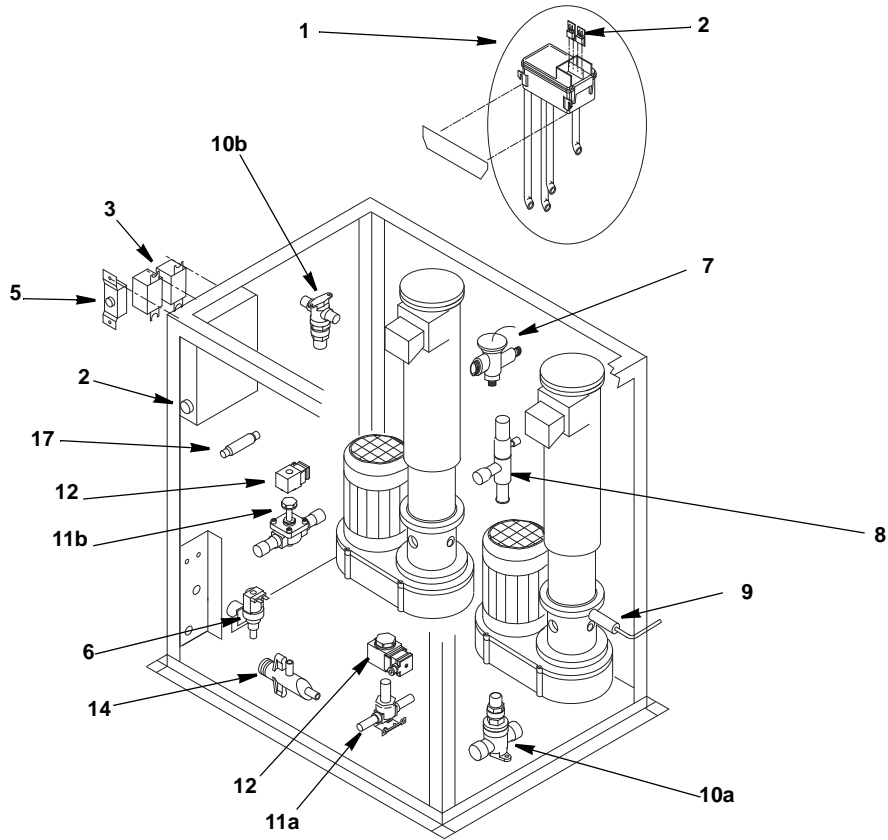




**Ice Machine Parts List for  
Series RF-2300R Models**

**RF2379R**

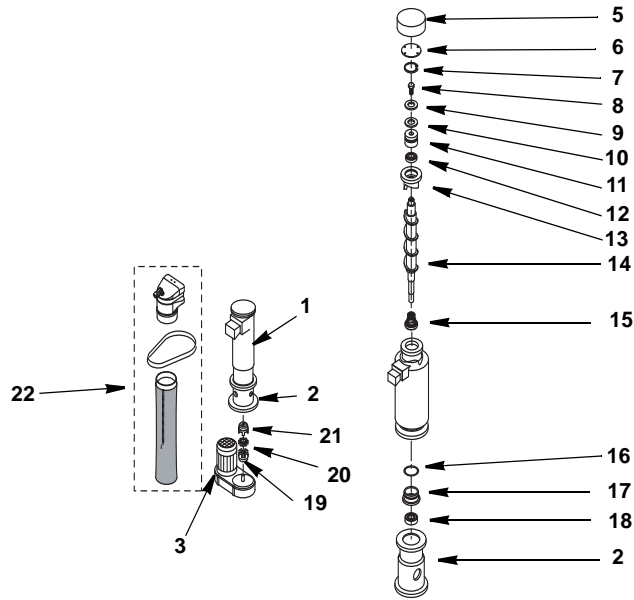
# RF-2300R EVAPORATOR COMPARTMENT



## DESCRIPTION

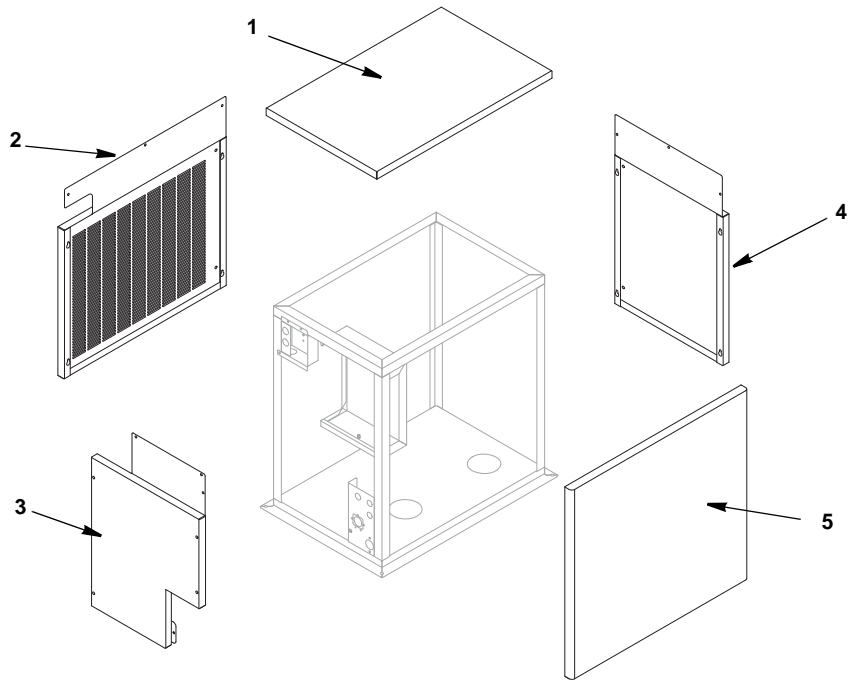
DESCRIPTION	PART NO.
1 Water Reservoir Assembly (Includes Hoses) .....	000005752
a. Water Reservoir Only .....	00005747
b. Bracket .....	000005754
2 Float Micro switch .....	000005760
3 Compressor Relays .....	000005745
4 Bin Thermostat .....	000005765
5 ON/OFF Toggle Switch .....	000008760
<b>6 Water Inlet Valve</b>	
a. 220/60/1 .....	000006058
7 Expansion Valve .....	000008767
8 EPR Valve .....	000008765
9 Rotation Sensor .....	000005755
<b>10 Base Valve</b>	
a. Liquid Line .....	000008764
b. Suction Line .....	000008770
<b>11 Valve Body</b>	
a. Liquid Line .....	000006244
b. Suction Line .....	000008762
<b>12 Valve Coil</b> .....	000008690
13 Water Inlet & Drain Assembly .....	000009043
<b>Miscellaneous – Brackets, Screws, Etc.</b>	
<b>14 Drain Manifold</b>	
a. 220/60/1 .....	000006161
<b>15 Access Valve</b>	
a. Fitting .....	000006408
b. Core .....	000006409
c. Cap .....	000006410
16 Reservoir Bracket .....	000005754
17 Filter .....	000008761

# RF-2300R EVAPORATOR ASSEMBLY



DESCRIPTION	PART NO.
1 Evaporator Assembly . . . . .	000005682
2 Foundation . . . . .	000005694
3 Gear Motor Assembly . . . . .	
a. 220/60/1 . . . . .	000006064
b. 230/50/1 . . . . .	000005699
4 Gear Motor Capacitor (not shown)	
a. 230/50/1 . . . . .	000007822
b. 220/60/1 . . . . .	000007823
5 Insulating Cap . . . . .	000005732
6 Bearing Cap . . . . .	000005646
7 Snap Ring . . . . .	000005758
8 Auger Bolt . . . . .	000005600
9 Bearing Shim . . . . .	000005610
10 Self Lubricating Disc . . . . .	000005651
11 Upper Bearing . . . . .	000005606
12 Upper O-Ring . . . . .	000005736
13 Cutter Head . . . . .	000005649
14 Auger . . . . .	000005597
15 Water Seal . . . . .	000005779
16 Lower O-Ring . . . . .	000005582
17 Water Seal Retainer . . . . .	000005780
18 Lower Bearing . . . . .	000005604
19 Flex Jaw Coupling Lower . . . . .	000005643
20 Flex Jaw Coupling Spider . . . . .	000005644
21 Flex Jaw Coupling Upper . . . . .	000005571
22 Ice Chute Kit . . . . .	000007921
a. Ice Exhaust with Micro switch . . . . .	000007906
b. Locking Strip . . . . .	000007907
c. Bulb Holder . . . . .	000007916
d. Ice Outlet Pipe Assembly . . . . .	000007917
e. Cross Bar . . . . .	000007920

# RF-2300R PANELS



## DESCRIPTION

	<b>PART NO.</b>
1 Top Panel .....	000006054
2 Back Panel .....	000008769
3 Left Side Panel .....	000008768
4 Right Side Panel .....	000008772
5 Front Panel Assembly .....	000008773