

**Henny Penny  
Blast Chiller/Freezer  
Models BCF-24/65/110  
BCM-110**

**TECHNICAL MANUAL**



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## SECTION 1. TROUBLESHOOTING

### 1-1. INTRODUCTION

This section provides troubleshooting information in the form of an easy-to-read table.

If a problem occurs during the first operation of a cabinet, recheck the installation per the Installation Section of the Operator's Manual.

Before troubleshooting, always recheck the operation procedures in the Operator's Manual.

### 1-2. SAFETY

Where information is of particular importance or is safety related, the words NOTICE, CAUTION, or WARNING are used. Their usage is described below.



**SAFETY ALERT SYMBOL** is used with DANGER, WARNING, or CAUTION which indicates a personal injury type hazard.

**NOTICE** is used to highlight especially important information.

*CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.*

*CAUTION used with the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.*

**WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

### 1-3. TROUBLESHOOTING

To isolate a malfunction, proceed as follows:

1. Clearly define the problem or symptom and when it occurs.
2. Locate the problem in the troubleshooting table.
3. Review all possible causes. Then, one at a time work through the list of corrections until problem is solved.



**If maintenance procedures are not followed correctly, injuries and/or property damage could result.**

### **1-3. TROUBLESHOOTING** **(Continued)**

<b>Problem</b>	<b>Cause</b>	<b>Correction</b>
The evaporator is iced-up after a De-icing Cycle	Faulty de-icing heater	Replace de-icing heater
	Evaporator temperature at end of De-icing Cycle too low	Increase the setting of step 8, in Programming Section of Operator's Manual
	Maximum time of De-icing Cycle too short	Increase the setting of step 7, in Programming Section of Operator's Manual
Too much water on evaporator fins	The unit has been shut down without a De-icing Cycle	Start a De-icing Cycle
Slow to decrease in temperature (decline in performance)	Compressor not working properly	Check compressor and replace if necessary
	Evaporator fan not working properly	Check the fan and replace if necessary
	Temperature of room too high	Ventilate the room
	Not enough clearance around unit	Relocate the unit; see Location Section of the Operator's Manual

### 1-3. TROUBLESHOOTING

(Continued)

Problem	Cause	Correction
Slow to decrease in temperature (decline in performance)	Condenser obstructed by dirt  Evaporator iced up  Refrigerating problem	Clean the condenser  Perform a De-icing Cycle  Check refrigeration circuit and components
Display temperature does not match the actual inlet air temperature (No alarm)	In Frigiprobe Mode, the display shows the product temperature  In timer mode, or hold mode, the probe may be showing the wrong temperature	Normal  Ohm out the probe and check the reading with the table located in this section; change the probe if it is out of tolerance
Green compressor indicator light on and the compressor not working, or working sometimes	Compressor and condenser fan do not work: - Faulty contactor  - Faulty control board relay-no voltage across terminals 10-11  Compressor works, but condenser fan does not: - Faulty condenser fan  Compressor and condenser fan work together: - Faulty protection component for the compressor (overload protector, potential relay, start and run capacitor)  - Faulty overload protector of condenser fan	Check contactor and change if necessary  Replace control board  Replace fan  Check items and replace if necessary  Check fan and replace if necessary

### **1-3. TROUBLESHOOTING** **(Continued)**

<b>Problem</b>	<b>Cause</b>	<b>Correction</b>
Green compressor indicator light off and compressor is working	Voltage across terminals 10-11 of control board: - Control board relay bad	Replace control board
	No voltage across terminals 10-11 of control board: - Faulty contactor	Replace contactor
Green fan indicator light on and fan(s) not working	Voltage across terminals 8-9 of control board. - Fan or capacitor bad  - Fan thermo-switch tripped	Replace fan or its capacitor  Allow the fan motor to cool to see if the fan comes back on; if the fan does not come back on, or it keeps tripping, replace the fan
	No voltage across terminals 8-9 of control board: - Faulty control board relay	Replace control board
All indicator lights off and ON/OFF switch will not operate	Check electrical supply	Plug unit into receptacle, or reset wall circuit breaker
	Fuse of control board blown	Change the fuse
	No voltage from the control board transformer	Change the control board
	Connector between the control board and display board not connected properly	Check the connection
	Bad wire in the connector between the control board and display board	Replace the connector



## **1-4. ALARM MESSAGES**

In the event of a system failure, the digital display will show an alarm message. These messages are coded; “AL-1”, “AL-2”, “AL-3”, “AL-5”, and “AL-6.” When an alarm occurs, the red alarm LED will illuminate and a buzzer (optional) will sound. Press the ALARM button to stop the buzzer.

### **NOTICE**

The unit can operate on auto back-up if an alarm sounds for a faulty probe. Must select the Timer Mode, and enter a time.

<b>Display</b>	<b>Cause</b>	<b>Correction</b>
“AL-1”	Faulty air temperature probe	Replace the probe; unit can operate on auto back-up until a new probe is installed
“AL-2”	Faulty evaporator probe	Replace the probe; the de-icing cycle can operate at 50% of the setting in step 7 of the Programming Section
“AL-3”	Faulty Frigiprobe	Replace the probe; the Frigiprobe Mode will not operate, but the unit will operate in the Timer Mode
“AL-5”	Temperature too low in the hold mode	Faulty control board - replace control board; faulty contactor - replace contactor
“AL-6”	Temperature too high in the hold mode	Faulty control board - replace control board; door opened too much - make sure door stays closed as much as possible

**RESISTANCE-TEMPERATURE CONVERSION TABLE FOR PROBES**

TEMP. °C	TEMP. °F	R KΩ	TEMP. °C	TEMP. °F	R KΩ	TEMP. °C	TEMP. °F	R KΩ	TEMP. °C	TEMP. °F	R KΩ
-40	-40	336.6	8	46,4	21.92	56	132,8	2.878	104	219,2	0.6050
-39	-38,2	315.0	9	48,2	20.88	57	134,6	2.774	105	221	0.5880
-38	-36,4	295.0	10	50	19.90	58	136,4	2.674	106	222,8	0.5714
-37	-34,6	276.4	11	51,8	18.97	59	138,2	2.580	107	224,6	0.555
-36	-32,8	259.0	12	53,6	18.09	60	140	2.488	108	226,4	0.5402
-35	-31	242.8	13	55,4	17.26	61	141,8	2.400	109	228,2	0.5252
-34	-29,2	227.8	14	57,2	16.46	62	143,6	2.316	110	230	0.5108
-33	-27,4	213.8	15	59	15.71	63	145,4	2.234	111	231,8	0.4968
-32	-25,6	200.6	16	60,8	15.00	64	147,2	2.158	112	233,6	0.4832
-31	-23,8	188.4	17	62,6	14.32	65	149	2.082	113	235,4	0.4702
-30	-22	177.0	18	64,4	13.68	66	150,8	2.012	114	237,2	0.4574
-29	-20,2	166.4	19	66,2	13.07	67	152,6	1.942	115	239	0.4452
-28	-18,4	156.5	20	68	12.49	68	154,4	1.876	116	240,8	0.4334
-27	-16,6	147.2	21	69,8	11.94	69	156,2	1.813	117	242,6	0.42.18
-26	-14,8	138.5	22	71,6	11.42	70	158	1.751	118	244,4	0.4106
-25	-13	130.4	23	73,4	10.92	71	159,8	1.693	119	246,2	0.3998
-24	-11,2	122.9	24	75,2	10.45	72	161,6	1.637	120	248	0.3894
-23	-9,4	115.8	25	77	10.00	73	163,4	1.582	121	249,8	0.3792
-22	-7,6	109.1	26	78,8	9.574	74	165,2	1.530	122	251,6	0.3694
-21	-5,8	102.9	27	80,6	9.166	75	167	1.480	123	253,4	0.3598
-20	-4	97.12	28	82,4	8.778	76	168,8	1.432	124	255,2	0.3506
-19	-2,2	91.66	29	84,2	8.408	77	170,6	1.385	125	257	0.3416
-18	-0,4	86.54	30	86	8.058	78	172,4	1.341	126	258,8	0.3328
-17	1,4	81.72	31	87,8	7.722	79	174,2	1.298	127	260,6	0.3244
-16	3,2	77.22	32	89,6	7.404	80	176	1.256	128	262,4	0.3162
-15	5	72.98	33	91,4	7.098	81	177,8	1.216	129	264,2	0.3082
-14	6,8	69.00	34	93,2	6.808	82	179,6	1.178	130	266	0.3006
-13	8,6	65.26	35	95	6.532	83	181,4	1.141	131	267,8	0.2930
-12	10,4	61.76	36	96,8	6.268	84	183,2	1.105	132	269,6	0.2858
-11	12,2	58.46	37	98,6	6.016	85	185	1.071	133	271,4	0.2788
-10	14	55.34	38	100,4	5.776	86	186,8	1.038	134	273,2	0.2720
-9	15,8	52.42	39	102,2	5.546	87	188,6	1.006	135	275	0.2652
-8	17,6	49.66	40	104	5.326	88	190,4	0.975	136	276,8	0.2588
-7	19,4	47.08	41	105,8	5.118	89	192,2	0.9452	137	278,6	0.2526
-6	21,2	44.64	42	107,6	4.918	90	194	0.9164	138	280,4	0.2464
-5	23	42.34	43	109,4	4.726	91	195,8	0.8888	139	282,2	0.2406
-4	24,8	40.16	44	111,2	4.544	92	197,6	0.8620	140	284	0.2348
-3	26,6	38.12	45	113	4.368	93	199,4	0.8364	141	285,8	0.2292
-2	28,4	36.20	46	114,8	4.202	94	201,2	0.8114	142	287,6	0.2238
-1	30,2	34.38	47	116,6	4.042	95	203	0.7874	143	289,4	0.2184
0	32	32.66	48	118,4	3.888	96	204,8	0.7642	144	291,2	0.2134
1	33,8	31.04	49	120,2	3.742	97	206,6	0.7418	145	293	0.2084
2	35,6	29.50	50	122	3.602	98	208,4	0.7202	146	294,8	0.2036
3	37,4	28.06	51	123,8	3.468	99	210,2	0.6994	147	296,6	0.1988
4	39,2	26.68	52	125,6	3.340	100	212	0.6792	148	298,4	0.1942
5	41	25.40	53	127,4	3.216	101	213,8	0.6596	149	300,2	0.1897
6	42,8	24.18	54	129,2	3.098	102	215,6	0.6408	150	302	0.1854
7	44,6	23.02	55	131	2.986	103	217,4	0.6226			

## SECTION 2. MAINTENANCE

### 2-1. INTRODUCTION

This section provides procedures for the checkout and replacement of the various parts used within the blast chiller/freezer. Before replacing any parts, refer to the Troubleshooting Section. It will aid you in determining the cause of the malfunction.

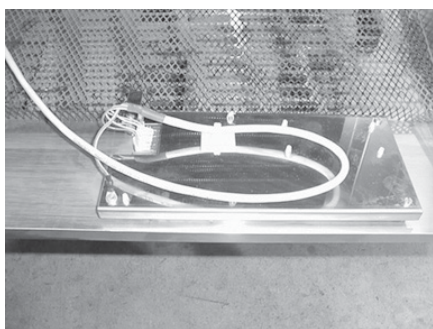
### 2-2. MAINTENANCE HINTS

1. You may want to use a multimeter to check the electric components.
2. When the manual refers to the circuit being closed, the multimeter should read zero unless otherwise noted.
3. When the manual refers to the circuit being open, the multimeter reads infinity.

### 2-3. COMPRESSOR, DRIER, EXPANSION VALVE, SIGHT GLASS, AND CONDENSER FAN

These parts involve manipulating the refrigerant in the system. Any removal or adjustments to these parts must be handled by a certified refrigeration expert.

### 2-4. DISPLAY BOARD AND AUXILIARY DISPLAY BOARD



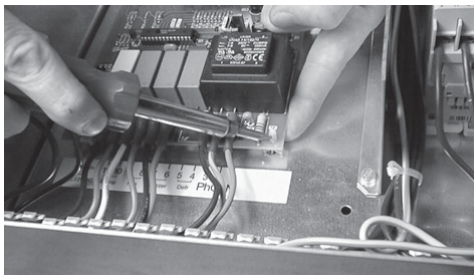
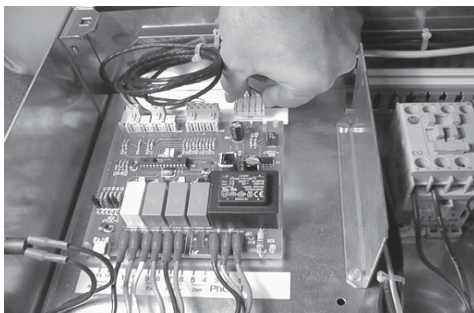
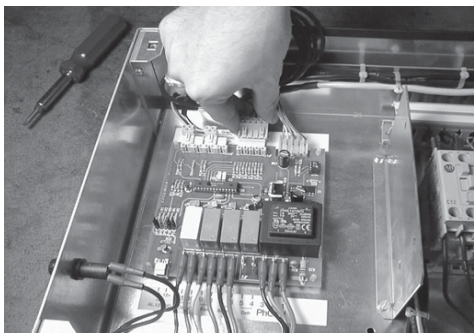
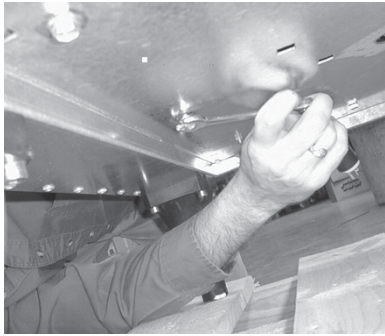
1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Using a Phillips head screwdriver, remove the two screws securing the front panel, and lower the panel.
3. Pull the connector from the corner of the display board.
4. Using a flathead screwdriver, remove the screws securing the bracket to the panel, and pull the bracket from the panel.
5. Using a flathead screwdriver, push in on the clips on the plastic studs and pull the studs through the bracket. Remove the display board from the bracket.
6. Install the new board in reverse order.

## **2-5. CONTROL BOARD**



1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Using a Phillips head screwdriver, remove the two screws securing the front panel, and lower the panel.
3. Remove the two bolts (under unit) securing the control box.
4. Pull the box from the front of the unit.
5. Remove the four screws securing the control box top and pull the top from the box.

6. Pull the connectors from the control board.

7. Label and pull the wires from the control board.

8. Using a flathead screwdriver, push in on the clips on the plastic studs and pull the studs through the bracket. Remove the control board from the box.

9. Install the new board in reverse order.



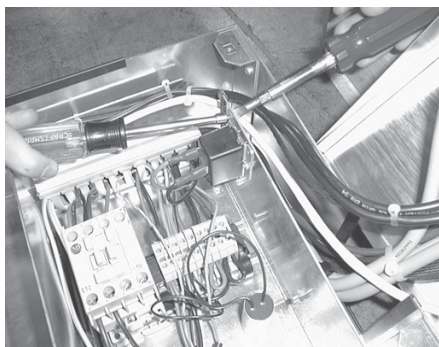
## **2-6. BUZZER**

1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Using a Phillips head screwdriver, remove the two screws securing the front panel, and lower the panel.
3. Remove the two bolts (under unit) securing the control box.
4. Pull the box from the front of the unit.
5. Remove the four screws securing the control box top and pull the top from the box.
6. Label and remove the wires to the buzzer.
7. Remove the two screws securing the buzzer to the bracket and remove the buzzer from the bracket.
8. Install new buzzer in reverse order.



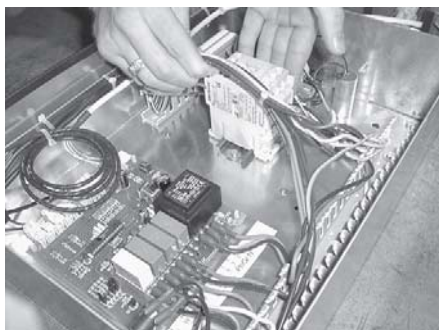
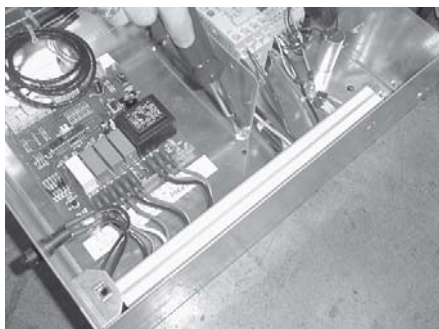
## **2-7. CONTACTOR**

1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Follow steps 2 through 5 in the Control Board Section.
3. Using a flathead screwdriver, remove the two screws securing the bracket to the box, and remove the bracket.
4. Label and remove the wires from the contactor.
5. Slide the contactor off the retainer.
6. Install new contactor in reverse order.



## **2-8. DOOR FRAME HEATER**



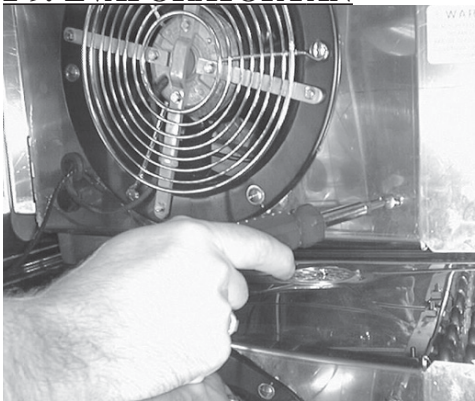
1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Remove the door to the unit by removing the screws in the lower hinge of the door.
3. Remove the control box from the unit, following steps 2 through 5 in the Control Board Section.
3. Remove the plastic tabs that secures the decorator covers around the door opening, and remove the covers.
4. Peel the heater out of the groove and disconnect the wires (inside control box) to the element, and remove the element from the unit.
5. Install new heater in reverse order and press the plastic tabs in place to secure the decorator covers (tabs included with new heater).

## **2-9. EVAPORATOR FAN**

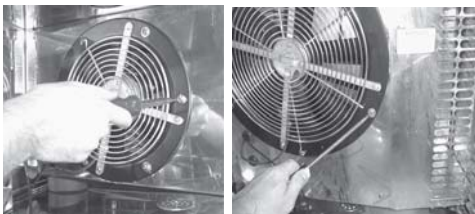


1. Remove the electrical power to the unit.

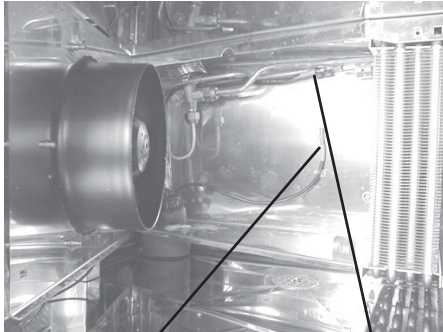


**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Using a Phillips head screwdriver, remove the two screws securing the fan shroud, and pull out on the shroud.
3. Using a Phillips head screwdriver, remove the three screws securing the fan guard, and remove the guard.
4. Remove the control box from the unit, following steps 2 through 5 in the Control Board Section.
5. Disconnect the wires (inside control box) to the fan.
6. Remove the three screws securing the fan to the evaporator door, and pull the fan from the unit.
7. Install new fan in reverse order.



## **2-10. AIR PROBE AND EVAPORATOR PROBE**



**Air Probe**

**Evaporator Probe**

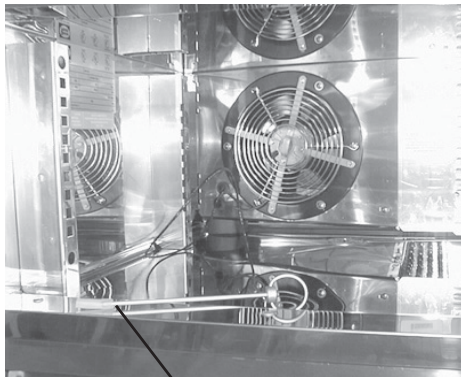
1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Using a Phillips head screwdriver, remove the two screws securing the evaporator door, and pull out on the door.
3. Remove the appropriate probe from the bracket. (See photo at left).
4. Remove the control box from the unit, following steps 2 through 5 in the Control Board Section.
5. Find the appropriate wires to the PC board and remove the wires from the board.
6. Pull the probe wire through the wiring harness.
7. Install new probe in reverse order.

## **2-11. FRIGIPROBE**



**Frigiprobe**

1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Using a Phillips head screwdriver, remove the two screws securing the evaporator door, and pull out on the door.
3. Remove the control box from the unit, following steps 2 through 5 in the Control Board Section.
4. Find the appropriate wires to the PC board and remove the wires from the board.
5. Pull the probe wire through the wiring harness.
6. Install new probe in reverse order.

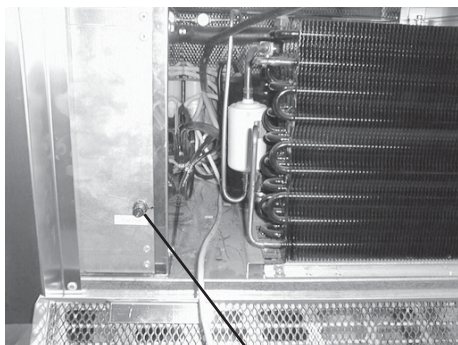
## **2-12. FUSE AND FUSE HOLDER**

If the unit has no power, the fuse may be blown. To access the fuse:

1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**



**Fuse Holder**

2. Remove the two screws securing the front panel and pull down the panel.
3. Unscrew the fuse cap and pull the 10 amp fuse from the holder.

To check and replace the fuse holder:

1. Remove the two screws securing the front panel and pull down the panel.
2. Remove the two bolts securing the control box and pull the control box from the unit. (See Control Board Section.)
3. Remove the four screws securing box top and remove the top.
4. Remove the wires from the fuse holder and check for continuity across the terminals. The circuit should show closed. If open, replace fuse holder.
5. Reinstall the control box and front panel, and unit is now ready for use.

## **2-13. CONDENSATION EVAPORATOR**

1. Remove electrical power to unit and allow evaporator to cool.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

**Also, if evaporator is functional, it will be very hot! Allow evaporator to cool before removing, or burns could result.**

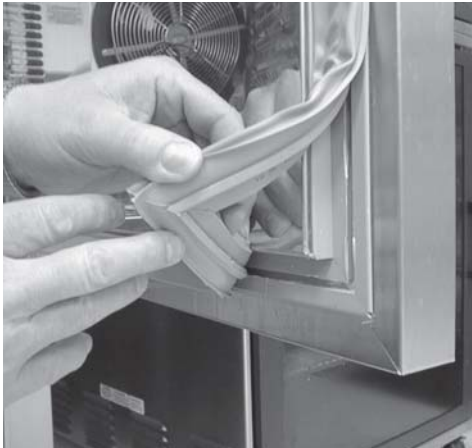


**2-13. CONDENSATION  
EVAPORATOR (Continued)**



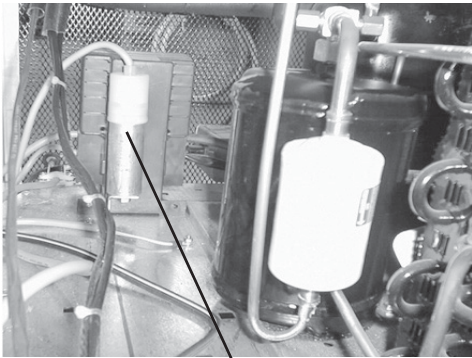
2. Bend out the clips securing the rodent cover on the back of the unit, and pull the cover down.
3. Disconnect the wires to the evaporator.
4. Pull up on the bottom of the evaporator to disengage the evaporator from the bracket. The evaporator is snapped into place. No hardware is securing it.
5. Replace evaporator in reverse order.

**2-14. DOOR SEAL**

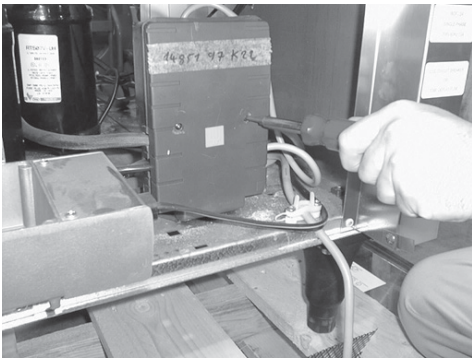


1. Open door and pull out on a corner of the seal until seal clears the retainer.
2. Continue around the door, pulling the seal from the door.
3. Install new seal, starting with the four corners first.

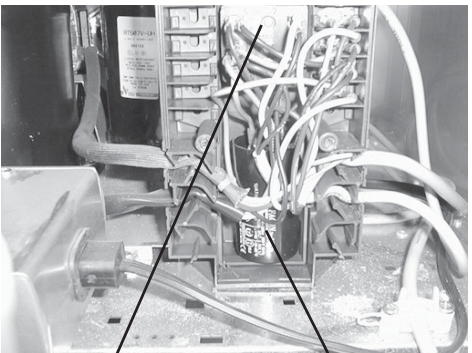
## **2-15. RUN CAPACITOR**



**Run Capacitor**



## **2-16. START CAPACITOR AND START RELAY**



**Start Relay**

**Start Capacitor**

1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Remove the two screws securing the front panel and pull down the panel.
3. Bend out the clips securing the rodent cover on the back of the unit, and pull the cover down.
4. Using a Phillips head screwdriver, remove the two screws securing the cover of the junction box, and remove the cover.
5. Disconnect the wires from the relay to the capacitor.
6. Remove the capacitor from the unit, from the front.
7. Install new capacitor in reverse order.

1. Remove the electrical power to the unit.



**To avoid electrical shock or property damage, move the power switch to OFF and disconnect main circuit breaker, or unplug cord at wall receptacle.**

2. Bend out the clips securing the rodent cover on the back of the unit, and pull the cover down.
3. Using a Phillips head screwdriver, remove the two screws securing the cover of the junction box, and remove the cover. (See section 2-12 above).
4. Disconnect the wires to either the relay or the capacitor, and remove component from the unit.
5. Install new component in reverse order.

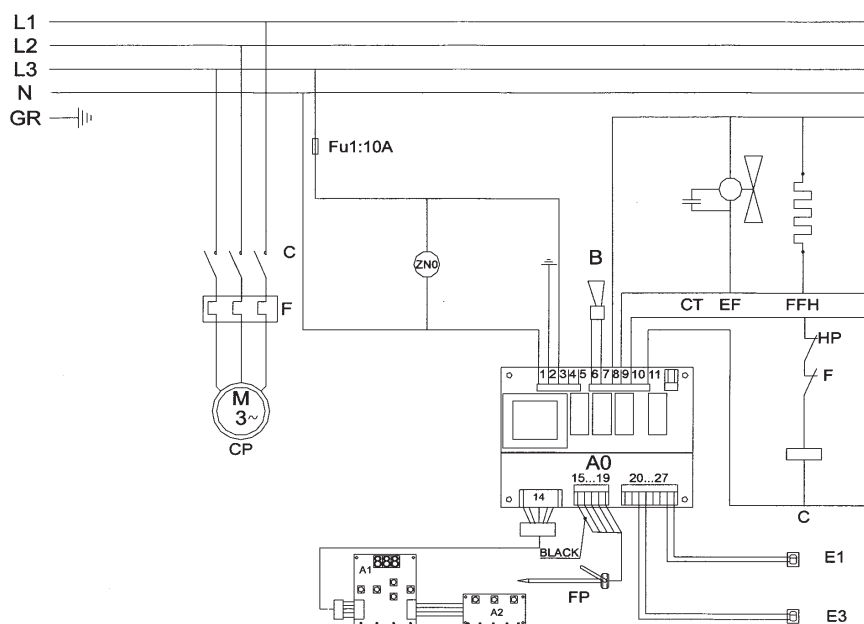
## **2-17. PREVENTIVE MAINTENANCE**

As in all food equipment, the Henny Penny Blast Chiller/Freezer does require care and proper maintenance. The table below provides a summary of scheduled maintenance.

<b>Procedure</b>	<b>Frequency</b>
Clean all surfaces with a soft cloth, soap and water; <u>do not</u> use abrasives	Daily
De-ice the evaporator	Daily
Clean the condenser of dust and obstructions	Monthly

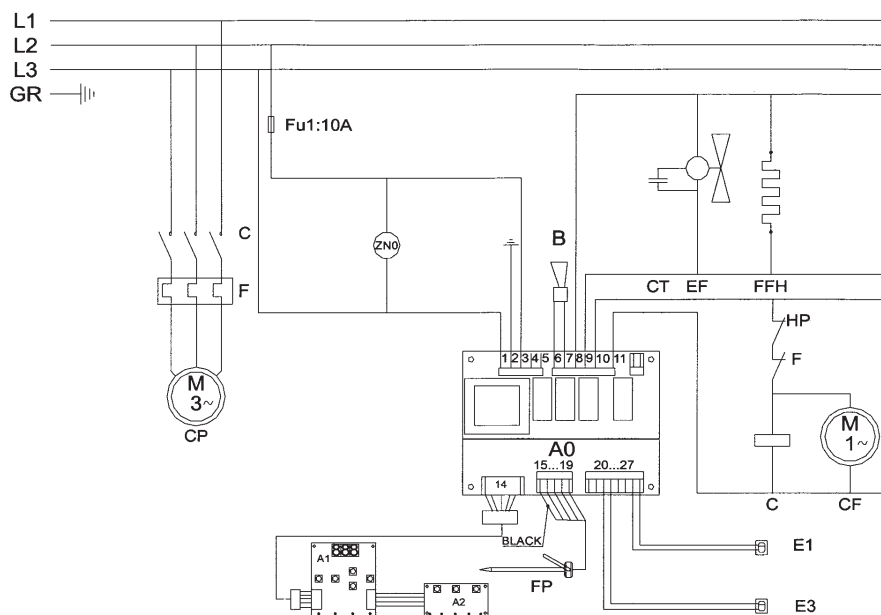
## Wiring Diagrams BCF/BCM-110

Mark	Designation
Fu1	Fuse
ZNO	Varisator
A0	Control board
A1	Display board
A2	Auxilliary display board
B	Buzzer
C	Contactor
CP	Compressor
CT	Capacitor
E1	Air probe
E3	Evaporator probe
EF	Evaporator fan
F	Thermal overload relay
FFH	Front frame heater
FP	Frigiprobe
HP	High pressure controller
.	.
.	.



400V /50Hz/3+N+GR

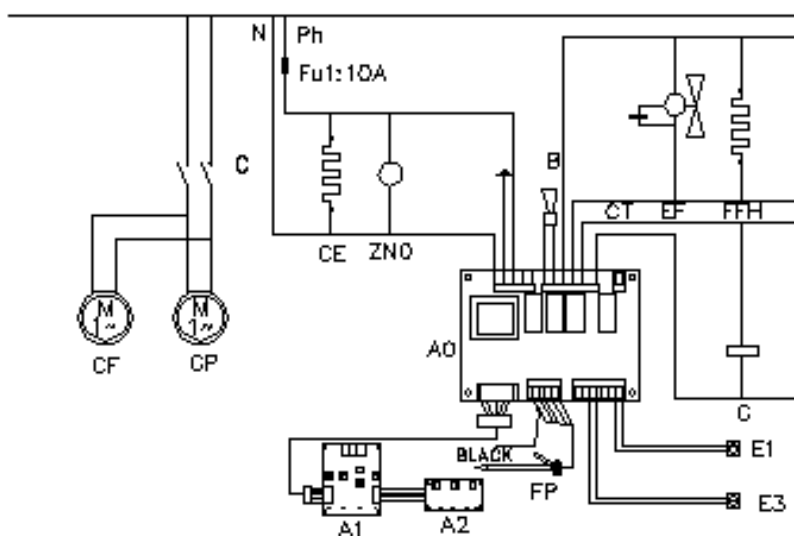
Mark	Designation
Fu1	Fuse
ZNO	Varisator
A0	Control board
A1	Display board
A2	Auxilliary display board
B	Buzzer
C	Contactor
CF	Compressor fan
CP	Compressor
CT	Capacitor
E1	Air probe
E3	Evaporator probe
EF	Evaporator fan
F	Thermal overload relay
FFH	Front frame heater
FP	Frigiprobe
HP	High pressure controller



208-240V/60Hz/3+GR

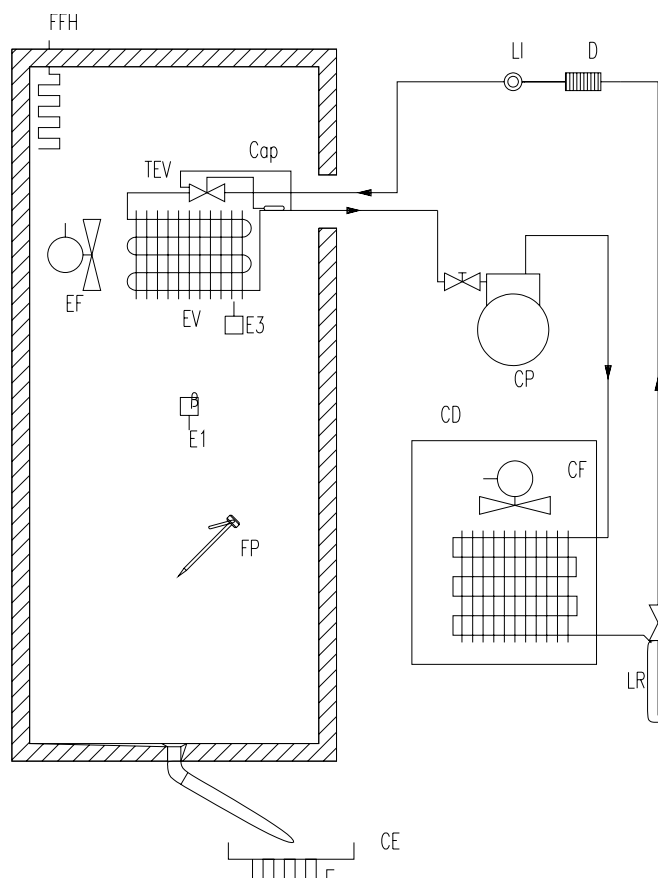
## Wiring Diagram BCF-24/65

Mark	Designation
Fu1	Fuse
ZNO	Varisator
A0	Control board
A1	Display board
A2	Auxiliary display board
B	Buzzer
C	Contacteur
CE	Condensate evaporator
CF	Condenser fan
CP	Compressor
CT	Capacitor
E1	Air probe
E3	Evaporator probe
EF	Evaporator fan
FFH	Front frame heater
FP	Frigiprobe

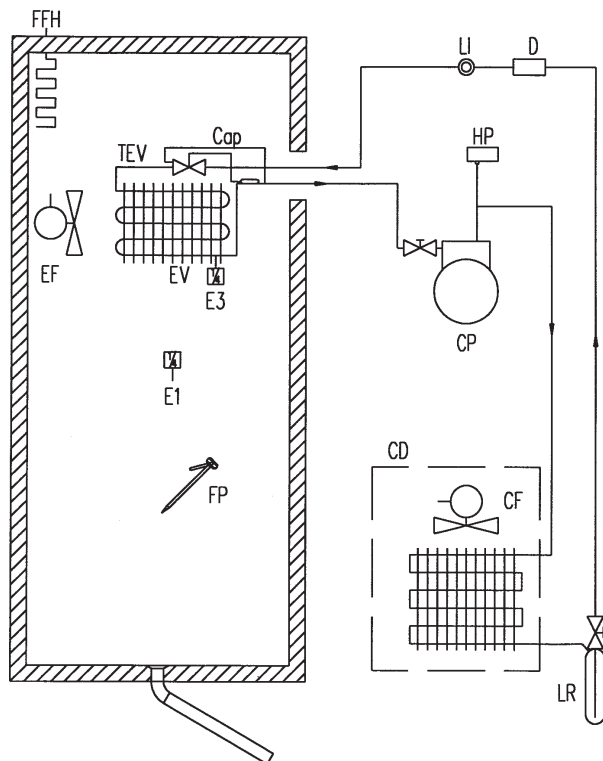


## Refrigeration Diagram BCF-24/65

Mark	Designation
Cap	Capillary (not in BCF-24)
CD	Condenser without motor
CE	Condensate evaporator
CF	Condenser fan
CP	Compressor
D	Drier
EF	Evaporator fan
E1	Air probe
E3	Evaporator probe </td
EV	Evaporator
FFH	Front frame heater
FP	Frigiprobe
LI	Liquide indicator
LR	Liquide receiver
TEV	Thermostatique expansion valve

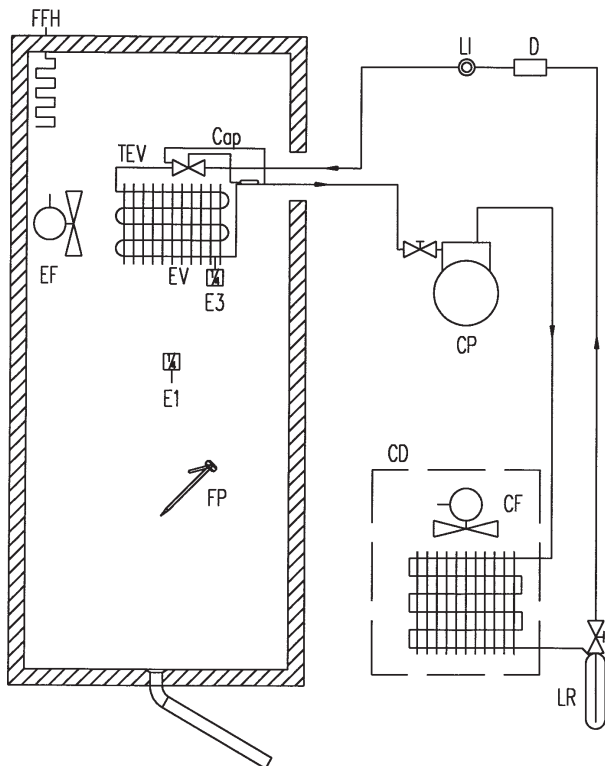


### Refrigeration Diagram BCF/BCM-110-UL



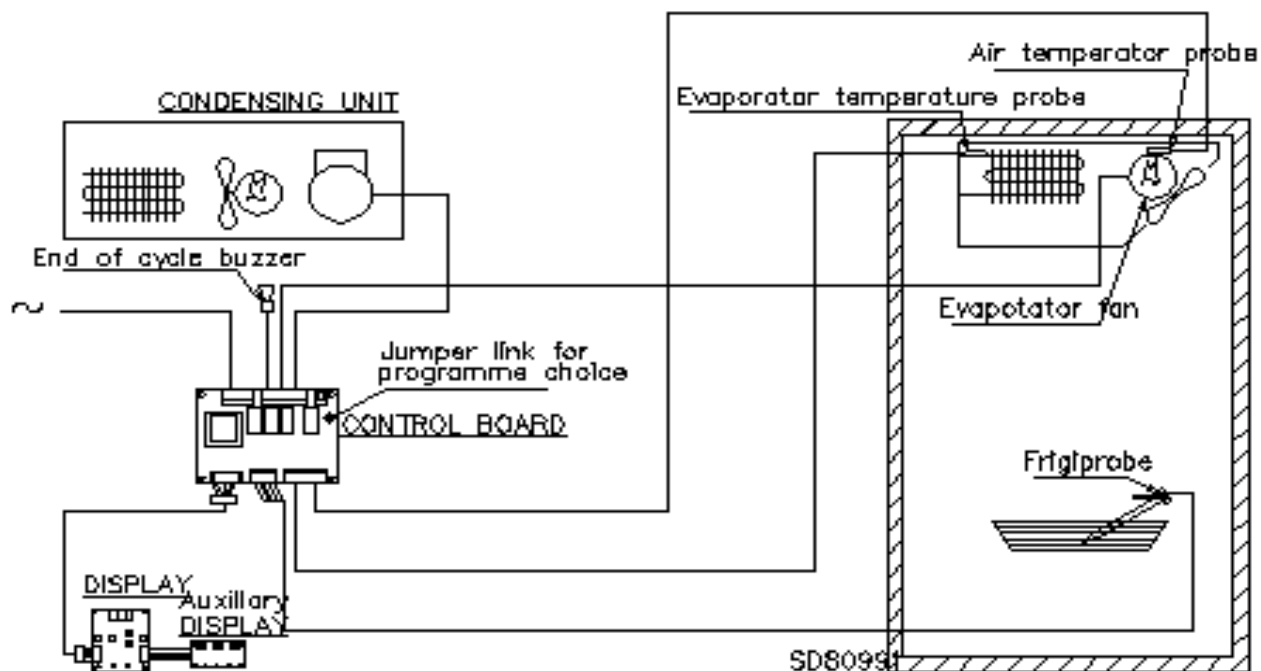
Mark	Designation
Cap	Capillary
CD	Condenser
CP	Compressor
D	Drier
EF	Evaporator fan
E1	Air probe
E3	Evaporator probe
EV	Evaporator
FFH	Front frame heater
FP	Frigiprobe
LI	Liquide indicator
LR	Liquide receiver
TEV	Thermostatic expansion valve
HP	High pressure switch
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### Refrigeration Diagram BCF/BCM-110-Int'l.

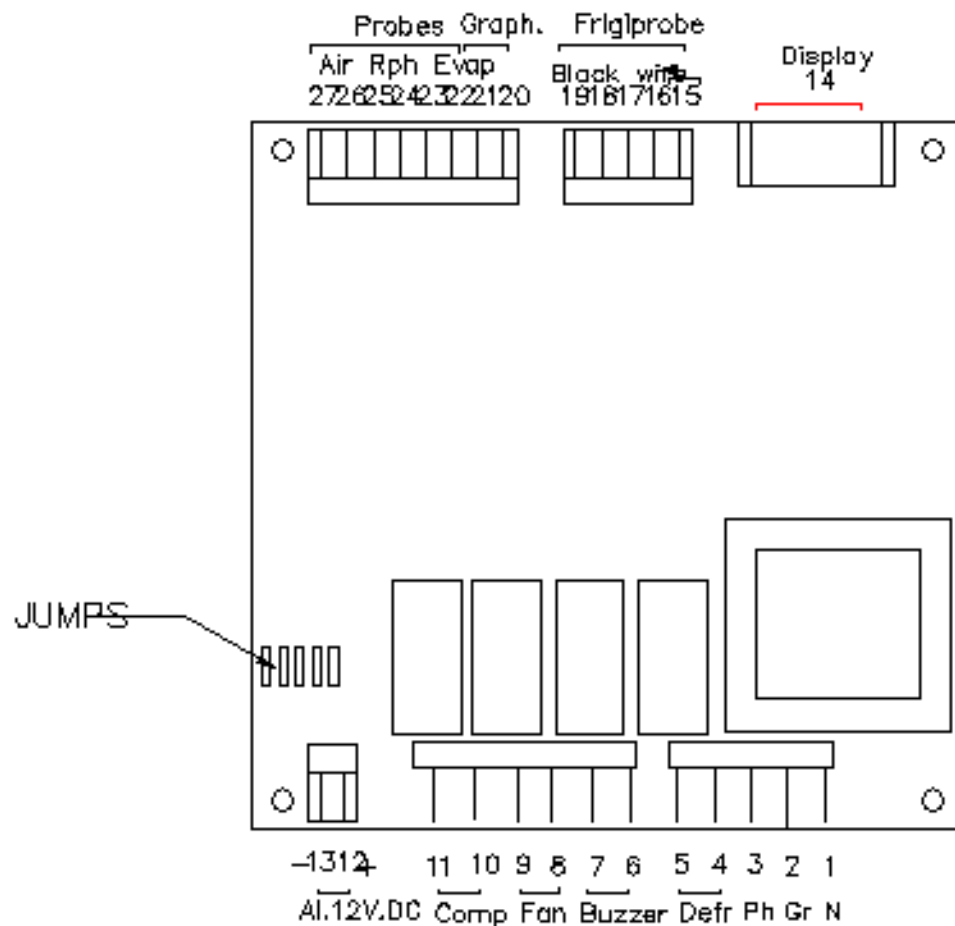


Mark	Designation
Cap	Capillary
CD	Condenser
CP	Compressor
D	Drier
EF	Evaporator fan
E1	Air probe
E3	Evaporator probe
EV	Evaporator
FFH	Front frame heater
FP	Frigiprobe
LI	Liquide indicator
LR	Liquide receiver
TEV	Thermostatic expansion valve
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.	.
.	.
.	.

## Electrical/Refrigeration Diagram



## Wiring Information of PC Board



- 1-3 POWER SUPPLY
- 2 COMPULSORY EARTHING CONNECTION
- 4-5 POWER SUPPLY OUTPUT FOR ELECTRIC HEATING ELEMENT FOR DE-ICING OF THE EVAPORATOR (NOT USED)
- 6-7 POWER SUPPLY OUTPUT FOR BUZZER SIGNAL
- 8-9 POWER SUPPLY OUTPUT TO FAN(S) AND FRONT FRAME HEATER (ANTI-FOGGING)
- 10-11 POWER SUPPLY OUTPUT TO COMPRESSOR UNIT
- 12-13 12VDC OUTPUT TO ALARM BUZZER (NOT USED)
- 14 DISPLAY INPUTS
- 15-19 FRIGIPROBE INPUTS (BLACK WIRE TO 15, WIRING UNIMPORTANT FOR OTHER COLORS)
- 20-21 0 TO 1 VOLT OUTPUT TO GRAPHIC RECORDER : (HOTTEST FRIGIPROBE TEMPERATURE, NOT USED)
- 22-23 EVAPORATOR TEMPERATURE PROBE INPUTS
- 24-25 PHOTO-ELECTRIC RESISTOR INPUTS (NOT USED)
- 26-27 AIR TEMPERATURE PROBE INPUTS





## **LIMITED WARRANTY FOR HENNY PENNY EQUIPMENT**

Subject to the following conditions, Henny Penny Corporation makes the following limited warranties to the original purchaser only for Henny Penny appliances and replacement parts:

**NEW EQUIPMENT:** Any part of a new appliance, except baskets, lamps, and fuses, which proves to be defective in material or workmanship within two (2) years from date of original installation, will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor. Baskets will be repaired or replaced for ninety (90) days from date of original installation. Lamps and fuses are not covered under this Limited Warranty. To validate this warranty, the registration card for the appliance must be mailed to Henny Penny within ten (10) days after installation.

**FILTER SYSTEM:** Failure of any parts within a fryer filter system caused by the use of the non-OEM filters or other unapproved filters is not covered under this Limited Warranty.

**REPLACEMENT PARTS:** Any appliance replacement part, except lamps and fuses, which proves to be defective in material or workmanship within ninety (90) days from date of original installation will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor.

The warranty for new equipment covers the repair or replacement of the defective part and includes labor charges and maximum mileage charges of 200 miles round trip for a period of one (1) year from the date of original installation.

The warranty for replacement parts covers only the repair or replacement of the defective part and does not include any labor charges for the removal and installation of any parts, travel, or other expenses incidental to the repair or replacement of a part.

**EXTENDED FRYPOT WARRANTY:** Henny Penny will replace any frypot that fails due to manufacturing or workmanship issues for a period of up to seven (7) years from date of manufacture. This warranty shall not cover any frypot that fails due to any misuse or abuse, such as heating of the frypot without shortening.

**0 TO 3 YEARS:** During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for parts, labor, or freight. Henny Penny will either install a new frypot at no cost or provide a new or reconditioned replacement fryer at no cost.

**3 TO 7 YEARS:** During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for the frypot only. Any freight charges and labor costs to install the new frypot as well as the cost of any other parts replaced, such as insulation, thermal sensors, high limits, fittings, and hardware, will be the responsibility of the owner.

Any claim must be presented to either Henny Penny or the distributor from whom the appliance was purchased. No allowance will be granted for repairs made by anyone else without Henny Penny's written consent. If damage occurs during shipping, notify the sender at once so that a claim may be filed.

THE ABOVE LIMITED WARRANTY SETS FORTH THE SOLE REMEDY AGAINST HENNY PENNY FOR ANY BREACH OF WARRANTY OR OTHER TERM. BUYER AGREES THAT NO OTHER REMEDY (INCLUDING CLAIMS FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES) SHALL BE AVAILABLE.

The above limited warranty does not apply (a) to damage resulting from accident, alteration, misuse, or abuse; (b) if the equipment's serial number is removed or defaced; or (c) for lamps and fuses. THE ABOVE LIMITED WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS, AND ALL OTHER WARRANTIES ARE EXCLUDED. HENNY PENNY NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR IT ANY OTHER OBLIGATION OR LIABILITY.

Revised 01/01/07

## **SECTION 3. PARTS INFORMATION**

### **3-1. INTRODUCTION**

This section identifies and lists the replaceable parts of the Henny Penny blast chiller/freezer.

### **3-2. GENUINE PARTS**

Use only genuine Henny Penny parts in your cabinet. Using a part of lesser quality or substitute design may result in cabinet damage or personal injury.

### **3-3. HOW TO ORDER PARTS**

Once the part you want to order has been found in the Parts List, write down the following information:

1. From the Parts List  
(Sample)

Item Number 13  
Part Number 9501.6267  
Description Condenser

2. From the data plate  
(Sample)

Product Number BCF.100  
Serial Number 0001  
Voltage 208V

### **3-4. PRICES**

Your distributor has a price parts list and will be glad to inform you of the cost of your parts order.

### **3-5. DELIVERY**

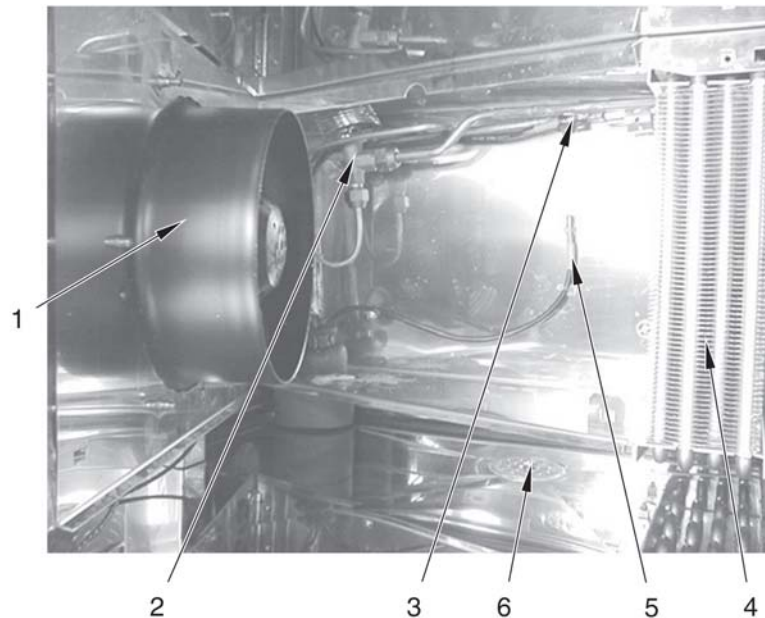
Commonly replaced items are stocked by your distributor and will be sent out when your order is received. Other parts will be ordered by your distributor from Henny Penny Corporation. Normally, these will be sent to your distributor within three working days.

### **3-6. WARRANTY**

All replacement parts (except lamps and fuses) are covered under warranty for 90 days against manufacturing defects and workmanship. If damage occurs during shipping, notify the carrier at once so that a claim may be properly filed. Refer to warranty on the front of this section for other rights and limitations.

### **3-7. RECOMMENDED SPARE PARTS FOR DISTRIBUTORS**

Recommended replacement parts, stocked by your distributor, are indicated with ✓ in the parts lists. Please use care when ordering recommended parts, because all voltages and variations are marked. Distributors should order parts based upon common voltages and equipment sold in their territory.

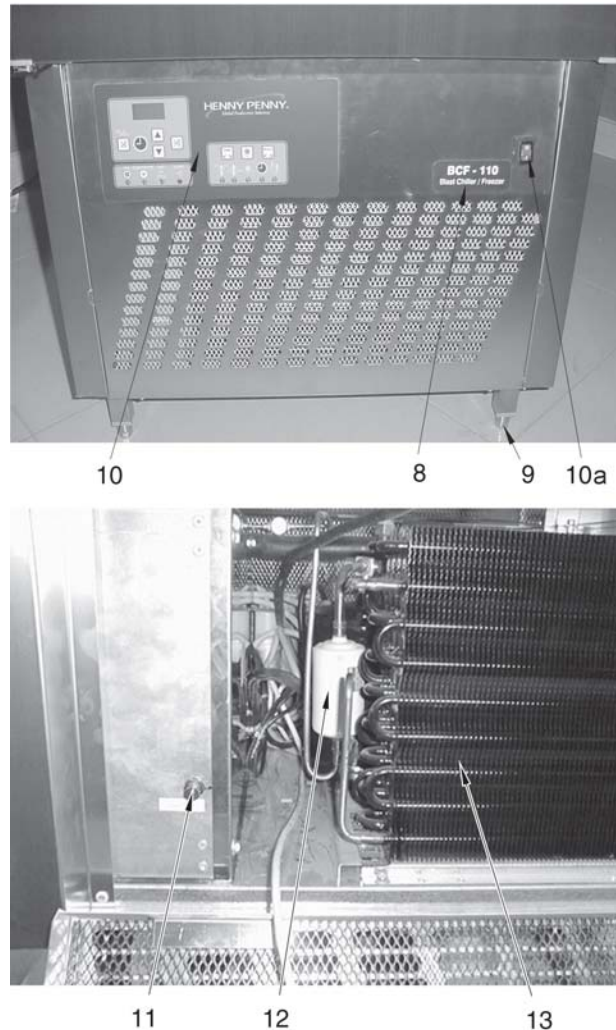


**Figure 1. Evaporator, Fan, & Expansion Valve**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
✓ 1	9560.0326	Evaporator Fan - BCF-24	1	-	-
✓ 1	9560.0334	Evaporator Fan - BCF-65; BCF/BCM-110	-	1	2
✓ 1	9501.5939	Evaporator Fan - BCF-24 - Int'l. - 50 Hz.	1	-	-
✓ 1	9501.5947	Evaporator Fan - BCF-65/110 - Int'l. - 50 Hz.	-	1	2
✓ 2	9502.5375	Thermostatic Expansion Valve-BCF-24 (before 7/99)	1	-	-
✓ 2	9502.5383	Thermostatic Expansion Valve-BCF-65 (before 10/99)	-	1	-
✓ 2	9503.4377	Thermostatic Expansion Valve-BCF-24 (7/99 & after)	1	-	-
✓ 2	9503.4062	Thermo. Expan.Valve-BCF-65 (10/99 & after); BCF/M-110	-	1	1
✓ 3	9500.7209	Evaporator Probe	1	1	1
4	9501.6291	Evaporator - BCF-24	1	-	-
4	9500.6953	Evaporator - BCF-65	-	1	-
4	9501.6275	Evaporator - BCF/BCM-110	-	-	1
✓ 5	9500.7209	Air Probe	1	1	1
6	9500.2036	Drain Cover	1	1	1
7*	9500.8819	Nozzle-Expansion Valve-BCF-24 (before 7/99)	1	-	-
7*	9503.4070	Nozzle-Expansion Valve-BCF-24 (7/99 & after)	1	-	-
7*	9500.8835	Nozzle-Expansion Valve-BCF-65 (before 10/99)	-	1	-
7*	9503.4393	Nozzle-Expansion Valve-BCF-65 (10/99 & after)	-	1	-
7*	9503.4401	Nozzle-Expansion Valve-BCF/BCM-110	-	-	1

✓ recommended parts

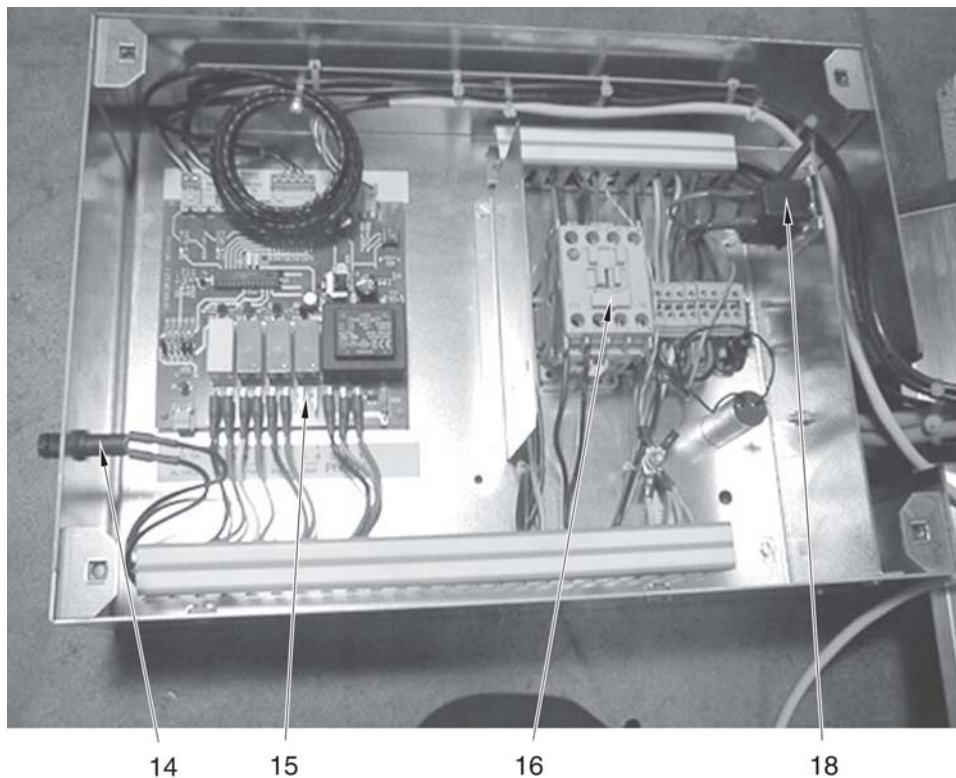
\*not shown



**Figure 2. Drier & Condenser**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
8	9503.3593	Decal - BCF-24	1	-	-
8	9503.3619	Decal - BCF-65	-	1	-
8	9503.7859	Decal - BCF/BCM-110	-	-	1
9	9505.0530	Foot - BCF-24/65 (before 7/99); BCF-65 (before 10/99)	4	4	-
*	9500.4016	Cage Nut (used w/9505.0530)	4	4	-
9	9503.6562	Foot - BCF-24 (7/99 & after); BCF-65 (10/99 & after)	4	4	4
10	9503.3601	Decal - Control	1	1	1
✓ 10a	9504.0128	Power Switch	1	1	1
✓ 11	9503.3650	Fuse 10 Amp	1	1	1
12	9500.7936	Drier - BCF-24 (before 7/99); BCF-65 (before 10/99)	1	1	-
12	9503.7800	Drier - BCF-24 (7/99 & after); BCF-65 (10/99 & after)	1	1	1
13	9501.6267	Condenser-BCF-24-208 volt-60 Hz. units	1	-	-
13	9503.3749	Condenser-BCF-65-208 volt-60 Hz. units	-	1	-
13	9503.7784	Condenser-BCF/BCM-110 - 208-240 volt-60 Hz units and 400 volt-50 Hz units	-	-	1
13	9502.7595	Condenser-BCF-24-Int'l.-50 Hz. units	1	-	-
13	9503.4120	Condenser-BCF-65-Int'l.-50 Hz. units	-	1	-

✓ recommended parts/\*not shown



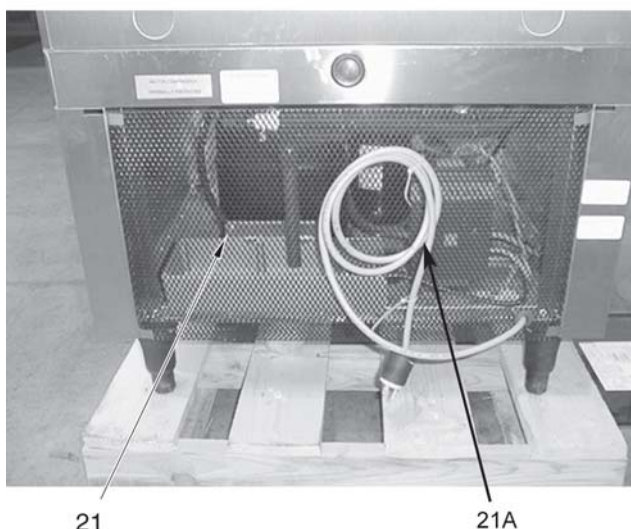
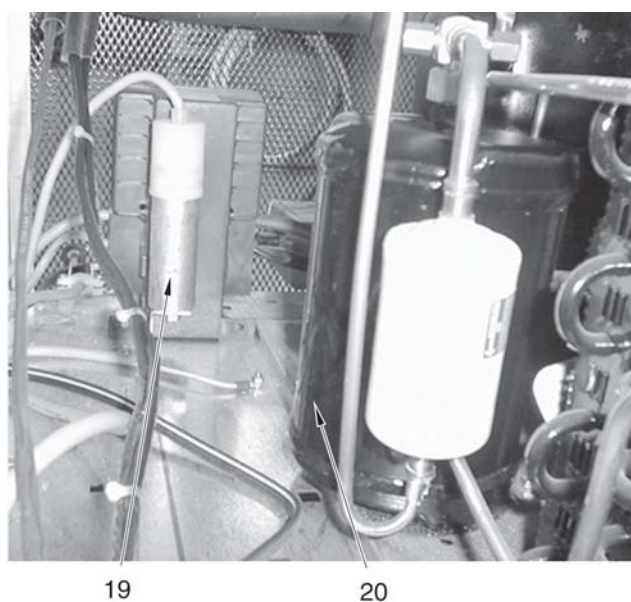
**Figure 3. Electrical Parts**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
✓ 14	9503.3643	Fuse Holder	1	1	1
✓ 15	9504.0205	Control Board	1	1	1
✓ 16	9503.0912	Contactor - 208 Volt - UL	1	1	1
✓ 16	9501.5160	Contactor - 240 Volt - 50 Hz.	1	1	1
✓ 17*	9503.0185	Varistor - V320LA20A	1	1	1
✓ 18	9503.3726	Buzzer - 240 Volt - UL	1	1	1
✓ 18	9501.8701	Buzzer - 230 Volt - 50 Hz.	1	1	1
✓ 19*	9503.7719	Communication Board	1	1	1

✓ recommended parts

\*not shown



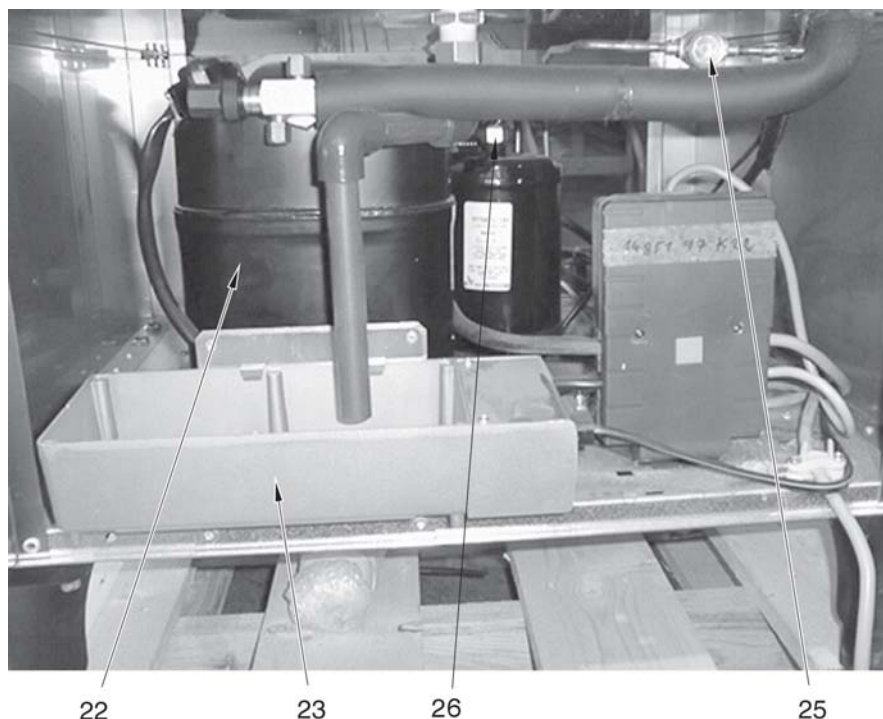


**Figure 4. Capacitor, Receiver, & Rear Cover**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
✓ 19	9502.5649	Run Capacitor 1.5 mF - BCF-24*	1	-	-
✓ 19	9502.6563	Run Capacitor 4 mF -BCF-65*; BCF/BCM-110	-	1	2
✓ 19	9502.5243	Run Capacitor 2 mF-50 Hz.-Int'l.-BCF-24*	1	-	-
✓ 19	9502.5235	Run Capacitor 6 mF-50 Hz.-Int'l.-BCF-65*; BCF/BCM-110	-	1	2
20	9503.2041	Liquid Receiver - BCF-24/65	1	1	-
20	9502.5045	Liquid Receiver - BCF/BCM-110	-	-	1
20	9500.5989	Liquid Receiver - BCF-24 - Int'l.	1	-	-
20	9503.4096	Liquid Receiver - BCF-65; BCF/BCM-110 - Int'l.	-	1	1
21	9542.3588	Rear Rodent Cover - BCF-24 (before 7/99)	1	-	-
21	9542.3596	Rear Rodent Cover - BCF-65 (before 10/99)	-	1	-
21	9542.6193	Rear Rodent Cover - BCF-24 (7/99 & after)	1	-	-
21	9542.6227	Rear Rodent Cover - BCF/BCM-110/65 UL (10/99 & after)	-	1	1
21	9542.9049	Rear Rodent Cover - BCF/BCM-110 - Int'l	-	-	1
21A	9503.3411	Cord and Plug Assembly	1	1	-

✓ recommended parts

\* Included in the electrical component set for the compressor


**Figure 5. Compressor & Sight Glass**

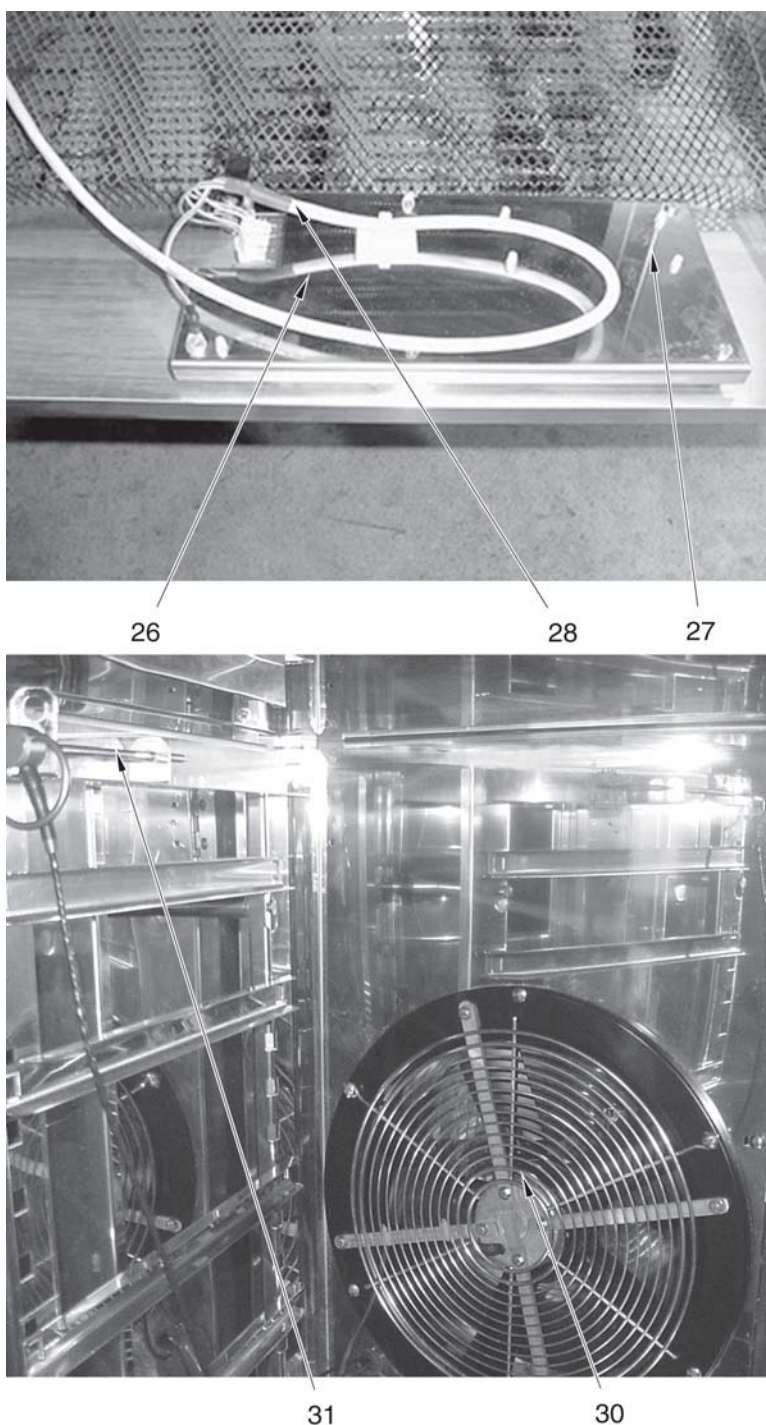
Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
22	9503.0771	Compressor - UL - BCF-24	1	-	-
✓	9526.0683	Elec. Component Set-Compressor-BCF-24	1	-	-
22	9503.3049	Compressor - UL - BCF-65	-	1	-
✓	9526.0691	Elec. Component Set-Compressor-BCF-65	-	1	-
22	9502.5417	Compressor - Int'l.-BCF-24-230 Volt-50 Hz.	1	-	-
✓	9526.0832	Elec. Comp. Set-Compressor-230 V.-50 Hz.	1	-	-
22	9502.5425	Compressor - Int'l.-BCF-65-230 Volt-50 Hz.	-	1	-
✓	9526.0840	Elec. Comp. Set-Compressor-230 V.-50 Hz.	-	1	-
22	9503.3577	Compressor - Int'l.-BCF-24-200 Volt-50 Hz.	1	-	-
✓	9526.0816	Elec. Comp. Set-Compressor-208 V.-50 Hz.	1	-	-
22	9503.4104	Compressor - Int'l.-BCF-65-200 Volt-50 Hz.	-	1	-
✓	9526.0824	Elec. Comp. Set-Compressor-208 V.-50 Hz.	-	1	-
22	9505.1371	Compressor-UL-BCF/BCM-110-208-240 V-60 Hz.	-	-	1
22	9503.6117	Compressor-Int'l.-BCF/BCM-110-400 V-50 Hz.	-	-	1
23	9503.3007	Condensate Evaporator-UL	1	1	-
✓ 24*	9503.7966	Heater Cartridge (Condensation Evap.)	1	1	-
25	9503.2058	Sight Glass - BCF-24	1	-	-
25	9503.2066	Sight Glass - BCF-65	-	1	1
25	9500.8785	Sight Glass - BCF-24 - Int'l.	1	-	-
25	9500.8777	Sight Glass - BCF-65 - Int'l.	-	1	1
26	9504.0250	Valve - Rotolock	1	1	1
✓ *	9503.7818	High Pressure Controller, BCF/BCM-110	-	-	1
✓ *	9503.6174	Thermal Overload Relay, BCF/BCM-110	-	-	1

✓ recommended parts/\* not shown

**NOTICE**

 The **Electric Component Sets** contain overload protector, start relay, run capacitor, and start capacitor.

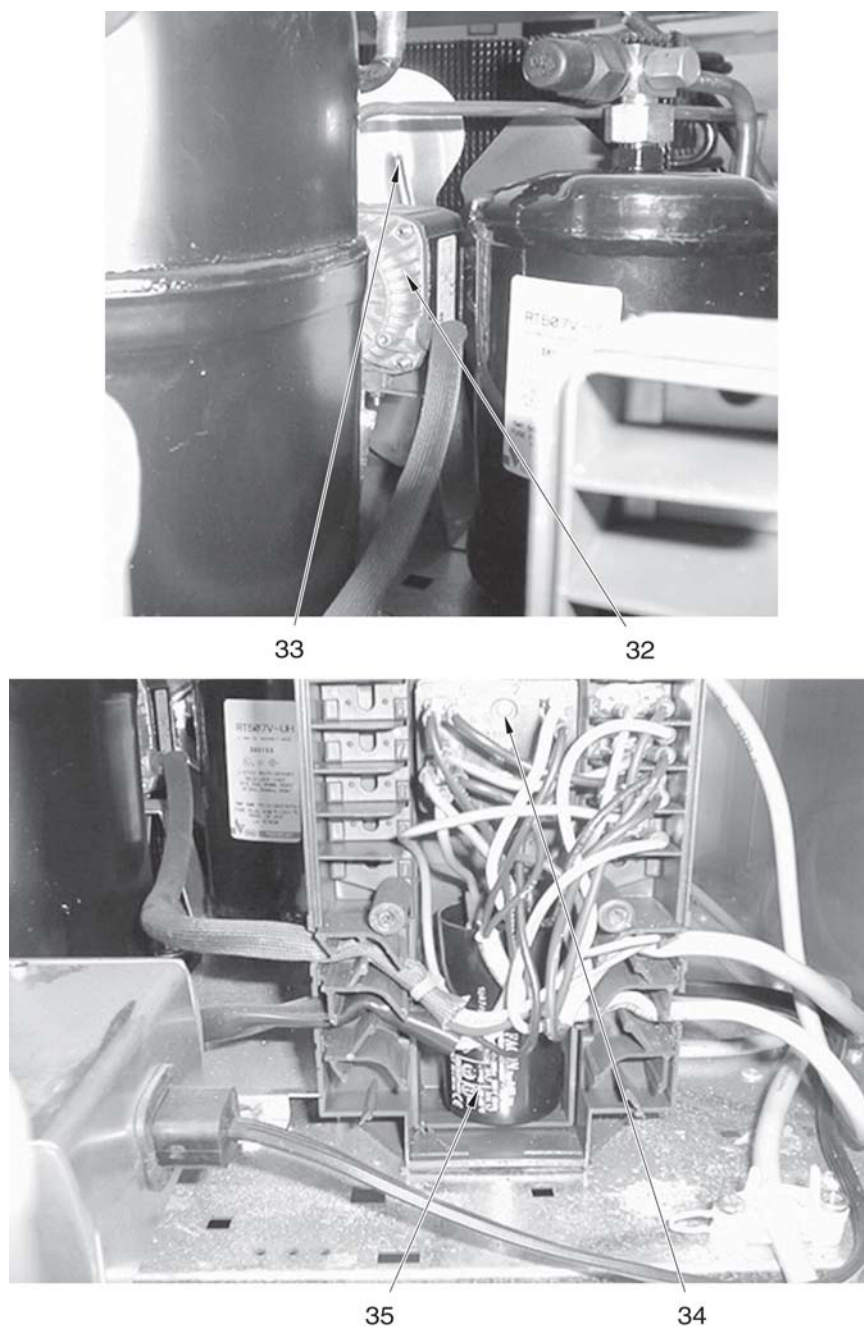




**Figure 6. Display Board & Frigiprobe**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
✓ 26	9503.3692	Display Board	1	1	1
✓ 27	9503.3700	Auxiliary Display Board	1	1	1
28	9503.3759	Connecting Cable	1	1	1
29*	9540.8613	Evap. Deflector-BCF-24 (before 7/99); BCF-65(before 10/99)	1	1	-
29*	9542.7076	Evap. Deflector-BCF-24 (7/99 & after); BCF-65(10/99 & after)	1	1	1
30	9505.3989	Evap. Fan Grid - UL-BCF-24	1	-	-
30	9505.3963	Evap. Fan Grid - UL-BCF-65; BCF/BCM-110	-	1	2
✓ 31	9502.0400	Frigiprobe	1	1	1

✓ recommended parts/\*not shown



**Figure 7. Motor & Fan Blade**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
✓ 32	9503.3304	Condenser Fan Motor-UL-BCF-24/65	1	1	-
✓ 32	9502.1846	Condenser Fan Motor-UL-BCF/BCM-110	-	-	1
✓ 32	9502.7561	Condenser Fan Motor - Int'l. - BCF-24	1	-	-
✓ 32	9503.4112	Condenser Fan Motor-Int'l. - BCF-65	-	1	-
✓ 32	9503.9343	Condenser Fan Motor-Int'l. - BCF/BCM-110	-	-	1
33	9503.3312	Fan Blade - Condenser-BCF-24 - UL	1	-	-
33	9503.9627	Fan Blade - Condenser-BCF/BCM-110-UL	-	-	1
34	-----	Start Relay (use Elec. Component Set-page 3-6)	1	1	-
35	-----	Start Capacitor (use Elec. Component Set-page 3-6)	1	1	-

✓ recommended parts



**Figure 8. Heaters & Racks**

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
37	9526.0501	Front Frame Heater-BCF-24-UL (before 7/99)	1	-	-
37	9503.1084	Front Frame Heater-BCF-24-UL (7/99 & after)	1	-	-
37	9526.0493	Front Frame Heater-BCF-65-UL (before 10/99)	-	1	-
37	9503.1076	Front Frame Heater-BCF-65-UL (10/99 & after)	-	1	-
37	9503.7735	Front Frame Heater-BCF/BCM-110-UL	-	-	1
37	9526.0709	Front Frame Heater-BCF-24-Int'l. (before 7/99)	1	-	-
37	9502.0061	Front Frame Heater-BCF-24-Int'l. (7/99 & after)	1	-	-
37	9526.0717	Front Frame Heater-BCF-65-Int'l. (before 10/99)	-	1	-
37	9501.5616	Front Frame Heater-BCF-65-Int'l. (10/99 & after)	-	1	-
37	9503.7073	Front Frame Heater-BCF/BCM-110-Int'l.	-	-	1
38	9542.2184	Left, Front Vertical Rack-BCF-24 (before 7/99)	1	-	-
38	9542.5153	Left, Front Vertical Rack-BCF-24 (7/99 & after)	1	-	-
38	9541.9966	Left, Front Vertical Rack - BCF-65 (before 10/99)	-	1	-
38	9542.6854	Left, Front Vertical Rack - BCF-65 (10/99 & after)	-	1	-
38	9542.5617	Left, Front Vertical Rack - BCF-110	-	-	1
39	9511.8832	Right Shelf Support	3	6	10
39*	9511.8840	Left Shelf Support	3	6	10
40	9542.2267	Right Rear Vertical Rack - BCF-24 (before 7/99)	1	-	-
40	9542.6144	Right Rear Vertical Rack - BCF-24 (7/99 & after)	1	-	-
40	9542.2242	Right Rear Vertical Rack - BCF-65 (before 10/99)	-	1	-
40	9542.6888	Right Rear Vertical Rack - BCF-65 (10/99 & after)	-	1	-
40	9542.6169	Right Rear Vertical Rack - BCF-110	-	-	1

\*not shown

(Continued)



<b>Item No.</b>	<b>Part No.</b>	<b>Description</b>	<b>BCF-24</b>	<b>BCF-65</b>	<b>BCF-110</b>
40*	9542.2259	Left Rear Vertical Rack-BCF-24 (before 7/99)	1	-	-
40*	9542.5161	Left Rear Vertical Rack-BCF-24 (7/99 & after)	1	-	-
40*	9542.2234	Left Rear Vertical Rack-BCF-65 (before 10/99)	-	1	-
40*	9542.6870	Left Rear Vertical Rack-BCF-65 (10/99 & after)	-	1	-
40*	9542.5625	Left Rear Vertical Rack-BCF-110	-	-	1
41	9542.2192	Right Front Vertical Rack-BCF-24 (before 7/99)	1	-	-
41	9542.6136	Right Front Vertical Rack-BCF-24 (7/99 & after)	1	-	-
41	9541.9982	Right Front Vertical Rack-BCF-65 (before 10/99)	-	1	-
41	9542.6862	Right Front Vertical Rack-BCF-65 (10/99 & after)	-	1	-
41	9542.6151	Right Front Vertical Rack-BCF-110	-	-	1
42	9540.9496	Front Panel - BCF-24 (before Jan. 2000)	1	-	-
42	9543.2183	Front Panel - BCF-24 (Jan. 2000 to Dec. 2004)	1	-	-
42	9543.4781	Front Panel(w/power switch)-BCF-24 (Jan. 2005 and after)	1	-	-
42	9540.9504	Front Panel - BCF-65 (before Jan. 2000)	-	1	-
42	9543.2365	Front Panel - BCF-65 (Jan. 2000 to Dec. 2004)	-	1	-
42	9543.4780	Front Panel(w/power switch)-BCF-65 (Jan. 2005 and after)	-	1	-
42	9542.7720	Front Panel - BCF/BCM-110 (before Dec. 2004)	-	-	1
42	9543.4780	Front Panel(w/power switch)-BCF/BCM-110 (Jan. 2005 and after)	-	-	1
43	9501.8875	Bottom Pivot - Door Hinge	1	1	1
44	9501.4601	Return Pivot - Door Hinge	1	1	1
45	9503.3296	Pins-Vertical Rack Holding-BCF-65 (before 10/99)			
		-BCF-24 (before 7/99)	8	8	-
45	9505.4664	Pins-Right Front Vertical Holding-BCF-24 (7/99 & after)			
		-BCF-65 (10/99 & after)	2	2	2
45	9505.4672	Pins-Left Front Vertical Holding-BCF-24 (7/99 & after)			
		-BCF-65 (10/99 & after)	2	2	2
45	9505.4474	Pins-Right Rear Vertical Holding-BCF-24 (7/99 & after)			
		-BCF-65 (10/99 & after)	2	2	2
45	9505.4482	Pins-Left Rear Vertical Holding-BCF-24 (7/99 & after)			
		-BCF-65 (10/99 & after)	2	2	2
46	9550.0724	Door - BCF-24 (before 7/99)	1	-	-
46	9518.2051	Door - BCF-24 (7/99 & after)	1	-	-
46	9550.0732	Door - BCF-65 (before 10/99)	-	1	-
46	9518.2069	Door - BCF-65 (10/99 & after)	-	1	-
46	9518.2077	Door - BCF/BCM-110	-	-	1
47	9502.1713	Door Seal - BCF-24 (before 7/99)	1	-	-
47	9505.4425	Door Seal - BCF-24 (7/99 & after)	1	-	-
47	9502.1721	Door Seal - BCF-65 (before 10/99)	-	1	-
47	9505.4433	Door Seal - BCF-65 (10/99 & after)	-	1	-
47	9505.4441	Door Seal - BCF/BCM-110	-	-	1
48	9505.4524	Top Pivot - Door Hinge	1	1	1
49	9540.2376	Side Front Frame - Door BCF-24 (before 7/99)	2	-	-
49	9540.2384	Side Front Frame - Door BCF-65 (before 10/99)	-	2	-
49	9542.8926	Right Side Front Frame - Door-BCF-24 (7/99 & after)	1	-	-
49	9542.8934	Right Side Front Frame - Door-BCF-65 (10/99 & after)	-	1	-
49	9542.8942	Right Side Front Frame - Door - BCF/BCM-110	-	-	1
49	9542.8967	Left Side Front Frame - Door-BCF-24 (7/99 & after)	1	-	-
49	9542.8975	Left Side Front Frame - Door-BCF-65 (10/99 & after)	-	1	-
49	9542.8983	Left Side Front Frame - Door-BCF/BCM-110	-	-	1

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(Continued)

Item No.	Part No.	Description	BCM-110		
			BCF-24	BCF-65	BCF-110
50	9540.2368	Top/Bottom Front Frame-Door-BCF-24 (before 7/99)			
		Door-BCF-65 (before 10/99)	2	2	-
50	9542.8900	Top Front Frame-Door-BCF-24 (7/99 & after)			
		BCF/BCM-110;BCF-65 (10/99 & after)	1	1	1
50	9542.8918	Bottom Front Frame-Door-BCF-24 (7/99 & after)			
		BCF/BCM-110;BCF-65 (10/99 & after)	1	1	1
	9503.3635*	Decal-Door Handle-BCF-24	1	-	-
	9503.3627*	Decal-Door Handle-BCF-65;BCF/BCM-110	-	1	1
	9543.6198*	MOR Support - BCM-110	-	-	1
	03201*	Printer Mounting Bracket Accessory	1	1	1
	9526.0568*	Set Screws	AR	AR	AR
✓	9504.0128*	Power Switch	1	1	1

✓ recommended parts

\* not shown

