SERVICE INSTRUCTIONS

Part No. 019017

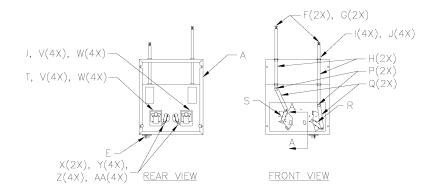
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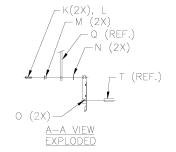
BASKET LIFT HOUSING 14ZS & 14CM ASSEMBLY 120V MOTORS

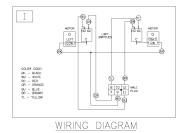
Part #019017





BOTTOM VIEW





I	PART NO.	QUANTITY	DESCRIPTION
Α	019019	1	HOUSING SHORT WELDMENT
В*	017295	1	REAR COVER
C*	004611	14	SCREW #10X3/8 SM
D			
E	026142	1	WIRE HARNESS & MALE PLUG
F	016382	2	SCREW 1/4-20X3/4
G	006640	2	NUT 1/4-20 HEX
Н	018824	2	PUSH ROD
1	016405	4	5/8 X 3/4 BUSHING
J	015831	4	3/4 RETAINING RING
K	015401	2	SCREW #10-24X3/4
L	022345	R/A	SEALANT LOCKTITE
М	016407	2	3/16 X 5/16 BUSHING
N	016406	2	WASHER BRASS
0	016739	2	SCREW 1/4-20 X 1/2 HEX
Р	016408	2	ROLL PIN
Q	018823	2	CONNECTING STRAP
R	018887	1	CRANK BAR & CAM RIGHT
S	018888	1	CRANK BAR & CAM LEFT
Т	000390	1	MOTOR CCW
U	000391	1	MOTOR CW
V	000755	8	SCREW #8-32X1/4
W	016694	8	WASHER LOCK #8
X	004592	2	MICRO SWITCH
	005460	4	SCREW #4-36X7/8
Z	009081	4	NUT #4-36 HEX
AA	005461	4	WASHER LOCK #4
AB*	013118	1	WIRE NUT BLUE
AC*	011508	6	QUICK CONNECTOR 0.250 PINK
AD*	WF0019	1	WIRING DIAGRAM

NOTE: * -NOT SHOWN ON THE DRAWING

Installation Instructions

- 1. Open control panel and detach it from fryer cabinet.
- 2. Install the relay assembly with provided hardware to matching holes on control panel back.
- 3. Attach control panel to fryer cabinet.
- 4. Cut wire #26 from connector on common prong of high limit test switch and remove it. Reconnect wire #56 from over heat light to ready cook light. Cut wire #23 from connector on left side prong of Melt-Idle-Fry switch and remove it with wire #53 together.
- 5. Connect wires drawn with thicker lines on the diagram as shown using attached connectors. **NOTE:** Pink connectors go to the relay as shown below
- 6. Close control panel.
- 7. Test fryer.