# Champion

The Dishwashing Machine Specialists

Project	
Item No	
Quantity	

#### STANDARD FEATURES

- Dual-pawl cradle drive system
- One-piece cast stainless steel upper & lower spray arm assemblies
- Internal removable scrap baskets with two-piece scrap screens
- Standard vertical opening accommodates
  18" x 26" sheet pans
- Wide 15-1/2" and 26" leakproof doors, internally-fitted
- Anti-jam conveyor drive system
- Energy Sentinel (Idle pump shut-off)
- Convenient top-mounted controls
- · Automatic tank fill
- Common utility connections
- Door safety switch
- · Door activated drain closure
- Enclosure panels (front and sides)
- Splash shields
- Low-water tank heat protection
- Rinse-saver device
- Stainless steel heavy-gauge construction, including base and feet
- Electric tank heat
- Prewash pump 1 Hp motor
- External prewash scrap basket
- Wash pump 2 Hp motor
- Stainless steel pumps and impeller
- Single-point electrical connection

## **MODEL 66 LTPW**

44" Single Tank with 22" Prewash Low-Temperature Rack Conveyor Dishwashing Machine



#### **SPECIFIER STATEMENT**

Specified unit will be Champion Model 66 LTPW low temperature rack conveyor dishwashing machine with 22" prewash. Constructed of Type 304 stainless steel and measuring 44" long with 20-3/4" vertical opening. Features top mounted control cabinet; upper and lower one-piece stainless steel spray arm assemblies, removable internal scrap basket with two-piece scrap screen. Large 15-1/2" prewash and 26" wash and door with front access and double-hook safety latch. Anti-jam conveyor drive system.

1 year parts and labor warranty.





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#### EFFICIENT NEW SPRAY SYSTEM DESIGN

To make the E-Series more efficient and more forgiving we designed a new spray arm system that includes:

- Wall-of-water spray pattern via stainless steel fluted directional spray jets for quick and efficient washing
- Easily removable spray arm assembly for ease of cleaning
- Stainless steel pump housing and impeller
- Larger tanks hold more water for better washing results



Wall-of-Water Spray Pattern



Large Heating Element



One-Piece Cast Stainless Steel Spray Assembly



Two-Piece Scrap Screen

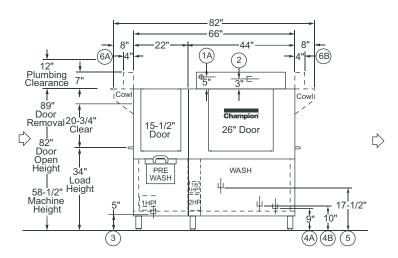


Built-in Scrap Basket



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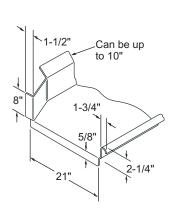




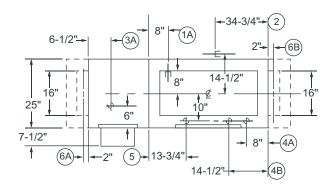
**Front View** 

#### **Left-to-Right Operation**

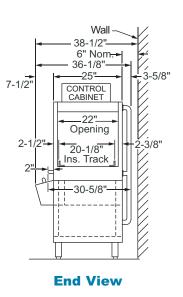




Suggested Table Construction

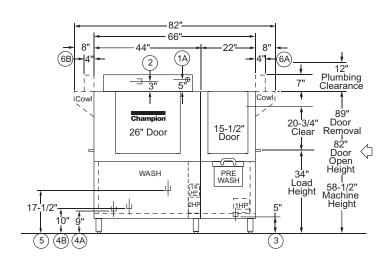


**Plan View** 



44" Single Tank with 22" Prewash Low-Temperature Rack Conveyor Dishwashing Machine

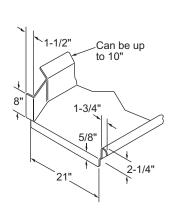




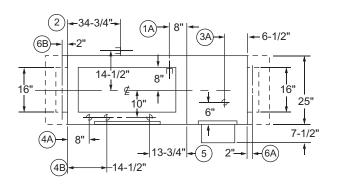
**Front View** 

#### **Right-to-Left Operation**

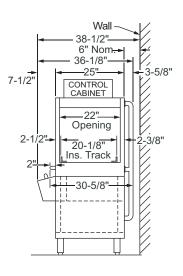




Suggested Table Construction



**Plan View** 



**End View** 

44" Single Tank with 22" Prewash Low-Temperature Rack Conveyor Dishwashing Machine



Dimensions shown in inches

Volume crated: 130 cu. ft. Shipping weight crated: 800 lbs.

U	Itilities						
1	Electrical						
	Machine connection (see Table)						
2	Hot Water						
	3/4" NPT 140°F/60°C min. hot water						
	connection. Flow pressure 20-22 psi.						
3	B Drain						
	1-1/2" NPT machine connection.						
	Maximum flow 15 gpm.						
4	Steam						
	A 3/4" NPT machine connection.						
	Flow pressure 15-30 PSI. (Steam coil)						
	<b>B</b> 3/4" NPT machine connection.						
	Flow pressure 15-30 PSI.						
	(Steam injector)						
5	Condensate						
	1/2" NPT machine return to boiler						
6	Vents (when required)						
	A Load end: 200 CFM @ 1/4" S.P.						
	<b>B</b> Unload end: 400 CFM @ 1/4" S.P.						
	(With blower-dryer increase room						
	ventilation by 600 CFM.)						

Machine only						
Elec. Specs.	Rated Amps	Minimum Supply Ckt. Conductor Ampacity	Maximum Overcurrent Protective Device			
208/60/1	77	100	100			
240/60/1	68	90	90			
208/60/3	43	60	60			
240/60/3	37	45	45			
480/60/3	18	25	25			
575/60/3	14	20	20			

Steam or Hot Water Heat						
Elec. Specs.	Rated Amps	Minimum Supply Ckt. Conductor Ampacity	Maximum Overcurrent Protective Device			
208/60/1	25	35	35			
240/60/1	22	30	30			
208/60/3	13	20	20			
240/60/3	11	15	15			
480/60/3	6	15	15			
575/60/3	5	15	15			

**Warning:** Plumbing and electrical connections should be made by qualified personnel who will observe all the applicable plumbing, sanitary, safety codes and the National Electrical Code.

**Note:** Water Hammer Arrestor (meeting ASSE-1010 standard or equivalent) to be supplied (by others) in common water supply line at service connection.

**Plumbing Notes:** Because of the variation in house-supplied steam and water pressures, steam and water pressure regulating valves (PRVs) may be needed. The PRVs can be purchased from Champion or obtained locally.

Venting Notes: Fabricated duct size: 3-7/8" x 15-7/8" (Outside dimensions)

**Caution:** Silver, aluminum and pewter are attacked by sodium hypochlorite (liquid bleach). Champion low-temperature dishwashing machines are designed for liquid bleach solutions not exceeding 50 ppm.

#### **SPECIFICATIONS** Capacity Racks per hr. (NSF rated) 180 Wash tank (gal.) 20 Conveyor speed (ft./min.) 5 **Motor Horsepower** 1/6 Drive Wash 2 Prewash 1 **Water Consumption** Gal. per hr. (max. use) 278 Gal. per rack 1.54 Temperatures °F Wash 120 Final Rinse 140 Heating Tank heat, electric (kW) 15 Tank heat, steam (lbs./hr required at 15 psi flow pressure) 75 Standard 20" x 20" rack complement Peg 2 Flat 1

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#### **OPTIONS & ACCESSORIES**

- ☐ Tank heat: choice of steam coils or steam injector
- ☐ Blower-dryer with 60" hood, table, legs and cradle assembly
- ☐ Cantilever sideloader (with or without hood) for 90° load operation
- ☐ Extended pawl bar (extended drive unit) for use with load tabling
- ☐ 90° Motorized rack curve (unload)
- ☐ 180° Motorized rack curve (unload)
- ☐ Racks: peg or flat racks (specify type)
- ☐ Roller conveyor table (mobile or stationary)
- ☐ Steam pressure regulating valve (unmounted)
- ☐ Table limit switch, unmounted (recommended on all rack conveyor installations)
- ☐ Vent cowl, stainless steel with 7" stack and locking damper
- ☐ Extended Vent hood, stainless steel with 7" stack and locking damper
- ☐ Water pressure regulating valve (unmounted)
- □ Vent fan control
- ☐ Water hammer kit
- ☐ Drain temp kit
- ☐ Vertical clearance through machine: 24" (instead of standard 20-3/4") for large ware







Cantilever Sideloader

Model RCT 64 or RCT 84

Roller Conveyor Table

