

30 Pine Street • New Rochelle • New York • 10801

914 / 576 - 0200

914 / 576 - 0605 fax 1 - 800 - 431 - 2745 US & Canada www.bakerspride.com web address

## **DESIGN & INSTALLATION GUIDELINES DSP DISPLAY OVENS**

Singles: **DS-805** D-125 Y-600 Y-800 Doubles: DS-990 D-250 Y-602 Y-802

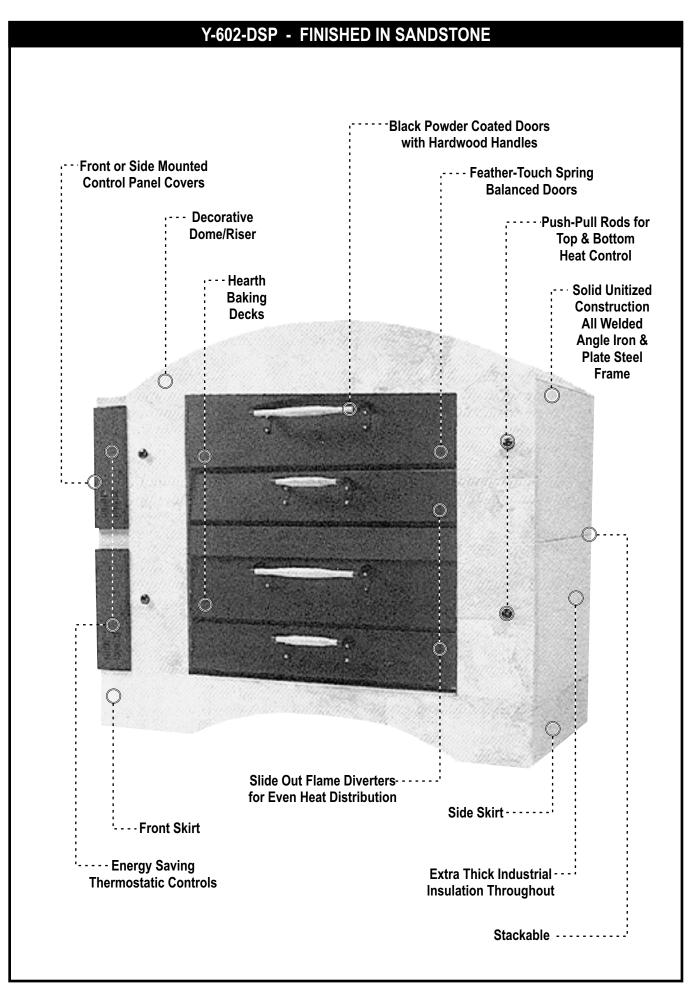












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SPECIFICATION / ORD	EK GUIDE CHECK LIST	SUPERDeck
BAKERS Project Name: P. O. Number:		MODEL (Choose One)  □ DS-805-DSP Single □ D-125-DSP Single □ Y-600DSP Single
☐ As Is / Decorative Exterior Trim -	Casters optional tly on to oven(s) - Skirts provided	☐ Y-800DSP Single   ☐ DS-990-DSP Double   ☐ D-250-DSP Double   ☐ Y-602DSP Double   ☐ Y-802DSP Double
Hinged Control Panel Door	n or Upper Oven of Stacked Bake Chamber Door	Automatic Oven Starter
(Choose One)  ☐ Front Mounted ☐ Side Mounted	(Choose One)  ☐ Black Powder Coated ☐ Stainless Steel	(Optional)  Allows operator to establish automatic oven start & stop times
Hinged Control Panel Door (Choose One)	Casters (Set of 4)  Not suitable for DSP style finish with skirts	☐ Yes ☐ No
☐ Black Powder Coated ☐ Stainless Steel  wer Combustion Chamber Door	☐ Yes ☐ No	Decorative Upper Riser Panel / Dome
(Choose One)  Black Powder Coated Stainless Steel	Gas Type (Choose One)  □ Natural Gas □ L.P. Gas	Note: Curved Dome on "Y" Series Ovens Rectangular Riser on "D" Series Ovens  Series Ovens No
Lower Oven of St		Legs
Hinged Control Panel Door (Choose One)  Front Mounted	Bake Chamber Door (Choose One)  Black Powder Coated	Legs (total height with or without casters) included. Please specif
☐ Side Mounted  Hinged Control Panel Door (Choose One)	□ Stainless Steel  Automatic Oven Starter  (Optional)	☐ 30" (Standard on all single deck models)
☐ Black Powder Coated ☐ Stainless Steel wer Combustion Chamber Door	Allows operator to establish automatic oven start & stop times	☐ 16" (Standard on all double decl models except D-250)
(Choose One)  Black Powder Coated Stainless Steel	☐ Yes ☐ No  Casters	☐ 12" (Standard on model D-250)
Gas Type (Choose One)  Natural Gas	(Set of 4)  Not suitable for DSP style finish with skirts  ☐ Yes ☐ No	☐ Special height legs - specify length - optional extra charge

**NOTE**: See specification sheets for additional options & accessories.

DSP CHECK LIST 4/06



### SUPER DECK DS DSP SERIES GAS DECK OVENS



#### **SPECIFICATIONS**

BAKERS PRIDE Super Deck DS DSP gas Deck Ovens are ideal for display cooking and exhibition kitchens. These ovens are designed and engineered to be "built-in" behind brick, stone or tile applied directly to ovens exterior or finished and trimmed in brass, copper, stainless or powder-coated trim.

Ovens may be stacked two high. Oven exteriors are all heavy-gauge, type 403 stainless steel and are fully insulated up to 5" (127mm) thick for cooler outer temperatures and consistent interior temperatures.

Interior oven frame is constructed of 1/4" (6mm) heavy-duty angle iron frame, completely welded to form a single, unitized section. The oven body and lining are then welded to the framework.

Oven interiors are manufactured of high-heat resistant 16-gauge aluminized steel. Doors are fully insulated, spring balanced to remain open or closed until moved and finished in black powder coat with hard wood handles.

All models feature independent, operator-controlled top & bottom heat control dampers and micro slides for perfectly balanced results

DS DSP Series features a 300°-650° F (149°-343°C) throttling thermostat, 6 3/4" (171mm) interior deck height with 1 1/2" (38mm) thick hearth stone decks (steel decks optional) and are supported by a 1/4" (6mm) angle iron frame.

Combination gas control incorporates a manual gas valve, pilot safety and pressure regulator. Easily removable, slide-out, heavy-duty flame diverters distributes the burner flame uniformly in the burner chamber. A 3/4" (19mm) NPT gas connection is located on the left side and left rear of oven - operator/installer may choose.

Heavy-duty, 7-gauge hot rolled steel legs are standard and finished with durable Bakertone Gray.

2 Year limited part and labor warranty standard.

Job	Item #

#### **GAS DECK OVENS**



# ☐ Model DS-805 DSP Single☐ Model DS-990 DSP Double

#### STANDARD FEATURES

	DS Series	@	70,000	BTUH	per	deck,	natural	or	LP	gas
--	-----------	---	--------	------	-----	-------	---------	----	----	-----

- □ 300°-650° F (149°-343°C) throttling thermostat
- ☐ Top & bottom heat control dampers & micro-slides
- ☐ Combination gas controls with valve, regulator & pilot safety
- Heavy-duty, slide-out flame diverter
- 6 3/4" (171mm) interior deck heights with 1 1/2" (38mm) thick hearth stone decks
- All stainless steel exteriors
- Aluminized steel interiors
- Spring balanced, fully insulated doors finished in black powder coat with custom hardwood handles or stainless steel with tubular steel handles
- Front or side mounted controls with large, hinged access door in black powder coat or stainless steel
- ☐ Riser top removable for field installations
- ☐ Front & side skirts
- Side or rear gas connections on models with front mounted controls - rear gas connections only on models with side mounted controls
- ☐ 7-Gauge legs finished in Bakertone Gray
- Fully insulated throughout
- 2 Year limited part and labor warranty

#### **OPTIONS & ACCESSORIES**

- ☐ Steel decks in lieu of hearth decks
- □ 150°-550° F (65°-288°C) thermostat
- ☐ 350°-700° F (149°-371°C) thermostat
- Set of 4 casters two with locks not for use with skirts
- Stainless steel leg covers
- Special height legs
- Automatic oven starter
- Draft flue for direct vent (not available on CE units)
- Without dome/riser and/or without skirts

#### **CERTIFICATIONS**



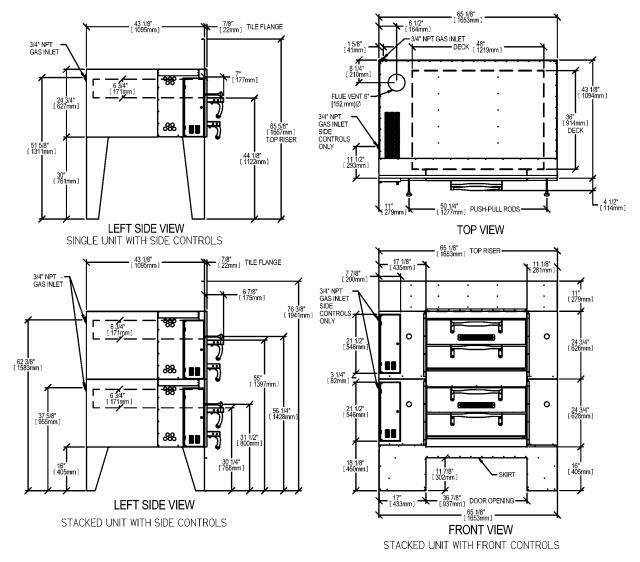








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#### ALL DIMENSIONS NOMINAL

SHIPPING INFORMATION											
Shipping Weight					Carton Dimensions					Size	
Model	Model Lbs. Kilos .			Width Depth			Height		Cubic	Cubic	
Model	LUS.	Kilus	Inches	mm	Inches	mm	Inches	mm	Feet	Meter	
DS-805	1073	487	31	787	60	1365	86	2184	78	2.8	

Each oven ships separately Hearth Decks and Legs ship in separate cartons

SPECIFICATIONS									
	Deck Sizes					Overall D	imensior	ıs	
			# Decks	# Decks Width		De	pth	Hei	ght*
Model	in.	mm		Inches	mm	Inches	mm	Inches	mm
DS-805	48 x 36	1219 x 914	1	65 1/4	1651	43	1092	54 7/8	1394
DS-990	48 x 36	1219 x 914	2	65 1/4	1651	43	1092	65 3/4	1670

<sup>\*</sup> Overall height excludes dome/riser top

MINIM	MINIMUM CLEARANCES								
	Noncombustibl Inches	e Construction mm	Combustible Inches	Construction mm					
Right	0	0	1	25					
Left	0	0	3	76					
Rear	2	51	3	76					







MUST BE SPECIFIED AT TIME OF ORDER

STANDARD





#### SUPER DECK D-DSP SERIES GAS DECK OVENS



#### **SPECIFICATIONS**

BAKERS PRIDE D Series DSP Deck Ovens are ideal for display cooking and exhibition kitchens. These ovens are designed and engineered to be "built-in" behind brick stone or tile applied directly to ovens exterior or finished and trimmed in brass, copper, stainless or powder-coated trim.

Ovens may be stacked two high. Oven exteriors are all heavy-gauge, type 403 stainless steel and are fully insulated up to 5" (127mm) thick for cooler outer temperatures and consistent interior temperatures.

Interior oven frame is constructed of 1/4" (6mm) heavy-duty angle iron frame, completely welded to form a single, unitized section. The oven body and lining are then welded to the framework.

Oven interiors are manufactured of high-heat resistant 16-gauge aluminized steel. Doors are fully insulated, spring balanced to remain open or closed until moved and are finished in black powder coat with hard wood handles.

All models feature independent, operator-controlled top & bottom heat control dampers and micro slides for perfectly balanced results.

D Series features a  $300^{\circ}$ - $650^{\circ}$  F ( $149^{\circ}$ - $343^{\circ}$ C) throttling thermostat,  $10~3/4^{\circ}$  (273mm) interior deck height with  $1~1/2^{\circ}$  (38mm) thick hearth stone decks (steel decks optional) and are supported by a  $1/4^{\circ}$  (6mm) angle iron frame.

Combination gas control incorporates a manual gas valve, safety pilot and pressure regulator. Easily removable, slide-out, heavy-duty flame diverters distribute the burner flame uniformly in the burner chamber. A 3/4" (19mm) NPT gas connection is located on the left side and left rear of oven - operator/installer may choose.

Heavy-duty, 7-gauge hot rolled steel legs are standard and finished with durable Bakertone gray paint.

2 Year limited part and labor warranty standard.

#### **GAS DECK OVENS**



☐ Model D-125 DSP Single	9
☐ Model D-250 DSP Doub	le

#### STANDARD FEATURES

D Series @ 125,000 BTUH per deck natural gas or 105,000
BTUH in LP gas (LP gas not CE certified)

- □ 300°-650° F (149°-343°C) throttling thermostat
- ☐ Top & bottom heat control dampers & micro-slides
- ☐ Combination gas controls with valve, regulator & safety pilot
- ☐ Heavy-duty, slide-out flame diverters
- 10 3/4" (273mm) interior deck heights with 1 1/2" (38mm) thick stone hearth decks
- All stainless steel exteriors
- Aluminized steel interiors
- Spring balanced, fully insulated doors finished in black powder coat with custom hard wood handles or stainless steel with tubular steel handles
- Front or side mounted controls with large, hinged access cover in black powder coat or stainless steel
- ☐ Riser top removable for field installation
- ☐ Front & side skirts
- Left side or rear gas connections on models with front mounted controls - rear gas connection only on models with side mounted controls
- ☐ 7-Gauge legs
- Fully insulated throughout
- 2 Year limited part and labor warranty

#### **OPTIONS & ACCESSORIES**

$\Box$	Steel	decks

- ☐ 150°-550° F (65°-288°C) bake thermostat
- ☐ Set of 4 casters two with locks not for use with skirts
- Stainless steel leg covers
- Special height legs
- Automatic oven starter
- Draft flue for direct vent (not available on CE units)
- ☐ Black powder coated doors with hard wood handles
- □ Black powder coated hinged control access door panel
- Without dome and/or without skirts

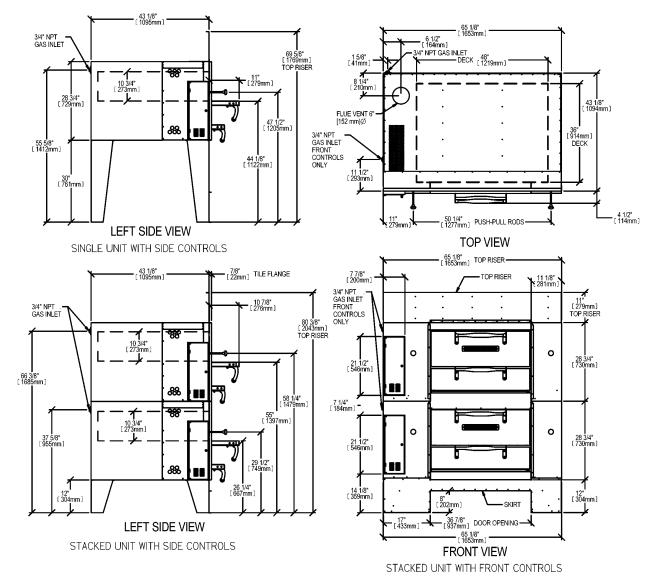
#### **CERTIFICATIONS**











#### ALL DIMENSIONS NOMINAL

SHIPPING INFORMATION											
Shipping Weight				Carton Dimensions					Crate Size		
Model	Lbs.	Kilos	Wi Inches	dth mm	De Inches	pth mm	Hei Inches	ght mm	Cubic Feet	Cubic Meter	-
D-125	1385	626	31	787	53	1364	82	2083	88	2.5	•

Each oven ships separately Hearth Decks and Legs ship in separate cartons

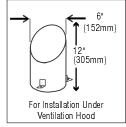
SPECIFICATIONS									
			Overall D	imensior	18				
Model	in.	mm	# Decks		dth		pth		ght*
model		"""		Inches	mm	Inches	mm	Inches	mm
D-125	48 x 36	1219 x 914	1	65 1/4	1657	43	1092	59	1499
D-250	48 x 36	1219 x 914	2	65 1/4	1657	43	1092	70	1778

<sup>\*</sup> Overall height excludes dome top

MINIM	MINIMUM CLEARANCES									
	Noncombustibl Inches	e Construction   mm	Combustible Inches	Construction mm						
Right	0	0	1	25						
Left	0	0	3	76						
Rear	2	51	3	76						

GAS SU	GAS SUPPLY								
Model	GAS TYPE	BTUH	KW	CONNECTION					
D-125	natural	125,000	36.6	3/4"					
D-250	natural	250,000	30.7	3/4"					
D-125	LP	105,000	73.2	3/4"					
D-250	LP	210,000	61.4	3/4"					
C€ certificat	C€ certification not available in LP gas								





MUST BE SPECIFIED AT TIME OF ORDER

STANDARD



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Continuous product improvement is a policy of Bakers Pride Oven Company. Therefore, specifications and design are subject to change without notification TSW:07/06



#### SUPER DECK Y-DSP SERIES GAS DISPLAY OVENS



#### **SPECIFICATIONS**

BAKERS PRIDE Y-DSP Display Ovens are ideal for display cooking and exhibition kitchens. These ovens are designed and engineered to be "built-in" behind brick, stone or tile applied directly to ovens exterior or finished and trimmed in brass, copper, stainless or powder-coated trim.

Ovens may be stacked two high. Oven exteriors are all heavygauge steel and are fully insulated up to 5" (127mm) thick for cooler outer temperatures and consistent interior temperatures.

Interior oven frame is constructed of 1/4" (6mm) heavy-duty angle iron frame, completely welded to form a single, unitized section. The oven body and lining are then welded to the framework.

Oven interiors are manufactured of high-heat resistant 16-gauge aluminized steel. Doors are fully insulated, spring balanced with natural black finish and custom wood handles.

Lintel plates support the masonry or tile for ease of installation. Standard features include dome top plus front and side skirts.

All models feature independent, operator-controlled top & bottom heat control dampers and micro slides for perfectly balanced results.

Y Series features a  $300^\circ$ - $650^\circ$  F ( $149^\circ$ - $343^\circ$ C) throttling thermostat, 8" (203mm) interior deck height with 1 1/2" (38mm) thick hearth stone decks (steel decks optional) and are supported by a 1/4" (6mm) angle iron frame.

Combination gas control incorporates a manual gas valve, pilot safety and pressure regulator. Easily removable, slide-out, heavyduty flame diverters distribute the burner flame uniformly in the burner chamber. A 3/4" (19mm) NPT gas connection is located on the left side and left rear of oven - operator/installer may choose.

Heavy-duty, 7-gauge hot rolled steel legs are standard and finished with durable Bakertone.

2 Year limited part and labor warranty standard.

Job _	Item # _	
	GAS DECK OVENS	G
	☐ Model Y-600-DSP☐ Model Y-602-DSP	O
	☐ Model Y-800-DSP☐ Model Y-802-DSP	•

#### STANDARD FEATURES

☐ Y Series @ 120.000 BTUH per deck, natural or LP gas

300°-650° F (149°-343°C) throttling thermostat
Top & bottom heat control dampers & micro-slides
Combination gas controls with valve, regulator & pilot safety
Heavy-duty, slide-out flame diverters
8" (203mm) interior deck heights with 1 1/2" (38mm) thick hearth stone decks
Black powder coated doors with custom hardwood handles of stainless doors with tubular steel handles
Front or side mounted controls with large, hinged access cover door in black powder coat or stainless steel
Dome top - removable for field installations
Front & side skirts
Aluminized steel interiors
Spring balanced, fully insulated doors
Rear gas connections
7-Gauge legs
Fully insulated throughout

#### **OPTIONS & ACCESSORIES**

2 Year limited part and labor warranty

Side-mounted controls
Steel decks in lieu of hearth stone decks
150°-550° F (65°-288°C) thermostat
Automatic oven starter
Draft flue for direct vent (not available on CE units)
Fire brick hearth decks (Y-600/602 only)
Without dome and/or without skirts
Set of 4 casters - two with locks - not for use with skirts

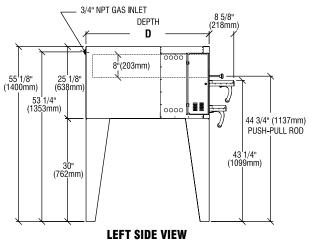
#### **CERTIFICATIONS**

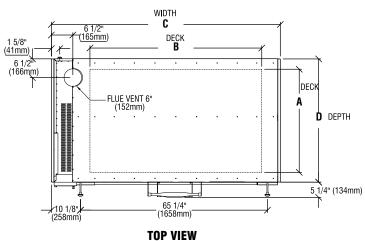












Single Unit With Side Controls

DOME

8" (203mm)

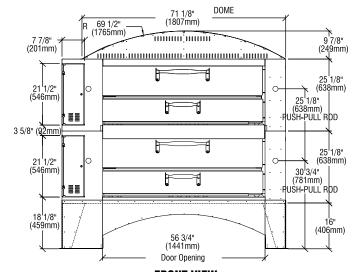
3/4" NPT GAS INLET

0000

155 7/8"
(1419mm)

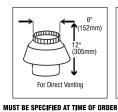
54 3/8"
(1382mm)

30 3/4"
(781mm)

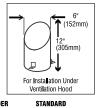


#### LEFT SIDE VIEW

Stacked Unit With Side Controls



29 <sup>l</sup>1/4" (744mm)



FRONT VIEW

Stacked Unit With Front Controls

#### ALL DIMENSIONS NOMINAL

1<sup>l</sup>6" (406mm

SHIPPING INFORMATION										
Shipping Weight				Carton	Dimensio	ns		Crate	Size	
Model	Lhs.	Kilos	Wi Inches	dth mm	De Inches	pth mm	He Inches	ight mm	Cubic Feet	Cubic Meter
Y-600-DSP	1385	626	31	787	53	1364	82	2083	76	2.4
Y-800-DSP	1600	726	31	787	60	1365	86	2184	78	2.8

Each oven ships separately

Hearth Decks and Legs ship in separate cartons

SPECIFICATIONS									
Deck Sizes						Overall D	imensio	ns	
Model	AxB	mm	mm # Decks		Ç		D	Hei	ght*
Model	***			Inches	mm	Inches	mm	Inches	mm
Y-600-DSP	36 x 60	914 x 1524	1	78	1981	43	1092	55 1/8	1400
Y-602-DSP	36 x 60	914 x 1524	2	78	1981	43	1092	66 1/4	1683
Y-800-DSP	44 x 66	1118 x 1676	1	84	2134	51	1295	55 1/8	1400
Y-802-DSP	44 x 66	1118 x 1676	2	84	2134	51	1295	66 1/4	1683

<sup>\*</sup> Overall height excludes dome top

Model	ВТИН	KW	CONNECTION
Y-600-DSP	120,000	35.15	3/4"
Y-602-DSP	240,000	70.30	3/4"
Y-800-DSP	120,000	35.15	3/4"
Y-802-DSP	240,000	70.30	3/4"

MINIM	MINIMUM CLEARANCES							
	Noncombustibl Inches	e Construction   mm	Combustible Inches	Construction   mm				
Right	0	0	1	25				
Left	0	0	3	76				
Rear	2	51	3	76				

TSW:07/06



#### **GETTING STARTED**

Thank you for choosing DSP style display ovens. We recommend you thoroughly read and consider steps #1 thru #8 prior to designing your kitchen and prior to ordering your oven(s). We also recommend that you thoroughly read and understand these installation guidelines prior to installing your new oven(s).

STEP #1

Choose which oven size is right for you. DSP display ovens are available in 4 models. Choose single, or double deck for increased capacity and production through put.

<b>MODEL</b>	<b>DESCRIPTION</b>	<b>DECK SIZE</b>	NO. OF DECKS	<b>CAPACITY</b>
DS-805 DSP	Single Deck	48"w x 36"d	1	4 each 16" Pizzas
D-125 DSP	Single Deck	48"w x 36"d	1	4 each 16" Pizzas
Y-600 DSP	Single Deck	60"w x 36"d	1	6 each 16" Pizzas
Y-800 DSP	Single Deck	66"w x 44"d	1	8 each 16" Pizzas
DS-990 DSP	Double Deck	48"w x 36"d	2	8 each 16" Pizzas
D-250 DSP	Double Deck	48"w x 36"d	2	8 each 16" Pizzas
Y-602 DSP	Double Deck	60"w x 36"d	2	12 each 16" Pizzas
Y-802 DSP	Double Deck	66"w x 44"d	2	16 each 16" Pizzas

Refer to individual specification sheets for more details.

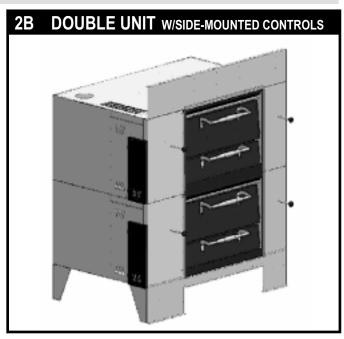




STEP #2

Choose front-mounted or side-mounted control panel(s). The exterior finish style and location of controls often work together to create the "look" you want.





Decide how you intend to "finish" or "build-in" your oven(s) prior to ordering. Installation instructions are available for each "finish" style. There are three basic styles: 1, 2, 3.

# 3A PLAIN "AS-IS" - STYLE 1



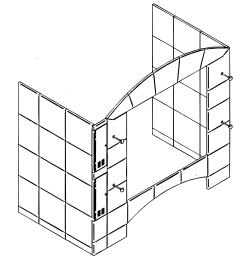
Plain, AS-IS ready to use. No decorative finish. Available with black powder coated doors or all stainless steel exterior.

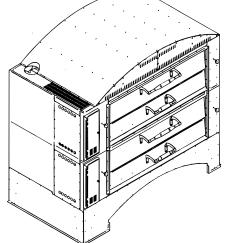
### 3B DECORATIVE TRIM - STYLE 2

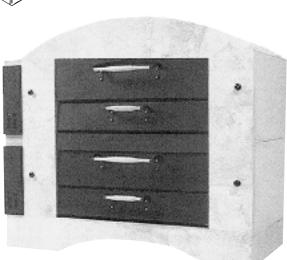


Finish your oven with decorative trim-pieces of brass, copper, tile etc., in black powder coated doors or all stainless steel exterior.

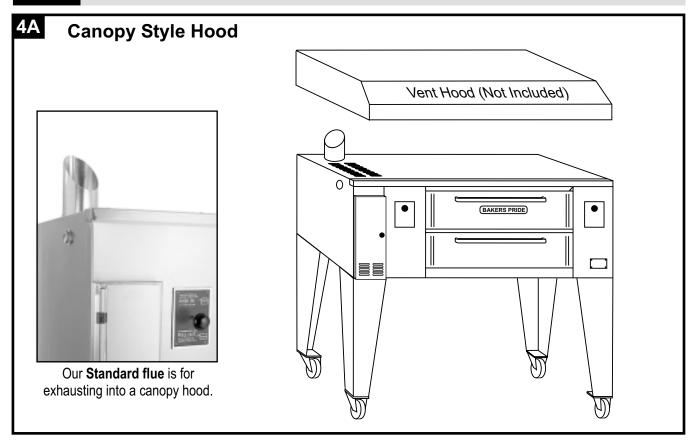


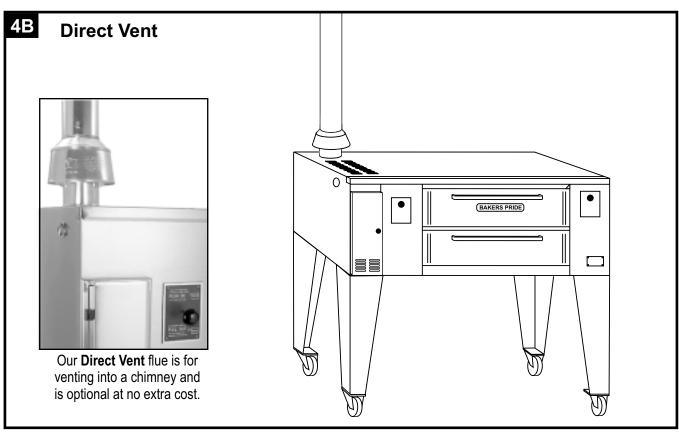






"DSP" Style. Stone, tile, thin brick or other masonry finish is applied directly to the oven exterior. Skirts provided, casters excluded.





**NOTE:** Minimum clearance may be reduced when using UL listed hood assemblies and installed in accordance with the terms of the listing and the manufacturer instructions. Consult NFPA standard number 96 and local codes concerning ventilation requirements and fire extinguishing system requirements.

### STEP#6

Choose options and accessories

Casters - Set of 4.

**NOTE:** Provision for restraints on the legs with casters must be made. **DO NOT** use casters with DSP style built-in ovens as the casters interfere with the skirts.

- Natural wood essence smoke boxes.
- Automatic oven starter.
- Front or Side mounted controls.
- Bake chamber door and combustion chamber door in stainless steel or black powder coated with hard wood handles.
- Hinged control panel access door in stainless steel or black powder coated.
- Black powder coated doors may be mixed or matched with stainless steel doors on special request.

### STEP #7

Choose leg height (total height with or without casters) included. Please specify.

- 30" (Standard on all single deck models)
- 16" (Standard on all double deck models except D-250)
- 12" (Standard on model D-250)
- Special height legs specify length optional extra charge

**Note:** If you choose non-standard leg heights, skirts will not fit properly (DSP style installations).

STANDARD HEIGHTS						
Inches	mm					
6	152					
12	305					
16	406					
24	610					
30	762					
36	914					
38	965					

Standard legs are provided at no extra charge. Casters optional. Stainless steel leg covers available. You may specify a cut-to-order custom height up to 38" as an option.



#### Other Key Provisions And Notes

- Emergency gas shut off valve in an easily accessible location must be provided by the customer.
- Gasoline or other flammable vapors and liquids should never be stored in the vicinity of the unit.

#### BE SPECIFIC WHEN ORDERING

# DSP DISPLAY OVENS PLAIN "AS-IS" STYLE INSTALLATION

Your DSP Display oven(s) may be used "as-is" without decorative finishes or architecturally designed facades. For best-looking results consider your preference for stainless steel doors or black powder coated doors with wood handles and other exterior finish options.

Oven(s), decks and legs are shipped in separate cartons. Uncrate, attach legs, install decks then connect gas and electric utilities. Refer to operating instruction manual provided with oven(s) for details.



# DSP DISPLAY OVENS DECORATIVE TRIM STYLE INSTALLATION

Rather than 'building-in' your oven(s) or applying masonry finishes directly to the oven(s) exterior, consider finishing your oven(s) with decorative trimpieces of brass, copper, powder-coated colored trim or L-shaped tile pieces.

For best-looking results consider your preference for stainless steel doors or black powder coated doors with wood handles and other exterior finish options. Control panel access cover, combustion chamber door and flue-front may be ordered in black-powder-coated finish or stainless steel.

Metal trim pieces are fastened by the foodservice equipment contractor directly to the oven exterior using 3/8" to 1/2" sheet metal screws. Pre-drill holes for best results.

The design is only limited by your imagination.



Disclaimers: Continuous product improvement is a policy of Bakers Pride. Therefore specifications and designs are subject to change without notice. Ultimately, the proper design and execution of any appliance installation is the responsibility of the property owner. That party or their representative is expected to engage the service of a qualified professional to carry out that responsibility. This includes matters of compliance with local codes. The above information is provided as guidelines to the installation professional. Job site conditions vary considerably, and therefore Bakers Pride Oven Company can assume no responsibility or liability for the proper installation and operation of the gas-fired appliance. The above assumes certain conditions, which are specified. A quality professional may modify these recommendations as job site conditions dictate. For example, 70°F air is assumed.

#### DSP DISPLAY OVENS - DSP STYLE INSTALLATION

Anyone with some experience laying tile should be able to complete this project with relative ease.

Step #1 Uncrate oven(s), attach legs, set in place.

Step #2 Attach front sheet metal skirt (provided) by drilling holes in oven legs using pre-punched holes in sheet metal skirt as a template.

**NOTE:** Bottom flange on skirt faces outward.

Step #3 Secure skirt using sheet metal screws.

Step #4 If you plan on finishing the oven sides with tile, etc, follow steps #2 and #3 for side skirts.

Step #5 Fasten 3/8" thick fire resistant "Wonder Board" (7mm) to oven front (and sides if appropriate) using 1/2" to 5/8" sheet metal screws.

**NOTE:** "Wonder Board" must be cut to fit. Allow access for push-pull rod holes, oven control access doors and combustion and bake chamber doors.

Step #6 Attach tile, stone, thin-brick or the material of choice over "Wonder Board" using either a latex/polymer based high-heat ceramic thin-set mortar, "spec" mix mortar or type "S" mortar. Best results will be achieved using tile, etc. no more than 5/8" thick.

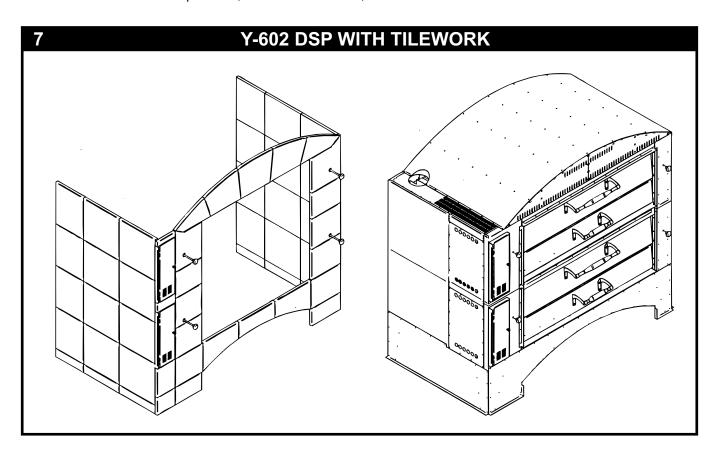
**NOTE:** Start at the floor and work up to top of oven. Cut stone, etc. to fit as required based on your design and to create the look you want.

Step #7 Consider L-shaped tile or brick trim pieces along front vertical corners and top edges of oven front and side to complete a finished look.

Step #8 Grout between brick joints. It is best to allow the thin-set mortar to dry over night prior to grouting.

Step #9 Allow grout to dry for 24 hours prior to starting ovens.

NOTE: Wonder Board equivilents; Harde Backer Board, various trade names.



#### NOTE:

Dome/Riser tops may be removed when required to allow access through doors or under canopy during installations.