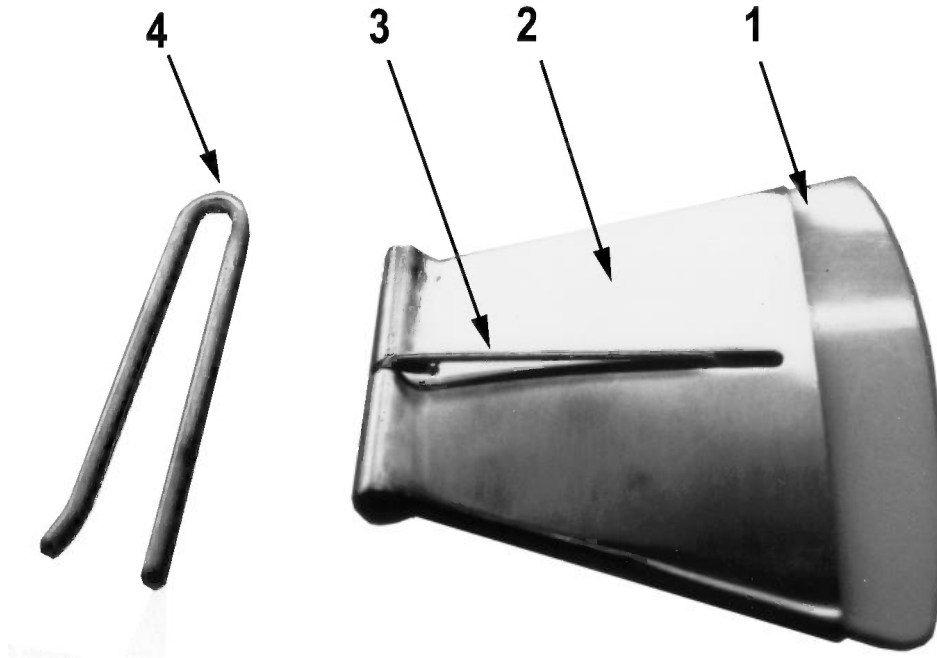


## Parts List

To order parts, contact your authorized Groen Service Agency. Supply the model designation, part description, part number and quantity required. Where applicable, provide the voltage and phase as well.

**WARNING**  
**USE ONLY GROEN-SUPPLIED PARTS. SUBSTITUTION OF UNAUTHORIZED OR GENERIC PARTS CAN RESULT IN BODILY INJURY TO THE OPERATOR AND DAMAGE TO THE EQUIPMENT.**



Key	Description	Part No.
1	Blade Assembly, Scraper	005100
2	Blade, Scraper, Nylon	005098
3	Holder, Blade Assembly	123270
4	Clip, Scraper Locking	003655
5	Clip, Hairpin Retaining	003652

Parts List

Description	Part No.	Description	Part No.
Switch Assembly Agitator	128485	Blade Scraper	005098
Switch Assembly Speed Control	115341	Holder Scraper Blade	123270
Switch Assembly Emergency Stop	115342	Spacer D/INA/2 Motor	003727
Enclosure Nema	128458	Plate Bridge	040180
Enclosure , 12" x 16" x8"	128460	Plate Pivot	040181
Inverter 230 Vac	120436	Breaker Bar For D/INA	073487
Inverter 380/460V	128975	Drive 208/360V 1.5HP	141902
Terminal Block 3 - Pole	003888	Drive 1.5 HP 240/480V	141901
Contactoer 12Amp 4 Pole	111072	Drive 2 HP 240/480V	128972
Fuse Block	096809	Drive,2HP 360Volt	115303B
Fuse 20 Amp	071489	Control Mounting Bracket	128490
Transformer, 100 Va	115356	Connector Straight	001674
Lug, Ground 14-6 AWG	119829	Connector	N58643
Wiring Kit, Variable Speed	132383	Bracket, Enclosure Mounting	128515
Relay, Control	115358	Mounting Plate	128519
Socket Relay	115359	Mounting Bracket Assembly	128516
Wiring Schematic Variable	128491	Ring Basic External	006792
Wiring Harness	128482	Limit Switch	081019
Wiring Harness Control Box	128483	Latch	009188
Wiring Harness Control Box to Agitator	128484	Handle & Latch Sub-Assy	016101
Fuse Block (Type M) 3 Pole	120706	Handle & Bracket Assy	009185
Cover Agitator Tilt	006972	Handle & Spring Rod Assy	009181
Switch Limit	081019	Handle 3/8" x 1" x 21"	001932
Mounting Tilt Switch Bracket	137966	Knob Red Ball Handle	012961
Latch	009188	Ting Tollerence	012962
Handle & Latch	044115	Bearing Cylindrical	009236
Handle & Spring	009180	Spring .162" Wire x .098" OD x3"	009237
Handle 3/8" x 1" x 12"	001931	Plunger/Spring	MS17005
Handle & Bracket	009238	Insert handle & latch Assy	016219
Knob Red Ball Handle	012691	Cover Handle & Latch Assy	016220
Ring Tolerance	012692	Mounting Plate	016221
Shaft Drive INA Type	116168	Mount Arm Angle 3" x 3" x3"	016223
Shield Drip	026709	Shaft Drive 'INA' Type	116168
Post Pivot Assy	040193	Shield Drip	026709
Power-Aid Assy	040196	Post Pivot Assy	040193
Agitator Assy 40Gal	043540	Power Aid Assy	040196
Agitator Assembly 60 Gal	040207	Coupling Agitator	003883
Agitator Assy 80Gal	026684	Plate Bridge	040180
Yoke Blade	004923	Plate Pivot	040181
Scraper Blade Assy	005100	Breaker Bar 3/16" x2 1/2 " x 2 1/2 " x 30"	073487
Pin Agitator Blade	003652	Bar Mounting Drive	N56890
Clip Scraper Locking	003655		