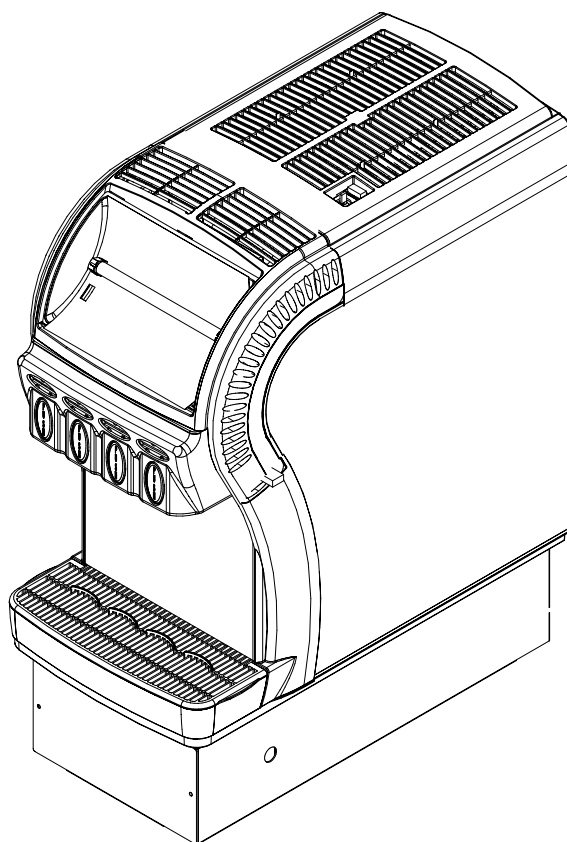


MILLENNIUM II 4000

Installation Manual



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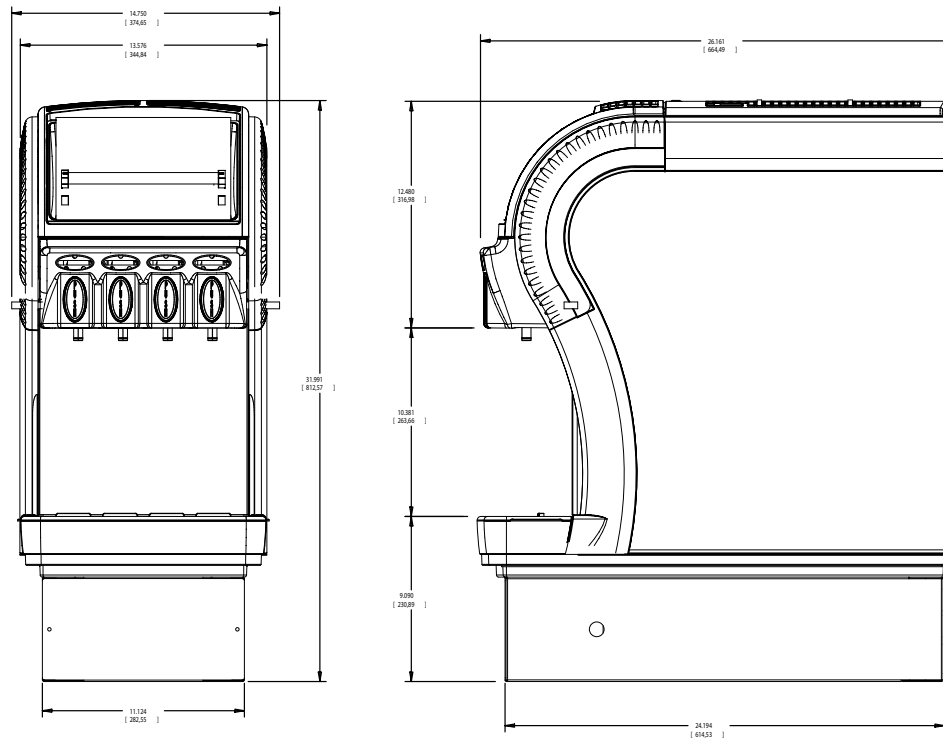
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UNIT SPECIFICATIONS


Model Number:

Millennium II 4000

Electrical Ratings:

115 VAC / 1 Phase / 60HZ / 11.1 Amps
 230 VAC / 1 Phase / 60HZ / 5.50 Amps
 230 VAC / 1 Phase / 50HZ / 6.0 Amps

Electrical Connection:

115V 3 Prong Plug with Ground (supplied)
 230V 2 Prong Plug (supplied)
 15 Amp Receptacle with Ground
 15 Amp Circuit Breaker

Water Requirements:

3/8 (9.5 mm) SAE Male Flare Inlet
 Minimum 20 psig (1.4 Bar)
 Recommended 40 psig (2.8 Bar)
 Maximum 60 psig (4.14 Bar)

Refrigeration:

5.5 oz. (198.4 g) R-134A Refrigerant
 1/3+ HP Compressor

Test Pressures:

High: 230 psig (15.8 Bar)
 Low: 90 psig (6.2 Bar)
 Air Cooled Condenser

Recommended Clearance:

18 in. (46 cm) Above Dispenser
 6 in. (16 cm) At Side Panel Vents

Weight:

Shipping: 140 lbs. (63.5 kg)
 Operating: 220 lbs. (100 kg)

Concentrate Supply Line Length:

50 feet (15.2 m) Total Maximum
 15 feet (4.5 m) Vertical Maximum

Approvals:

UL
 CUL
 NSF



INSTALLATION

RECEIVING & UNPACKING

1. Inspect the carton and note any damage, regardless if it appears minor. If the carton is damaged, note on the consignee copy of the freight invoice "exterior carton damage – concealed damage possible".
2. Cut the banding strap and remove the exterior carton sleeve, internal fillers and plastic bag around the dispenser. Carefully inspect for damage.

NOTE: IMI Cornelius is not responsible for damaged freight. If damage is found, you must save all packaging material and contact the freight carrier. Failure to contact the carrier within 48 hours of receipt may void your claim.

INSTALLATION

1. Typically the dispenser is placed directly on the counter and a food grade silicone sealant is applied around the base. However, the legs that are included with the dispenser may be used. The following instructions assume the legs will not be used.
2. Depending on the type of counter, it may be necessary to provide access through the counter at the rear of the dispenser for the drain, power, water and concentrate connections.

Installation Kit P/N 629087474

Item	Part Number	Description	Qty.
1	300423000	Connector Bag-N-Box 375	4
2	31525016	O-Ring 614ID 070CS	1
3	50119	Hose Plastic 5/8ID X 1/8 Wall	5 ft.
4	70339	Clamp Hose	1
5	620919547INS	Manual Installation Millennium 4V	1
6	620920205 thru 10	Flavor Strip Assorted #1 thru #6	6

3. With the assistance of another person, lift the dispenser using the base and place it on the counter.

NOTE: The dispenser is extremely heavy when operational. Make certain the counter can support a minimum of 300 lbs. directly below the dispenser.

4. Sanitizing Prior to Initial Use

The beverage system must be cleaned and sanitized after installation is completed to safeguard against any possible contaminants that may have entered the system during transport or installation. Refer to the "Cleaning and Sanitizing the System" section of this manual for procedures.

5. Connecting the Water Supply

- A. Water Pipe Connections and fixtures directly connected to a potable water supply shall be sized, installed and maintained according to federal, state and local laws.
- B. It is recommended that a 1/2" OD copper supply line with a shut-off valve and water filter be located within 3–6 feet (.9–1.8 m) of the dispenser.
- C. Remove the splash panel. Run the water supply line through the hole in the back of the base marked "water" and up the front of the unit to the water inlet fitting located behind the splash panel.
- D. Connect the 3/8" ID supply line to water supply with a 3/8" barb fitting.
- E. When installing the splash panel, attach the ground wire, at the water bath front, to the splash panel grounding tab.

NOTE: The dynamic water pressure must be 20 psig (1.3 Bar) minimum to ensure correct valve flow control and must not exceed 100 psig to avoid valve damage.

6. Filling the Ice Water Bath
 - A. Remove the top panel and locate the filler hole in the top of the refrigeration deck.
 - B. Fill the water bath with cool water until it begins to trickle out of the overflow tube and into the drip tray. Use tap water. Do not use distilled water as it's purity has very low electrical conductivity. This can degrade performance of the electronic ice bank control.
 - C. Reinstall the top panel.
7. Connecting Power Supply & Starting Refrigeration
 - A. Plug the power cord into a 115VAC 15 Amp grounded receptacle.
 - B. Place the rocker switch and key switch, both located on the top panel, to the "on" position. Note that the rocker switch controls power to the dispenser and the key switch controls the pumps and valves.
 - C. The Millennium forms an ice bank of approximately 14 lbs. (6.4 kg) in about 5 hours at a room temperature of 75°F (24°C). Once the ice bank has grown to the proper size, the ice bank control will shut down the refrigeration circuit.
 - D. The ice bank control operates the compressor and condenser fan motor to control the size of the ice bank. The control board will not start or re-start the compressor until after the compressor has been off for at least 3 minutes to all refrigeration system pressure to equalize.

NOTE: It is normal to see water trickle from the overflow as the ice bank forms.

8. Electronic Control Board Function

An integrated circuit board and microprocessor are used to control the electrical functions of the Millennium beverage dispenser. Functional features of the control board include:

- Ice bank control with compressor start-up protection
- LED diagnostics

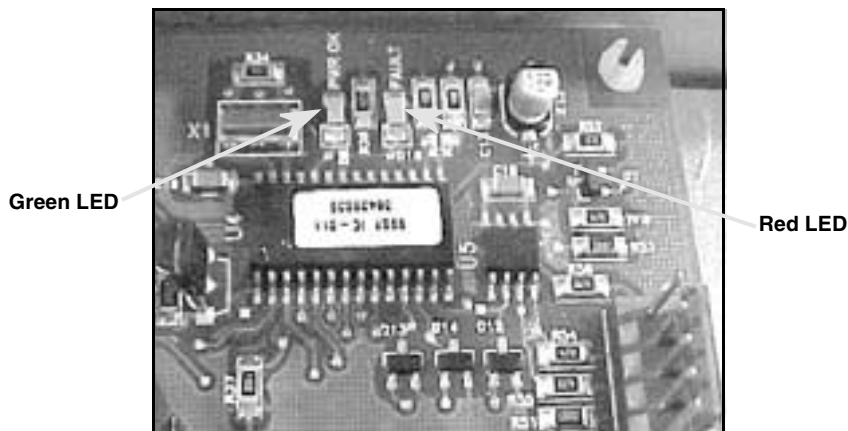
Inputs to the control board include line power and the ice bank position sensor. Switched outputs from the circuit board include the compressor, agitator motor, and condenser fan motor (refer to electrical diagram in reference section).

9. Ice Bank Control

The ice bank control operates the compressor and condenser fan motor to control the size of the ice bank. The control board will not restart the compressor until after the compressor has been off for at least 3 minutes to allow the refrigeration system pressures to equalize.

10. LED Diagnostics

LED diagnostic lights are mounted on the control board to assist in troubleshooting. There is one green LED and one red LED.



Functions of the LEDs are:

- Red and Green OFF = no power to the dispenser
- Green ON = line voltage is within acceptable range

11. Connecting the Drain

- A. Remove the drip tray from the dispenser and drill out the stem with a 7/16" (11 mm) drill bit.
- B. Route one end of the 5/8" (15.8 mm) ID hose through the hole in the back of the dispenser marked "drain" and up to the drip tray fitting located on the dispenser under the drip tray.
- C. Attach the hose to the drip tray fitting on the dispenser.
- D. Connect the other end of the hose to a suitable drain source, ensuring compliance with all federal, state and local codes.
- E. Slide the drip tray back into place.

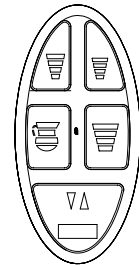
12. Purging Air from the Water Coil

- A. Prior to initial use, purge all air from the valves by pushing the dispensing switch repeatedly. Continue until a steady flow of water is observed.
- B. Repeat for the remaining valves.

NOTE: Splashing may occur during the purge cycle.

13. Programming the Portion Control

- A. If the dispenser comes equipped with the optional Portion Control feature, they have been pre-programmed from the factory to pour 7-, 12-, and 16-ounce drinks. The extra large (pitcher icon) size has also been pre-programmed to pour 16 ounces. To change the pour sizes, please follow the instructions below.
 1. Simultaneously press and hold the "small" and "extra large" push button switches on the Portion Control Module until the "refill" light starts blinking. Release the switches. The blinking refill light indicates the programming mode is active.
 2. Place the cup under the dispense nozzle and push the selected size button (small, medium, large, or extra large). Hold the button until the cup fills to the desired portion, then release the button. Repeat the above procedure for the remaining sizes.
 3. After programming all the drink sizes, press and release the "cancel/pour" switch to return the Portion Control to the operational mode. The blinking refill light will go out.
- B. If at a future date it is decided to change the portion size of the drinks, the individual sizes can be adjusted following the above procedure. It is not necessary to reprogram every size. Additionally, the Portion Control has full memory retention in case of a power failure.
- C. To pour a drink without using a pre-programmed Portion Control size, simply push and hold the "cancel/pour" button and release when the cup is full.



14. Connecting the Concentrate & Priming the Pumps

- A. Connect the 3/8" barb fittings to the B&B supply line.

NOTE: Do not cut any of the lines coming from the rear of the dispenser. The excess slack is needed to be able to slide the pump platform out of the front of the base for maintenance access.

- B. Route the concentrate supply lines to the B-I-B location and attach the supplied plastic B-I-B connector to the end of each line with the clamps provided.
- C. Turn off the water supply and connect the concentrate lines to their respective B-I-B.
- D. Depress and hold each start button until concentrate is observed flowing from the nozzle.
- E. Turn on the water supply.

15. Apply Sealant to Base and Countertop

If the legs supplied with the dispenser are not used to raise the dispenser off the counter, the entire perimeter of the base must be sealed at the countertop with silicone (or other food grade approved sealant) in order to comply with NSF standards.



16. Brixing Concentrate

The following procedures describe how to adjust the water to concentrate ratio (brix) according to taste. Contact the concentrate supplier for recommended brix ratios.

- A. Remove the flavor strips above the dispense valves.
- B. Sample the finished drink. Increase or decrease the water ratio by inserting a flat blade screwdriver into the slot behind the flavor label and turning the water flow control screw clockwise (more water) or counter-clockwise (less water) until the desired water to concentrate ratio is achieved. Repeat the procedure on the remaining valves.
- C. Replace the flavor strips.

NOTE: If the flow control does not respond, there may be debris caught between the internal ceramic spool and sleeve. Try dislodging the debris by pressing the dispense switch several times or by turning the flow control adjustment screw all the way in and out several times.



CLEANING & SANITIZING

CLEANING & SANITIZING THE SYSTEM

The dispenser must be cleaned and sanitized after installation and as required by state and local health departments, or every three months minimum. The state and local health codes may require more frequent and extensive sanitizing procedures.

1. Cleaning and Sanitizing Equipment and Supplies

- A. Stera-Sheen Green Label (or equivalent) prepared to ensure 100ppm of available chlorine (one 1 ounce packet in one gallon (3.8 l) of water = 100ppm). Solution temperature should be between 80°F and 100°F (26.7°C and 37.8°C).

NOTE: Use potable water at the temperatures listed above. Water above this range will break down the chlorine count and minimize sanitation.

- B. One clean 5 gallon (19 l) bucket
- C. One clean 1 gallon (3.8 l) bucket
- D. Clean, nonabrasive towels/rags
- E. A small brush with nylon bristles
- F. Three valve fittings cut from three empty B-I-B bags.

2. Flushing the Concentrate Lines and Valves

- A. Cleaning and sanitizing is not required for the potable water circuits. Potable water lines should remain connected and operational during the cleaning and sanitizing of the juice circuits.
- B. Fill the 5 gallon (19 l) bucket with clean, extremely hot tap water, approximately 140°F (60°C).
- C. Clean the three valve fittings that were cut from the B-I-B bags by rinsing them under hot tap water.
- D. Connect the bag valve to the bag connector coming from the dispenser and submerge the parts in the bucket of hot water.
- E. Press and hold the dispense button until the concentrate has been fully purged from the product lines and valves.

NOTE: Do not flush more than three valves simultaneously.

- F. Once the concentrate is purged, pulse each valve for 15 seconds on then release the button. Repeat this pulsing for 15 cycles for each circuit being cleaned. Once the 15 cycles have been completed, allow each valve to dispense for 3 continuous minutes.
- G. Remove the nozzle and static mixer from the dispenser and rinse them under hot tap water to remove any excess concentrate. Repeat for each circuit.
- H. Replace the nozzles and static mixers into their proper location.
- I. Discard any remaining hot water left in the bucket.

3. Cleaning and Sanitizing the Concentrate lines and Valves

- A. Prepare 5 gallons (19 l) of Stera-Sheen Green Label cleaning and sanitizing solution (or equivalent) by mixing one 1 ounce packet per 1 gallon (3.8 l) of potable water. This will provide enough sanitizing solution to clean and sanitize all 6 concentrate circuits for most installations. Installations that have 50 or more feet (not recommended) of concentrate line may require more sanitizing solution.

NOTE: Use potable water between 80°F and 100°F (26.7°C and 37.8°C). Water above this range will break down the chlorine count and minimize sanitation.

- B. Submerge the bag connector and bag valve assembly into the bucket of sanitizing solution.
- C. Press and hold the dispense button until sanitizing solution is dispensed through the mixing valve nozzle.
- D. Pulse each valve for 15 seconds on then release the button. Repeat this pulsing for 15 cycles for each circuit being sanitized. Once the 15 cycles have been completed, allow the sanitizing solution to stand in the product lines and valves for 30 minutes.

- E. While waiting, remove the nozzles and static mixers and place them into a separate container with 2 quarts (1.9 l) of sanitizing solution. Agitate vigorously using the small brush to remove any excess concentrate. Allow the parts to soak for 30 minutes.
- F. Clean the dispensing valves mixing chamber (this is the cavity from which the nozzle is removed) with the brush and sanitizing solution.
- G. Replace the nozzles and static mixers into their proper locations and discard the sanitizing solution in which they were soaked.

NOTE: Do not reuse the sanitizing solution used to clean the nozzles and static mixers etc.

- H. Activate the dispensing valves for 2 more cycles (15 seconds on and off) with the sanitizing solution then run the solution continuously through the valves for 2 minutes.
- I. Disconnect the bag valves from the bag connectors and reconnect the bag connectors to their appropriate product bags.
- J. Press and hold each dispense button until juice is dispensed from the nozzle. Dispense and discard two 8 ounce (237 ml) cups of juice and verify that there is no chlorine off-taste.

DAILY CLEANING & MAINTENANCE

- 1. On a daily basis, clean the external cabinet splash areas using a clean damp cloth. Remove and wash the cup rest, dispensing nozzles and static mixers with clean water. Wipe dry with a clean, soft cloth.
- 2. Wipe the drip tray in place on the dispenser, wash the tray out with a mild soap solution, and then rinse the tray by pouring water down the drip tray drain.
- 3. Clean all external surfaces of the dispenser with a sponge and mild soap solution. Rinse the sponge out with clean water, then wring the excess water from the sponge and wipe all external surfaces of the dispenser.
- 4. Wipe the dispenser dry with a clean, soft cloth. Install the cup rest, dispensing nozzles and static mixers on the dispenser.

NOTE: Do not use abrasive type cleaners.

MAINTENANCE OF THE REFRIGERATION SYSTEM

- 1. A qualified service technician should perform cleaning of the refrigeration components.
- 2. Continuous maintenance of this dispenser is a basic requirement for proper operation and sanitation, including all support equipment utilized in the daily operation of this equipment.
- 3. Cleaning of Refrigeration Components
 - A. Disconnect power before removing the top panel of the dispenser.
 - B. The ventilation grilles and the condenser fins should be cleaned periodically to maintain efficient refrigeration and to avoid compressor failure. The condenser fins can be cleaned with a vacuum cleaner or a soft bristle brush.
 - C. Clean the exterior surfaces of the compressor, agitator motor, fan motor, and fan blade with a damp cloth to remove accumulated dust.
- 4. Ice Water Bath Cleaning
 - A. In order to maintain maximum cooling efficiency, the water bath should be cleaned two to four times annually, depending on local conditions and/or as required by state and local health departments.
 - B. A convenient time to do this is at the time the dispenser is being sanitized. To save time, the water bath can be drained while the dispenser is being sanitized.
 - C. Remove the cup rest and splash panel to access the water bath drain hose. Remove the cap from the drain hose and extend the hose to a suitable waste receptacle and allow the water bath to drain.
 - D. Remove the top, side and rear panels, as well as the merchandiser. Unplug the harnesses from the merchandiser and top panel.
 - E. Disconnect the red, white and blue 12-pin connectors, as well as the white 2-pin connector from the electrical box.

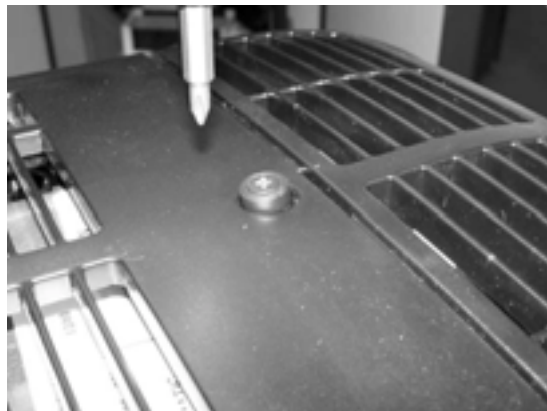


NOTE: It will be necessary to melt the ice bank to be able to pull the refrigeration deck up and away from the dispenser. Warm water may be used to accelerate the melting. In order to prevent ice bank control damage, do not direct the warm water stream on to the sensing probe of the ice bank control. Never use an ice pick or other instrument to remove ice from the evaporator. Such practice can result in a punctured refrigerant circuit or damage to the water bath tank.

- F. Once the ice bath is sufficiently melted, remove the two hitch pins securing the refrigeration deck to the water bath tank and lift the deck using the two handles.
- G. Prepare 1 gallon (3.8 l) of cleaning and sanitizing solution (see "Sanitizing the Concentrate Lines & Valves"). Pour the cleaning and sanitizing solution into the water bath and clean the sides and bottom of the tank, the product coils and associated brackets with a fiber brush.
- H. Using the solution in the water bath, the fiber brush and a clean cloth soaked with solution, clean the refrigeration deck's evaporator coils, agitator motor shaft and blade, and the ice bank sensing probe.
- I. Drain the cleaning and sanitizing solution from the water bath and rinse/flush all the components with clean water.
- J. Reinstall the refrigeration deck into the water bath and secure the hitch pins.
- K. Plug the connectors into their appropriate receptacles on the electrical box.
- L. Fill the water bath with cool potable until water begins to trickle from the overflow tube.
- M. Install the top, side and rear panels, as well as the merchandiser. Connect the harnesses from the merchandiser and top panel to their appropriate terminals.
- N. Plug the dispenser into the electrical outlet and turn the unit on.

PANEL REMOVAL

1. Loosen the retaining screw on top of the merchandising panel.



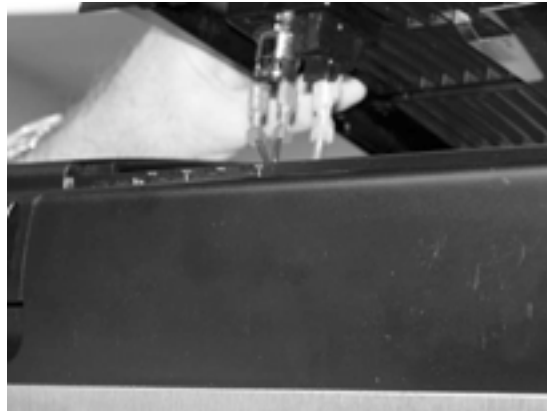
2. Depress the center of the merchandising panel.



3. Slide the top panel about 1 inch toward the rear of the unit and lift it off.



4. Disconnect the wires from the key and power switches (black wires - key switch; brown wires - power switch).



5. Remove the cup rest and drip tray assembly.



6. Remove the splash panel by lifting up and pulling the bottom out.



7. Slide the side panels forward approximately 2 1/2 inches and lift off. Note: There are 3 locking tabs on the water tank and 3 on the unit base.



8. Lift the rear panel up and off.



9. Disconnect the agitator motor wires to remove the merchandiser.



10. Refrigeration deck removal:
 - A. Remove the inlet water line from the John Guest fitting on the dual water coil.
 - B. Remove the John Guest fitting from the dual water coil.



- C. Disconnect all of the connectors from the back of the control box.



- D. Remove the retaining clips from both sides of the water tank before lifting refrigeration chassis.
- E. Lift the refrigeration out of the water bath.



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