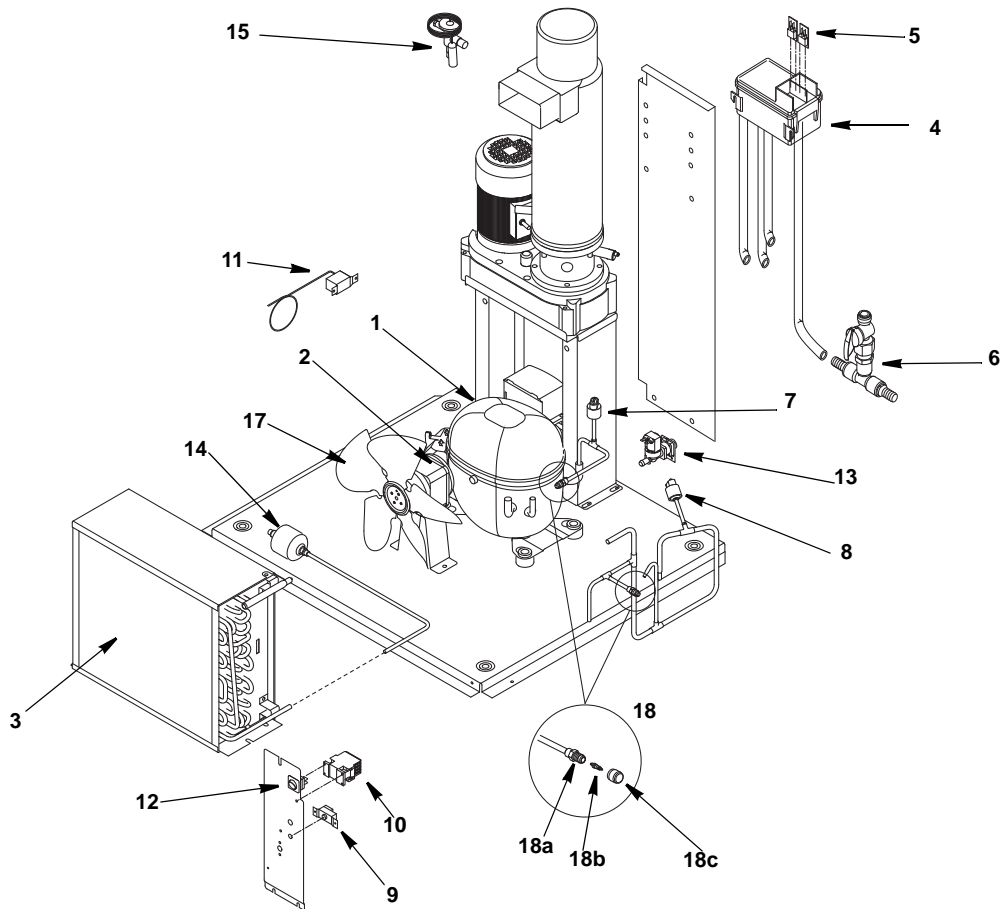




## **Ice Machine Parts List for Series RF-0644 Models**

# RF0644 EVAPORATOR COMPARTMENT



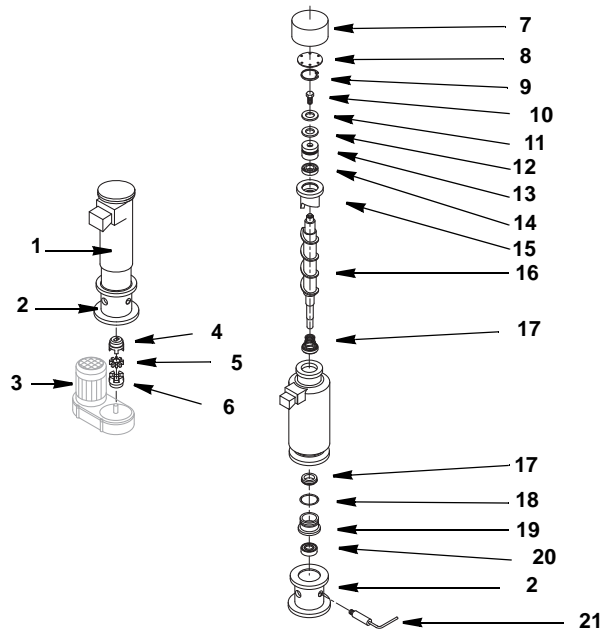
## DESCRIPTION

1	<b>Compressor</b>	<b>PART NO.</b>
a.	115/60/1 .....	00008549
b.	230/50/1 .....	00009105
2	Condenser Fan Motor	
a.	115/60/1 .....	00008302
b.	230/50/1 .....	00005579
3	Air Cooled Condenser	000055631
4	Water Reservoir Assembly (Includes Hoses) .....	00008551
a.	Water Reservoir Only .....	00005747
b.	Bracket .....	00008553
5	Float Microswitch .....	00005760
6	Evaporator Drain Tap .....	00008552
7	High Pressure Safety Switch .....	00008557
8	Low Pressure Safety Switch .....	00006076
9	Bin Thermostat .....	00005766
10	Compressor Contactor .....	00008558
11	Fan Cycle Control	
a.	115/60/1 .....	00006060
b.	230/50/1 .....	00006191
12	ON/OFF Toggle Switch .....	00006069
13	Water Inlet Valve	
a.	115/60/1 .....	00006063
b.	230/50/1 .....	00005770
14	Liquid Line Drier .....	00005676
15	Expansion Valve .....	00008548
16	Water Inlet & Drain Assembly .....	00009043

## Miscellaneous – Brackets, Screws, Etc.

17	Condenser Fan Blade .....	00006190
18	Access Valve	
a.	Fitting .....	00006408
b.	Core .....	00006409
c.	Cap .....	00006410
19	Strainer for Water Connections .....	00009042
20	Screws	
a.	M5 x 10TC .....	00009040
b.	3.9 x 13TC .....	00009041

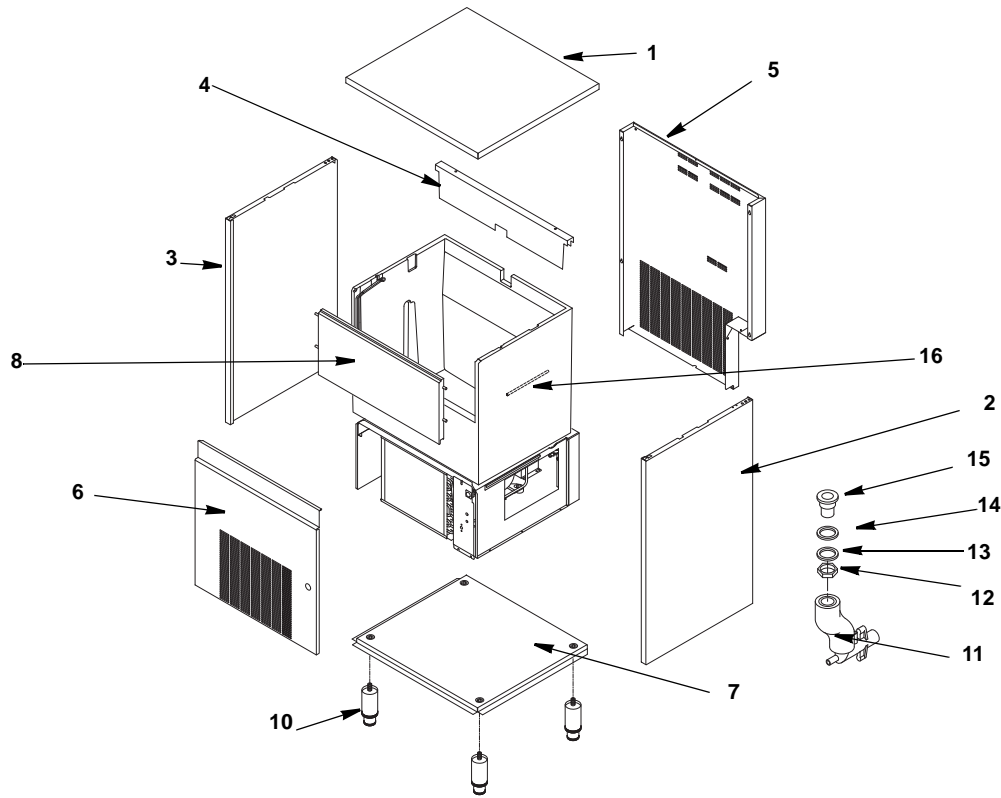
# RF-0644 EVAPORATOR ASSEMBLY



## DESCRIPTION

DESCRIPTION	PART NO.
1 Evaporator Assembly .....	00008550
2 Foundation .....	00005694
3 Gear Motor Assembly	
a. 115/60/1 .....	00005698
b. 230/50/1 .....	00005697
4 Upper Flex Jaw Coupling .....	00005572
5 Coupling Spider .....	00005644
6 Lower Flex Jaw Coupling .....	00005643
7 Insulating Cap .....	00005733
8 Bearing Cap .....	00005645
9 Snap Ring .....	00005758
10 Auger Bolt .....	00005600
11 Bearing Shim .....	00005610
12 Self Lubricating Disc .....	00005651
13 Upper Bearing .....	00005606
14 Upper O-ring .....	00005736
15 Cutter Head .....	00005648
16 Auger .....	00005596
17 Water Seal .....	00005778
18 Lower O-ring .....	00005584
19 Water Seal Retainer .....	00005781
20 Lower Bearing .....	00005603
21 Rotation Sensor .....	00005755

# RF-0644 PANELS



## DESCRIPTION

	<b>DESCRIPTION</b>	<b>PART NO.</b>
1	Top Panel .....	000008542
2	Right Side Panel .....	000008544
3	Left Side Panel .....	000008546
4	Ice Spout Cover Bracket .....	000008547
5	Back Panel Assembly .....	000008543
6	Front Grill Panel .....	000008545
7	Base Plate .....	000005602
8	Door Assembly .....	000005660

## Miscellaneous – Brackets, Screws, Etc.

9	Plastic Legs .....	000005783
10	Adjustable Stainless Steel Legs .....	000005663
11	Drain Manifold 115/60/1 .....	000008554
12	Bin Drain Nut .....	000005581
13	Bin Drain Gasket Bottom .....	000005695
14	Bin Drain Gasket Top .....	000005696
15	Bin Drain Fitting .....	000005692
16	Bin Bulb Holder .....	000005729

† Refer to Cross Reference Guide