



**PARTS LIST**  
**GAS CONVECTION STEAMER**  
**MODELS: SC-7G**  
**SC-10G**

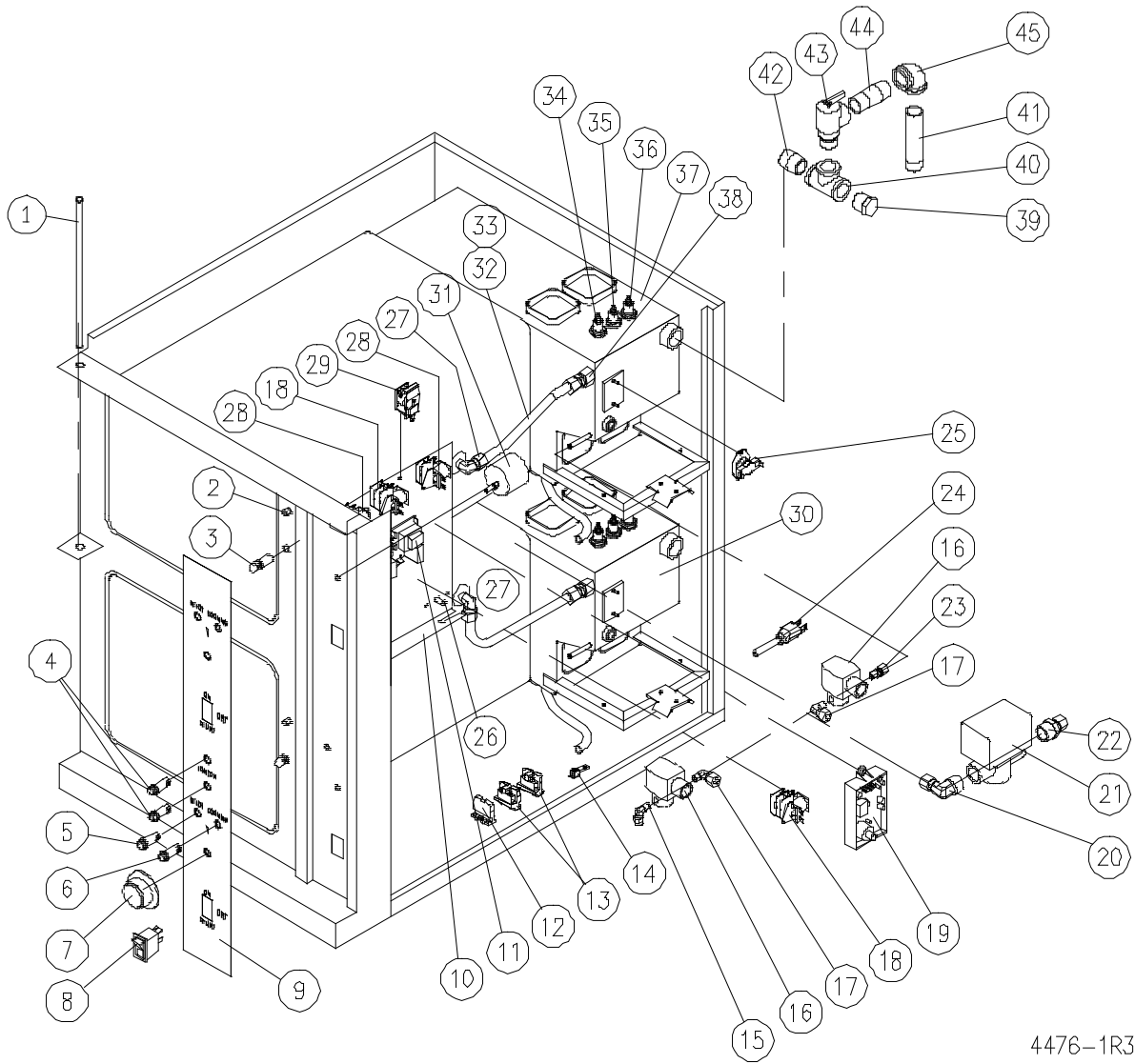


September 15, 2010

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4476-1R3

PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

**FIGURE 1**

| <u>ITEM</u> | <u>Part #</u> | <u>DESCRIPTION</u>       | <u>SC-7G</u>                   | <u>SC-10G</u> |   |
|-------------|---------------|--------------------------|--------------------------------|---------------|---|
| 1.          | 40543         | Hinge Rod                | 1                              |               |   |
|             | 40544         | Hinge Rod                |                                | 1             |   |
| 2.          | 42137         | Door Switch              | 1                              | 2             |   |
|             | 42285         | Switch Actuator          | 2                              | 2             |   |
| 3.          | 41631         | Striker                  | 2                              | 2             |   |
|             | 41632         | Washer                   | 2                              | 2             |   |
|             | 40112         | Lock Washer              | 2                              | 2             |   |
|             | 40112         | Hex Nut                  | 2                              | 2             |   |
|             | 42322         | Washer                   | 2                              | 2             |   |
| 4.          | 40945         | Pilot Light - Green      | 2                              | 2             |   |
| 5.          | 40945         | Pilot Light - Green      | 2                              | 2             |   |
| 6.          | 40950         | Pilot Light - Red        | 2                              | 2             |   |
| **          | 7.            | 42456                    | Dial - 60 Minutes              | 2             | 2 |
|             |               | 42456                    | Dial - 120 Minutes, Optional   | 2             | 2 |
| 8.          | 43174         | Power Switch             | 2                              | 2             |   |
| 9.          | 42455         | Control Decal            | 1                              |               |   |
|             | 42895         | Control Decal            |                                | 1             |   |
| 10.         | 41190         | Component Mounting Board | 2                              | 2             |   |
| **          | 11.           | 42452                    | Level Control 10K OHM          | 2             | 2 |
|             |               | 41063                    | Level Control 1M OHM, Optional | 4             | 4 |
| 12.         | 40707         | End Section              | 1                              | 1             |   |
| 13.         | 40708         | Terminal Block           | 2                              | 2             |   |
| 14.         | 40840         | Ground Lug               | 1                              | 1             |   |
| 15.         | 40441         | Elbow 1/4c x 1/8 MPT     | 2                              | 2             |   |
| 16.         | 41036         | Solenoid Valve           | 4                              | 4             |   |
| 17.         | 40443         | Elbow 3/8c x 1/8 MPT     | 4                              | 4             |   |

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| <u>ITEM</u> | <u>Part #</u> | <u>DESCRIPTION</u>        | <u>SC-7G</u>                           | <u>SC-10G</u> |   |
|-------------|---------------|---------------------------|--|---------------|---|
| 18.         | 42093         | Relay 120V                | 2                                      | 2             |   |
| 19.         | 41093         | Ignition Module (3 Trial) | 2                                      | 2             |   |
|             | 40871         | Wire Harness              | 2                                      | 2             |   |
| 20.         | 40450         | Elbow 1/2c x 3/4 MPT      | 2                                      | 2             |   |
| 21.         | 40601         | Blow-down Solenoid        | 2                                      | 2             |   |
| 22.         | 40421         | Connector 5/8 c x 3/4 MPT | 2                                      | 2             |   |
| 23.         | 40424         | Connector 1/4 C x 1/8 MPT | 2                                      | 2             |   |
| 24.         | 42706         | Cord Set, 120V            | 1                                      | 1             |   |
| 25.         | 40877         | Hi Limit Sensor           | 2                                      | 2             |   |
| 26.         | 41887         | Thermostat Operating      | 2                                      | 2             |   |
| 27.         | 40447         | Elbow 1/2C x 1/4 MPT      | 4                                      | 4             |   |
| 28.         | 42095         | Relay 120V                | 4                                      | 4             |   |
| 29.         | 40484         | Buzzer                    | 2                                      | 2             |   |
| 30.         | 41358         | Generator Tank - Bottom   | 1                                      | 1             |   |
| **          | 31.           | 40972                     | Timer, 60 Minutes                      | 2             | 2 |
|             |               | 43275                     | Timer, 120 Minutes, Optional           | 2             | 2 |
|             |               | 43274                     | Overlay, 120 Minutes                   | 2             | 2 |
| 32.         | 41052         | Right Hand Steam Jet Tube |  | 2             |   |
|             |               | 41051                     | Right Hand Steam Jet Tube Bottom       | 1             |   |
|             |               | 41049                     | Steam Jet Tube - Right & Left Hand Top | 2             |   |
| 33.         | 41053         | Left Hand Steam Jet Tube  |  | 2             |   |
|             |               | 41050                     | Left Hand Steam Jet Tube Bottom        | 1             |   |
| 34.         | 40472         | Probe - Low Level Cut Off | 2                                      | 2             |   |
| 35.         | 40471         | Probe - Low Level         | 2                                      | 2             |   |
| 36.         | 40470         | Probe - High Level        | 2                                      | 2             |   |
| 37.         | 41359         | Generator Tank-Top        | 1                                      | 1             |   |
| 38.         | 40406         | Union Connector ½ C       | 2                                      | 2             |   |

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| <u>ITEM</u> | <u>Part #</u> | <u>DESCRIPTION</u> | <u>SC-7G</u>                       | <u>SC-10G</u> |   |
|-------------|---------------|--------------------|------------------------------------|---------------|---|
|             | 39.           | 43276              | Plug 3/4                           | 2             | 2 |
|             | 40.           | 43277              | Tee 3/4                            | 2             | 2 |
|             | 41.           | 41044              | Down Tube                          | 2             | 2 |
|             | 42.           | 43278              | Close Nipple 3/4                   | 2             | 2 |
|             | 43.           | 41078              | Relief Valve 5 psi                 | 2             | 2 |
|             | 44.           | 43279              | Nipple 3/4 x 2 1/2                 | 2             | 2 |
|             | 45.           | 43280              | Elbow 3/4                          | 2             | 2 |
| *           | 46.           | 40369              | Steam Diverter                     | 4             | 4 |
| *           | 47.           | 40205              | Thermostat Fitting 3/8 C x 3/8 MPT | 2             | 2 |
| *           | 48.           | 40475              | Water Connection 3/8 C             | 2             | 2 |
| *           | 49.           | 40411              | Elbow - 1/2 C Tank Left Hand       | 2             | 2 |
| *           | 50.           | 40199              | Pan Rack – Upper Compartment       | 2             |   |
|             |               | 40200              | Pan Rack – Lower Compartment       | 2             |   |
|             |               | 40201              | Pan Rack                           |               | 4 |
| *           | 51.           | 41633              | Perforated Door Trough             | 1             | 1 |
|             |               | 41188              | Right Hand Side Panel              |               | 1 |
| *           | 53.           | 41196              | Left Hand Side Panel               | 1             |   |
| *           | 54.           | 40794              | Top Cover                          | 1             | 1 |
|             | 55.           | 43287              | Bottom Flue                        | 1             | 1 |
|             |               | 43288              | Top Flue                           | 1             | 1 |
| *           | 56.           | 43281              | Flue Assembly                      | 1             | 1 |
| *           | 61.           | 41844              | Fuse Holder                        | 2             | 2 |
| *           | 62.           | 41860              | Fuse 2A 250V (120V only)           | 2             | 2 |
|             |               | 41859              | Fuse 1A 250V (220V only)           | 2             | 2 |
| *           | 63.           | 41142              | Wire Harness                       | 2             | 2 |
| *           | 64.           | 41182              | Operation Instruction Decal        |               | 1 |
|             |               | 43282              | Operation Instruction Decal        | 1             |   |

PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

\* NOT SHOWN.

\*\* SELECT AS REQUIRED.

PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

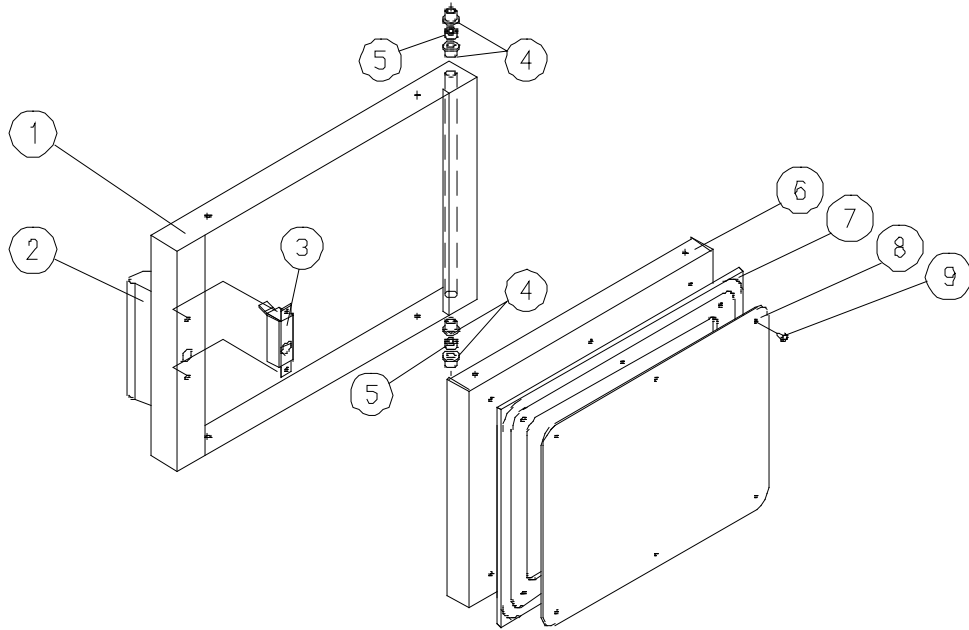


FIG. 2

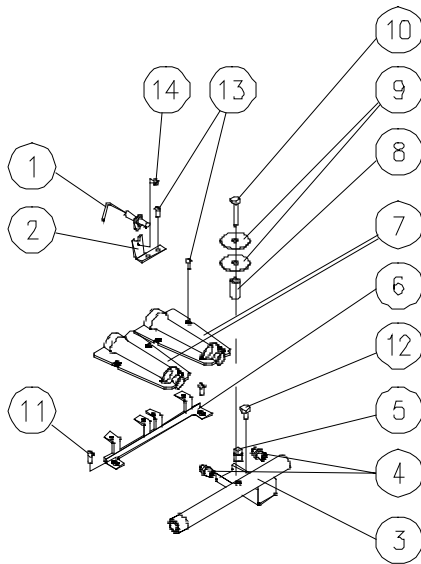


FIG. 3

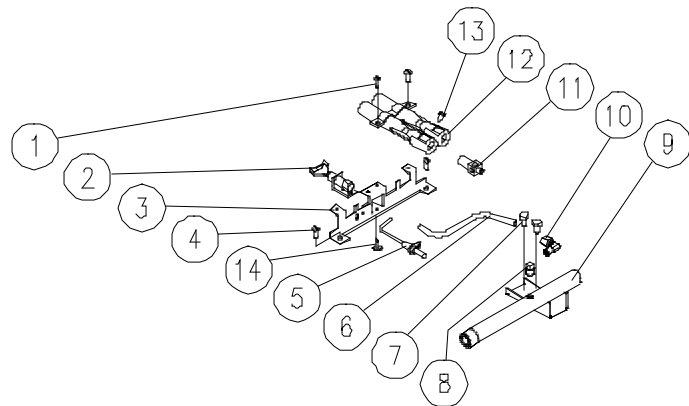


FIG. 4

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**FIGURE 2**

**PARTS LIST**

| <b><u>ITEM</u></b> | <b><u>Part #</u></b> | <b><u>DESCRIPTION</u></b> | <b><u>SC-7G</u></b> | <b><u>SC-10G</u></b> |
|--------------------|----------------------|---------------------------|---------------------|----------------------|
| 1.                 | 42641                | Door ( Top )              |                     | 1                    |
|                    | 42640                | Door ( Lower)             |                     | 1                    |
|                    | 43283                | Door Frame, Bottom        | 1                   |                      |
|                    | 42638                | Door Frame, Top           | 1                   |                      |
| 2.                 | 42676                | Door Handle Assembly      | 2                   | 2                    |
|                    | 42454                | Door Handle Decal         | 2                   | 2                    |
| 3.                 | 41679                | Latch Assembly            | 2                   | 2                    |
| 4.                 | 41699                | Bushing                   | 8                   | 8                    |
| 5.                 | 43264                | Spacer                    | 4                   | 4                    |
| 6.                 | 41671                | Door Panel                |                     | 2                    |
|                    | 41670                | Door Panel, Bottom        | 1                   |                      |
|                    | 41672                | Door Panel, Top           | 1                   |                      |
| 7.                 | 41657                | Door Gasket               |                     | 2                    |
|                    | 41656                | Door Gasket, Bottom       | 1                   |                      |
|                    | 41658                | Door Gasket, Top          | 1                   |                      |
| 8.                 | 41664                | Gasket Plate              |                     | 2                    |
|                    | 41663                | Gasket Plate, Bottom      | 1                   |                      |
|                    | 41665                | Gasket Plate, Top         | 1                   |                      |
| 9.                 | 41875                | Gasket Panel Screws       | 14                  | 16                   |
| 10.                | 42682                | Door Assembly (Top)       |                     | 2                    |
|                    | 42681                | Door Assembly (Bottom)    |                     | 2                    |
|                    | 42679                | Door Assembly ( Top)      | 1                   |                      |
|                    | 42678                | Door Assembly, (Bottom)   | 1                   |                      |

**BURNER PARTS, NATURAL GAS ONLY**

**FIGURE 3**



PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

| <b><u>ITEM</u></b> | <b><u>Part #</u></b> | <b><u>DESCRIPTION</u></b>  | <b><u>SC-7G</u></b> | <b><u>SC-10G</u></b> |
|--------------------|----------------------|----------------------------|---------------------|----------------------|
| 1.                 | 41035                | Spark Electrode            | 2                   | 2                    |
| 2.                 | 41033                | Spark Electrode Bracket    | 2                   | 2                    |
| 3.                 | 41184                | Gas Manifold Assembly      | 2                   | 2                    |
| 4.                 | 40386                | Orifice #43                | 4                   | 4                    |
| 5.                 | 41813                | Plug 1/8 NPT               | 2                   | 2                    |
| 6.                 | 41185                | Burner Mounting Bracket    | 2                   | 2                    |
| 7.                 | 41183                | Burner                     | 4                   | 4                    |
| 8.                 | 41056                | Burner Support             | 2                   | 2                    |
| 9.                 | 40270                | Fender Washer 1/4          | 4                   | 4                    |
| 10.                | 43015                | Hex Cap Screw 1/4-20 x 1 ½ | 2                   | 2                    |
| 11.                | 43005                | Machine Screw 10-32 x 3/8  | 4                   | 4                    |
| 12.                | 43013                | Machine Screw 1/4-20 x ½   | 2                   | 2                    |
|                    | 43284                | Lock Washer 1/4            | 2                   | 2                    |
| 13.                | 43285                | Machine Screw 8-32 x 3/8   | 8                   | 8                    |
| 14.                | 43006                | Machine Screw 6-32 x 3/8   | 2                   | 2                    |

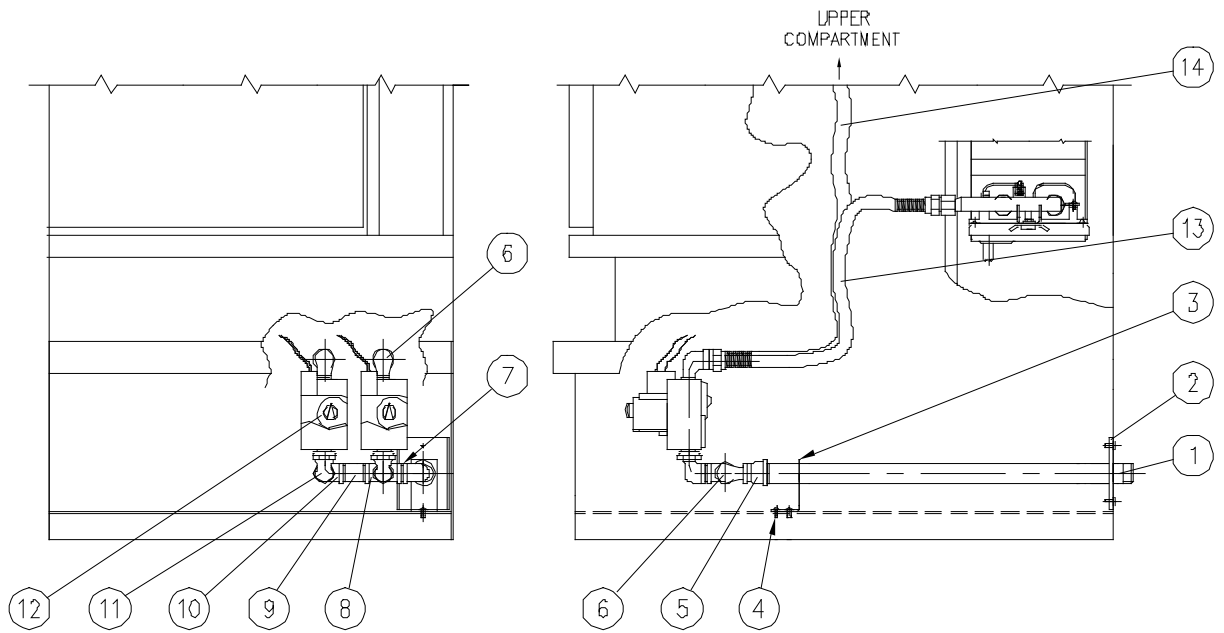
PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

| <u>ITEM</u> | <u>Part #</u> | <u>DESCRIPTION</u>      | <u>SC-7G</u> | <u>SC-10G</u> |
|-------------|---------------|-------------------------|--------------|---------------|
| 1.          | 43286         | Hex Screw 8-32 x 1/4    | 8            | 8             |
| 2.          | 41094         | Pilot Burner            | 2            | 2             |
| 3.          | 41237         | Burner Mounting Bracket | 2            | 2             |
| 4.          | 43010         | Machine Screw           | 4            | 4             |
| 5.          | 42446         | Spark Electrode         | 2            | 2             |
| 6.          | 42805         | Pilot Tube              | 2            | 2             |
| 7.          | 43013         | Machine Bolt            | 4            | 4             |
| 8.          | 41813         | Plug 1/8 NPT            | 2            | 2             |
| 9.          | 41298         | Gas Manifold Assembly   | 2            | 2             |
| 10          | 40441         | Elbow 1/4C x 1/8 MPT    | 2            | 2             |
| 11          | 42736         | Orifice #63             | 8            | 8             |
| 12          | 41238         | Twin Burners            | 4            | 4             |
| 13          | 43002         | Sheet Metal Screw       | 8            | 8             |
| 14          | 43011         | Machine Screw           | 4            | 4             |
| * 15        | 41362         | Burner Kit              | 2            | 2             |

\* NOT SHOWN.

PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

**FIGURE 5**



5194ARD

PARTS LIST, GAS CONVECTION STEAMER, MODELS SC-7G, SC-10G

**FIGURE 5**

| <u>ITEM</u> | <u>Part #</u> | <u>DESCRIPTION</u>            | <u>SC-7G</u>                      | <u>SC-10G</u> |   |
|-------------|---------------|-------------------------------|-----------------------------------|---------------|---|
| 1.          | 41186         | Gas Supply Pipe Assembly      | 1                                 | 1             |   |
| 2.          | 43017         | Screw, #10 - 32 x 2           | 2                                 | 2             |   |
| 3.          | 40785         | Bracket                       |                                   | 1             |   |
|             | 40784         | Bracket                       | 1                                 |               |   |
| 4.          | 43018         | Screw, 1/4" - 20 x 2          | 2                                 | 2             |   |
| 5.          | 41812         | Reducing Coupling 3/4" x 1/2" | 1                                 | 1             |   |
| 6.          | 41790         | 90 Degree Street Elbow, 1/2"  | 3                                 | 3             |   |
| 7.          | 41773         | Close Nipple, 1/2"            | 3                                 | 3             |   |
| 8.          | 41793         | Tee, 1/2" x 1/2" x 1/2"       | 1                                 | 1             |   |
| 9.          | 41775         | Nipple, 1/2 x 2               | 1                                 | 1             |   |
| 10          | 41788         | 90 Degree Elbow, 1/2"         | 1                                 | 1             |   |
| 11          | 40616         | Union Elbow, 1/2"             | 2                                 | 2             |   |
| **          | 12            | 41045                         | Combination Gas Control - Natural | 2             | 2 |
|             |               | 41046                         | Combination Gas Control - L.P.    | 2             | 2 |
| 13          | 41805         | Flex Tube, 1/2" x 36"         | 1                                 | 1             |   |
| 14          | 41806         | Flex Tube, 1/2" x 48"         | 1                                 | 1             |   |

\*\* SELECT AS REQUIRED.