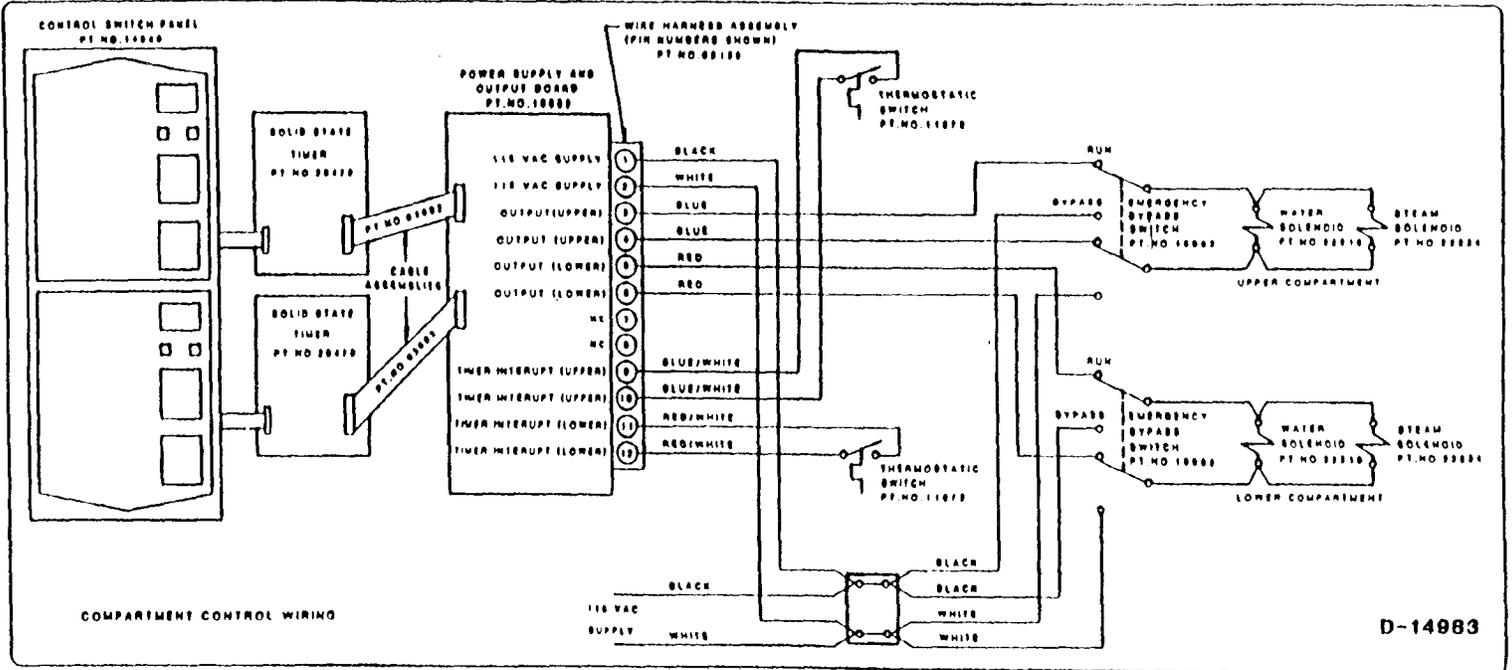
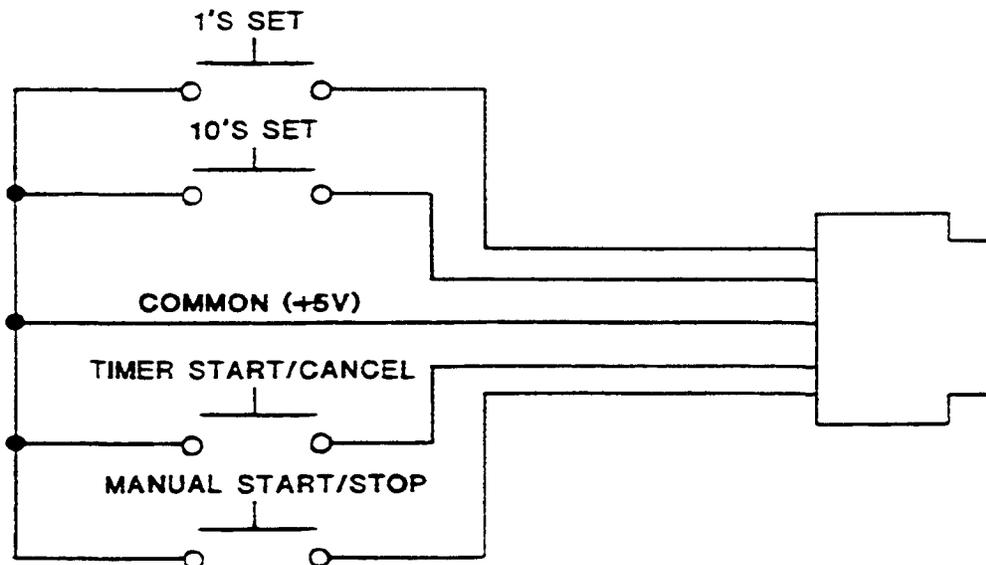
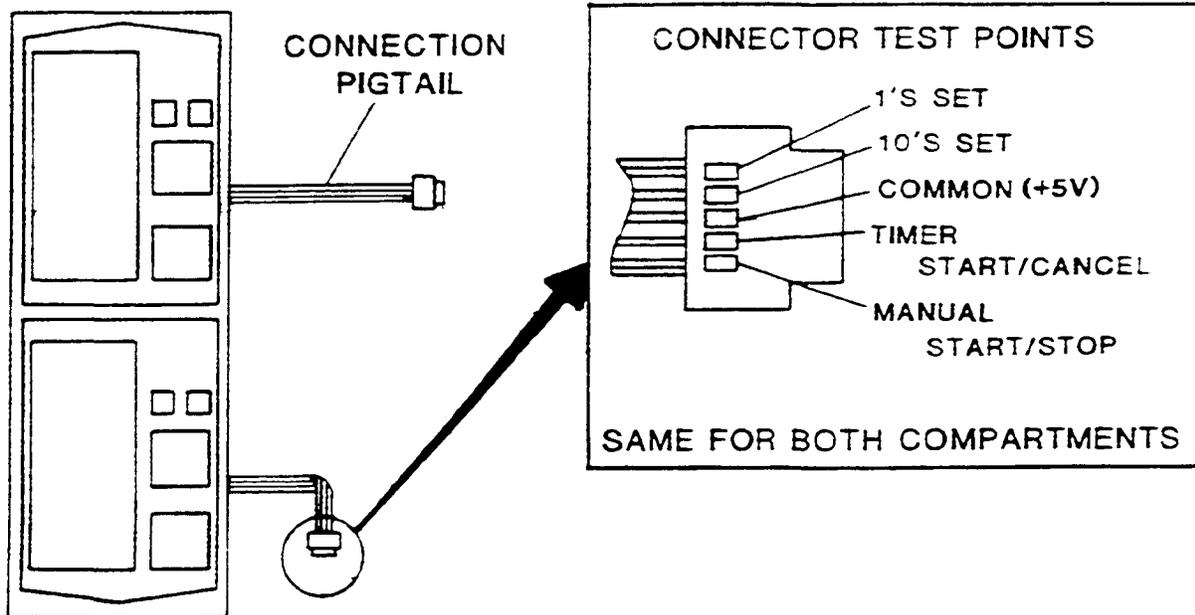
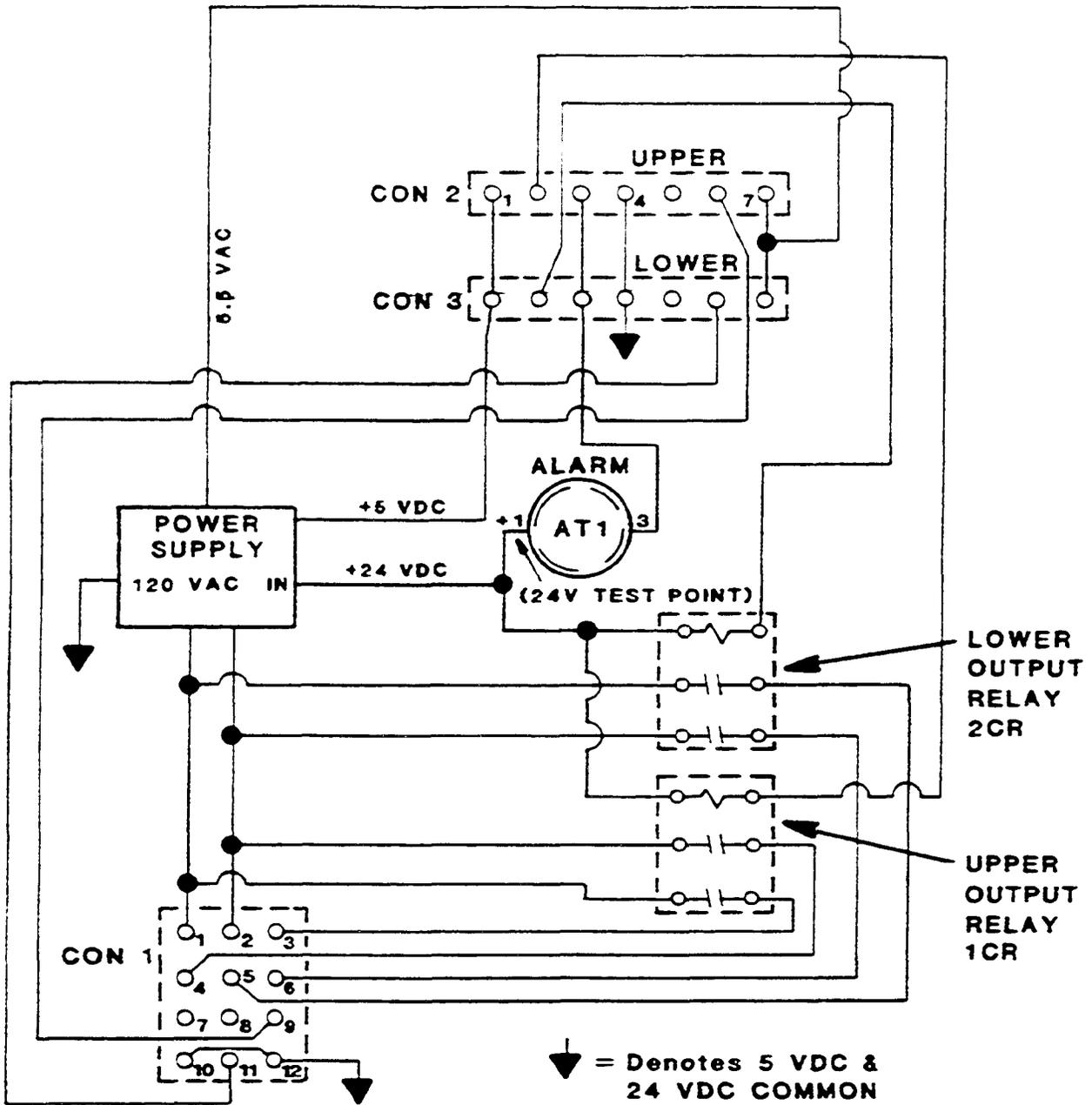


FIGURE 3 COMPARTMENT CONTROL PANEL (MEMBRANE SWITCH)



SAME FOR BOTH COMPARTMENTS

FIGURE 4 POWER SUPPLY BOARD SIMPLIFIED SCHEMATIC



PIN NO.	CON 2. & CON 3
1	+5VDC SUPPLY
2	RELAY OUT
3	ALARM OUT
4	5 AND 24 VDC COMMON
5	POLARIZED KEY
6	THERMOSWITCH
7	55 VAC

PIN NO.	CON 1
1	120VAC
2	120VAC
3	UPPER COMPARTMENT
4	UPPER COMPARTMENT
5	LOWER COMPARTMENT
6	LOWER COMPARTMENT
7	NO CONNECTION
8	NO CONNECTION
9	UPPER THERMOSWITCH
10	UPPER THERMOSWITCH
11	LOWER THERMOSWITCH
12	LOWER THERMOSWITCH

Trouble Shooting Chart For Cleveland Convection Steamer Solid State Compartment Controls

SYMPTOM	CAUSE	REMEDY (See Text)
Both timers do not operate. There are no lights or sounds	<p>120 VAC power is not connected to the power supply board</p> <p>The 5 VDC circuit is short-circuited</p> <p>The 5VDC power supply is inoperative</p> <p>Poor wiring connections from the power supply board to the timer boards.</p>	<p>Check the wiring from the 120 VAC supply to the board (including the wire harness). Repair or replace as necessary.</p> <p>Repair as required. or replace The shorted timer board. power supply board, or cable assembly</p> <p>Replace the power supply board</p> <p>Check the cable assemblies and connections. Repair or replace as necessary.</p>
Both timers appear to operate, but steam does not flow into either compartment and the alarm does not sound.	<p>The 24 VDC circuit is short-circuited</p> <p>The 24 VDC power supply is inoperative</p> <p>Poor wiring connections from the timer boards to the power supply board.</p>	<p>Repair as required, or replace the shorted power supply board</p> <p>Replace the power supply board</p> <p>Check the cable assemblies and connections. Repair or replace as necessary</p>
A compartment operates in only one mode. either timed or manual	<p>Damaged or inoperative control panel (membrane switch)</p> <p>Damaged or inoperative timer board</p>	<p>Replace the control panel</p> <p>Replace the timer board</p>
One compartment will not operate in either mode. timed or manual, and the mode indicator LEDs do not light.	<p>Damaged or inoperative control panel (membrane switch or ribbon connector).</p> <p>Poor wiring connections from the power supply board to the timer board (of the affected compartment)</p> <p>Damaged or inoperative timer board</p>	<p>Replace the control panel</p> <p>Check the cable assembly and connections (of the affected compartment). Repair or replace as necessary.</p> <p>Replace the timer board.</p>
A timer appears to operate, but steam does not flow into the compartment.	<p>Poor wiring connections from the power supply board to the solenoid valve.</p> <p>Damaged or inoperative relay on the power supply board.</p> <p>Damaged or inoperative solenoid valve.</p> <p>Damaged or inoperative emergency by-pass switch.</p> <p>Damaged or inoperative timer board</p>	<p>Check the wire harness and connections. Repair or replace as necessary</p> <p>Replace the power supply board</p> <p>Repair or replace the solenoid valve</p> <p>Replace the switch</p> <p>Replace the timer board</p>

A timer does not count down when the compartment is hot	The thermostatic switch is not closing.	Replace the thermostatic switch
	Inoperative timer board.	Replace the timer board.
	There is no 5.5 VAC signal to the timer board	Check the power supply board cable assemblies and connections. Repair or replace as necessary.
	Poor wiring connections from the thermal switch to the timer board.	Check the cable assemblies wire harness and connections. Repair or replace as necessary.
Pressing a control panel switch pad for one compartment causes the controls of the other compartment to respond.	Damaged or inoperative control panel (membrane switch or ribbon connector)	Replace the control panel
The timer display digits appear incomplete or the indicator LEDs do not light.	Damaged or inoperative timer board The timer board is water-soaked.	Replace the timer board Dry the timer board.
The alarm sounds continuously (sound could be a low-pitched whistling)	The power supply board is water soaked.	Dry the power supply board.
	The alarm is shorted.	Replace the power supply board.
	Damaged or short-circuited cable assembly.	Check the cable assemblies and connections. Repair or replace as necessary.
	Damaged or inoperative timer board.	Replace the timer board.
The flow of steam into a compartment will not shut off	The emergency by-pass switch is in the "on" position.	Turn off the switch
	Dirt or foreign material is jammed in the solenoid valve.	Repair or replace the solenoid valve.
	Damaged or short-circuited timer board.	Replace the timer board.
The time entry will not hold in the display - one or both display digits change continuously.	Damaged or inoperative control panel (membrane switch or ribbon connector).	Replace the control pane
When the "Start/Cancel" pad or "Manual Operation" pad is pressed the compartment steam solenoid valve opens then closes immediately	Insufficient supply voltage (120 VAC nominal) to the timer control box.	Check the building's supply voltage to the equipment and check the wiring to the timer control box. Repair as necessary.

Cleveland Range, Inc.

UNITED STATES

1333 East 179th St., Cleveland *Ohio* 44110
 Phone (216) 481-4900 • Telex: 98-0546 • FAX: (216) 481-3782
 Toll Free: 1-800-782-0040 (for U.S.A. *only*)

CANADA

8251 Keele St. • Concord, Ontario, Canada L4K 121
 Phone: (416) 660-4747 • FAX: (416) 66CM492
 Toll Free: 1-800-387-3562 (in Canada *only*)

STEAM GENERATOR (2 PROBE TYPE) MAINTENANCE PROCEDURES

CAUTION: Service on the generator must be performed only by a trained and experienced service technician, thoroughly familiar with servicing steam generators. No work should be done on the steam generator while it is pressurized or hot. Be sure all energy sources are shut off before the start of any work.

The steam generator must be drained under pressure (blowdown) after a maximum of 8 hours of use. If the generator's feedwater contains more than 300 parts per million of total dissolved solids, the generator must have a blowdown after each 4-6 hours of use. "Blowdown" means the generator must be drained under pressure.

THE GENERATOR "BLOWDOWN" IS PERFORMED BY SHUTTING OFF THE UNITS RED-LIGHTED "POWER" SWITCH WHILE THE GENERATOR IS AT NORMAL OPERATING PRESSURE WHEN THE BOTTOM OF THE "POWER" ROCKER SWITCH IS PUSHED. ITS RED LIGHT GOES OUT. AND THE DRAIN VALVE AUTOMATICALLY OPENS. DRAINING THE GENERATOR AN AUTOMATICALLY-TIMED SOLENOID VALVE WILL FLUSH THE DRAIN FOR 3 MINUTES. THEN SHUT OFF. AFTER 3 MINUTES, THE UNIT CAN BE RESTARTED.

Even though the "Blowdown" is performed faithfully each day, it will still be necessary to have a qualified service technician periodically inspect the inside of the generator for scaling or pitting. The generator's hand hole plate should be removed at regular intervals, so that it and the inside of the generator can be inspected. The hand hole plate should be cleaned and examined each time it is removed. If the hand hole plate is chipped or cracked, or over three years old, install a new one. A new hand hole gasket should always be installed.

Scaling indicates a high concentration of dissolved minerals in the feed water. Pitting indicates an excess acid condition. The best way to reduce servicing time and to assure a long generator life is to provide feed water that is low in mineral content and low in gas content. Water that is fit to drink can still be high in impurities that are highly detrimental to a steam generator. Consult the state department of water for an on-the-premises water analysis and for recommendations concerning steam generator feed water treatment (if required), in order to remove or reduce harmful concentrations of minerals.

CAUTION: Never lighten the hand hole plate nut when the steam generator is in use hot or otherwise pressurized. Never tighten nut over 15 foot-pounds torque. Overtightening may cause uneven stress, which may result in the weakening and possible breakage of the plate.

The "Blowdown" procedure will not completely remove the mineral deposits that adhere to the top of the generator-It will be necessary to periodically have scale accumulations removed from the inside of the steam generator by a qualified service technician. Only a U.S.D.A. approved acid cleaner should be used to descale the generator.

Descaling should be done once a year, but in poor water (highly mineralized) areas it may be needed two or three times a year.

Failure to periodically remove scale from the inside of the generator will result in greatly reduced generator life.

Check the safety valve once a month while the steam generator is pressurized. Test by pulling the safety valve lever. The valve must open freely and snap closed when released. If it does not or if it drips constantly, a new safety valve is needed.

If the steam generator is to be left idle for three months or more, it should be drained and dried out and the hand hole plate left off.

WATER QUALITY REQUIREMENTS — 2-PROBE TYPE STEAM GENERATOR PROTECTION AND MAINTENANCE

A steam generator, or boiler, unlike other types of water-using kitchen equipment, distills the water in order to make steam. Nearly all feed-water sources contain dissolved minerals in varying degrees of concentration. As this water is boiled, pure steam rises from its surface, upward to the cooking compartment(s), leaving minerals behind, that can become harmful to the Steam generator. If minerals are allowed to accumulate inside the steam generator, they will solidify as a scale. Then, malfunctioning will occur, and serious equipment damage may result.

The use of good quality generator feed water is the responsibility of the owner/user: The use of poor quality teed water could void equipment warranties. The mini-mum treatment required in most areas is water softening, although local water conditions may require more intensive pretreatment than simply a water softener.

Scale problems occur when feed water is high in hardness, total dissolved solids, silica, and alkalinity. Water softening will only reduce the water's hardness, which is the presence of dissolved salts of magnesium and calcium. Water softening will not affect the multitude of other minerals found in most water supplies. Because generator scale is the result of the precipitation of many minerals, the best property to control, for generator feed water, is total dissolved solids, not just hardness.

The recommended minimum water quality standards, whether untreated or pre-treated., based upon 8 hours of use per day, and a Daily Blowdown, are as follows:

TOTAL DISSOLVED SOLIDS	less than) less than	60 parts per million
TOTAL ALKALINITY	less than <i>greater</i>	27 parts per million
SILICA	than	13 parts per million

Consult the state department of water or a local water treatment specialist for an on-the-premises water analysis and for recommendations concerning steam generator feed water treatment (if required), in order to remove or reduce harmful concentrations of minerals.

If the recommended water quality requirements are met without supplemental treatment, or if treatment is applied, resulting in teed water quality meeting the prescribed standards, the steam generator will need to be blown down only once every 6 hours. In addition, the inside of the generator requires an inspection (for excessive lime accumulation) only once every six months. Chemically descale the generator as required. If a ore-treatment unit cannot be installed, and the recommended water quality requirements are not met, the following procedures should be followed, in order to achieve maximum steam generator service life. The steam generator should be blown down after each 4-6 hours of use. Have the steam generator inspected, inside and outside, by a qualified technician every three months. If the inside of the generator is heavily coated with scale, have it chemically descaled by a qualified service technician.

INSTRUCTIONS FOR CHEMICALLY DESCALING 2-PROBE TYPE STEAM GENERATORS

WARNING: Steam under pressure may cause serious injury and bodily harm when it is accidentally or carelessly released. Improper handling of add could cause serious, permanent injury. Therefore, service of the steam generator should only be performed by trained and experienced personnel, thoroughly familiar with servicing generators.

There are a number of commercial descaling chemicals available, produced by various manufacturers. Those utilizing a sulfamic acid base, which can be identified by its powdered form are safe and compatible with our food preparation equipment. It is imperative that the acid used for descaling be FDA approved for use in food preparation equipment. Various manufacturers may include additional chemicals to increase potency and therefore., instructions for a specific brand should be followed carefully. If instructions are not provided with the deliming chemical you purchase the following general guidelines may be followed.

WARNING: Exercise care when handling add. I Avoid contact with skin, eyes, or clothing. Wear safety glasses or face shield along with rubber gloves and rubber apron. In case of exposure to clothing, remove clothing and flush with water. In case of exposure to skin or eyes, flush with water for 15 minutes and get immediate medical attention. Do not take internally. Keep out of the reach of children.

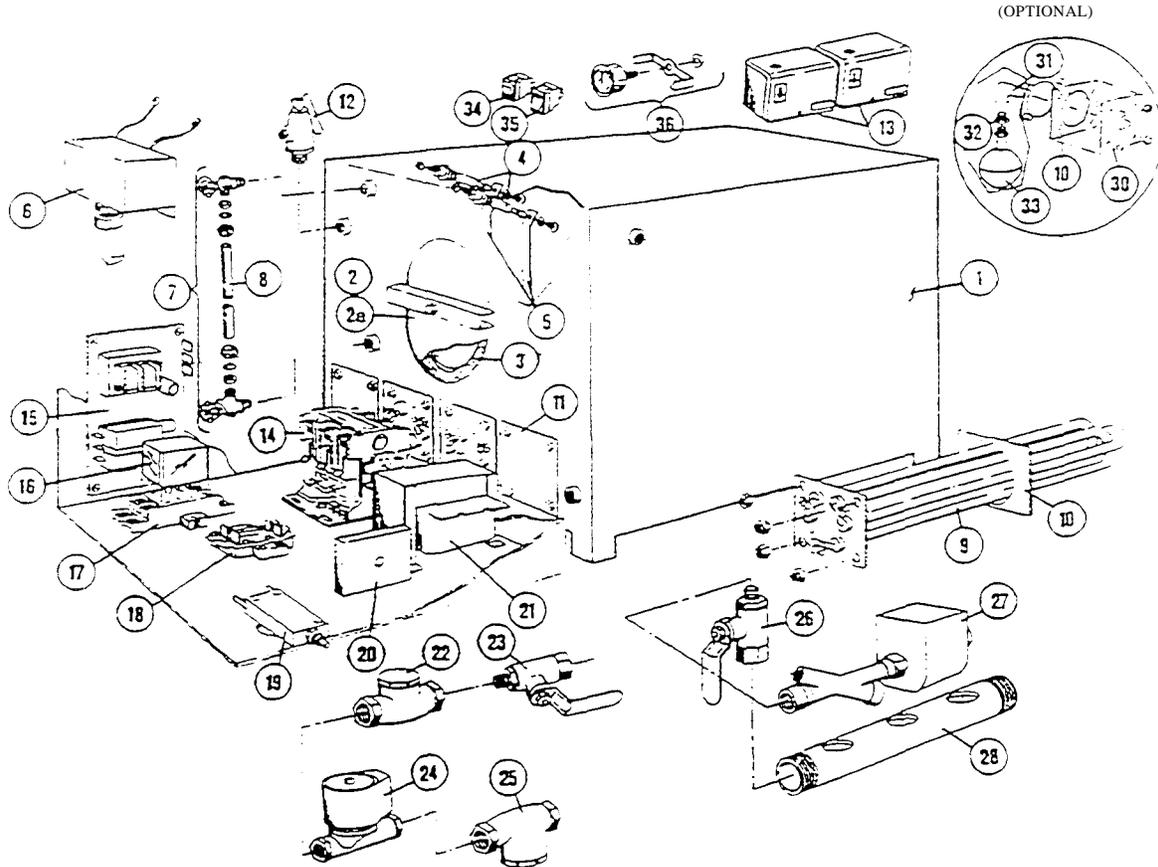
Be sure the generator has been drained, de-pressurized and is cool. Open the hand hole access plate on the front of the generator and place approximately 8-10 pounds of sulfamic acid inside the generator. Put a new hand hole gasket on the hand hole plate, and replace the hand hole plate, tightening the bar and nut assembly to a maximum of 15 foot pounds torque. The generator must be completely filled with water (fill the generator beyond its normal, automatic fill point of 2/3 up in the sight gauge). This can be accomplished by temporarily disconnecting the wire from the water level probe at the water level control board. The board is marked "HI" at this connection point. Turn the main on-off rocker switch to the "ON" position, then close the manual water feed valve when the generator is completely filled. Leave the on-off rocker switch in the "on" position to prevent the generator from automatically draining. Reconnect the probe wire to the "HI" terminal of the water level control board. Let the solution stand for several hours, then flush with water. Rinse with a solution of bicarbonate of soda to neutralize any acid residue, and again, flush with water. Be sure to reconnect the wire to the water level control board and to open the manual water feed valve.

CAUTION: Never tighten the hand hole plate nut when the steam generator is in use, hot, or otherwise pressurized. Never tighten nut over 15 foot-pounds torque. Overtightening may cause uneven stress, which may result in the weakening and possible breakage of the plate.

CLEVELAND RANGE, INC., 1333 EAST 179th ST., CLEVELAND, OHIO 44110

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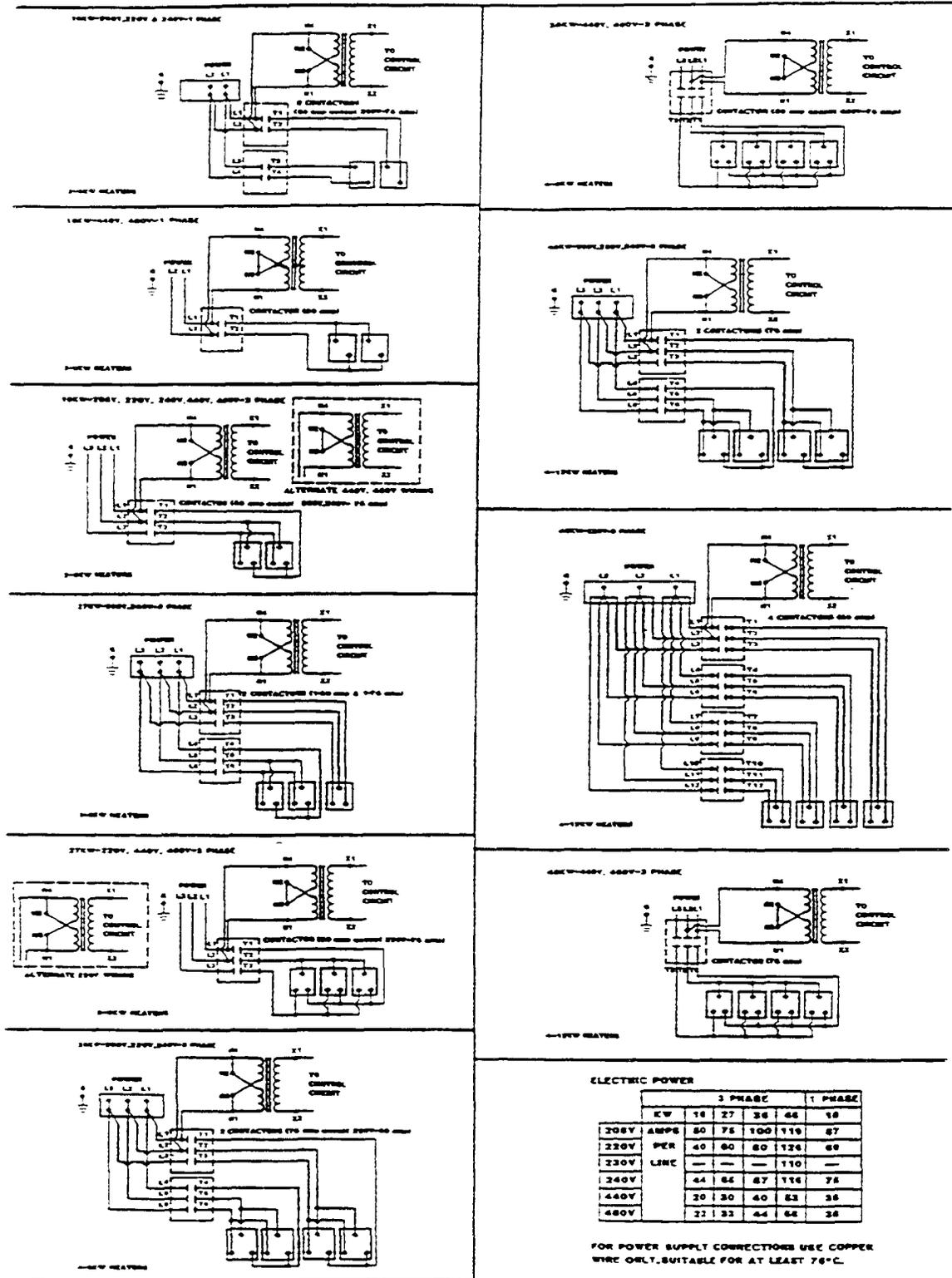
ELECTRIC STEAM GENERATOR (BOILER) ASSEMBLY - 2 PROBE TYPE
18 KW, 27 KW, 36 KW, & 48 KW (2, 3, & 4 HEATER ELEMENTS)



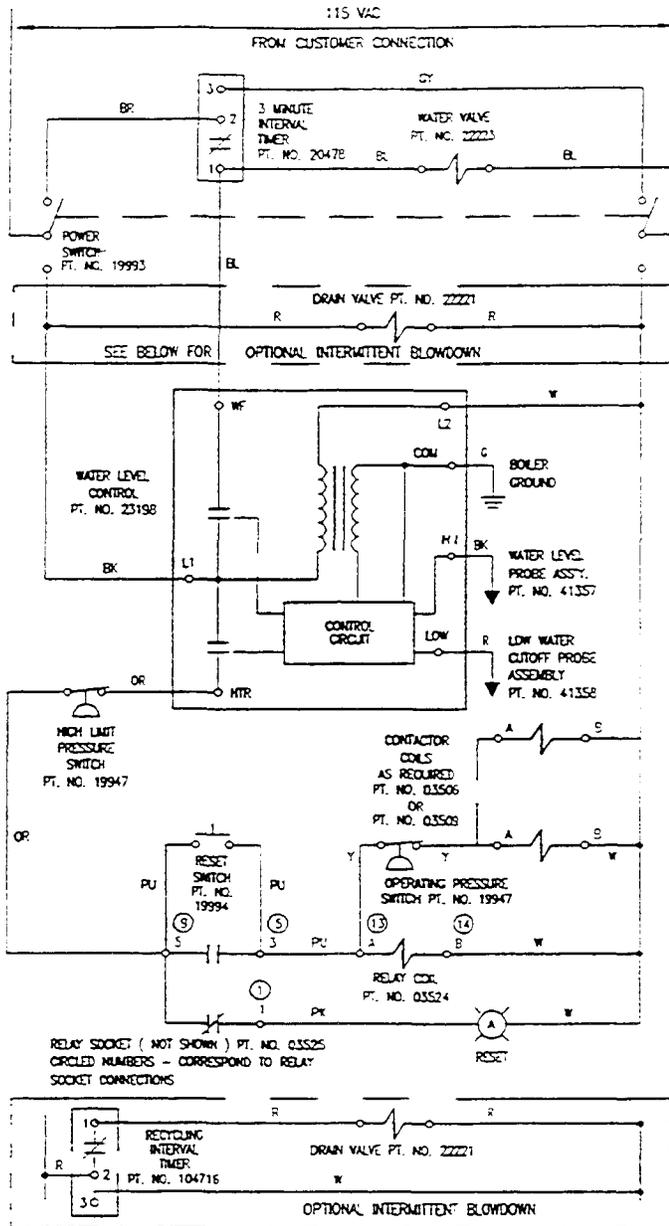
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	REFERENCE NUMBER	PART NUMBER	DESCRIPTION	
1	43894	Electric Boiler Shell only, with legs, hand note plate assembly, mounting studs for 3" square-flanged heater elements.		08216	Heater, 12 KW, 440/480 volt, 1 phase	
				08217	Heater, 12 KW, 600 volt, 1 phase	
				07128	Heater Gasket	
		44149	Electric Boiler Shell (43894) above, also including sight gauge, two probes and extensions with cover box.	11	16546	3" Block-Off Plate
				12	22131	15 psi Safety Valve
					22130	8 psi Safety Valve
				13	19947	Pressure Switch
				14	03509	Contactora, 50 amp
					03506	Contactora, 75 amp
				15	23198	Control Board, water level and LWCO
				16	03524	Relay
2	40421	Hand Hole Plate Assembly including bar, nut and gasket.	17	03525	Relay Socket	
2a	43748	Hand Hole Plate only.	18	44168	Terminal Block, 2 pole	
3	07106	Hand Hole Gasket, 4" x 6" oval.	19	03202	Circuit Breaker, 1 amp	
4	40462	Probe	20	20478	Interval Timer, 3 minute	
5	101466	Probe Extension Set (set of two)	21	20535	Transformer, 150 VA	
6	52305	Probe Cover Box	22	22102	Check Valve, 1/4"	
7	40445	Water Gauge Set with Glass	23	03276	1/4" Ball valve, water supply shut-off	
	07108	Fibre Washer (2 required)	24	22223	Solenoid Valve, water feed	
	23132	Gauge Glass Washer (2 required)	25	19870	Line Strainer, 1/4"	
8	07302	Gauge Glass Only, 6" long	26	03277	3/4" Ball Valve, manual drain	
9	08235	Heater, 9 KW, 206 volt, 3 phase	27	22221	Solenoid Valve, boiler drain	
	08236	Heater, 9 KW, 220/240 volt, 3 phase	28	13252	Drain Manifold	
	08237	Heater, 9 KW, 440/480 volt, 3 phase	29	45006	Low Water Cut-Off Assembly (California only)	
	08234	Heater, 9 KW, 600 volt, 3 phase	30	41943	LWCO Mounting Plate (California only)	
	08241	Heater, 9 KW, 208 volt, 1 phase	31	05253	Brass Street Elbow (California only)	
	08242	Heater, 9 KW, 220/240 volt, 1 phase	32	02623	Reducing Bushing, 1/2" - 1/4" (California only)	
	08243	Heater, 9 KW, 440/480 volt, 1 phase	33	19995	Float Switch, LWCO (California only)	
	08244	Heater, 9 KW, 600 volt, 1 phase	34	19993	DPDT Power switch	
	08165	Heater, 12 KW, 208/220 volt, 3 phase	35	19994	SPST Momentary contact reset switch	
	08166	Heater, 12 KW, 230/240 volt, 3 phase	36	07167	Pressure gauge, 0-30 psi, 1 1/2"	
	08167	Heater, 12 KW, 440/480 volt, 3 phase				
	08163	Heater, 12 KW, 600 volt, 3 phase				
	08214	Heater, 12 KW, 208/220 volt, 1 phase				
	08215	Heater, 12 KW, 230/240 volt, 1 phase				

Manufacturer reserves right of design improvement or modification, as warranted.

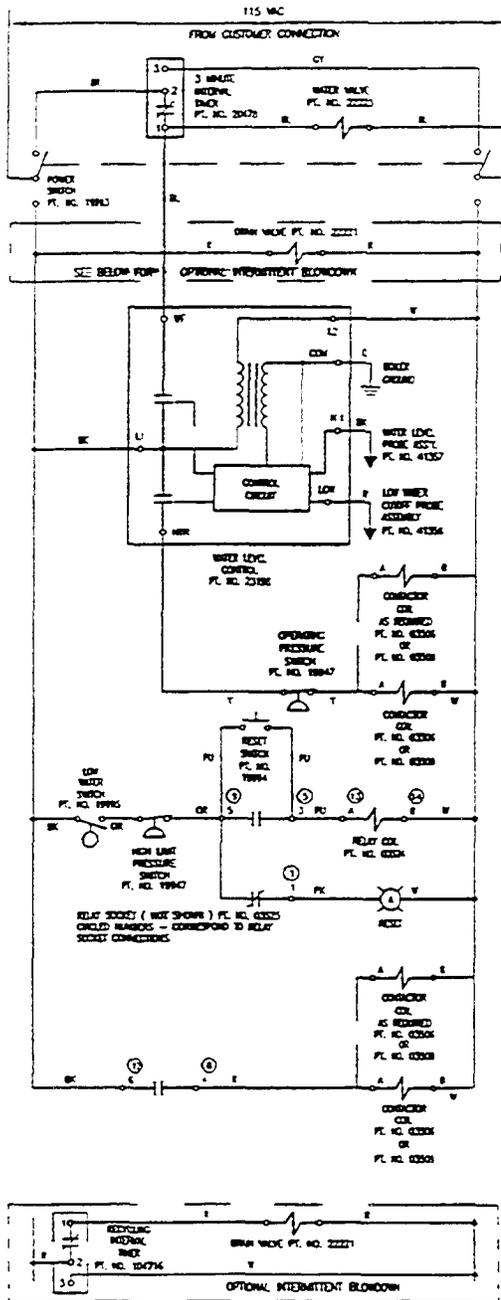
HEATER AND CONTACTOR WIRING SCHEMATICS FOR SOLID STATE ELECTRIC STEAM GENERATORS



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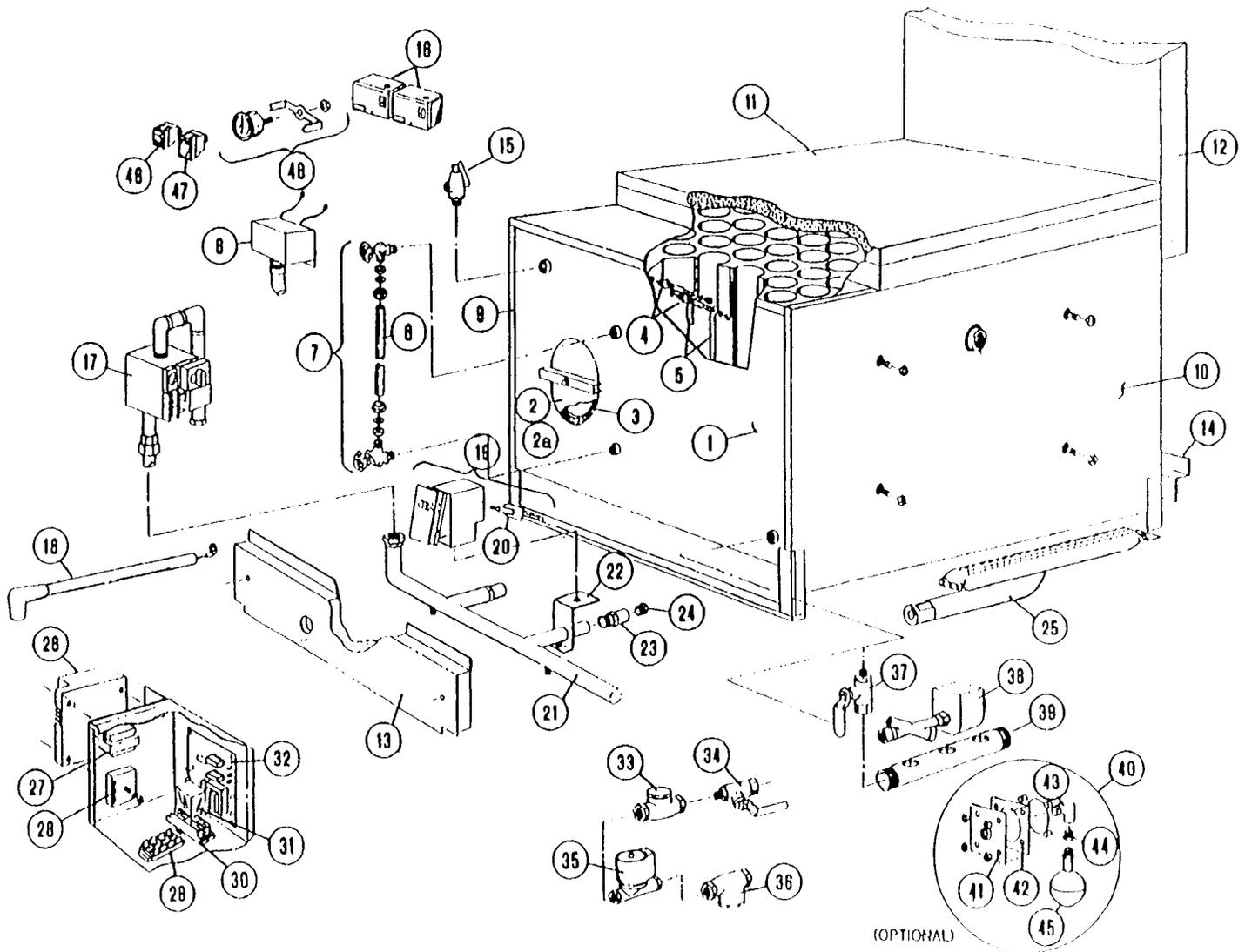


ELECTRIC GENERATOR CONTROL WIRING
(INTERMITTENT BLOWDOWN OPTIONAL)



Electric Models with Secondary Low Water Cutoff Built to California Code

GAS STEAM GENERATOR (BOILER) ASSEMBLY - 2 PROBE TYPE
SMALL: 100,000 BTU (2 Burners) & 200,000 BTU (4 burners)
LARGE: 250,000 BTU (5 burners) & 300,000 BTU (6 burners)

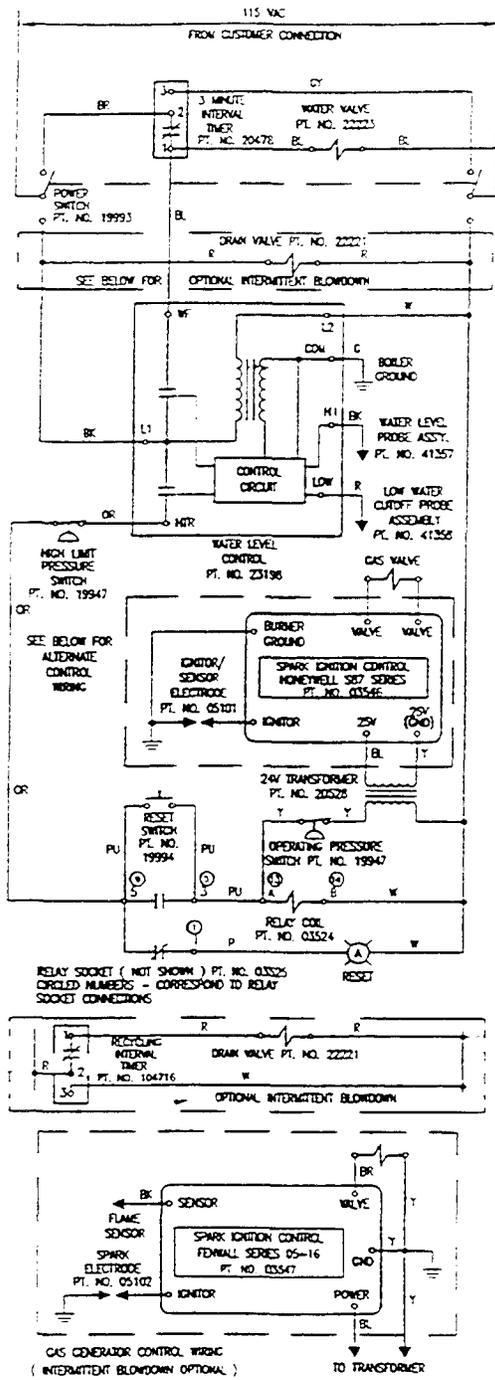


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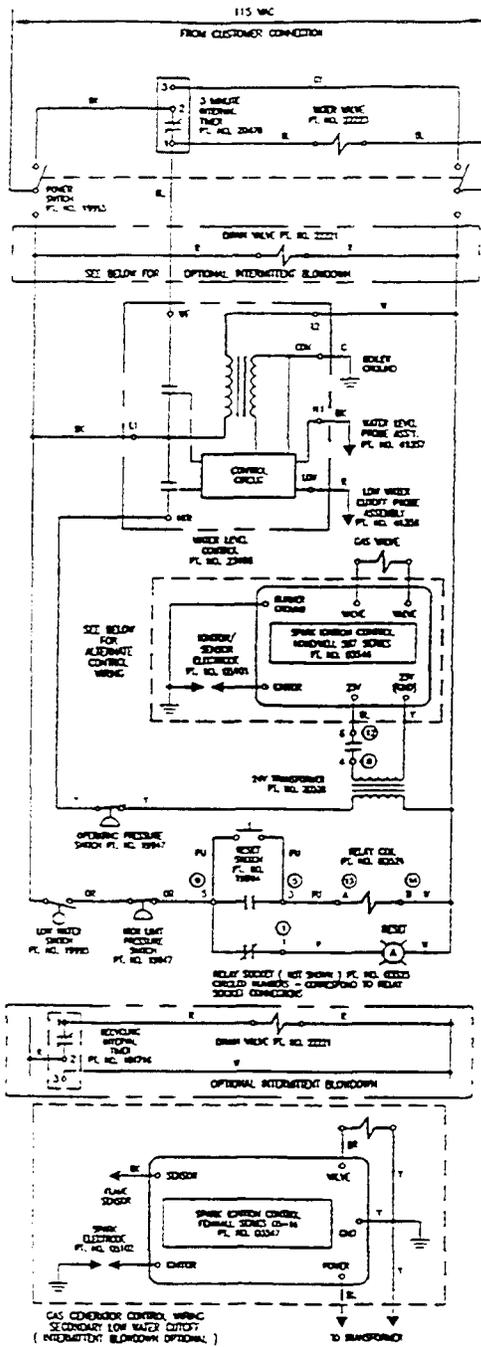
GAS STEAM GENERATOR (BOILER) ASSEMBLY - 2 PROBE TYPE
SMALL: 100,000 BTU (2 Burners) & 200,000 BTU (4 Burners)
LARGE: 250,000 BTU (5 Burners) & 300,000 BTU (6 Burners)

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	REFERENCE NUMBER	PART NUMBER	DESCRIPTION	
1	43898	Small boiler shell only (100,000/200,000 BTU), with legs, studs, hand hole plate assembly and top flue bracket.		44156	5-burner rear burner support	
				44157	6-burner rear burner support	
	43899	Large boiler shell only (250,000/300,000 BTU), with legs, studs, hand hole plate assembly, and top flue bracket.	15	22130	Safety valve, 8 psi	
				22131	Safety valve, 15 psi	
	44173	Small boiler shell (43898) above, also including insulation panels, top flue collector with insulation, sight gauge, two probes and extensions with cover box.	17	19947	Pressure switch	
				22228	Gas control valve, natural gas, small boiler (100,000/200,000 BTU)	
	44172	Large boiler shell (43899) above, also including insulation panels, top flue collector with insulation, sight gauge, two probes and extensions with cover box.		22230	Gas control valve, natural gas, large boiler (250/300,000 BTU)	
				22231	Gas control valve, L.P. gas, small and large boilers (100,000/200,000 and 250,000/300,000 BTU)	
	2	40421	Hand hole plate assembly including bar, nut, and gasket.	18	44169	Ignitor cable
				19	44096	Ignitor box assembly with ignitor
2a	43748	Hand hole plate only	20	05101	Ignitor electrode	
3	07106	Hand hole gasket, 4" x 6" oval	21	40918	Gas manifold, 2-burner	
4	40462	Probe		40920	Gas manifold, 4-burner	
5	101466	Probe extension set (set of two)		40921	Gas manifold, 5-burner	
6	52305	Probe cover box		40922	Gas manifold, 6-burner	
7	40445	Water gauge set with glass	22	52602	Manifold alignment bracket	
				07108	Fibre washer (2 required)	
				23132	Gauge glass washer (2 required)	
8	07302	Gauge glass only, 6" long		15450	Burner orifice, L.P. gas	
9	44043	Left side insulation panel assembly	25	02497	Burner	
				440431	Left side insulation panel assembly for L.P. gas - 100,000/200,000 BTU boiler only	
				26	03546	Spark ignition control module
10	44042	Right side insulation panel assembly	28	20528	24 volt transformer	
				440421	Right side insulation panel assembly for L.P. gas - 100,000/200,000 BTU boiler only	
				29	44164	Terminal block, 4 pole
11	42398	Top flue collector with insulation, for small boiler (100,000/200,000 BTU)	31	03525	Relay socket	
				32	03524	Relay
				33	23198	Control board, water level and IWCO
12	42360	Internal flue riser assembly for small boiler (100,000/200,000 BTU)	34	22102	Check valve, 1/4"	
				35	03276	1/4" Ball valve, water supply shut off
				36	22223	Solenoid valve, water feed
13	44134	2-burner front baffle assembly - natural gas	38	19870	Line strainer, 1/4 "	
				39	03277	3/4" Ball valve, manual drain
				40	22221	Solenoid valve, boiler drain
14	44135	4-burner front baffle assembly - natural gas	39	13252	Drain manifold	
				40840	5-burner front baffle assembly - natural gas	
				40842	6-burner front baffle assembly - natural gas	
15	44150	Front burner baffle assembly for L.P. gas - 100,000/200,000 BTU boiler only (not shown)	42	45006	Low water cut-off assembly (California only)	
				41	41943	LWCO mounting plate (California only)
				42	07128	Gasket (California only)
16	44170	Right side burner baffle assembly for L.P. gas 100,000/200,000 BTU boiler only (not shown)	43	05253	Brass street elbow (California only)	
				44	02623	1/2" - 1/4" Brass reducing bushing (California only)
				45	19995	Float switch, IWCO (California only)
17	44171	Left side burner baffle assembly for L.P. gas - 100,000/200,000 BTU boiler only (not shown)	44	19993	DPDT Power switch	
				46	19994	SPST Momentary contact reset switch
				47	07167	Pressure gauge, 0-30 psi. 1 1/2"
18	44153	2-burner rear burner support	46	19994	SPST Momentary contact reset switch	
				48	07167	Pressure gauge, 0-30 psi. 1 1/2"

Manufacturer reserves right of design improvement or modification, as warranted.

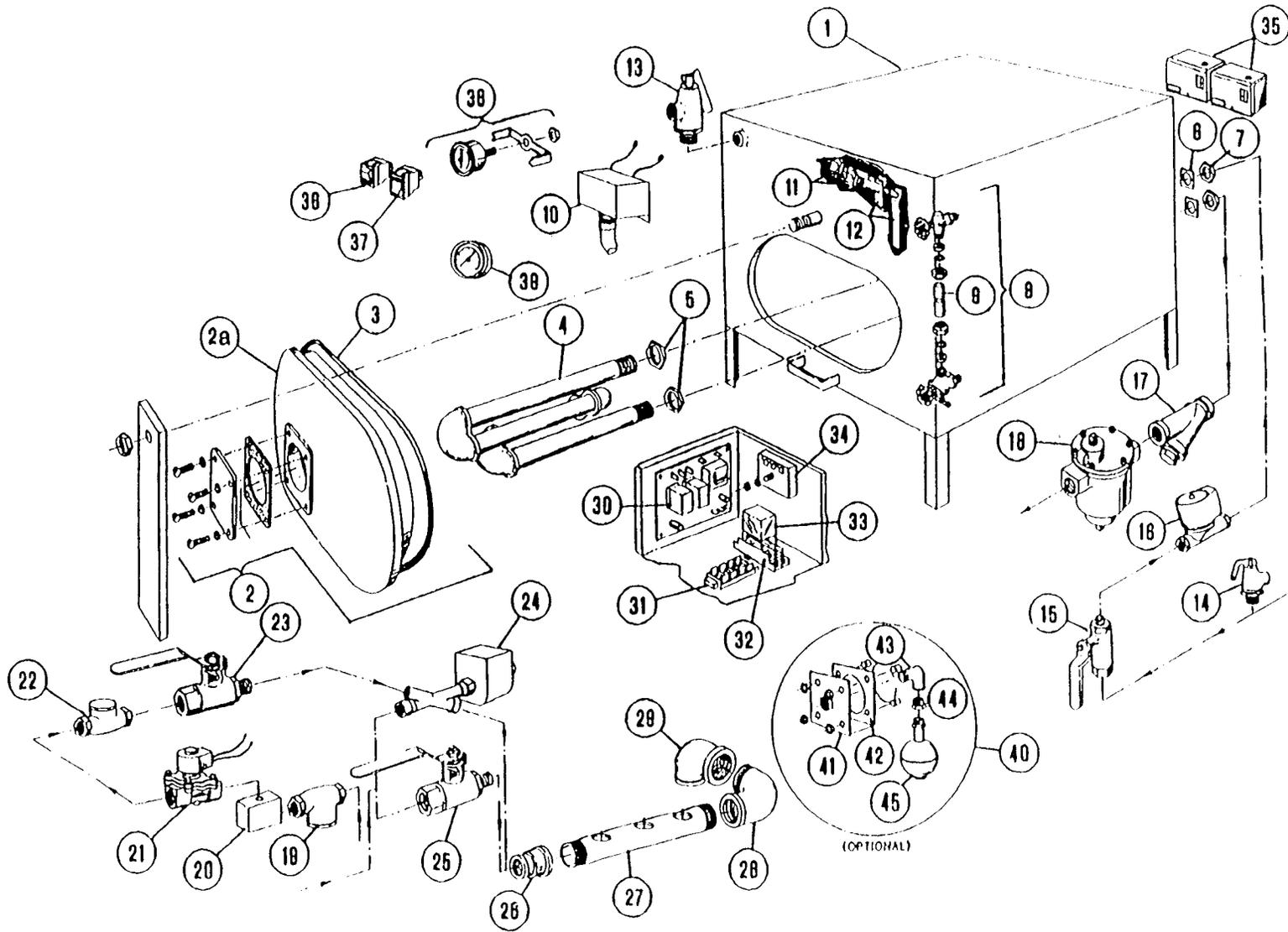


Gas Models



Gas Models with Secondary Low Water Cutoff

STEAM COIL GENERATOR (BOILER) ASSEMBLY 2 PROBE TYPE

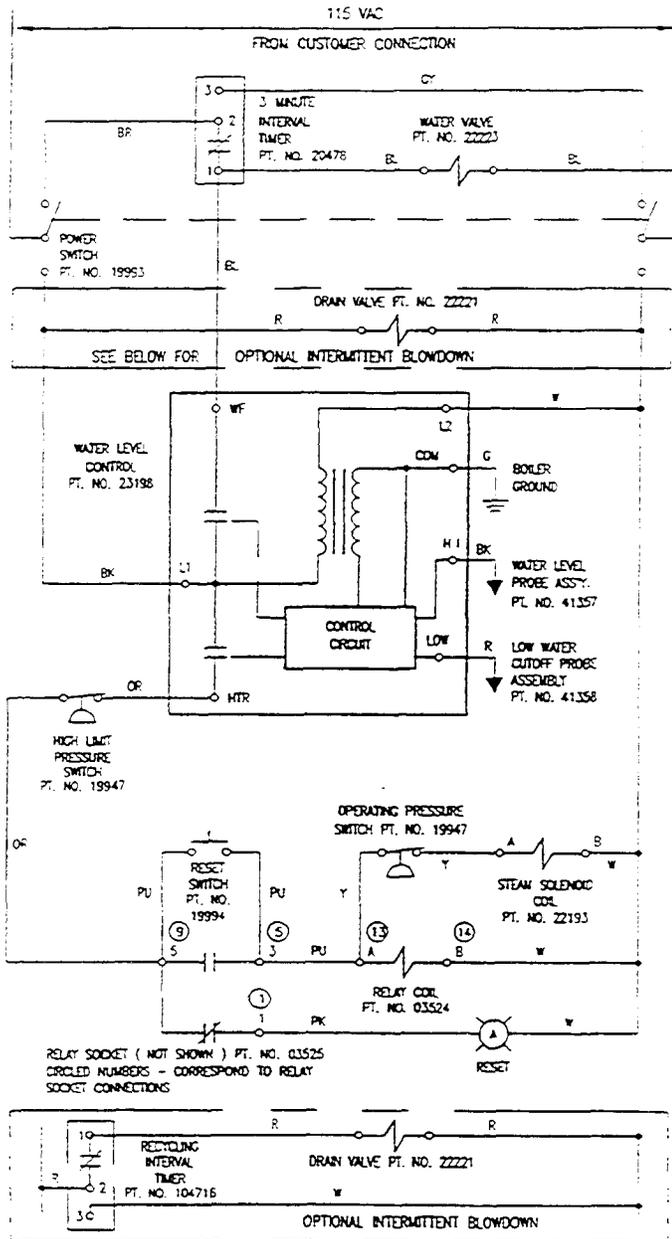


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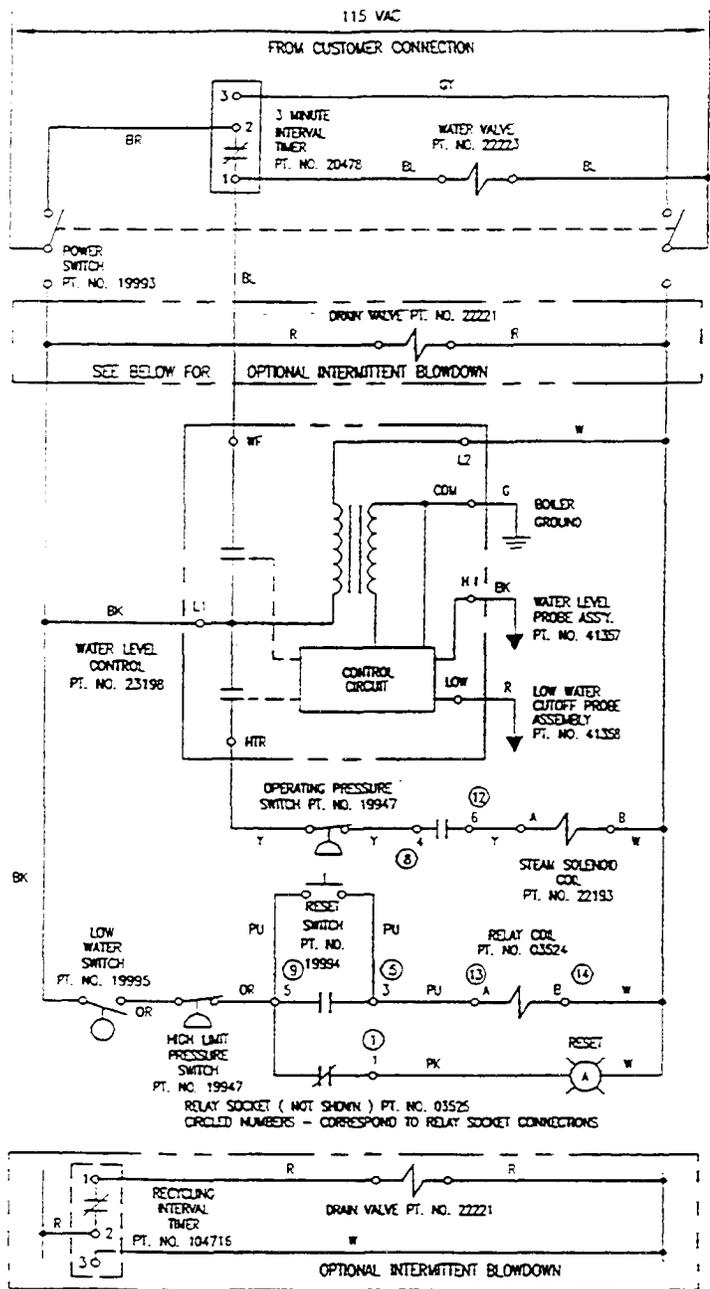
STEAM COIL GENERATOR (BOILER) ASSEMBLY 2 PROBE TYPE

REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	43977	Steam Coil Boiler Shell with Legs, Sight Gauge, Steam Coil, Hand Hole Plate Assembly, 2 Probes and Extensions with Cover Box.
2	100636	Hand Hole Plate Assembly
2a	16545	Hand Hole Plate Only
3	07116	Hand Hole Gasket
4	40401	Steam Coil Assembly
5	14612	1 1/4" Brass Locknut
6	23135	3 1/4" Square Flat Washer
7	14611	1 1/4" Steel Locknut
8	40446	Water Gauge Set with Glass
	07108	Fibre Washer (2 required)
	23132	Gauge Glass Washer (2 required)
9	07301	Glass Only—10 1/2" Long
10	52305	Probe Cover Box
11	40462	Probe with Lockwasher and Screw
12	101466	Probe Extension Set (2)
13	22130	Safety Valve—8 psi
	22131	Safety Valve—15 psi
14	22232	Safety Valve—55 psi
15	03277	3/4" Ball Valve
16	22193	3/4" Steam Solenoid Valve
17	19872	3/4" Line Strainer
18	20555	3/4" Bucket Trap
19	19870	1/4" Line Strainer
20	06226	Brass Elbow, 90°, Special
21	22223	Solenoid Valve, Water Feed
22	22102	Check Valve, 1/4"
23	03276	1/4" Ball Valve, Water Supply Shut Off
24	22221	Solenoid Valve, Boiler Drain
25	03277	3/4" Ball Valve, Manual Drain
26	03616	Reducing Bell
27	13252	Drain Manifold
28	05292	Street Elbow, 90°
29	05238	Elbow, 90°
30	23198	Control Board, Water Level and LWCO
31	44165	Terminal Block, 4-pole
32	03525	Relay Socket
33	03524	Relay
34	20478	Interval Timer, 3 Minute
35	19947	Pressure Switch
36	19993	DPDT Power Switch
37	19994	SPST Momentary Contact Reset Switch
38	07168	Pressure Gauge, Back Mount, 0-30 psi
39	07166	Pressure Gauge, Back Mount, 0-100 psi
40	45006	Low Water Cut Off Assembly (California Only)
41	41943	LWCO Mounting Plate (California Only)
42	07128	Gasket (California Only)
43	05253	Brass Street Elbow (California Only)
44	02623	1/2"-1/4" Brass Reducing Bushing (California Only)
45	19995	Float Switch, LWCO (California Only)

Manufacturer reserves right of design improvement or modification, as warranted.



STEAM COIL GENERATOR CONTROL WIRING
(INTERMITTENT BLOWDOWN OPTIONAL)



STEAM COIL GENERATOR CONTROL WIRING
SECONDARY LOW WATER CUTOFF
(INTERMITTENT BLOWDOWN OPTIONAL)

Steam Coil Models with Secondary Low Water Cutoff

Descaling Procedure for Two-Probe Steam Generators

The steam generator should be descaled at least once a month, depending on scale buildup. If you have serious steam generator scale buildup, install a water treatment system for the steamer. Cleveland Range recommends use of the descaling kit, part number 40891, which consists of powdered sulfamic acid. Full descaling may take several hours, or more than one acid process. Perform descaling until all scale buildup is cleaned out-Follow hazard and leak cleanup procedures on add container label- If the label is not readable or has been removed, refer to the following hazard and emergency instructions as a minimum safety precaution.

THESE INSTRUCTIONS ARE FOR USE WITH POWDERED SULFAMIC ACID ONLY.

- **Health Hazard Data, Effects of Overexposure -**
Product is extremely irritating to the eyes and may result in eye burns. Product is severely irritating to skin and can result in skin burns; repeated or prolonged contact with more dilute solutions may result in dermatitis. Aerosol mist or vapors are irritating to respiratory tract, eyes and throat. Prolonged exposure to high concentration may result in pulmonary edema. If ingested, may result in abdominal hemorrhage with severe abdominal pain, nausea, vomiting or loss of consciousness; necrosis of stomach and gastrointestinal tract may also occur.
- **Emergency and First Aid Procedures -**
In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes. Seek medical aid. In case of skin contact immediately wash with soap and plenty of water for at least 15 minutes while removing contaminated clothing. Seek medical aid. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek medical aid. If swallowed, do not induce vomiting. Give large quantities of water. Seek medical aid. Never give anything by mouth to an unconscious person.
- **Spill or Leak Procedures -** Contain spill. Cover the contaminated surface with sodium bicarbonate or a soda ash-slaked lime mixture

(50-50). Mix and add water if necessary to form slurry. Scoop up slurry and wash residue down drain with excess water. Wash site with soda ash solution.

WARNING

The powdered sulfamic acid in descaling kit 40891 can be harmful if not handled properly. Follow these basic safety rules for handling and using acid.

Wear protective clothing when mixing or applying chemical cleaners. Wear rubber gloves, mask and approved cup-type goggles.

Avoid breathing fumes. If add comes in contact with skin, flush immediately with large quantities of cold water. Remove contaminated clothing.

if chemical contacts eyes, flush with cold water for a minimum of 15 minutes. Get immediate medical attention.

If chemical is swallowed or ingested, follow instructions on the chemical container. Get immediate medical attention.

CAUTION

Do not scrape heating elements with a solid tool.

If the steamer is turned off, energize the steamer by pressing the POWER switch to on. Allow time for the steam generator to fill (3 to 4 minutes). This assures that blowdown occurs.

1. Press the POWER switch to off.
- 2- Press the TIMED/MANUAL switch to TIMED. Set timer to 0.
3. After completion of blowdown (3 minutes), turn off power at the main disconnect switch.
4. Allow time for the steam generator and compartment to cool down.

Descaling Procedure (continued)

5. Turn off power at main disconnect switch.
6. Remove handhole plate.
7. Pour powdered sulfamic acid into the steam generator.
8. Replace handhole plate.
9. Turn water off at manual 1/4-inch, ball valve on base.
10. Remove control box cover.
11. Disconnect black probe wire from water board.
12. Turn power on at the main disconnect switch.
13. Turn POWER switch on base unit to on.
14. Turn water on at manual 1/4-inch ball valve.
15. Let steam generator fill to proper level (2/3 the way up the sight glass), then turn off the manual fill valve to stop generator fill
16. Start steam generator heat cycle. Let generator heat up until it is hot to the touch.
17. When the steam generator is hot turn off the gas package valve.
18. Turn on the generator fill manual valve and, while holding open the safety valve (pop off valve), let the generator keep filling until water comes out the safety valve.
19. Turn off the manual ball valve to the fill assembly.
20. Let steam generator descale overnight or for any eight (8) hour period.
After eight hour period:
21. Drain the generator with the manual 3/4-inch ball valve.
22. Turn off electric power at the main disconnect switch.
23. Remove handhole plate.
24. Pour in neutralizer (3 or 4 tablespoons of baking soda).
25. Install handhole plate and tighten the bar and nut assembly to a maximum of 15 foot pounds torque.
26. Close the 3/4-inch manual drain valve.
27. Open 1/4-inch manual ball valve to fill assembly.
28. Trim electrical power on at main disconnect switch.
29. Turn POWER switch on base unit to on.
30. Let unit fill until water comes out the safety valve.
31. Close 1/4-inch manual ball valve on fill assembly.
32. Let unit set for 5 minutes.
33. Open the 3/4-inch drain valve to blow down and drain the steamer.
34. Turn POWER switch on base unit to off.
35. Turn power off at the main disconnect switch.
36. Reconnect black probe wire to water board.
37. Replace control box cover.
38. Turn on manual ball valve to fill assembly.
39. Close 3/4-inch drain ball valve.
40. Turn power on at the main disconnect switch.
41. Turn POWER switch on base unit to on.
42. An amber light on the STEAM switch will light when the water reaches the low cut-off probe.
43. Turn on the STEAM switch to start the steam generator for a test.
44. When pressure reaches 9 psi on the pressure gage located on the steam generator console, open the manual drain valve to blow down the generator under pressure and test the low water cut-off.
45. Close the manual drain valve.
46. Refill generator and when amber light comes on, turn on the steam switch to start the steam generator for a test.
47. When the unit reaches 9 psi, turn off POWER switch on console to test blowdown.
48. After blowdown has completed, refill generator and restart heat cycle.
49. Unit is now ready for use.

WATER LEVEL CONTROL SYSTEM

TROUBLESHOOTING AND REPAIR

General Description of Operation:

The Cleveland Range water level control, P/N 23198, is designed to maintain operating water level in Cleveland Range steam generators and to ensure that the heat source is only operated when the generator water level is above a specified minimum level. The sensing technique for the control relies on the fact that tap water is - conductive to electricity; if two metal electrodes are immersed in a bath of water, electric current can flow between the electrodes using the water as a conductor. Water is not a good conductor, like copper, but is conductive enough to be measured using appropriate electronic circuitry.

The Cleveland Range control is a two probe system having two metallic probes (LOW and HI) for sensing water in the generator; a COM terminal is placed on the tank. The LOW probe is placed so that it will come in contact with the water when the water level is just above the desired water level, enough to protect the heat source. If the water is of sufficient level and the LOW probe is in the water, a small electrical current provided by the level control electronics will flow between the probe and COM. This flow will be sensed by the electronics which in turn will activate the "HEAT" relay to apply AC power to the HEAT terminal on the control circuit board.

Similarly, the HI probe is located at the desired water level fill (above the LOW probe level) so that when the water level has reached the desired fill level electrical current will flow between the HI probe and COM. The action of this probe is reversed from the previous situation so that when water reaches the HI probe, the WATER fill relay is deactivated so that AC- power to the WF is turned off. When the water level drops below the HI probe, the WF terminal will be re-energized after a five-second delay. The time delay is to prevent bubbling or turbulence in the generator from chattering to WATER fill relay or the water valve solenoid.

The control runs on 120 vac and is transformer isolated so that the probes and the electronics are run at low voltage and are not common to the AC power line.

Note that in many Cleveland Range generators both sensing probes are inserted from the front top of the unit down into the generator. In this case, the LOW probe will be the longest and the HI probe will be the shortest.

A) SYMPTOMS OF WATER LEVEL CONTROL RELATED PROBLEMS:

- 1) Boiler overfills or floods
- 2) Boiler dry fires (system underfills or doesn't fill)
- 3) Boiler doesn't fill at all
- 4) Water fill solenoid chatter
- 5) Heater contactor chatter
- 6) Fills but cuts out on LOW WATER before filling again
- 7) Overfills but does not heat
- 8) Fills but does not heat

B) POSSIBLE CAUSES:

- 1) Inoperative water level control circuit board (P/N 23198)
- 2) Incorrect or damaged wiring to probes
- 3) Incorrect or damaged wiring from water level board to loads
- 4) Damaged probes
- 5) Probes shorted together
- 6) Scale build-up on probes

C) FAULT ISOLATION PROCEDURE:

Equipment Required: Volt/Ohmmeter (VOM) or Multimeter

<u>STEP</u>	<u>TEST</u>	<u>RESULT</u>	<u>REMEDY</u>
1.	Is power applied to the control circuit board? Measure L1-L2 at the board to be 120 VAC ± 15V.	Yes	Go to Step #2
		No	Correct external supply problem
2.	Remove two AC power wires from control board and connect ohmmeter to control board power terminals. Is resistance between 100-1000 ohms?	Yes	Reconnect power and go to Step #3
		No	Replace control board P/N 23198 (inoperative transformer)
		Yes	Go to Step #4
3.	Visually inspect probe wiring for damaged or broken wires or loose or missing terminals at either end. Is wiring visually OK?	No	Replace wiring as required

<u>STEP</u>	<u>TEST</u>	<u>RESULT</u>	<u>REMEDY</u>
		Yes	Go to Step #5
4.	Are the following connections made correctly? A) COM input on board to boiler ground B) LO input on board to long length "LO" probe C) Hi input on board to short "HI" probe	No	Correct probe wiring as required (see Figure 1)
		Yes	Go to Step #6
5.	Temporarily disconnect the wire from the HTR terminal so that the heat source will not operate. Is the heat source off?	No	Check heat source and wiring in cooker
6.	With HTR still disconnected, disconnect the LOW wire at the LOW terminal of the control board. Measure the AC line voltage between the HTR and L2 terminals on the control board. Is the voltage 0 vac? NOTE: Digital meters may read a few volts due to their high input impedance; this should be considered as 0 vac.	Yes No	Go to Step #7 Replace water level control P/N 23198
		Yes	Reconnect HTR & LOW wires and go to Step #8
7.	Short the LOW and COM terminals on the control board. Does the AC line voltage between the HTR and L2 terminals now read 120 vac (line voltage)?	No	Replace water level control P/N 23198
		Yes	Go to Step #9
8.	Disconnect the wires from the HI and COM terminals on the control board and short the HI & COM terminals together. Measure the AC line voltage between the WF and L2 terminals. Is the voltage 0 vac?	No	Replace water level control P/N 23198

STEP	TEST	RESULT	REMEDY
9.	Remove the short from the HI and COM terminals on the control board. Does the AC line voltage between WF and L2 stay at 0 vac for about five seconds, then jump to 120 vac?	Yes	Reconnect HI & COM wires and go to Step #10
		No	Replace water level control P/N 23198
10.	Drain all water form the generator. Disconnect the wires from the LO, HI, & COM terminals at the control board. Connect an Ohmmeter across the LO and COM wires leading to the generator. Does the Ohmmeter read greater than 100,000 ohms?	Yes	Go to Step #12
		No	Go to Step #11
11.	Disconnect the LO wire at the water sensing probe on the generator. Does the Ohmmeter connected in the previous step now read greater than 100,000 ohms?	Yes	Go to Step #12
		No	Replace probe wiring
12.	Reconnect the ohmmeter across each end of the disconnected LO wire. Does the ohmmeter read less than 10 ohms?	Yes	Go to Step #13
		No	Replace wire
13.	Connect an ohmmeter across the HI and COM wires leading to the generator. Does the ohmmeter read greater than 100,000 ohms?	Yes	Go to Step #15
		No	Go to Step #14
14.	Disconnect the HI wire at the water sensing probe on the generator. Does the ohmmeter connected in the previous step now read greater than 100,000 ohms?	Yes	Replace probe wiring
		No	Go to Step #16
15.	Reconnect the ohmmeter across each end of the disconnected HI wire. Does the ohmmeter read less than 10 ohms?	Yes	Go to Step #16
		No	Replace probe wiring

STEP	TEST	RESULT	REMEDY
16 .	Reconnect one lead of the ohmmeter to the COM wire at the control board and connect the other ohmmeter lead to generator ground. Does the ohmmeter read less than 10 ohms?	Yes	Reconnect HI, LOW & COM wires at control board only. Go to Step #17.
		No	Replace probe wiring
17.	Reconnect the ohmmeter across the LOW terminal at the sensing probe & generator ground. Does the ohmmeter read greater than 100,000 ohms?	Yes	Go to Step #18
		No	Replace probe assembly
18 .	Reconnect the ohmmeter across the HI terminal at the sensing probe & generator ground. Does the ohmmeter read greater than 100,000 ohms?	Yes	Go to Step #19
		No	Replace probe assembly
19.	Remove probe and check for scale buildup on or across probes. Replace probe assembly as required.		

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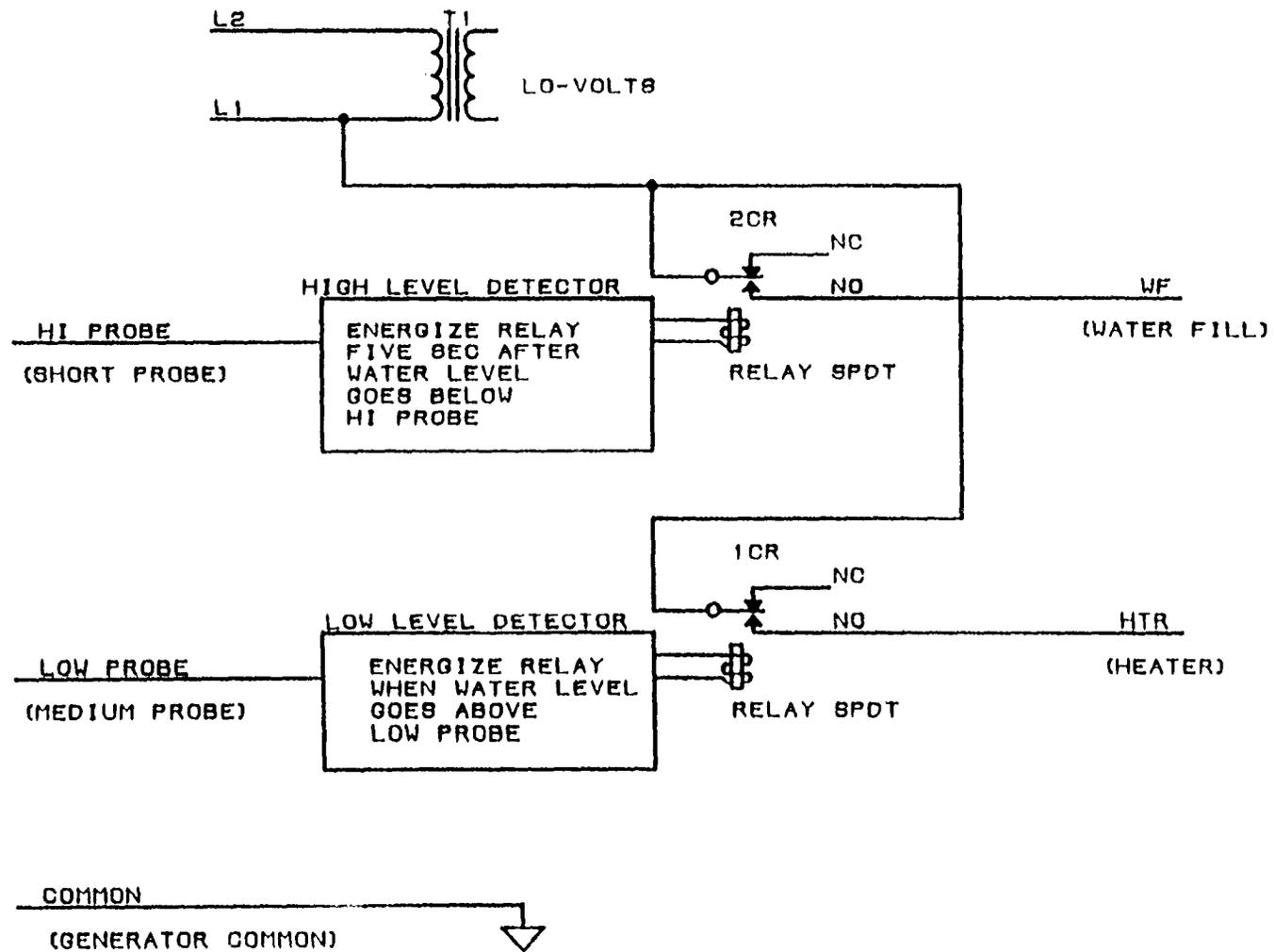


FIGURE 1 TWO-PROBE & COMMON WATER LEVEL CONTROL