

Operations Manual for

DOUGHPRO[®]

STEARNS PRODUCT DEVELOPMENT CORPORATION

**MODEL NUMBERS: DP-6006 AND DP-6008
PAR BAKE AND FORM PIZZA PRESSES**

Patent Number 343627





CAUTION

In case of power cord damage, do not attempt to repair or replace the power cord. Contact your local distributor or an authorized service agency.

CAUTION



Avoid touching hot surfaces while operating the appliance.

LIMITED MACHINE WARRANTY

International

Refer to Warranty Information provided by Distributor or Export Agent.

Note: Manufacturer's warranty does not extend outside the U.S.A.

INTERNATIONAL SYMBOLS



START ACTION



CAUTION WARNING



PROTECTIVE EARTH TERMINAL



RISK OF ELECTRICAL SHOCK



HOT SURFACES



GROUND



POWER OFF



POWER ON

SAFETY SUMMARY



CAUTION

Keep machine at least 6" (15.24cm) away from walls and adjacent equipment. Do

not touch platens when machine is hot.



CAUTION

Always turn machine off and allow to cool before attempting to clean.



CAUTION

Do not touch platens when machine is hot.



CAUTION

In case of power cord damage, do not attempt to repair or replace the power cord.

IMPORTANT

Serial Number Name Plate

It is extremely important that you refer to the serial number of your machine whenever you requires parts, service or simply information regarding it. We reserve the right to change or modify the machine at any time, without prior notice. The nameplate can be found on the rear side of the vertical post.

DOUGHPRO®

Model **DP6008B**

S/N _____

/olts **240~**

50/60 HZ

Watts **2800**

MFG. **2008**

Patent No: **343627**

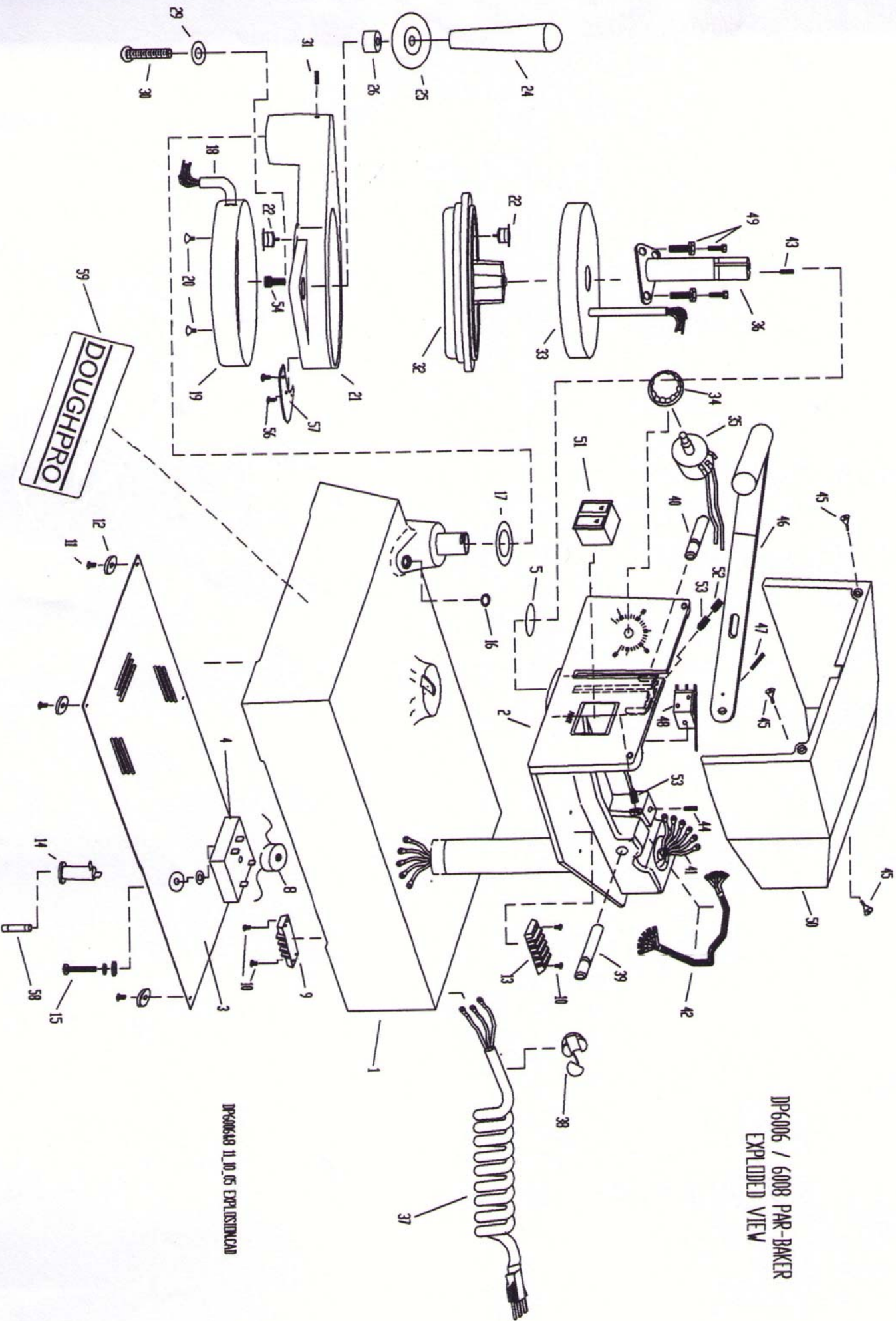
COMMERCIAL COOKING APPLIANCE

FACTORY: 20281 Harvill Ave, Perris, CA 92570



DOUGHPRO®

DP6006 / 6008 PAR-BAKER
EXPLODED VIEW



DP6006/8 11.10.05 EXPLODED VIEW

DOUGHPRO® •**PARTS LIST FOR DP6006 AND DP6008**

		MODEL	MODEL	MODEL	MODEL
NO	PART NAME	DP6006	DP6006	DP6008	DP6008
		120V AC	240V AC	120V AC	240V AC
1	BASE / ARM ASSEMBLY †	110246100	110246100	110362100	110362100
2	ARM	11024621	11024621	11024621	11024621
3	COVER PLATE	11025454	11025454	11025454	11025454
4	TIMER	110559059	110559060	110559059	110559060
5	O-RING	1429	1429	1429	1429
8	BUZZER	1066N5	1066R5	1066N5	1066R5
9	TERMINAL BLOCK	6014	6014	6014	6014
10	SCREW, TERMINAL BLOCK	SP83212	SP83212	SP83212	SP83212
11	SCREW, COVER PLATE	SP83238	SP83238	SP83238	SP83238
12	RUBBER FEET	2093W	2093W	2093W	2093W
13	TERMINAL BLOCK	6015	6015	6015	6015
14	FUSE HOLDER	11055924	11055924	11055924	11055924
15	SCREW	SP832114	SP832114	SP832114	SP832114
16	WASHER, SWIVEL TUBE	11025463	11025463	11025463	11025463
17	SHIM, LOWER PLATEN	11025432-2	11025432-2	11025432-2	11025432-2
18	SWIVEL TUBE	11025462	11025462	11025462	11025462
19	LOWER SHROUD, STAINLESS	11025435	11025435	110254358	110254358
20	SCREW, LOWER PLATEN	SF102412P	SF102412P	SF102412P	SF102412P
21	LOWER PLATEN WITH WIRING	11024632202	11024632201	11036232202	11036232203
22	THERMOSTAT (425° F)	3455RC6022	3455RC6022	3455RC6022	3455RC6022
24	KNOB, SWING HANDLE	298	298	298	298
25	FINGER GUARD	11025445	11025445	11025445	11025445
26	SPACER, LOWER PLATEN	11025449	11025449	11025449	11025449
29	WASHER, SPLIT LOCK	WL516	WL516	WL516	WL516
30	SCREW, SWING HANDLE	SB51618114	SB51618114	SB51618114	SB51618114
31	ROLL PIN	PR31658	PR31658	PR31658	PR31658
32	UPPER PLATEN WITH WIRING	1102463110	11024631103	11036231102	11036231103
33	UPPER SHROUD ASSEMBLY	110254300	110254300	110362300	110362300
34	KNOB, TIMER	1920C	1920C	1920C	1920C
35	TIMER POTENTIOMETER	P100412	P100412	P100412	P100412
36	PISTON ROD ASSEMBLY	11048674	11048674	11048674	11048674
37	POWER CORD	110174	110175 ††	110174	110175 ††
38	STRAIN RELIEF, POWER CORD	MPSS168	MPSS168	MPSS168	MPSS168

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PARTS LIST FOR DP6006 AND DP6008

		MODEL	MODEL	MODEL	MODEL
NO	PART NAME	DP6006	DP6006	DP6008	DP6008
		120V AC	240V AC	120V AC	240V AC
39	PIN, REAR HANDLE	110254262	110254262	110254262	110254262
40	PIN, FRONT HANDLE	110254261	110254261	110254261	110254261
41	POWER DISTRIBUTION CABLE	110486067	110486067	110486067	110486067
42	WIRE HARNESS	110486050	110486050	110486050	110486050
43	SET SCREW, PISTON	SST832316	SST832316	SST832316	SST832316
44	SET SCREW	SST832516	SST832516	SST832516	SST832516
45	SCREW, HOUSING	SF102412P	SF102412P	SF102412P	S00F 102412P
46	PRESSURE HANDLE	11025490	11025490	11025490	11025490
47	ROLL PIN, HANDLE	PR1834	PR1834	PR1834	PR1834
48	MICRO SWITCH	110254101	110254101	110254101	110254101
49	LOCKING LEVEL ADJ. BOLT ASSY.	11025467	11025467	11025467	11025467
50	INSTRUMENT HOUSING	11024622	11024622	11024622	11024622
51	POWER SWITCH	110104852120	110104852120	110104852120	110104852120
52	SET SCREW	SST381612	SST381612	SST381612	SST381612
53	DETENT	MPSP134	MPSP134	MPSP134	MPSP134
54	SCREW, LOWER PLATEN	SSH5161834	SSH5161834	SSH5161834	SSH5161834
56	SCREW, BUMPER	SF632516	SF632516	SF632516	SF632516
57	BUMPER LOWER PLATEN	110254450	110254450	110385450	110385450
58	FUSE, 250 MA 5x20	MPPF705	MPPF705	MPPF705	MPPF705
59	DOUGHPRO LOGO	DPRO3	DPRO3	DPRO3	DPRO3

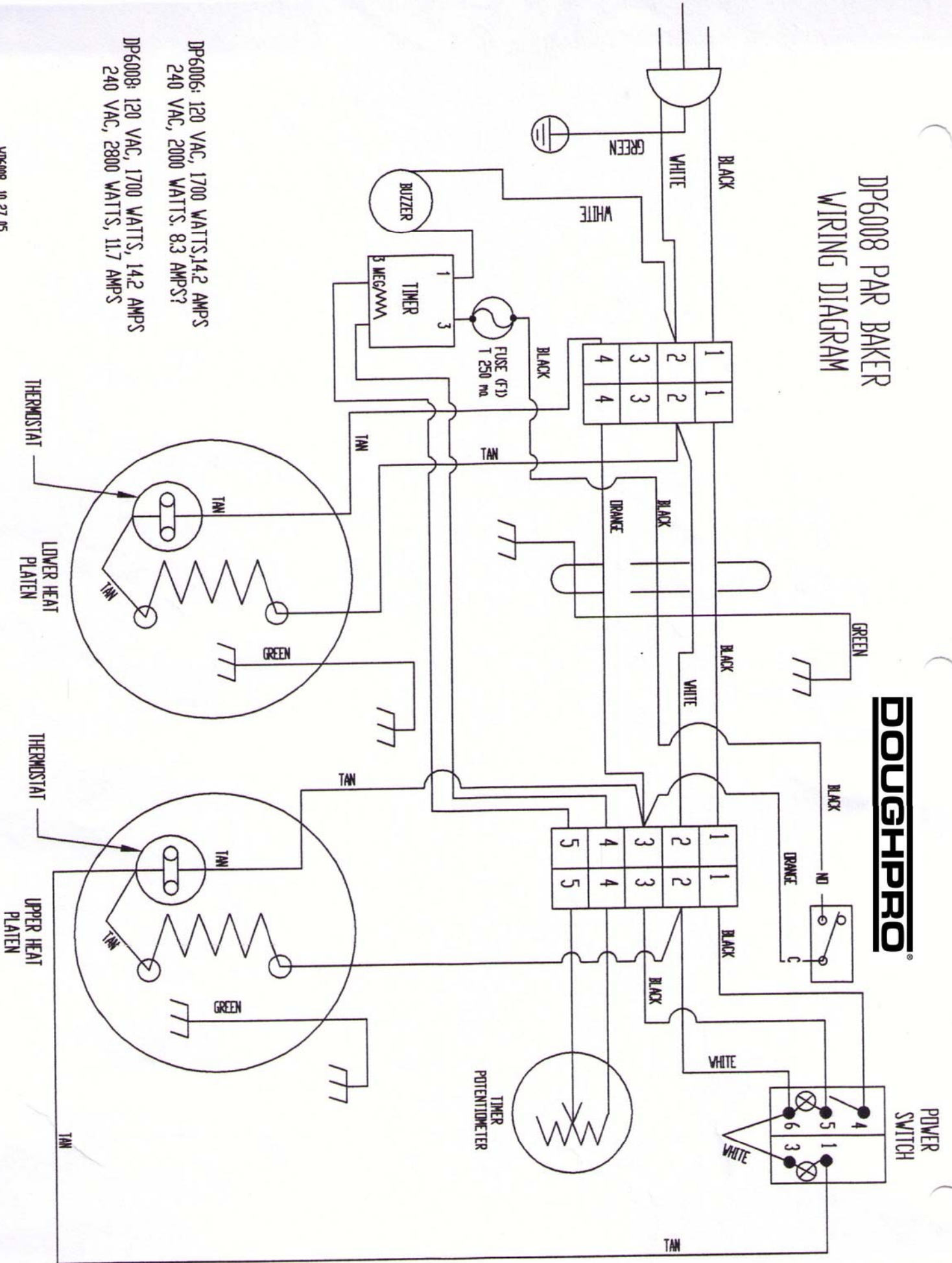
† Denotes Base, Post, and Arm are assembled at Factory only.

†† Power cords available for the UK, # 110175UK, for Germany, #110175GER

DOUGHPRO®

DP6008 PAR BAKER WIRING DIAGRAM

DOUGHPRO®



DP6006: 120 VAC, 1700 WATTS, 14.2 AMPS
240 VAC, 2000 WATTS, 8.3 AMPS?

DP6008: 120 VAC, 1700 WATTS, 14.2 AMPS
240 VAC, 2800 WATTS, 11.7 AMPS



Stearns Product Development Corp. 20281 Harvill Ave. Perris, Ca 92570
(951) 657-0379 Fax (951) 657-4954

Warranty & Return Policy

STEARNS PRODUCT DEVELOPMENT CORPORATION warrants all products manufactured by it against defects in workmanship or materials from the date of purchase for a period of (1) year on parts and labor. **This warranty applies to only equipment purchased and used in the United States.**

Exclusions:

1. **WOOD / GAS FIRED OVENS:** **STEARNS PRODUCT DEVELOPMENT CORPORATION** warranty applies to the main body of the oven being steel / refractory and insulation shall be free from defects in materials and workmanship for a period of four (4) years from the date of purchase. The gas equipment shall be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty excludes the tandoori and home oven.
2. **TANDOORI & HOME OVENS:** **STEARNS PRODUCT DEVELOPMENT CORPORATION** warrants the Tandoori & Home Oven including gas equipment shall be free from defects in materials and workmanship for a period of one (1) year from the date of purchase.
3. **Air compressors are excluded from this warranty**, but **STEARNS PRODUCT DEVELOPMENT CORPORATION** may act as a warranty expeditor in certain instances regarding these compressors. The air compressor manufacturer provides a limited warranty and a copy of this warranty is furnished with all compressors sold by **STEARNS PRODUCT DEVELOPMENT CORPORATION**. For prompt handling of compressor warranty claims the instructions of the compressor manufacturer must be adhered to.
4. **Equipment built to special order as well as accessories** are not returnable unless defective within the terms of this warranty.
5. **In no event shall STEARNS PRODUCT DEVELOPMENT CORPORATION be liable for consequential damages arising out of the failure of any of its products if operated improperly or caused by normal wear or damage by operator abuse.**

Returned Merchandise Policy:

Should it become necessary to return any of the company's products, the following instructions must be adhered to: First, contact our customer service department for approval and a return authorization number. *Please have the serial number of your item available at that time.* All merchandise must be shipped *freight prepaid* by customer or service agency. Subject to the inspection of the product by the company, a restocking charge of 20% of the Net purchased price paid to **STEARNS PRODUCT DEVELOPMENT CORPORATION** will be assessed. Merchandise may not be returned for credit without *prior written approval* of **STEARNS PRODUCT DEVELOPMENT CORPORATION**. Collect shipments *will not* be accepted. No returns after 60 days of original shipment date on machines. Purchased parts may not be returned after 30 days. If upon inspection by **STEARNS PRODUCT DEVELOPMENT CORPORATION** or its authorized agent it is determined the equipment has not been used in an appropriate manner, has been modified, or has not been properly maintained, or has been subject to misuse, misapplication, neglect, abuse, accident, unauthorized modification, damage during transit, delivery, fire, flood, act or war, riot or act of God, then this warranty shall be deemed null and void.

Terms & Conditions:

1. Prices indicated in the PRICE LIST are suggested retail prices and are shown in U.S. DOLLARS.
2. Terms of Payment: 2% 10 days, NET 30 days.
3. **NEW ACCOUNTS:** Satisfactory credit information must be provided before open account status can be extended. Unless agreed otherwise, all shipments will be made C.O.D., CASH IN ADVANCE.
4. **PRICING:** Prices, specifications, model numbers, capacities and accessories are subject to change without notice.
5. **FREIGHT / ROUTING:** Method of shipment will be determined by **STEARNS PRODUCT DEVELOPMENT CORPORATION** unless otherwise advised by PURCHASER.
6. **DAMAGED CLAIMS:** All merchandise shipped at purchaser's risk. Inspection must be made by purchaser at time goods are received. If goods are damaged, the PURCHASER shall request that the agent of the transportation company make a written notation on the proper shipping documents immediately and then file a claim for damage. **GOODS DAMAGED IN SHIPMENT ARE NOT RETURNABLE.**
7. **RETURNS:** Machines may not be returned after 60 days. Purchased parts may not be returned after 30 days. A restocking fee of 20% will be assessed on non-warranty returns.
8. **TAXES:** Prices indicated herein DO NOT include State, Federal, Local or foreign taxes or duties, nor do they include fees, permits, insurance or other levies, all of which are the responsibility of the purchaser.
9. All orders are subject to acceptance by **STEARNS PRODUCT DEVELOPMENT CORPORATION**.
10. Possession of this price list shall not be considered an offer to sell.