

# Henny Penny Blast Chiller/Freezer Models BCF-24/65/110 BCM-110

# OPERATOR'S MANUAL

REGISTER WARRANTY ONLINE AT WWW.HENNYPENNY.COM



### LIMITED WARRANTY FOR HENNY PENNY EQUIPMENT

Subject to the following conditions, Henny Penny Corporation makes the following limited warranties to the original purchaser only for Henny Penny appliances and replacement parts:

<u>NEW EQUIPMENT:</u> Any part of a new appliance, except baskets, lamps, and fuses, which proves to be defective in material or workmanship within two (2) years from date of original installation, will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor. Baskets will be repaired or replaced for ninety (90) days from date of original installation. Lamps and fuses are not covered under this Limited Warranty. To validate this warranty, the registration card for the appliance must be mailed to Henny Penny within ten (10) days after installation.

<u>FILTER SYSTEM</u>: Failure of any parts within a fryer filter system caused by the use of the non-OEM filters or other unapproved filters is <u>not</u> covered under this Limited Warranty.

<u>REPLACEMENT PARTS:</u> Any appliance replacement part, except lamps and fuses, which proves to be defective in material or workmanship within ninety (90) days from date of original installation will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor.

The warranty for new equipment covers the repair or replacement of the defective part and includes labor charges and maximum mileage charges of 200 miles round trip for a period of one (1) year from the date of original installation.

The warranty for replacement parts covers only the repair or replacement of the defective part and does not include any labor charges for the removal and installation of any parts, travel, or other expenses incidental to the repair or replacement of a part.

EXTENDED FRYPOT WARRANTY: Henny Penny will replace any frypot that fails due to manufacturing or workmanship issues for a period of up to seven (7) years from date of manufacture. This warranty shall not cover any frypot that fails due to any misuse or abuse, such as heating of the frypot without shortening.

<u>OTO 3 YEARS:</u> During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for parts, labor, or freight. Henny Penny will either install a new frypot at no cost or provide a new or reconditioned replacement fryer at no cost.

<u>3TO 7 YEARS:</u> During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for the frypot only. Any freight charges and labor costs to install the new frypot as well as the cost of any other parts replaced, such as insulation, thermal sensors, high limits, fittings, and hardware, will be the responsibility of the owner.

Any claim must be presented to either Henny Penny or the distributor from whom the appliance was purchased. No allowance will be granted for repairs made by anyone else without Henny Penny's written consent. If damage occurs during shipping, notify the sender at once so that a claim may be filed.

THE ABOVE LIMITED WARRANTY SETS FORTH THE SOLE REMEDY AGAINST HENNY PENNY FOR ANY BREACH OF WARRANTY OR OTHER TERM. BUYER AGREES THAT NO OTHER REMEDY (INCLUDING CLAIMS FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES) SHALL BE AVAILABLE.

The above limited warranty does not apply (a) to damage resulting from accident, alteration, misuse, or abuse; (b) if the equipment's serial number is removed or defaced; or (c) for lamps and fuses. THE ABOVE LIMITED WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS, AND ALL OTHER WARRANTIES ARE EXCLUDED. HENNY PENNY NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR IT ANY OTHER OBLIGATION OR LIABILITY.

Revised 01/01/07



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Distributors List - Domestic and International



#### SECTION 1. INTRODUCTION

### 1-1. BLAST CHILLER/ FREEZER

The Henny Penny Blast Chiller/Freezers are designed to carry out fast refrigeration and freezing of food products. The units are electronically controlled for easy use and for consistent operation.

### 1-2. FEATURES

- Interior and exterior made of 304 stainless steel
- Electronic controls
- Manual de-icing of the interior
- Multi-sensored Frigiprobe food probe
- Easily maintained
- Automatic evaporation for de-icing water
- The BCF-24 chills up to 10.9 kg (24 lbs) of product
- The BCF-65 chills up to 29.5 kg (65 lbs) of product
- The BCF-110 chills up to 50 kg. (110 lbs) of product
- HACCP printer capabilities (optional)
- An auto back-up cycle in case of an air temperature probe failure



As of August 16, 2005, the Waste Electrical and Electronic Equipment directive went into effect for the European Union. Our products have been evaluated to the WEEE directive. We have also reviewed our products to determine if they comply with the Restriction of Hazardous Substances directive (RoHS) and have redesigned our products as needed in order to comply. To continue compliance with these directives, this unit must not be disposed as unsorted municipal waste. For proper disposal, please contact your nearest Henny Penny distributor.

#### 1-3. PROPER CARE

As in any unit of food service equipment, the blast chiller/freezer does require care and maintenance. Requirements for the maintenance and cleaning are contained in this manual and must become a regular part of the operation of the unit at all times.

### 1-4. ASSISTANCE

Should you require outside assistance, call your local independent Henny Penny distributor in your area, call Henny Penny Corp. at 1-800-417-8405 toll free or 1-937-456-8405, or go to Henny Penny online at www.hennypenny.com.



### **1-5. SAFETY**

The Henny Penny Blast Chiller/Freezer has many safety features incorporated. However, the only way to ensure a safe operation is to fully understand the proper installation, operation, and maintenance procedures. The instructions in this manual have been prepared to aid you in learning the proper procedures. Where information is of particular importance or safety related, the words DANGER, WARNING, CAUTION, and NOTICE are used. Their usage is described below.

SAFETY ALERT SYMBOL is used with DANGER, WARNING, or CAUTION which indicates a personal injury type hazard.

 $NOTICE\ is\ used\ to\ highlight\ especially\ important\ information.$ 

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

CAUTION used with the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

DANGER INDICATES AN IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.













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### **SECTION 2. INSTALLATION**

### 2-1. INTRODUCTION

This section provides the installation for the Henny Penny Blast Chiller/Freezer.



Installation of this unit should be performed only by a qualified service technician.



Do not puncture the unit with any objects such as drills or screws, or component damage or electrical shock could result.

#### 2-2. UNPACKING

The Henny Penny Blast Chiller/Freezer has been tested, inspected, and expertly packed to ensure arrival at its destination in the best possible condition. The rack supports are secured inside the unit with cardboard, and the slides for the racks are packed inside the unit. The cabinet rests on a wooden skid and is then packed inside a heavy cardboard carton with sufficient padding to withstand normal shipping treatment.



To avoid damage to the components, <u>do not</u> lay the unit on its side. If the unit has been on its side, the unit must be in an upright position for at least an hour before power is applied to the unit.

Check all components for signs of being loose or damaged, and make sure the system has refrigerant.



Any shipping damage should be noted in the presence of the delivery agent and signed prior to his or her departure.

To remove the Henny Penny Blast Chiller/Freezer from the carton, you should:

- 1. Carefully cut banding straps.
- 2. Lift the carton off the unit.
- 3. Lift the unit off the skid.



### 2-2. UNPACKING (Continued)

2-3. ELECTRICAL



The BCF-24 weighs about 250 lbs (112.5 kg), the BCF-65 about 340 lbs (153 kg), and the BCF/BCM-110 about 364 lbs (165 kg). Care should be taken when lifting unit to prevent personal injury.

- 4. Open door and remove packing from racks and the horizontal slides from the inside of the unit.
- 5. Peel off any protective covering from the exterior of the cabinet.
- 6. Install the slides onto the vertical racks.
- 7. Your blast chiller/freezer is now ready for operation.

The blast chiller/freezer is available as a 208, 230, or 200 VAC, 50 or 60 Hz, single phase unit, both for domestic and international use. The data plate, located on the left side of the unit, will specify the correct electrical supply. The BCF-24 and 65 are shipped with a 6 foot, 7 inch (2 m) cord and plug, and requires a grounded receptacle with a separate electrical line protected by a fuse or circuit breaker of the proper rating. The NEMA number for the plug is NEMA 6-20P.



This unit must be adequately and safely grounded. Refer to local electrical codes for correct grounding procedures. If unit is not adequately grounded, electrical shock could result.

To avoid electrical shock, this appliance must be equipped with an external circuit breaker which will disconnect all ungrounded (unearthed) conductors.



**Electrical Box Location** 

Refer to the table below for electrical ratings:

110101 00 0110 00010 0010 00 101 0110 0110 01110 01110 01110					
Model No.	Volts	Watts	Amps	Freq.	Phase
BCF-24	208-240	2300	4.3	60	1
	230	1800	9	50	1
	200	1800	11	50	1
BCF-65	208-240	3000	7	60	1
	230	2900	13	50	1
	200	2500	12	50	1
BCF-110	208-240	4600	17	60	3
and	400	3100	9	50	3
BCM-110	200	3800	17	50/60	3



### 2-4. LOCATION

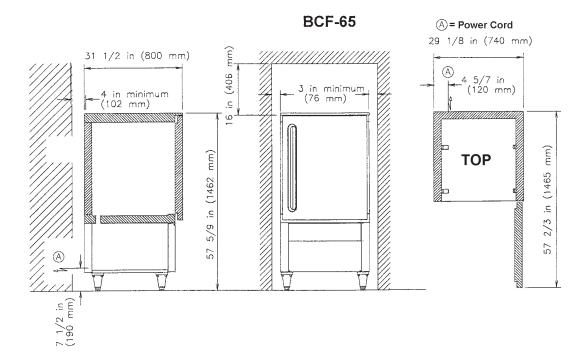
The BCF-24, BCF-65, and BCF/BCM-110 should be placed in an area where the doors can be opened, for loading and unloading, without interruption.

For proper operation, and the door to seal properly, the cabinet must be level, and can be leveled by means of the adjustable legs.

For maximum efficiency, if the air temperature of the premises is more than  $100^{\circ}$  F ( $38^{\circ}$  C), the room should have adequate ventilation, taking into account for the heat emitted by the unit.

Minimum clearances around the unit, especially from sources of heat, are shown in the diagrams below:

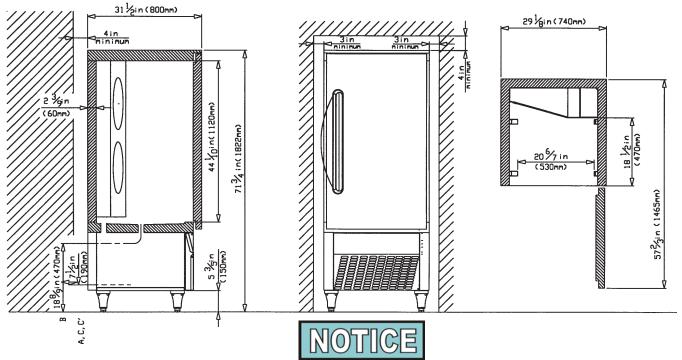
BCF-24 mm) (A) = Power Cord (406 29 1/8 in (740 mm) 31 1/2 in (800 mm) .⊆ in minimum 4 in minimum (120 mm) (76 mm) (102 mm) mm) (857 2/3 inc (1465 mm) **TOP** .⊆ 2/3 7 1/2 in (190 mm) 57





### 2-4. LOCATION (Continued)

### BCF/BCM-110



The models BCF-110 and BCR-110 require a 1 inch (25 mm) drain line.

2-5. REFRIGER	<b>ANT</b>
INFORMA	ΓΙΟΝ

	Refrigerant Type	Amount of Refrig.	Design P	ressure
			High	Low
BCF-65	R404A	3.3 lbs (1.5 kg)	345 psig (23.8 bar)	190psig (13.1 bar)
BCF-24	R404A	2.4 lbs (1.1 kg)	335 psig (23.1 bar)	195 psig (13.4 bar)
BCF-110 BCM-11		3.3 lbs (1.5 kg)	425 psig (29.3 bar)	174 psig (12.0 bar)

### 2-6. COMPRESSOR SIZE

**BCF-24** 

.75 Horsepower

**BCF-65** 

1.5 Horsepower

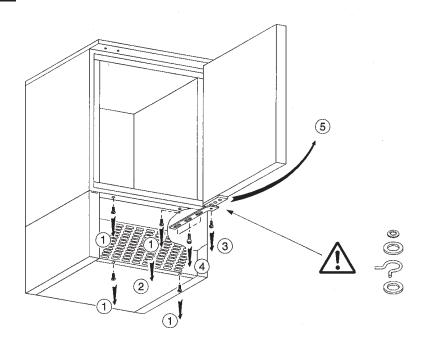
**BCF/BCM-110** 

2.5 Horsepower

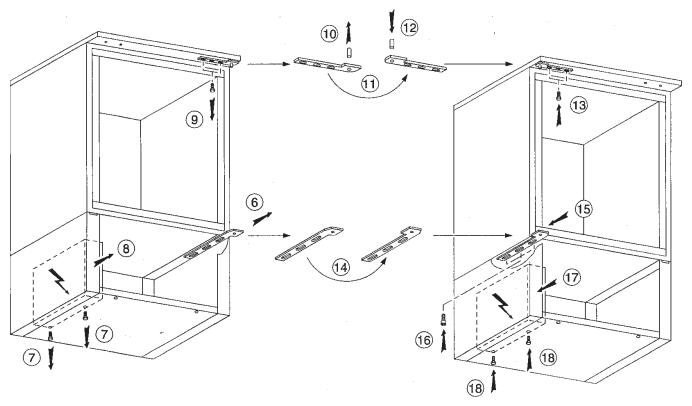
2-4 1105



# 2-7. REVERSING DOOR INSTRUCTIONS



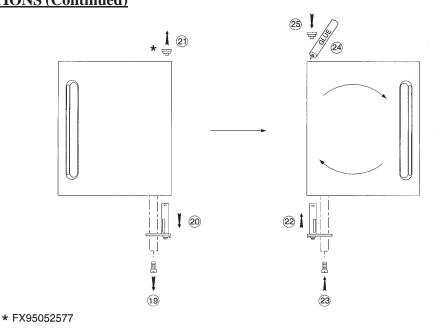
### STEP 1

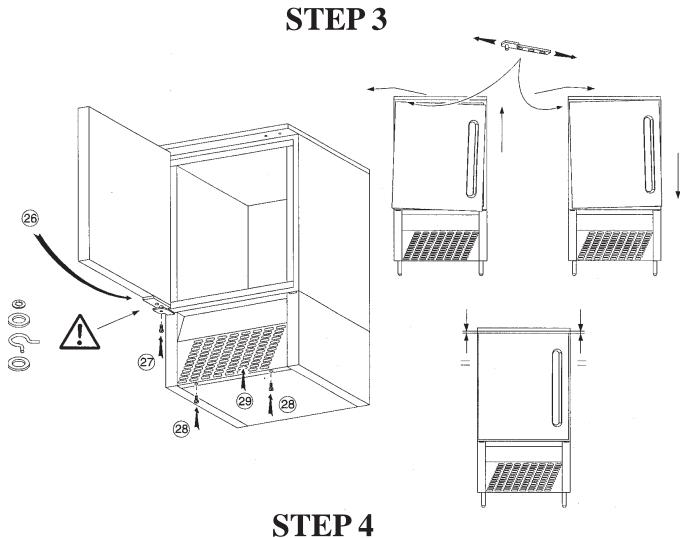


STEP 2



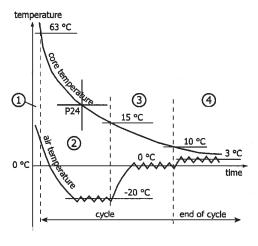
# 2-7. REVERSING DOOR INSTRUCTIONS (Continued)







### 2-8. OPERATION CHECKLIST



Using a container 4 inches (100 mm) deep, filled with hot water, insert the Frigiprobe into the water and start the unit in the chilling mode. Refer to the graph at left.

- The water temperature is probably below 145°F (63°C), so phase 1 won't be seen. The unit goes directly to phase 2.
- In phase 2, check that the compressor is regulating the air temperature limitation at around -4°F (-20°C). Use P02 information to read the air temperature, page 3-10.
- In phase 3, check that the compressor is regulating the air temperature limitation at around 32°F (0°C). Use P02 information to read the air temperature, page 3-10.
- In phase 4, check that the compressor is regulating the air temperature limitation at around 37°F (3°C). Read the air temperature directly from the display.

# 2-9. REFRIGERATION CAPACITIES & FAN SPEED

#### **BCF-24**

 $1000\,W$  (3410 Btu/hr) at -4°F (-20°C) evaporation temperature  $350\,W$  (1190 Btu/hr ) at -40°F (-40°C) evaporation temperature  $2950\,RPM$  evaporator fan

#### **BCF-65**

 $1150\,W$  (3930 Btu/hr) at -4°F (-20°C) evaporation temperature 400 W (1370 Btu/hr ) at -40°F (-40°C) evaporation temperature 2950 RPM evaporator fan

### BCF/BCM-110

3500~W~(11900~Btu/hr) at  $-4^{\circ}F~(-20^{\circ}C)~evaporation temperature <math display="inline">1000~W~(3400~Btu/hr)$  at  $-4^{\circ}F~(-40^{\circ}C)$  evaporation temperature 2950~RPM~evaporator~fan

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### **SECTION 3. OPERATION**

### 3-1. INTRODUCTION

This section provides operating procedures for the blast chiller/freezer. Sections 1, 2, and 3 should be read, and all instructions should be followed before operating the cabinet.

This section contains an explanation of all controls and components and information on operating procedures and daily maintenance.

To avoid damage to the components, <u>do not</u> lay a unit on its side if it has a compressor. If the unit has been on its side, the unit must be in an upright position for at least an hour before power is applied to the unit.

Check all components for signs of being loose or damaged, and make sure the system has refrigerant.

### 3-2. OPERATING CONTROLS

Refer to Figure 3-1 of this section.

Fig. No.	Item No.	Description	Function
3-1	1	ON OFF	The ON/OFF button, when pressed, starts a Chilling Cycle; it also must be pressed before any changes to the controls can be made, and to start and stop the De-icing Cycle
3-1	2	Digital Display	Shows the temperatures, the time (in a timer cycle), and the information in the Technical Mode
3-1	3		The up and down arrows are used when changing times or settings
3-1	4		The alarm button is used to stop the optional alarm buzzer and to enter the Technical Mode
3-1	5	TEMP  (2 2)	The TEMP button is used to select either the Chilling or Freezing Mode

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# 3-2. OPERATING CONTROLS (Continued)

Fig. No.	Item No.	Description	Function
3-1	6		The De-ice button is used to remove ice that may have formed on the evaporator during a Chilling or Freezing Cycle
3-1	7	SELECT & M	The SELECT button is used to choose between a Timer Cycle or a cycle using the Frigiprobe
3-1	8	FAN (S)	The FAN LED is a green light which illuminates when the fan is running
3-1	9	COMPRESSOR	The Compressor LED is a green light which illuminates when the compressor is running
3-1	10	end of cycle	The END-OF-CYCLE LED is a green light which illuminates at the end of a Timer Cycle or Frigiprobe Cycle
3-1	11	<b>ALARM</b> (1))	The Alarm LED is a red light which illuminates when the unit senses a fault in the system (ex: AL 1, AL 2, etc.)
3-1	12	40°F 4°C	The chill LED is a green light which illuminates when the Chilling Mode is selected
3-1	13	0°F -18°C	The freeze LED is a green light which illuminates when the Freezing Mode is selected
3-1	14		The de-Ice LED is a green light which illuminates when the De-ice button is pressed
3-1	15		The timer LED is a green light which illuminates when the Timer Cycle is selected
3-1	16		The Frigiprobe LED is a green light which illuminates when the Frigiprobe Mode is selected

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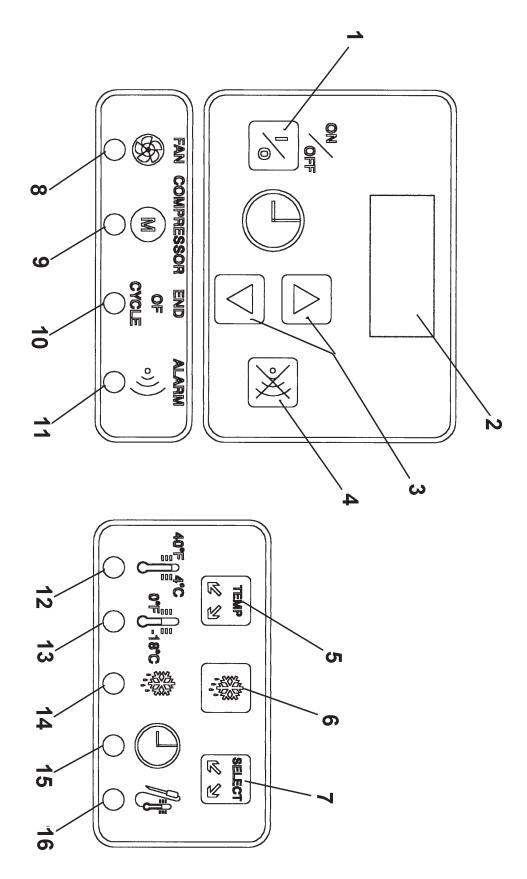


Figure 3-1. Operating Controls



#### 3-3. BASIC OPERATION

The Henny Penny blast chiller/freezer chills food products with a core temperature of 149°F (65°C), down to 39°F (4°C) within 4 hours. They also freeze food products with a core temperature of 149°F (65°C), down to 0°F (-18°C) within 4 hours and 30 minutes, (room ambient temperature may impact time it takes to reach the desired temperature). For the best performance, see conditions below:

- a. The food product must not be thicker than 1-1/2 to 1-3/4 inches (40 to 45 mm).
- b. Meats should be placed directly onto the racks, but products in pans should be covered if possible. The steam from the product can form ice on the evaporator, which increases the chilling or freezing time.
- c. A minimum clearance of 1 inch (25 mm) between pans.
- d. The best dishes or pans to use are stainless steel or aluminum. Do not use polycarbonate (plastic) pans. The polycarbonate acts as an insulator around the food product and makes it hard to chill.
- e. Do not exceed the product weight capacity specified by the particular model of blast chiller.

MODEL	Chill Capacity	Freeze Capacity
BCF-24	24 lb. (10.8 kg)	16 lb. (7 kg)
BCF-65	65 lb. (29.5 kg)	32 lb. (15 kg)
BCF/BCM-110	110 lb. (50.0 kg)	55 lb. (25 kg)

### Start-up

1. For the same batch of product (same type of product), load all the product at one time, so the door does not need to be opened while in operation.

For a mixed batch (different types of product), load each type as ready, and place the Frigiprobe (located on the left side, middle of the unit) into the product which will chill the quickest.

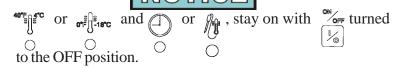
- 2. If using the Frigiprobe for same batch of product, place probe into product at this time.
- 3. Press to turn unit on. after 25 seconds.

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## 3-3. BASIC OPERATION (Continued)

4. Press to select the Chilling Mode or the Freezing Mode.



5. Press select to choose the Frigiprobe Mode or the Timer

Mode. With the Probe Mode selected, the digital display alternately shows the core temperature of the product, and the elapsed time of the cycle. If the Timer Mode is selected, the digital display alternately shows the air temperature and the time (hours and minutes) remaining in the cycle.



The buzzer sounds 1 minute after the Probe Mode is selected, unless the temperature is above  $140^{\circ}F$  (60°C). Then the buzzer sounds when  $140^{\circ}F$  (60°C) is reached.



Avoid opening the door once the cycle has started. This lengthens the time it takes to reach the desired temperature.

7. At the end of the cycle (40°F (4°C) in the Probe Mode) the buzzer sounds and the unit automatically starts the Hold Cycle. The buzzer sounds for 30 seconds, or press to

stop it. In the Hold Cycle, the product will be held at 37°F (3°C) in the Chilling Mode, or at -0.4°F (-18°C) in the Freezing Mode.

8. The product can remain in the unit for up to 12 hours, or can be removed from the unit and placed in a cold storage case.

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# 3-3. BASIC OPERATION (Continued)

A temperature conversion chart is provided for your convenience:

### **Temperature Conversion Chart**

88°C	190°F
80°C	176°F
70°C	158°F
65°C	149°F
60°C	140°F
50°C	122°F
40°C	104°F
30°C	86°F
10°C	50°F
4°C	40°F
0°C	32°F
-10°C	14°F
-20°C	-4°F
-30°C	-22°F
-40°C	-40°F

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### 3-4. DE-ICING

Henny Penny recommends performing the de-icing process after every 3 cycles and at the end of each day. This eliminates any ice that may have formed around the evaporator during the Chilling or Freezing Cycles. Failure to follow this procedure increases the time it takes to cool the product and may lead to unsafe product.

- 1. Remove all product from the unit.
- 2. Open the door.
- 3. Press to turn the unit on.
- 4. Press . The digital display now shows d. 01. The compressor will not come on, but the evaporator fan comes on and pulls warm air created by the de-icing elements, across the evaporator.
- 5. Allow the De-ice Cycle to run for a minimum of 10 minutes and a maximum of 25 minutes. The unit automatically turns off when the evaporator has been de-iced, and reaches a temperature of 77°F (25°C).



If the above procedures does not remove all the ice from the evaporator, the length of time, and the temperature at which the De-ice Cycle turns the unit off can be adjusted. See the Programming Section.

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### 3-5. CLEANING

#### Daily:

- 1. Make sure the power switch is in the off position.
- 2. Remove all product from the unit.
- 3. Remove the racks and pans from the unit and clean with soap and water at a sink.
- 4. Clean all surfaces, including the Frigiprobe, with a soft cloth, soap and water. <u>Do not use abrasive cleaners!</u>

CAUTION

<u>Do not use</u> steel wool, other abrasive cleaners or cleaners/sanitizers containing chlorine, bromine, iodine or ammonia chemicals, as these will deteriorate the stainless steel, and glass material, and shorten the life of the unit.

<u>Do not use</u> a water jet (pressure sprayer) to clean the unit, or component failure could result.

- 5. Clean around the electronic controls and the door seal with a soft, damp cloth.
- 6. The unit is now ready for operation.



Henny Penny has the following cleaners available:
Foaming Degreaser - Part no. 12226
Food Service Sanitizer - Part no. 12059
Stainless Steel Cleaner/Polish - Part no. 12060
See your local distributor for details.

#### Weekly:

Once a week, the evaporator coils need cleaning to ensure the unit runs efficiently and to remove corrosive build-up on the coils.



To avoid personal injury, move the power switch to OFF and unplug the power cord from the wall, or disconnect main circuit breaker.

Wear protective gloves to reduce the risk of cuts from the coil.

- 1. Remove the racks and pans from the unit
- 2. Using a flat-head screwdriver, remove the screws securing the evaporator cover and swing the cover out to access the coils.

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### 3-5. CLEANING (Continued)





### 3-6. SEASONAL OR PROLONGED SHUTDOWN

3. Mix a bicarbonate of soda solution (baking soda) of one teaspoon per litre of water in a spray bottle. Spray the coils completely, concentrating on the top and bottom areas as shown in photo at left. Allow to soak for about 5 minutes.

### **CAUTION**

<u>Do not use</u> a water jet (pressure sprayer) to clean the unit, or component failure could result.

<u>Do not use</u> pointed or shart objects to cleaning coils or damage to the coil could result.

- 4. Using a soft cloth or sponge and fresh water, rinse and clean the coils completely.
- 5. Replace screws in cover and unit is now ready for use.

### Monthly:

At least once a month the air condenser needs to be cleaned of dust or obstructions for the unit to run efficiently and to reduce energy use of the unit.

- 1. Remove all electrical power supplied to the unit by unplugging the power cord from the wall, or by turning off the wall circuit breaker.
- 2. Using a flathead screwdriver, remove the screws from the front panel of the unit. Pull panel down and press in on the side of the panel to release the tabs, and remove the panel from the unit.
- 3. Use a vacuum cleaner, or soft brush to remove the dust, or other obstructions from the condenser.
- 4. Finish cleaning with compressed air if possible, blowing the air from the rear of the condenser.

## **CAUTION**

<u>Do not</u> use a wire brush to clean the condenser, or damage to the condenser could result.

- 5. Replace the front panel, and reconnect the electrical supply, and unit is now ready for use.
- 1. Remove all electrical power supplied to the unit by turning off the wall circuit breaker.
- 2. Make sure the inside of the unit is clean and completely dry.
- 3. Leave the door slightly ajar to prevent smells from developing inside the unit.



### 3-7. PROGRAMMING

Information about the operation settings can be accessed by pressing  $\boxed{}$  . These settings can also be changed while in the

different steps. The following information can be accessed:



After pressing [], a delay occurs before the desired number appears in the display, and the number in the left column shows for 2 seconds. You then only have 12 seconds to change the setting.

Not Available at this time.

Not Available at this time.

**Internal air temperature.** Press three times and the digital display shows the air temperature during a Probe Cycle.

**Evaporator temperature.** Press times and the digital display shows the evaporator temperature during the De-icing Cycle.

Type of program setting indicated by the jumper link located on the control board. Press 5 times and

the digital display shows a number between 5 and 9, which indicates the position of the jumper on the control board. The control panel area does not have to be accessed to obtain the information. (See chart at left.) Henny Penny controls should show a 6 in the display.

**Displayed Step** 

00

01

02

03

04

APPLICATION	Jump link position	Code N°
Blast Chiller without frigiprobe (Quick Freezing operation impossible)	000000000000000000000000000000000000000	5
Blast Chiler with frigiprobe (Quick Freezing operation impossible)		6
Blast Chiller / Freezer (mixed) without Frigiproge		8
Blast Chiller / Freezer (mixed) with Frigiproge		9

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**Displayed Step** 

05

Temperature of the Holding Cycle, after the Chilling or Freezing Cycle. Press 6 times and the digital display shows the air temperature. This is the temperature the unit stays at during the Hold Cycle. The holding temperature can be changed at this time by using .

Factory setting for air temperature is  $37^{\circ}F$  (3°C) in the Chilling Mode and  $0^{\circ}F$  (-18°C) in the Freezing Mode. The minimum temperature setting is  $32^{\circ}F$  (0°C) in the Chilling Mode and -31°F (-35°C) in the Freezing Mode. The maximum is  $50^{\circ}F$  (10°C) in the Chilling Mode and  $32^{\circ}F$  (0°C) in the Freezing Mode.

Maximum duration of De-icing Cycle (minutes). Press 7 times and the digital display shows the time duration of the De-icing Cycle. The factory setting is 25 minutes, but this can be changed to a maximum setting of 60 or a minimum of 25 by using .

Evaporator temperature for the end of De-Icing Cycle. Press 8 times and the digital display shows the evaporator temperature at which the controls automatically turn off the De-icing Cycle. The factory setting is 77°F (25°C), but this can be changed to a maximum setting of 104°F (40°C) or the minimum of 50°F (10°C) by using  $\triangle$ .

Temperature differential before high air temperature alarm. Press 9 times and the digital display shows the number of degrees, above the holding temperature, at which an alarm sounds, indicating the hold temperature is too high.

The factory air temperature setting is 27°F (-3°C), but can be changed to a maximum setting of 54°F (12°C) or a minimum temperature of 7°F (14°C) by pressing  $\triangle$ .

Temperature differential before low air temperature alarm. Press 10 times and the digital display shows the number of degrees below the holding temperature, at which an alarm sounds, indicating the hold temperature is too low.

The factory air temperature setting is  $27^{\circ}F(-3^{\circ}C)$ , but can be changed to a maximum setting of  $54^{\circ}F(12^{\circ}C)$  or a minimum of  $18^{\circ}F(-8^{\circ}C)$  by pressing  $\triangle$ .

 $\nabla$ 

06

07

08



**Displayed Step** 

10

11

The duration of time the temperatures (in 9 and 10 above) must remain at before the alarms will sound.

Press 11 times and the digital display shows the time at which the high and low temperatures (no. 9 and 10 above) must remain before the alarm sounds.

This means that the temperature must remain at a too high or too low temperature for 20 minutes before an alarm sounds.

International Only. A Frigiprobe temperature at which the compressor turns off in a Chilling Cycle, to prevent freezing of the product. Press 12 times and the digital display shows the temperature at which a sensor in the Frigiprobe turns off the compressor during a Probe Mode. This prevents the outer surfaces of the product from freezing; however, the cooling time will be greatly increased.

The factory setting is 39°F (4°C), but can be changed to a maximum setting of 122°F (50°C) or a minimum of 32°F (0°C) by pressing  $\triangle$ .



Do not change this setting lower than the setting used in parameter 22, (next page).

This function will only activate when the factory setting is changed to above 40°F (4°C). <u>England must have a setting</u> of 3°C (37°F).

Re-initialize the controls to factory settings. Press the 13 times and the digital display shows "dEF", at which time is pressed and the unit shuts down. Re-initialization is now complete.

After re-initialization, the controls default back to factory settings. The temperature will be in Celsius and the value

settings. The temperature will be in Celsius and the values in steps 12, 16, and 18 of this section need to checked to be accurate for the country in which the unit is installed.

**12** 

3-12



**Displayed Step** 

20

Blast chilling, low side air temperature limit, when using the Frigiprobe, in step 12 of this section. Press 14 times and the low side air temperature, at which the compressor cycles on and off, shows in the display. This temperature is used in preventing the product from freezing, while in the Chilling Mode, which is described in step 12.

The factory setting is -4°F (-20°C), but can be changed to a maximum setting of 32°F (0°C), and a minimum setting of -31°F (-35°C), by using  $\triangle$ .

Blast chilling, high side air temperature limit, when using the Frigiprobe, in step 12 of this section. Press 15 times and the high side air temperature, at which the compressor cycles on and off, show in the display. This temperature is used in preventing the product from freezing, while in the Chilling Mode, which is described in step 12.

The factory setting is 32°F (0°C), but can be changed to a maximum setting of 50°F (10°C), and a minimum setting of 23°F (-5°C), by using  $\triangle$ .

Frigiprobe, end of cycle temperature setting. Press 16 times, and the temperature at which ends the Probe Cycle and starts the Hold Cycle, shows in the display.

The factory setting is 39°F (4°C) for blast chilling and 0°F (-18°C) for blast freezing. The blast chilling is factory set at the maximum setting, but can be changed to a minimum setting of 32°F (0°C), by using  $\triangle$ .

The blast freezing temperature can be changed to a maximum temperature of 32°F (0°C), and a minimum temperature of -31°F (-35°C), by using  $\triangle$ .

NOTICE

The maximum settings for U.S.A. is **39°F** (**4°C**), and for England is **37°F** (**3°C**).

21

22



**Displayed Step** 

23

**Frigiprobe temperature for when the buzzer sounds at the start of a cycle.** Press 17 times, and the temperature that the buzzer sounds when the product has reached the "danger zone" temperature, and must be cooled to a "safe" temperature within the recommended time, is shown in the display.

The factory setting is  $140^{\circ}F$  ( $60^{\circ}C$ ), but can be changed to a maximum setting of  $176^{\circ}F$  ( $80^{\circ}C$ ) and a minimum setting of  $122^{\circ}F$  ( $50^{\circ}C$ ) by using  $\triangle$ .

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NOTICE

The settings for the U.S.A. must be 140°F (60°C) and for England, 158°F (70°C).

Intermediate Printer Setting. Press 18 times and a printing temperature, between the starting temperature and the ending temperature, can be set. Along with printing the temperature information at the end of a cycle, the printer can be set to capture temperature information in the middle of the cycle.

The factory setting is -40°F (-40°C), but can be changed to a maximum setting of 176°F (80°C) and a minimum setting of 40°F (-40°C) by using  $\triangle$ .

NOTICE

A setting lower than parameter 22 deactivates this function.

30

24

Selecting Fahrenheit or Celsius. Press

19 times and °F or °C shows in the display. Press to change from °F to °C, or vice versa.

(Once \( \triangle \) is pressed, the display goes blank.)

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### **SECTION 4. TROUBLESHOOTING**

### **4-1. TROUBLESHOOTING GUIDE**

PROBLEM	CAUSE	CORRECTION
The evaporator is iced-up after a De-icing Cycle	The door was closed	Open the door when following the de-icing procedure
	Evaporator temperature at end of De-icing Cycle too low	Increase the setting of Step 8 in Programming Section
	Maximum time of De-icing Cycle too short	Increase the setting of Step 7 in Programming Section
Too much water on evaporator fins	The unit has been shut down without a De-icing Cycle	Start a De-icing Cycle
Slow to decrease in temperature (decline in	Temperature of room too high	Ventilate the room
performance)	Back of unit too close to the wall	Change the location of the unit
Slow to decrease	Condenser obstructed by dirt	Clean the condenser
in temperature (decline in performance)	Evaporator iced up	Perform a De-icing Cycle
Display temperature does not match the actual inlet air temperature (No alarm)	In Probe Mode, the display shows the product temperature	Normal
All indicator lights off and ON/OFF switch will not operate	Check electrical supply	Plug unit into receptacle, or reset wall circuit breaker
operate	Fuse of control board blown	Change the fuse

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### 4-2. ALARM MESSAGES

In the event of a system failure, the digital display will show an alarm message. These messages are coded; "AL-1", "AL-2", "AL-3", "AL-5", and "AL-6." When an alarm occurs, the red alarm LED will illuminate and a buzzer (optional) will sound. Press the Alarm button to stop the buzzer.



The unit can operate on auto back-up if an alarm sounds for a faulty probe. Must select the Timer Mode, and enter a time.

Display	Cause	Correction
"AL-1"	Faulty air temperature probe	Replace the probe; unit can operate on auto back-up until a new probe is installed
"AL-2"	Faulty evaporator probe	Replace the probe; the De-icing Cycle can operate at 50% of the setting in step 7 of the Programming Section
"AL-3"	Faulty Frigiprobe	Replace the probe; the Frigiprobe Mode will not operate, but the unit will operate in the Timer Mode
"AL-5"	Temperature too low in the Hold Mode	Faulty control board - replace control board; faulty contactor - replace contactor
"AL-6"	Temperature too high in the Hold Mode	Faulty control board - replace control board; door opened too much - make sure door stays closed as much as possible

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### **GLOSSARY**

### Refrigerated Equipment

air temperature probe a temperature sensing device that controls the temperature after the Chilling

Cycle has been completed

ballast a device located on a fluorescent lamp fixture that helps the lamp power up

quickly

chilling the feature that cools products to a safe temperature

compressor the unit that pumps the refrigerant through the system

condenser a part of the system that changes the refrigerant to a liquid

cycle an operational process such as chilling, freezing, hold, timer

defrosting / de-icing the feature that prevents ice build up inside the unit

evaporator a part of the system that changes the refrigerant to a gas

evaporator probe a temperature sensing device that stops the de-icing cycle when completed

freezing the feature that quickly freezes product

Frigiprobe a temperature sensing device that is inserted into the product

hold the feature that maintains the product at a safe temperature

LED a light which illuminates to indicate the cycle or mode is in use

mode a programming segment used to set up the various cycles, such as chilling,

freezing, hold, timer, Frigiprobe

product a food item chilled or frozen in the unit

refrigerant a chemical coolant used by the refrigeration system

setpoint a preset chilling or freezing temperature; the setpoint is a programmable feature

technical mode used to program the unit's feature

timer the feature that chills and freezes on a timed basis rather than using the

Frigiprobe

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