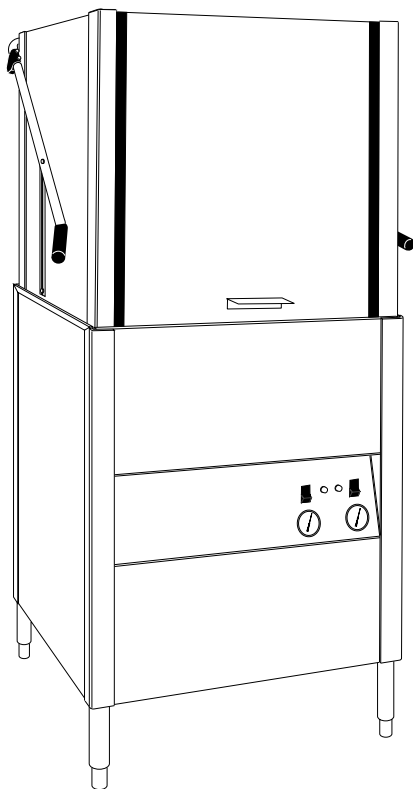


**Simply Engineered Better**

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## **Technical Manual**

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### **Door-Type Dishwasher**

#### **Model**

**MH-60M2  
High Temperature  
with Built-in Booster**

**MH-6NM2  
High Temperature**

**MH-6LM2  
Low Temperature**

#### **Machine Serial No.**

**October, 1996**

**Manual P/N 0509506**

P. O. Box 4183  
Winston-Salem, North Carolina 27115-4149  
336/661-1992 Fax: 336/661-1660

2674 N. Service Road  
Jordan Station, Ontario, Canada LOR 1S0  
905/562-4195 Fax: 905/562-4618

**Moyer Diebel**

Complete the information below so it will be available for quick reference.

Model Number \_\_\_\_\_ Serial Number \_\_\_\_\_

Voltage and Phase \_\_\_\_\_

Moyer Diebel Parts Distributor \_\_\_\_\_ Phone \_\_\_\_\_  
(if applicable)

Moyer Diebel Service Agency \_\_\_\_\_ Phone \_\_\_\_\_

Moyer Diebel Service:

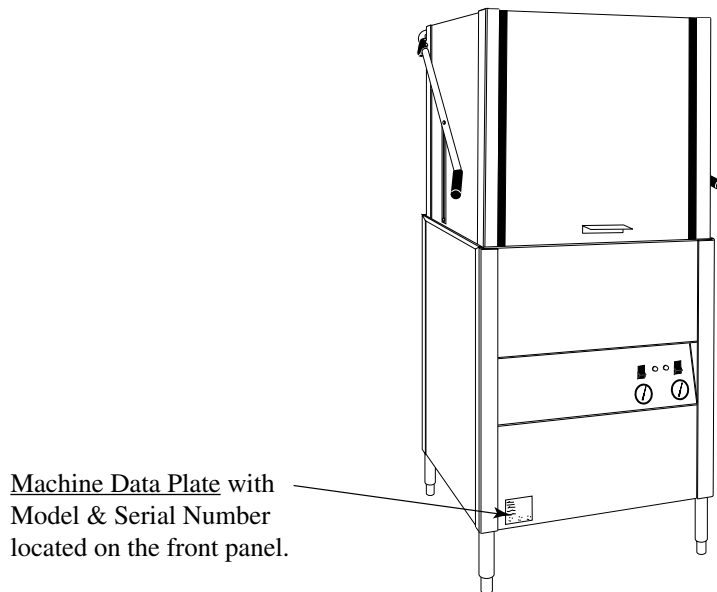
**Moyer Diebel, US**

Phone: 1(336) 661-1992

1(800) 228-8350

Fax: 1(336) 661-1660

**Note:** When calling to order parts, be sure to have the model number, serial number, voltage and phase of your machine, along with your customer account number.





## Revision History

Revision Date	Revised Pages	Serial Number Effectivity	Comments
10/16/96	All	14165	Issue of manual and replacement parts lists

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## LIMITED WARRANTY

Champion Industries/Moyer Diebel Limited, P.O. Box 4183, Winston-Salem, North Carolina 27115, and P. O. Box 301, 2674 North Service Road, Jordan Station, Ontario, Canada L0R 1S0 warrants machines, and parts, as set out below.

**Warranty of Machines:** Champion Industries/Moyer Diebel Limited warrants all new machines of its manufacture bearing the name "Champion" or "Moyer Diebel" and installed within the United States and Canada to be free from defects in material and workmanship for a period of one (1) year after the date of installation or fifteen (15) months after the date of shipment by Champion/Moyer Diebel, whichever occurs first. [See below for special provisions relating to Model Series DF and SW.] The warranty registration card must be returned to Champion/Moyer Diebel within ten (10) days after installation. If warranty card is not returned to Champion/Moyer Diebel within such period, the warranty will expire after one year from the date of shipment.

Champion/Moyer Diebel will not assume any responsibility for extra costs for installation in any area where there are jurisdictional problems with local trades or unions.

If a defect in workmanship or material is found to exist within the warranty period, Champion/Moyer Diebel, at its election, will either repair or replace the defective machine or accept return of the machine for full credit; provided, however, as to Model Series DF and SW, Champion/Moyer Diebel's obligation with respect to labor associated with any repairs shall end (a) 120 days after shipment, or (b) 90 days after installation, whichever occurs first. In the event that Champion/Moyer Diebel elects to repair, the labor and work to be performed in connection with the warranty shall be done during regular working hours by a Champion/Moyer Diebel authorized service technician. Defective parts become the property of Champion/Moyer Diebel. Use of replacement parts not authorized by Champion/Moyer Diebel will relieve Champion/Moyer Diebel of all further liability in connection with its warranty. In no event will Champion/Moyer Diebel's warranty obligation exceed Champion/Moyer Diebel's charge for the machine. The following are not covered by Champion/Moyer Diebel's warranty:

- a. Lighting of gas pilots or burners.
- b. Cleaning of gas lines.
- c. Replacement of fuses or resetting of overload breakers.
- d. Adjustment of thermostats.
- e. Adjustment of clutches.
- f. Opening or closing of utility supply valves or switching of electrical supply current.
- g. Adjustments to chemical dispensing equipment.
- h. Cleaning of valves, strainers, screens, nozzles, or spray pipes.
- i. Performance of regular maintenance and cleaning as outlined in operator's guide.
- j. Damages resulting from water conditions, accidents, alterations, improper use, abuse, tampering, improper installation, or failure to follow maintenance and operation procedures.

*Examples of the defects not covered by warranty include, but are not limited to:* (1) Damage to the exterior or interior finish as a result of the above, (2) Use with utility service other than that designated on the rating plate, (3) Improper connection to utility service, (4) Inadequate or excessive water pressure, (5) Corrosion from chemicals dispensed in excess of recommended concentrations, (6) Failure of electrical components due to connection of chemical dispensing equipment installed by others, (7) Leaks or damage resulting from such leaks caused by the installer, including those at machine table connections or by connection of chemical dispensing equipment installed by others, (8) Failure to comply with local building codes, (9) Damage caused by labor dispute.

**Warranty of Parts:** Champion/Moyer Diebel warrants all new machine parts produced or authorized by Champion/Moyer Diebel to be free from defects in material and workmanship for a period of 90 days from date of invoice. If any defect in material and workmanship is found to exist within the warranty period Champion/Moyer Diebel will replace the defective part without charge.

**DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY.** CHAMPION/MOYER DIEBEL'S WARRANTY IS ONLY TO THE EXTENT REFLECTED ABOVE. CHAMPION/MOYER DIEBEL MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY, OR FITNESS OF PURPOSE. CHAMPION/MOYER DIEBEL SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. THE REMEDIES SET OUT ABOVE ARE THE EXCLUSIVE REMEDIES FOR ANY DEFECTS FOUND TO EXIST IN CHAMPION/MOYER DIEBEL DISHWASHING MACHINES AND CHAMPION/MOYER DIEBEL PARTS, AND ALL OTHER REMEDIES ARE EXCLUDED, INCLUDING ANY LIABILITY FOR INCIDENTALS OR CONSEQUENTIAL DAMAGES.

Champion/Moyer Diebel does not authorize any other person, including persons who deal in Champion/Moyer Diebel dishwashing machines, to change this warranty or create any other obligation in connection with Champion/Moyer Diebel Dishwashing Machines.

## INTRODUCTION

Welcome to **Moyer Diebel**...  
and thank you for allowing us to take care of  
your dishwashing needs.

This manual covers the door-type dishwasher,  
Models MH-60, MH-6N, MH-6L.  
Your machine was completely assembled,  
inspected, and thoroughly tested at our factory  
before it was shipped to your installation site.

This manual contains:

- Installation Instructions
- Operation and Cleaning Instructions
- Troubleshooting Guide
- Basic Service Information
- Replacement Parts Lists
- Electrical Schematics

All information, illustrations and specifications  
contained in this manual are based upon the  
latest product information available at the time  
of publication. **Moyer Diebel** constantly  
improves its products and reserves the right to  
make changes at any time or to change speci-  
fications or design without notice and without  
incurring any obligation.

For your protection, factory authorized parts  
should always be used for repairs.

Replacement parts may be ordered directly  
from your **Moyer Diebel** authorized parts  
distributor or authorized service agency. When  
ordering parts, please supply the model num-  
ber, serial number, voltage, and phase of your  
machine, the part number, part descriptions and  
quantity.

## Model Numbers

MH-60, MH-6N, MH-6L

The MH-60 model is a high temperature (180°F/82°C rinse) sanitizing model with booster.

The MH-6N model is a high temperature (180°F/82°C rinse) sanitizing model without booster.

The MH-6L is a low temperature (Min. 120°F/49°C-140°F/60°C Optimum) sanitizing model for use with a sodium hypochlorite (Chlorine) based sanitizer at a minimum concentration of 50 PPM in the final rinse.

## Standard Equipment includes:

MH-60, MH-6N, MH-6L

- Automatic tank fill
- Built-in electric booster heater (MH-60 only)
- Field convertible to corner model
- Electric tank heat
- Balanced three door lift system
- Low-water tank heat protection
- 1-hp drip-proof pump motor
- Door safety switch
- Common utility connections
- Two dish racks (peg and flat bottom)
- Detergent/chemical connection provisions
- Stainless steel front and side panels
- 60-second time cycle
- 1-1/2" O.D. gravity drain connection
- Water pressure regulating valve (MH-60 only)
- Interchangeable upper and lower spray arms

## Options (MH-60 only)

- Electric booster (70°F/39°C temperature rise) heater for 110°F/43°C supply water
- Steam injector or steam coil tank heat (steam booster 40°F/23°C-70°F/39°C rise)

## Accessories

Additional dishracks:

Dish rack (peg)	P/N 101285
Silverware rack (flat bottom)	P/N 101273

## Electrical Power Requirements

Model	Voltage	Booster Rise (MH-60 Only)	Machine Full Load Amps	Power Requirement (125% Service Factor)
MH-6N/MH-6L	115/60/1	—	48 Amps	60 Amps
MH-6N/MH-6L	208/60/1	—	23 Amps	29 Amps
MH-6N/MH-6L	220/60/1	—	23 Amps	29 Amps
MH-6N/MH-6L	230/60/1	—	23 Amps	29 Amps
MH-6N/MH-6L	240/60/1	—	24 Amps	30 Amps
MH-6N/MH-6L	208/60/3	—	12 Amps	15 Amps
MH-6N/MH-6L	220/60/3	—	13 Amps	16 Amps
MH-6N/MH-6L	230/60/3	—	13 Amps	16 Amps
MH-6N/MH-6L	240/60/3	—	13 Amps	16 Amps
MH-6N/MH-6L	380/60/3	—	7 Amps	9 Amps
MH-6N/MH-6L	415/60/3	—	8 Amps	10 Amps
MH-6N/MH-6L	480/60/3	—	6 Amps	8 Amps
MH-6N/MH-6L	575/60/3	—	5 Amps	6 Amps
<hr/>				
MH-60	115/60/1	—	—	—
MH-60	208/60/1	40°F/23°C	59 Amps	74 Amps
MH-60	220/60/1	40°F/23°C	61 Amps	76 Amps
MH-60	230/60/1	40°F/23°C	63 Amps	79 Amps
MH-60	240/60/1	40°F/23°C	65 Amps	81 Amps
MH-60	208/60/3	40°F/23°C	33 Amps	41 Amps
MH-60	220/60/3	40°F/23°C	35 Amps	44 Amps
MH-60	230/60/3	40°F/23°C	36 Amps	45 Amps
MH-60	240/60/3	40°F/23°C	37 Amps	46 Amps
MH-60	380/60/3	40°F/23°C	20 Amps	25 Amps
MH-60	415/60/3	40°F/23°C	20 Amps	25 Amps
MH-60	480/60/3	40°F/23°C	17 Amps	21 Amps
MH-60	575/60/3	40°F/23°C	14 Amps	18 Amps
<hr/>				
MH-60	115/60/1	—	—	—
MH-60	208/60/1	—	—	—
MH-60	220/60/1	—	—	—
MH-60	230/60/1	—	—	—
MH-60	240/60/1	—	—	—
MH-60	208/60/3	70°F/39°C	50 Amps	63 Amps
MH-60	220/60/3	70°F/39°C	52 Amps	65 Amps
MH-60	230/60/3	70°F/39°C	54 Amps	68 Amps
MH-60	240/60/3	70°F/39°C	56 Amps	70 Amps
MH-60	380/60/3	70°F/39°C	30 Amps	38 Amps
MH-60	415/60/3	70°F/39°C	33 Amps	41 Amps
MH-60	480/60/3	70°F/39°C	28 Amps	35 Amps
MH-60	575/60/3	70°F/39°C	23 Amps	29 Amps

## INSTALLATION

### Unpack the dishwasher

**CAUTION:**

*Care should be taken when lifting the machine to prevent damage.*

**NOTE:**

*The installation of your machine must meet all applicable health and safety codes.*

1. Immediately after unpacking the machine, inspect for any shipping damage. If damage is found, save the packing material and contact the carrier immediately.
2. Remove the dishwasher from the skid. Move the machine to its permanent location.

**NOTE:**

*Refer to: To change from Straight-through Operation to Corner Operation on the next page if your machine will be placed for corner operation.*

3. Level the machine (if required) by placing a level on the top of the machine and adjusting the feet. Level the machine front-to-back and side-to-side.
4. Remove the dishracks from the interior of the machine.
5. Refer to Fig. 1. Remove (2) screws that hold the front panel. Remove the front panel in preparation for service connections.



**Figure 1**  
**Remove Front Panel**

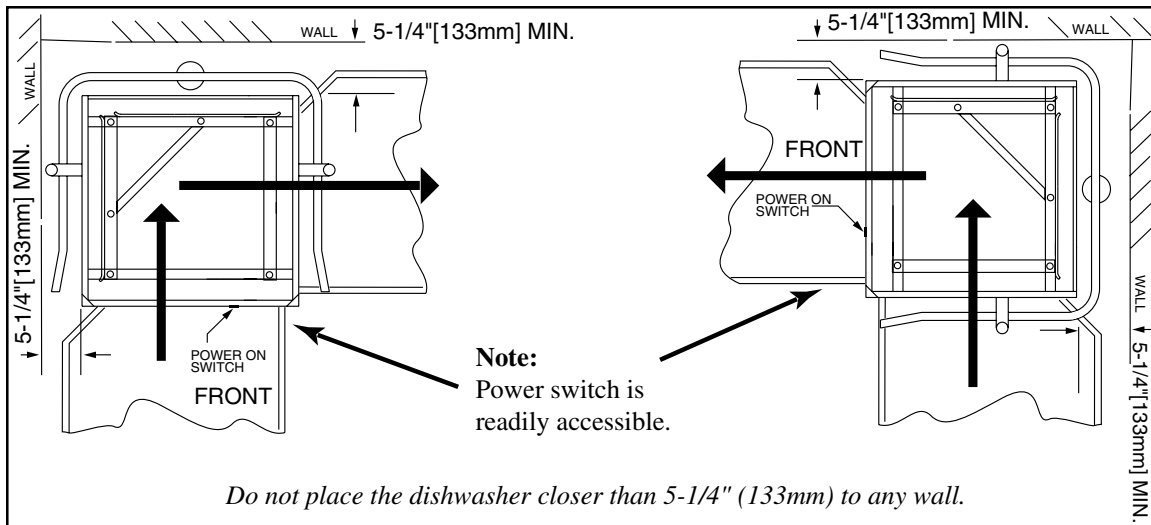


## To Change from Straight-through Operation to Corner Operation

The dishwasher is shipped from the factory for straight-through operation. The following instructions explain how to change the dishwasher for corner operation.

Refer to Fig. 2

1. Place the dishwasher so that operator controls are readily accessible.
2. Minimum clearance from any wall is 5-1/4" (133mm).

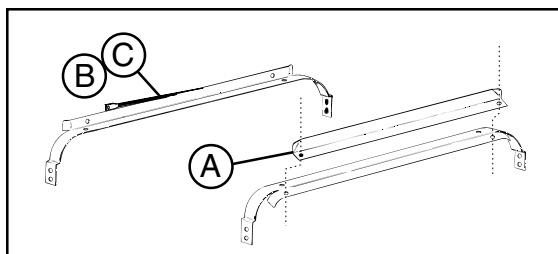


**Figure 2**  
**Placement for Corner Operation**

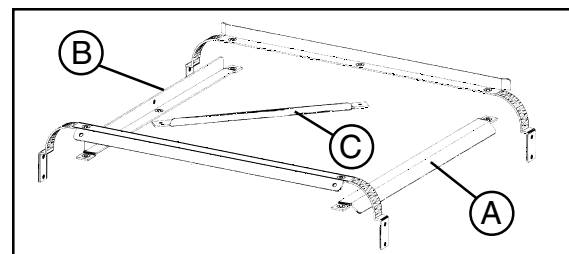
Refer to Fig. 3a-3b and perform the steps below.

1. Remove the front rack guide (A). Discard the square spacers.
2. Move front rack guide (A) to the right side of the rack tracks. (See Fig. 3b) Use existing hardware.
3. Unbolt the track (B) and rack support rod (C).
4. Remove and save the two remaining fasteners from rear track.
5. Bolt (B) and (C) as shown in Fig. 3b.

**Figure 3**  
**Change the Track Assembly**



**Figure 3a**  
**Straight-Through Configuration**



**Figure 3b**  
**Corner Configuration**

## INSTALLATION (Cont.)

### Electrical Connections

**WARNING:**

*Electrical and grounding connections must comply with all applicable Electrical Codes.*

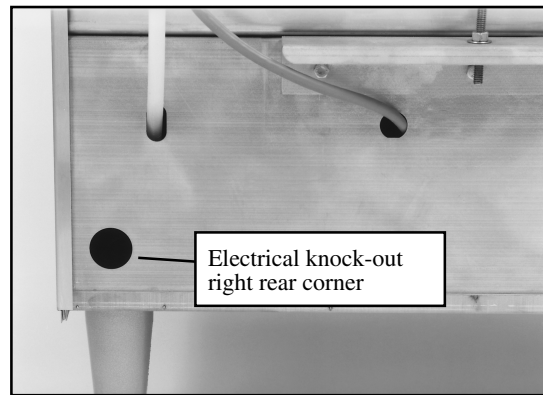
**WARNING:**

*When working on the dishwasher, disconnect the electric service and place a tag at the disconnect switch to indicate work is being done on that circuit.*

1. A qualified electrician must compare the electrical power supply with the machine electrical specifications before connecting to the incoming service through a fused disconnect switch.

Refer to Fig. 4

2. A knock-out is provided at the lower right rear corner for the electrical service connection. A fused disconnect switch or circuit breaker (supplied by others) is required to protect the power supply circuit.

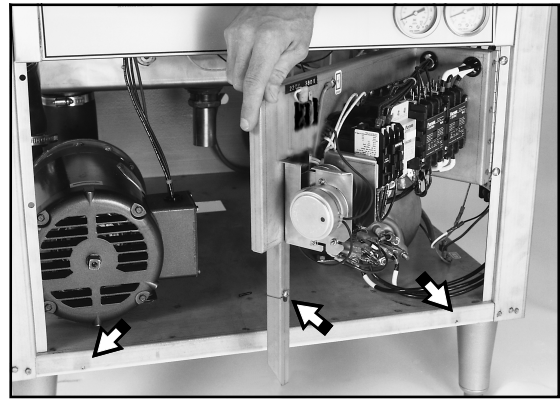


**Figure 4**  
**Electrical Connection Location**

## Electrical Connections (Cont.)

Refer to Fig. 5

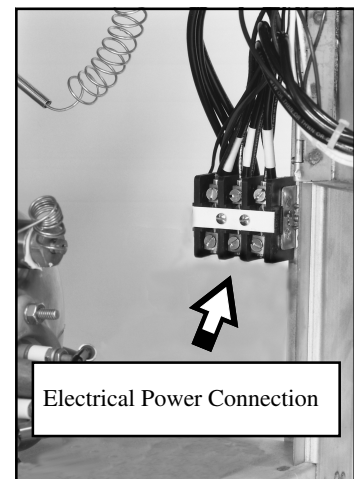
3. Remove (2) lower screws from the front panel of the machine to expose the electrical controls. Loosen (1) screw on the control panel support post. Slide the support post up to disengage the post from the machine base. Swing the hinged control panel forward.



**Figure 5**  
**Hinged Control Panel**

Refer to Fig. 6

4. Three phase or single phase incoming power wiring connections are made at the bottom of the machine's main terminal block. The main terminal block is located on the side of the front right post of the dishwasher.



**Figure 6**  
**Main Terminal Block**

## INSTALLATION (Cont.)

### Plumbing Connections

#### NOTE:

*Plumbing connections must comply with all applicable sanitary and plumbing codes.*

### Water Connections

1. All MH series dishwashers require a single, hot water supply.

The hot water connection to all MH series dishwashers is 3/4" NPT.

The connection is made from underneath the dishwasher.

The following minimum water temperatures are recommended:

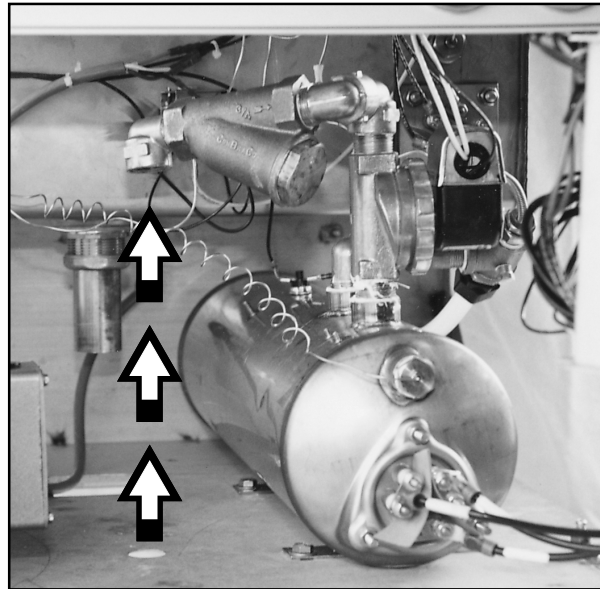
**MH-60 with built-in 40° rise electric booster (Minimum 140°F/60°C)**  
(Min./Max. flow pressure 20-22 PSI/138-151.8 kPa)

**MH-60 with built-in 70° rise electric booster (Minimum 110°F/43°C)**  
(Min./Max. flow pressure 20-22 PSI/138-151.8 kPa)

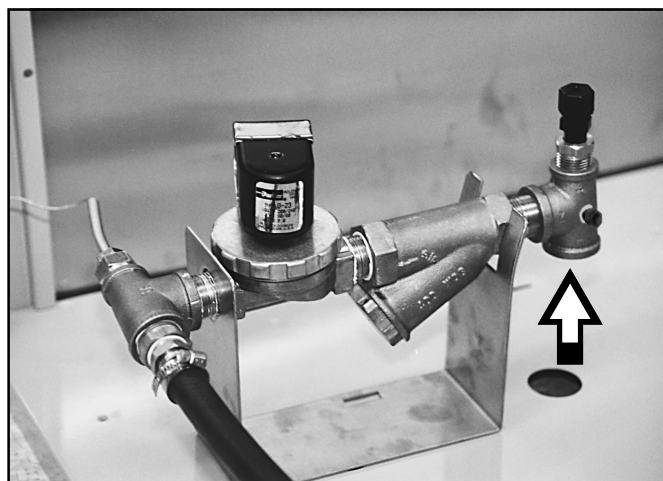
**MH-6N without built-in booster (Minimum 180°F/70°C)**  
(Min./Max. flow pressure 20-22 PSI/138-151.8 kPa)

**MH-6L low temperature (Minimum 120°F/49°C-140°F/60°C Optimum)**  
(Min./Max. flow pressure 20-22 PSI/138-151.8 kPa)

Refer to Figs. 7 and 8



**Figure 7**  
**Hot Water Connection**  
**(MH-60 Only)**  
**3/4" NPT**



**Figure 8**  
**Hot Water Connection**  
**(MH-6N, MH-6L Only)**  
**3/4" NPT**

## Water Connections (Cont.)

2. A manual shut-off valve for steam and water (supplied by others) should be installed in the supply line to allow for servicing of the machine. The shut-off valve should be the same size or larger than the supply line.
3. Install a 3/4" pressure reducing valve, (PRV), in the water supply line if flow pressure exceeds 20-22 PSI/138-151.8 kPa.

A PRV is standard equipment on Model MH-60. A PRV is not standard equipment on Models MH-6N, MH-6L.

## Drain Connections

Refer to Fig. 9

1. MH series models are GRAVITY DRAIN machines equipped with a 1-1/2" O.D. hose connection point.
2. Drain height for all models must not exceed 11" (280mm) above floor level.
3. The drain connection is made to the dishwasher from underneath the machine through an access hole in the machine base.

## Ventilation

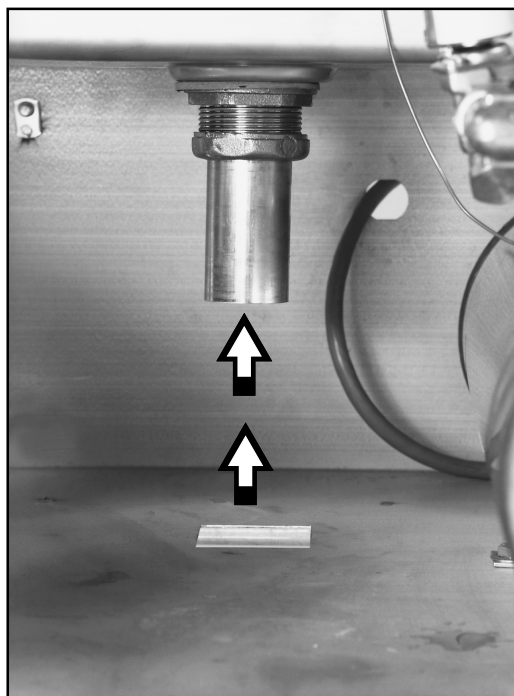
### NOTE:

*Ventilation must comply with local sanitary and plumbing codes.*



### CAUTION:

*Exhaust air should not be vented into a wall, ceiling, or concealed space of a building. Condensation can cause damage.*



**Figure 9**  
**Drain Hose Connection**  
**1-1/2" O.D.**

## INSTALLATION (Cont.)

### Chemical Connections

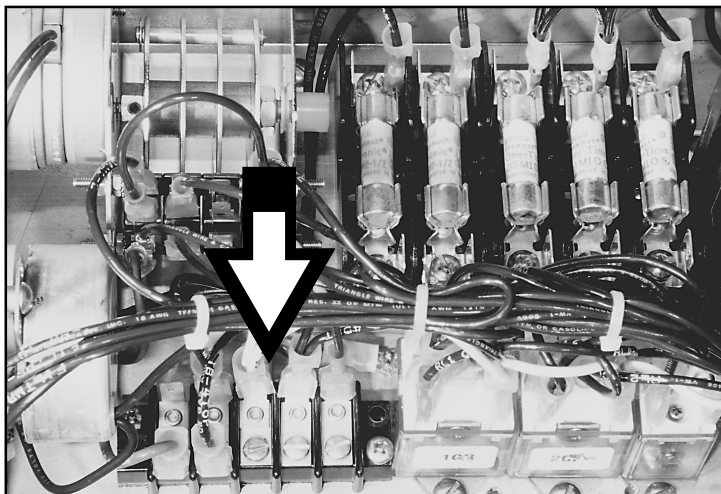


#### NOTE:

*Consult a qualified chemical supplier for your chemical needs.*

Refer to Fig. 10

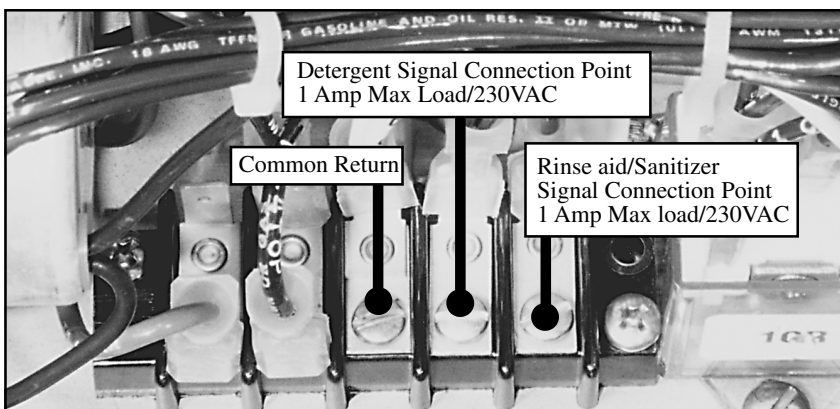
1. A chemical signal terminal block is supplied for chemical dispensing equipment.
2. The terminal block is located below the cycle timer on the left side of the hinged control panel.



**Figure 10**  
**Chemical Dispenser**  
**Signal**  
**Terminal Block**

Refer to Fig. 11

3. The detergent signal is limited to a maximum load of 1 Amp. Signal voltage is 230VAC.
4. The Rinse aid/Sanitizer signal is limited to a maximum load of 1 Amp. Signal voltage is 230VAC.



**Figure 11**  
**Chemical Signal**  
**Connection Points**

## Chemical Connections (Cont.)

Refer to Fig. 12

5. A 1/2" NPT detergent probe injection point is provided at the rear of the dishwasher.
6. Detergent may be added manually if your dishwasher is not equipped with dispensing equipment. Consult your chemical supplier for recommended amounts.

Refer to Fig. 13

7. A 1/8" NPT rinse aid injection point is provided in the final rinse manifold. Use a liquid rinse aid. The manifold is located on the top right side of the dishwasher.
8. **MH-6L Only**  
A 1/4" NPT sanitizer injection point is provided in the final rinse manifold.
- Models MH-60 and MH-6N do not require sanitizer.**
9. Use a sodium hypochlorite (Chlorine) based sanitizer at a minimum concentration of 50PPM in the final rinse.
10. Use chlorine test papers to verify and monitor the 50PPM chlorine level.



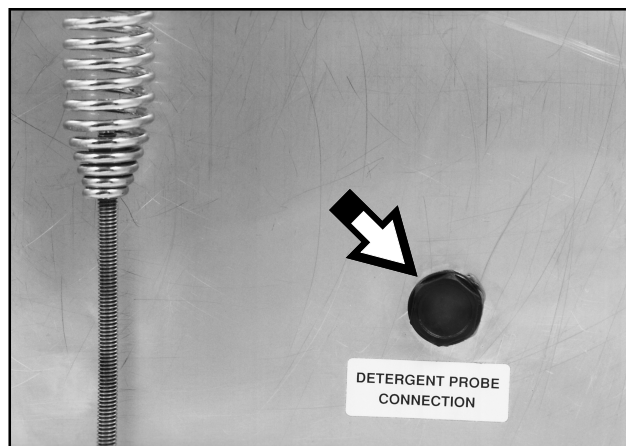
### **WARNING:**

*Never premix rinse aid with the sanitizing agent. Mixing may cause hazardous gases to form.*

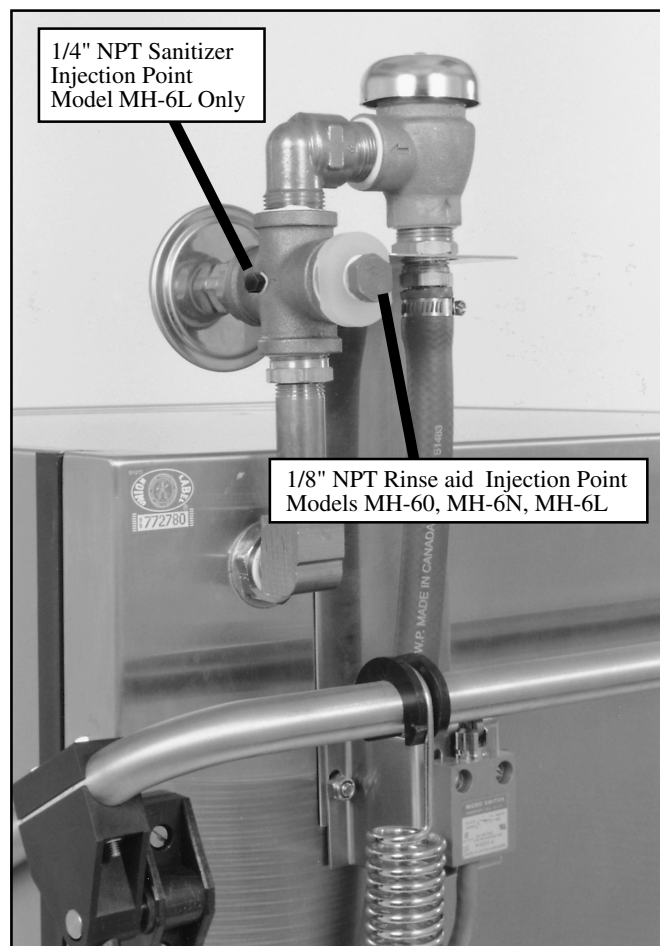


### **CAUTION:**

*Some metal, including silver, aluminum and pewter are attacked by sodium hypochlorite (chlorine). Avoid cleaning these metals in a MH-6L.*



**Figure 12**  
**Detergent Probe Injection Point**  
**1/2" NPT**  
**(Wash Tank Rear)**



**Figure 13**  
**Rinse Aid and**  
**Sanitizer Injection Points**  
**(Top of Dishwasher)**

## INITIAL START-UP

### Complete the installation

After plumbing and electrical connections are made, follow the steps below to complete the installation of your dishwasher.

1. Remove the white protective covering from the exterior of the machine.
2. Remove any foreign material from inside the machine.
3. Make sure dishwasher power switch is off.
4. Turn main water supply on.
5. Turn main power on at the main power service disconnect switch.

**1**

### Install the Scrap Screens and Drain-Overflow Assembly

Install scrap screens.  
Make sure rubber stopper is secure on the drain-overflow assembly.

Make sure the drain-overflow seats securely in the tank bottom.

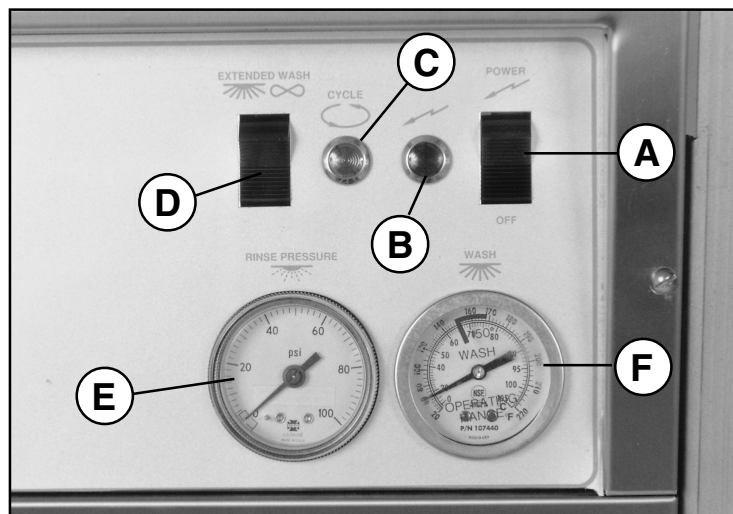


**MAKE SURE DOORS ARE FULLY CLOSED.**

**2**

The controls are located on the front of the dishwasher.

- A- On/Off power switch
- B- Power indicator Light
- C- In cycle light
- D- Extended wash switch
- E- Final rinse pressure gauge
- F- Wash water temperature gauge





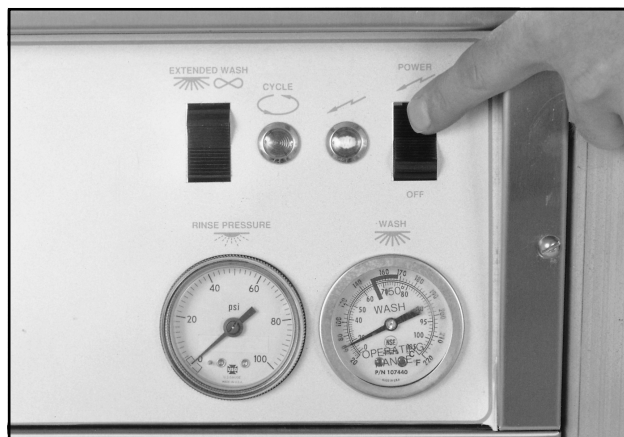
## INITIAL START-UP (Cont.)

### 3

THE POWER SWITCH IS ON DURING INITIAL FILL.

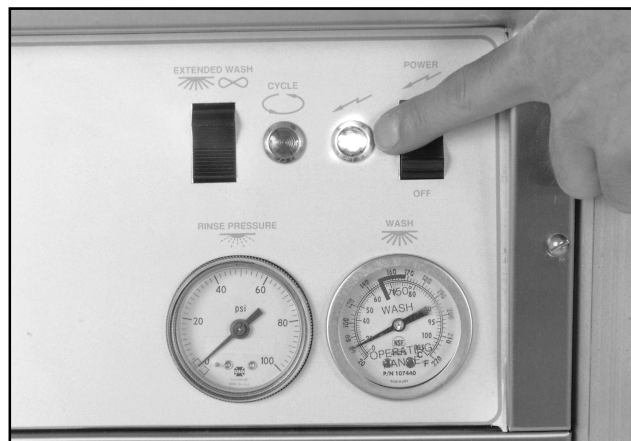
Make sure the doors are fully closed. Push the On/Off power switch to the UP position.

THE DISHWASHER FILLS AUTOMATICALLY.



### 4

Note that the power indicator light is illuminated.



### 5

## Check Wash Water Temperature

The wash tank and booster tank heaters will begin to heat the water in the dishwasher.

Wait approximately 10 minutes for the wash tank water to reach operating temperature. The temperature should be a minimum of 150°F/66°C for (MH-60, MH-6N). The MH-6L requires a minimum of 120°F/49°C. However, a minimum of 140°F/60°C is optimum for the MH-6L.

Prescrap the dishes. Load ware into the dishrack. Open the doors, insert the rack into the dishwasher.



### INITIAL START-UP (Cont.)

**6**

Fully close the dishwasher doors.  
The dishwasher will begin the automatic cycle.

Opening the doors anytime during the cycle will stop the dishwasher.

Closing the doors will resume the automatic cycle where it left off.

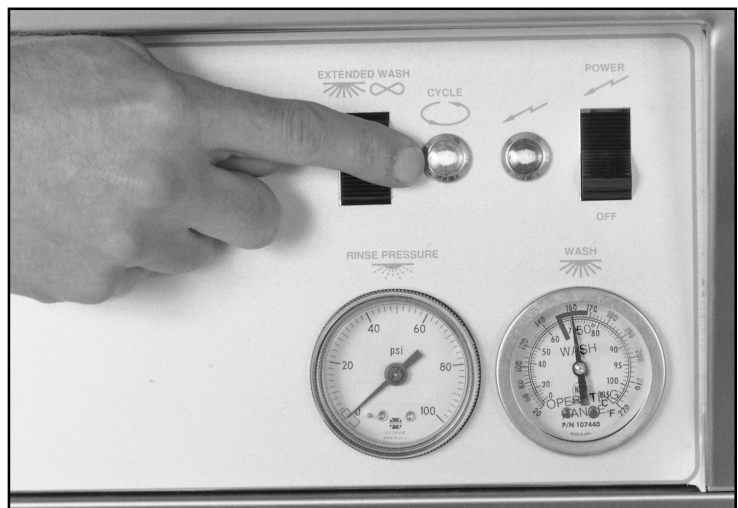
The cycle times are listed below:

Wash	=	45 seconds
Dwell	=	1 seconds
Final rinse	=	14 seconds



**7**

Note that the in cycle light is lit during the automatic dishwasher cycle.



## INITIAL START-UP (Cont.)

**8**

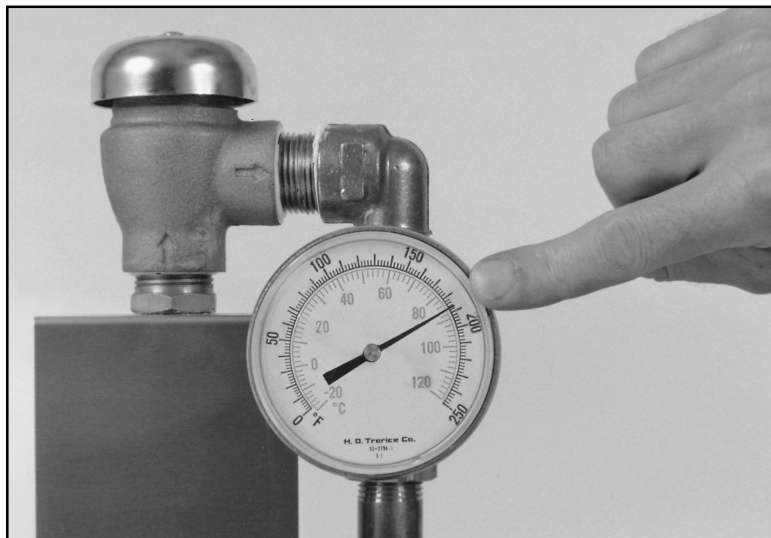
### Check Final Rinse Water Temperature

Check the final rinse water temperature during the final rinse cycle.

The final rinse water temperature gauge is located in the final rinse piping at the top of the dishwasher.

The final rinse water temperature should be a minimum of 180°F/82°C for (MH-60, MH-6N). The optimum final rinse temperature for (MH-60, MH-6N) is 180-195°F/82-91°C.

The MH-6L requires a minimum final rinse temperature of 120°F/49°C. However, a minimum final rinse temperature of 140°F/60°C is optimum for the MH-6L.

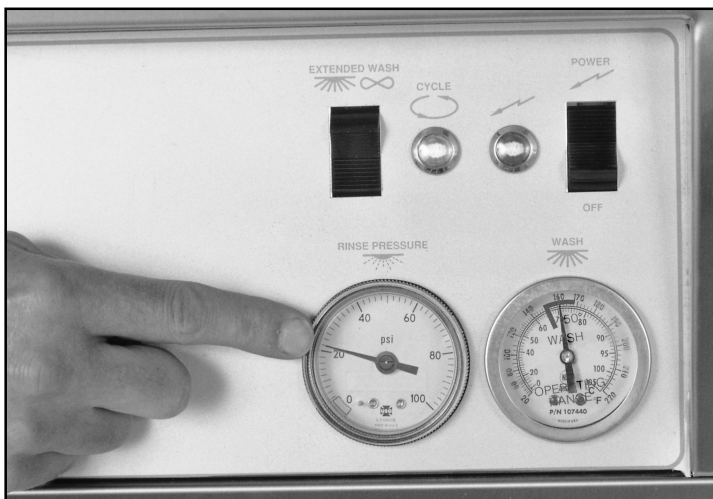


**9**

### Check Final Rinse Water Pressure

The final rinse water pressure gauge should indicate a flowing pressure of 20-22 PSI/138-151.8 kPa during the final rinse cycle for all models.

A pressure reducing valve (PRV) is required if flow pressure exceeds 20-22 PSI/138-151.8 kPa.



## INITIAL START-UP (Cont.)

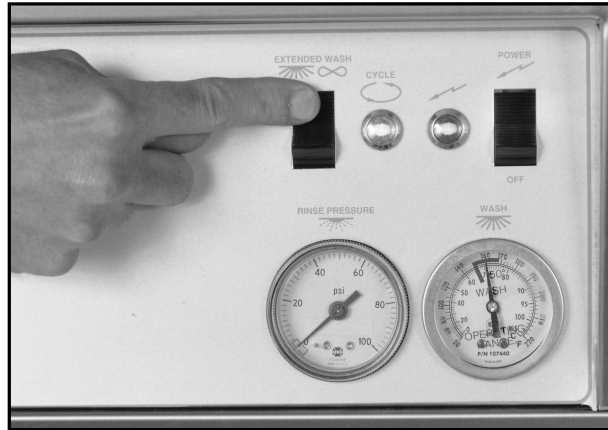
**10**

### The Extended Wash Operation

The extended wash switch holds the dishwasher in a continuous wash mode for cleaning heavily soiled ware.

Open and then fully close the dishwasher doors. The dishwasher will begin a wash cycle automatically.

Push the Extended wash switch UP to the extended wash position. The dishwasher will remain in a continuous wash mode until the switch is flipped down.



**11**

### Complete the initial start-up

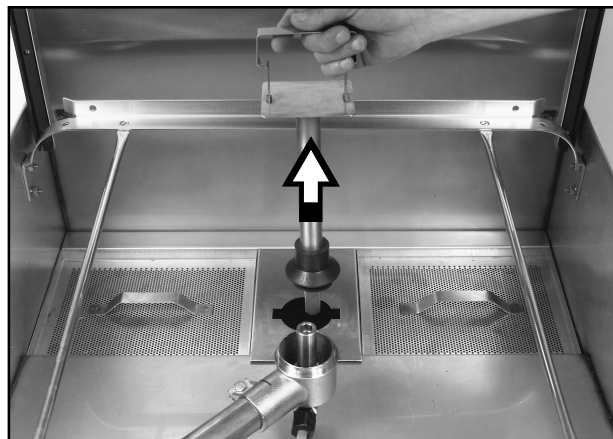
Check all the plumbing for leaks. Also, check the drain plumbing for leaks and be sure that the drain will handle the drain water flow from the dishwasher.

After the drain and the plumbing connections are checked, turn off the power to the dishwasher.

**12**

### Drain the dishwasher

Make sure the dishwasher power switch is turned off. Drain the dishwasher by pulling the handle of the drain-overflow assembly straight up.

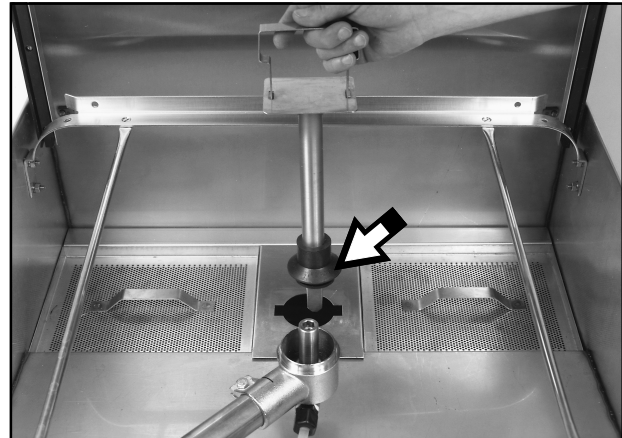


## INITIAL START-UP (Cont.)

**13**

### Drain the dishwasher (Cont.)

Be sure the drain-overflow rubber stopper is secure on the drain-overflow assembly.

**14**

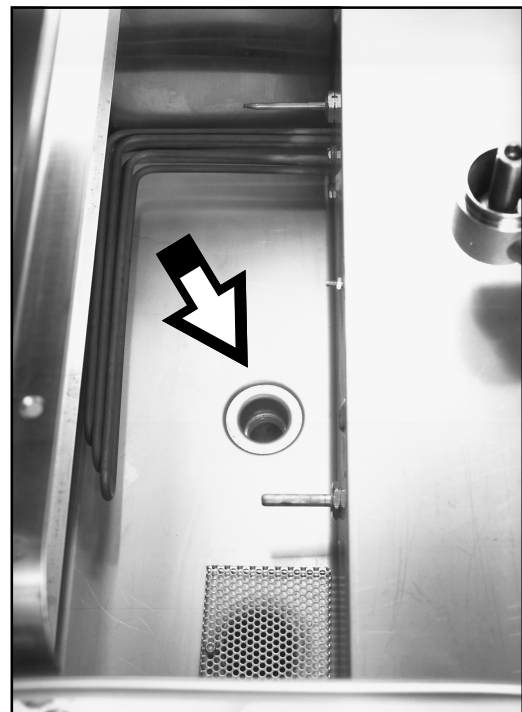
Remove the scrap screens and check the drain located in the bottom of the dishwasher wash tank.

Make sure that the building drain handles the water flow exiting the dishwasher.

Clean the interior of the wash tank of any foreign material.

Leave the doors open to air dry the interior of the dishwasher.

The initial start-up is complete.



## OPERATION SUMMARY

Action	Result
1. Push the On/Off power switch “UP” to the ON position. Dishwasher fills automatically.	1. The power indicator light illuminates. The wash tank heater and the booster tank heater begin to heat.
2. Wait approximately 10 minutes for the wash tank heater to heat the water. Then, check the reading on the wash water temperature gauge.	2. The wash water temperature gauge should indicate a minimum of 150°F/66°C for MH-60,MH-6N and 120°F/60°C for MH-6L.
3. Prescrap and load the ware into the dishrack.	3. Ware should be placed edgewise in the peg rack. Cups and bowls should be placed upside down in the flat rack. Silverware should be spread evenly in a single layer in the flat rack.
4. Open the doors. Insert a dishrack of soiled ware. Fully close the doors.  Opening the doors anytime during the automatic cycle stops the dishwasher. Closing the doors will resume the cycle where it left off.	4. In cycle light illuminates as the dishwasher begins a 60 second automatic cycle. The cycle times are listed below:  Wash = 45 seconds Dwell = 1 seconds Final rinse = 14 seconds
5. Check the final rinse temperature gauge reading during the 14 second final rinse cycle.	5. The final rinse temperature gauge should indicate a minimum of 180°F/82°C for MH-60/6N. The optimum final rinse temperature range is between 180-195°F/82-90°C for MH60/6N. MH-6L optimum is 140°F/60°C.
6. Check the incoming water pressure during the 10 second final rinse cycle.	6. The water pressure gauge should indicate a flowing pressure of 20-22 PSI/138-151.8 kPa. A pressure reducing valve (PRV) is required if flow pressure exceeds 20-22 PSI/138-151.8 kPa.
7. The 60 second automatic cycle ends.	7. The in cycle light goes out.
8. Open the doors. Remove the clean rack. Insert another rack of soiled ware. Fully close the doors.	8. The 60 second automatic cycle begins again.
9. Turn power OFF at the dishwasher. Remove the drain-overflow assembly. Clean the scrap screens. Clean the dishwasher after each meal period or every two hours of operation.	9. Dishwasher wash tank drains completely. Periodic cleaning reduces detergent consumption and improves washing results.

## CLEANING

Cleaning your machine is the best maintenance that you can provide. Components that are not regularly flushed and cleaned do not perform well.

The following schedules are the minimum requirements necessary for the proper performance of your machine. Intervals should be shortened whenever your machine is faced with abnormal working conditions, hard water, or multiple shift operations.

### CLEANING SCHEDULE

#### Every 2 Hours or After Each Meal Period

1. Drain the dishwasher.
2. Flush interior with fresh water.
3. Clean scrap screens and pump intake screen.
4. Clean spray arm nozzles.

#### Every 8 Hours or at the End of the Day

1. Drain the machine.
2. Flush interior with fresh water.
3. Clean scrap screens and pump intake screen.
4. Clean spray arms.
5. Thoroughly clean the exterior of machine.

#### **DO NOT HOSE DOWN WITH WATER.**

6. Reassemble the machine.
7. Leave doors open to aid in drying.



#### **CAUTION:**

*Do not leave water in wash tank overnight.*

### DELIMING

Your dishwasher should be delimed regularly depending on the mineral content of your water. Inspect the machine interior for mineral deposits and use a deliming solution for the best cleaning results.



#### NOTE:

*Consult your chemical supplier for an appropriate deliming solution.*



#### WARNING:

*Deliming solutions or other acids must not come in contact with household bleach (sodium hypochlorite) or any chemicals containing chlorine, iodine, bromine, or fluorine. Mixing will cause hazardous gases to form.*

*Skin contact with deliming solutions can cause severe irritation and possible chemical burns. Consult your chemical supplier for specific safety precautions.*

### DELIMING PROCESS

Model MH-60 and MH-6N

1. Remove all dishes from machine.
2. Remove any chemical pick-up tubes from their containers.
3. Place each tube in a container of fresh water and prime the chemical lines for several minutes to thoroughly flush chemical from the lines. Leave pick-up tubes out of their containers.
4. Drain the machine and refill with fresh water.
5. Spray interior walls with deliming solution and let sit for 5 or 10 minutes depending on amount of build-up. Add deliming solution to wash tank.  
Do not let chemicals sit for longer than 15 minutes.
6. Close the doors to run an automatic cycle.
7. Repeat Steps 4-6 if necessary.
8. Lift the drain lever assembly and drain the machine.
9. Refill the machine and run a complete cycle two additional times. Drain and refill the machine after each cycle to thoroughly flush any deliming solution from the interior of the machine.
10. Flip the power switch to OFF.
11. Drain machine.
12. Deliming is complete.



# TROUBLESHOOTING

Perform the seven checks listed below in the event that your dishwasher does not operate as expected.

1. All switches are ON
2. Drain-overflow assembly is in place and seated
3. Wash and rinse nozzles are clean
4. Wash and rinse pipe assemblies are installed correctly
5. Scrap screens are properly positioned
6. Thermostat(s) are properly adjusted
7. Detergent and rinse additive dispensers are adequately filled

If a problem still exists, use the following table for troubleshooting

CONDITION	CAUSE	SOLUTION
Machine will not start	Doors not closed .....	Make sure doors are fully closed
	Door safety switch faulty .....	Contact your service agency
	Start switch faulty .....	Contact your service agency
	Main switch off .....	Check disconnect at main panel
	Overload protector tripped .....	Reset overload in Control Box
Machine washes constantly	Extended wash switch in ..... extended wash position	Push Extended wash switch down to the off position
Low or no water	Main water supply is turned off .....	Turn on house water supply
	Drain-overflow assembly is not ..... in place and seated	Place and seat drain-overflow
	Machine doors not fully closed .....	Close doors securely
	Faulty fill valve .....	Contact your service agency
	Machine not filled initially .....	Push Power switch UP to fill
	Clogged strainer in fill valve .....	Clean or replace
Continuous water filling	Stuck or defective Fill Timer .....	Contact your service agency
	Fill valve will not close .....	Clean or replace
	Drain-overflow not in place .....	Install drain-overflow assembly
Wash motor not running	Overload protector tripped .....	Reset overload in Control Box
	Defective motor .....	Contact your service agency
Wash tank water temperature is low when in use	Incoming water temperature ..... at machine too low	Raise temperature to: 110-140°F/43-60°C for MH60 180°F/82°C for MH-6N 120°F/49°C-140°F/60°C for MH6L
	Defective thermometer	Check or replace
	Defective thermostat .....	Check for proper setting or replace
	Defective heater element .....	Check or replace
	Defective solenoid valve .....	Check or replace
	Heater elements .....	Clean and delime
	have soil/lime buildup	

## TROUBLESHOOTING (Cont.)

CONDITION	CAUSE	SOLUTION
Insufficient pumped spray pressure	Clogged pump intake screen .....	Clean
	Clogged spray pipe .....	Clean
	Scrap screen full .....	Must be kept clean and in place
	Low water level in tank .....	Check drain-overflow assembly
	Pump motor rotation incorrect .....	Reverse connection between L1 and L2 in Control Cabinet
	Defective pump seal .....	Contact Service Agent
Insufficient final rinse or no final rinse	Faulty pressure reducing valve .....	Clean or replace
	Improper setting on pressure reducing valve .....	Set flow pressure at 20-22 PSI/ 138-151.8 kPa
	Clogged rinse nozzle and/or pipe .....	Clean
	Improper water line size .....	Have installer change to proper size
	Clogged strainer in fill valve .....	Clean or replace
Low final rinse temperature	Low incoming water temperature .....	Check the booster (MH60, MH6N) be sure the thermostat is set to maintain 180°F/82°C temperature. MH6L check incoming water is set Min. 120°F/49°C-140°F/60°C.
	Defective thermometer .....	Check valve to be sure it is clean and operating Check for proper setting or replace
Poor washing results	Detergent dispenser not operating properly .....	Contact detergent supplier
	Insufficient detergents .....	Contact detergent supplier
	Wash water temperature too low .....	See condition "Wash Tank Water Temperature" above
	Wash arm clogged .....	Clean
	Improperly scraped dishes .....	Check scraping procedures
	Ware being improperly placed in rack .....	Use proper racks. Do not overload racks
	Improperly cleaned equipment .....	Unclog wash sprays and rinse nozzles to maintain proper pressure and flow conditions. Overflows must be open. Keep wash water as clean as possible.
	Heater elements have soil/lime buildup .....	Clean and delime

## BASIC SERVICE

This Basic Service section does not cover all possible repair procedures. If you require additional service support, you may call your local service company or:

**Moyer Diebel National Service**  
**1-800-858-4477**

**Please have the Model and Serial Number of the machine ready when you call.**

## ELECTRICAL SERVICE

### **NOTE:**

*DO NOT USE CHASSIS GROUND WHEN PERFORMING VOLTAGE CHECKS.*

*Doing so will result in false and inaccurate readings.*

**PERFORM VOLTAGE CHECKS BY READING FROM THE HOT SIDE OF THE LINE AND NEUTRAL (any #2 or white wire).**



### **WARNING:**

*USE EXTREME CAUTION when performing tests on energized circuits.*



### **WARNING:**

*When repairing a circuit, disconnect the power at the main service disconnect switch and place a tag at the disconnect switch to indicate that work is being performed on the circuit.*

## Troubleshooting

### **Schematics**

Moyer Diebel places an electrical schematic in the control cabinet of every machine before it is shipped. Schematics are included at the back of this manual as well. Be aware that these schematics include options that may not apply to your machine. Options are enclosed in dashed lines with the words (IF USED) next to them on the schematic. Disregard any options that appear on the schematics which are not a part of your machine.

### **Tools**

All electrical repairs can be made with:

- Standard set of hand tools
- Volt/Ohm Meter (VOM)
- Clip-on AC current tester

### **Circuit Tests**

Use a clip-on AC current tester to check the motors and electric heaters.

Use a VOM to test line voltages and the 220VAC control circuit.

## ELECTRICAL SERVICE (Cont.)

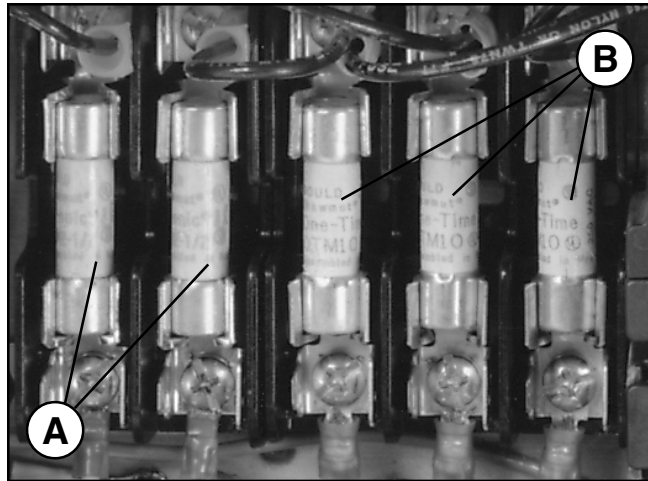
### Fuses —

Refer to Fig. 14.

There are two fuse blocks, located in the main control cabinet. The (A) fuses protect the control circuit. The (B) fuses protect the wash tank heater circuit. Booster heater circuits (MH-60 only) are not fused.

#### To Replace a fuse:

Turn the dishwasher main power switch off. Disconnect power to the machine at the main servicedisconnect switch. Replace the fuse. If the fuse blows again, **DO NOT INCREASE THE FUSE SIZE. DETERMINE THE CAUSE OF THE OVERLOAD.**



**Figure 14**  
**Fuses**  
(Three phase shown)

### Motor Overloads —

The wash pump motor has an overload to protect it from line voltage electrical overloads. The overload disconnects 220VAC power to the motor contactor coil.

Refer to Fig. 15.

#### Note the Switch Lever on the Overload.

If the switch lever is off with the “0” showing then the overload has tripped.

#### To Reset the Motor Overload:

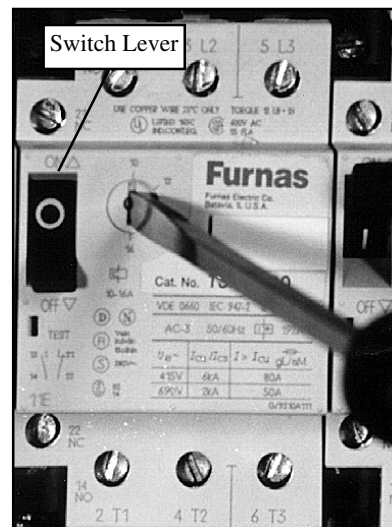
Flip the overload switch to the On position. A “1” should be visible on the switch lever.

#### To Replace a Motor Overload:

Disconnect the wires to the overload. Release the mounting catch on the front side of the overload. Push forward and lift out. Snap the new overload into place and reconnect the wires.

#### To adjust the overload setting:

The screwdriver in Fig. 15 is positioned to adjust the motor overload AMP setting. Read the full load amps (FLA) motor amps on the motor nameplate. Adjust the overload dial to 125% of the nameplate FLA or the maximum setting.

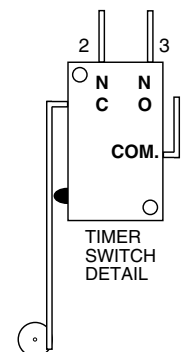


**Figure 15**  
**Motor Overload**

## Timers

These timers are not adjustable.  
The timer chart is shown in Fig. 17.

Refer to Fig. 16.  
The cycle timer controls the dishwasher's 60-second operation. The timer consists of a timer motor, four micro-switches, and four non-adjustable metal cams. Cam A controls power to the timer motor  
Cam B controls power to the wash motor.  
Cam C controls power to the final rinse valve.  
Cam D controls the dishwasher instant start.



**Figure 17**  
**Cycle Timer Chart**

## Fill Timer —

**Figure 18**  
**Fill Timer**



## ELECTRICAL SERVICE (Cont.)

### Heater Element Wiring – Booster Tank and Wash Tank Heater Elements

Refer to the illustrations and follow the steps below to properly install terminal jumpers and to make line power connections to a replacement element.

**Step 1.** Hold the element assembly with the calrod coils facing toward you.

**Step 2.** Match your element coil to Configuration A, B, C, or D.

**Step 3.** Rotate your element coils to match the correct configuration.

**Step 4.** Turn the element over and match your element to the correct terminal configuration.

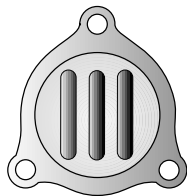
**Step 5.** Install terminal jumpers according to the illustration for your voltage requirement.

**Step 6.** Install the element and make your line connections 1L1, 1L2, or 1L3 per the illustration.

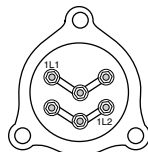
#### Configuration A

Booster tank element

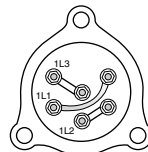
View of calrod coils



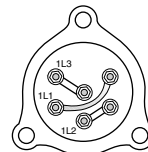
#### Terminal Connections View of element



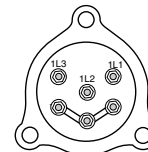
208V/1 Phase



208-240V/3 Phase  
Delta Connection



480V/3 Phase  
575V/3 Phase  
Delta Connection

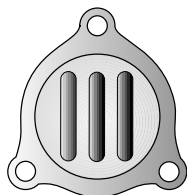


208-240V/3 Phase  
Wye Connection for  
380-415V/3 Phase

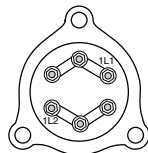
#### Configuration B

Booster tank element

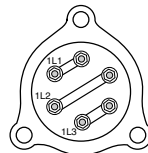
View of calrod coils



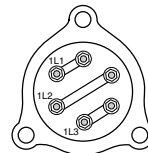
#### Terminal Connections View of element



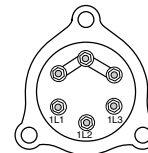
208V/1 Phase



208-240V/3 Phase  
Delta Connection



480V/3 Phase  
575V/3 Phase  
Delta Connection

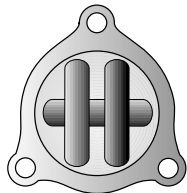


208-240V/3 Phase  
Wye Connection for  
380-415V/3 Phase

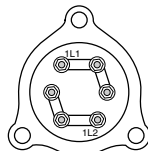
#### Configuration C

Booster tank element

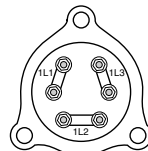
View of calrod coils



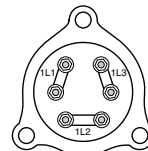
#### Terminal Connections View of element



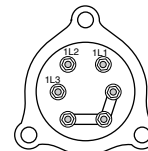
208V/1 Phase



208-240V/3 Phase  
Delta Connection



480V/3 Phase  
575V/3 Phase  
Delta Connection

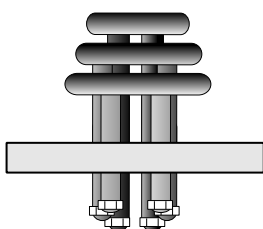


208-240V/3 Phase  
Wye Connection for  
380-415V/3 Phase

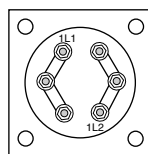
#### Configuration D

Wash tank element

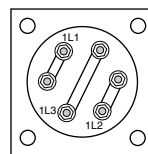
View of calrod coils



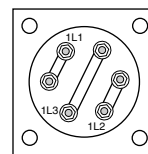
#### Terminal Connections View of element



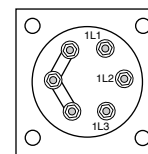
208V/1 Phase



208-240V/3 Phase  
Delta Connection



480V/3 Phase  
575V/3 Phase  
Delta Connection



208-240V/3 Phase  
Wye Connection for  
380-415V/3 Phase

**Figure 19**  
Heater Element Wiring

## ELECTRICAL SERVICE (Cont.)

### Motor Connections —

1. Models MH-60, MH-6N, and MH-6L are available in either single phase or 3 phase voltages.
2. Motor rotation was set at the factory. For three phase machines, reversing the motor direction is done in the control cabinet by reversing the wires L1 and L2 on the disconnect side of the main electrical connection block. For single phase machines, motor rotation is changed at the motor connection plate on the rear of the single phase motor (If necessary).

Refer to Fig. 20 for the proper wiring of the pump motor for single and three phase voltages.

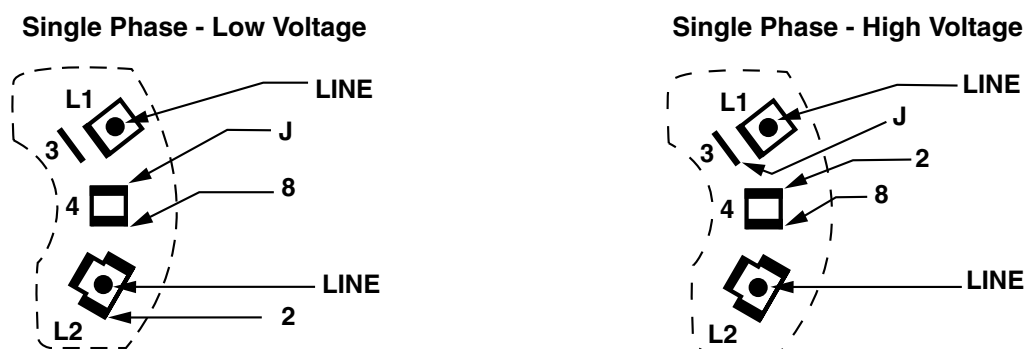
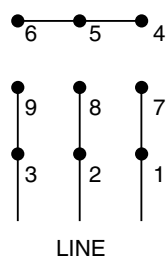
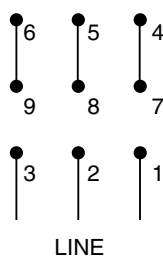


Figure 20  
Pump Motor Wiring Diagrams

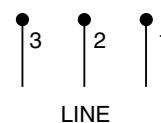
### 208-240V Three Phase - Low Voltage



### 480V Three Phase - Low Voltage



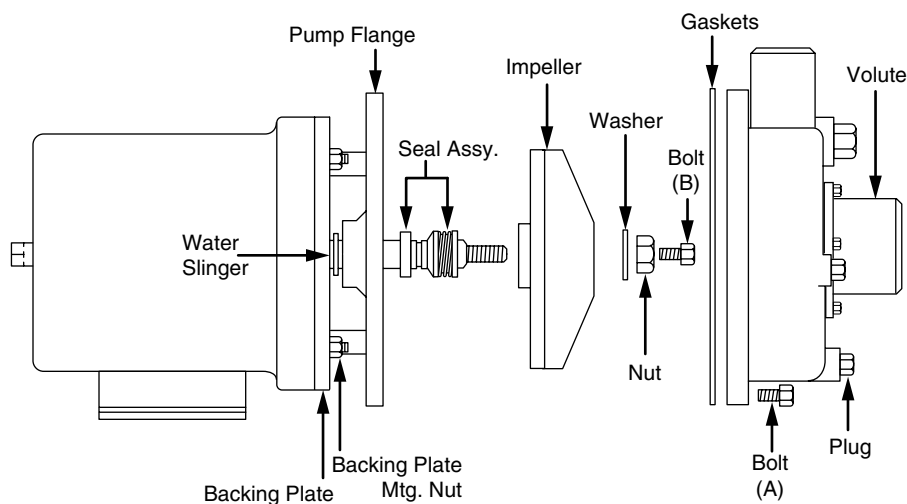
### 575V Only Three Phase



## MECHANICAL SERVICE

### Pump Seal Replacement

1. Disconnect the power to the machine at the main breaker panel or fuse box.
2. Drain the machine.
3. Remove the front and side panels.
4. Remove drain plug on the pump volute and drain the pump.
5. Remove the pump hoses.
6. Disconnect the wires to the motor at the motor junction box.
7. Unbolt motor from machine base and remove the pump/motor assembly.
8. Remove bolts on volute and carefully remove from the pump flange.
9. Lock the motor shaft with a wrench or pliers. The back of motor shaft is square.
10. Turn the impeller counter-clockwise to remove from shaft (right hand threads).
11. Remove any shims or spacers and save for reassembly.
12. Remove the old seal and discard.
13. Check seal seat in the pump flange and clean thoroughly.
14. Press rubber seal/ceramic portion of seal assembly into the pump flange. Use a water soluble lubricant. Be careful to keep the ceramic clean.
15. Install the rotating part of the seal on the shaft with the graphite surface toward the ceramic. Use a water soluble lubricant on the rubber seal part only (not the graphite).
16. Reinstall spacers, impeller, and new flange gasket. Reinstall bolts.
17. Reinstall the pump/motor assembly and reconnect the pump hoses.
18. Fill the dishwasher with water.
19. Check motor rotation by bump starting motor.  
Correct motor shaft rotation is clockwise when viewing motor from the rear.
20. Test run and check for leaks.



**Figure 21**  
**Pump Seal Replacement**



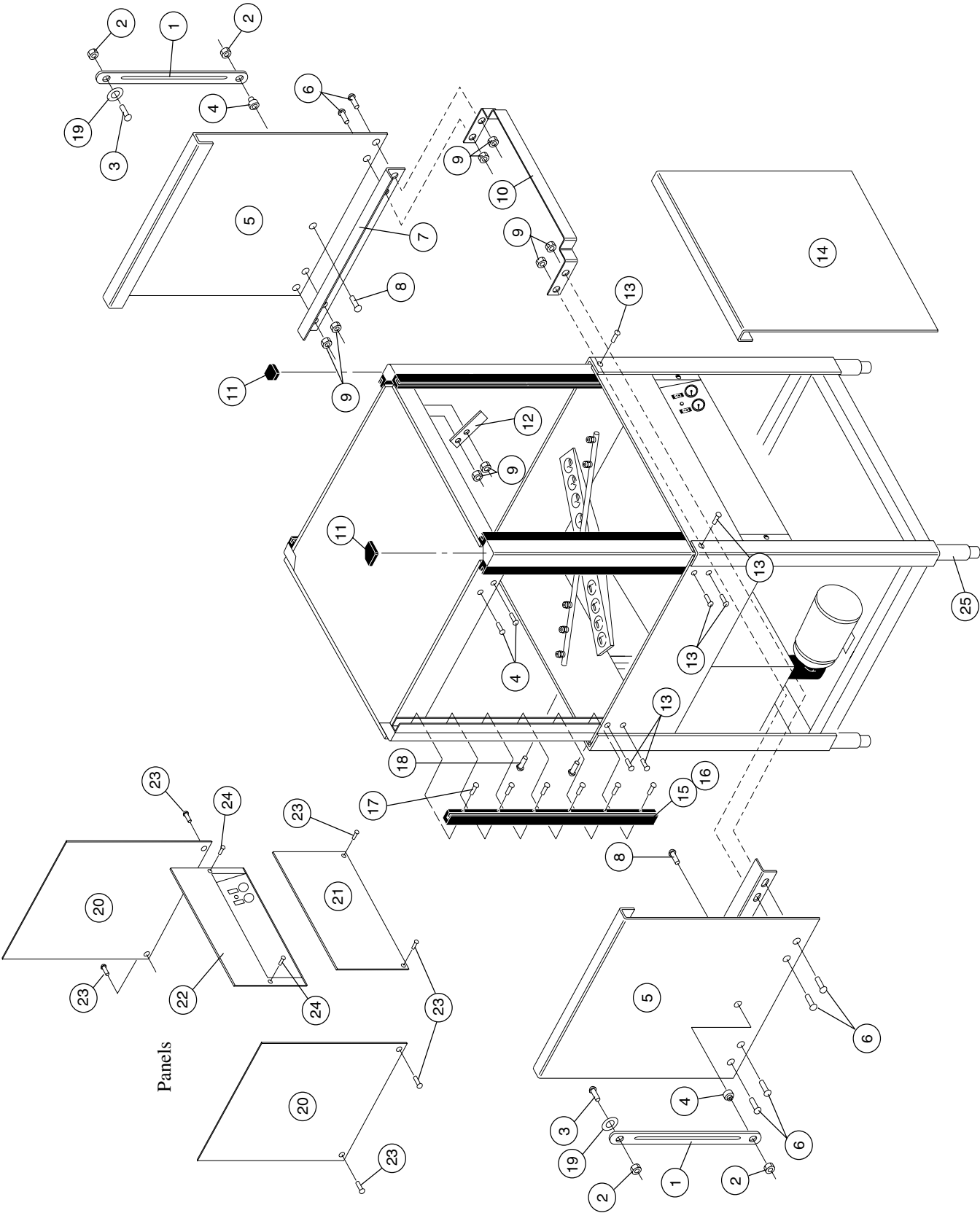


Figure 22 - Door Assemblies and Panels

## DOOR ASSEMBLIES AND PANELS

Fig. 22 Item No.	Part No.	Part Description	Qty.
1	0309167	Lift bar, door .....	2
2	0509274	Nut, acorn (5/16-18 SST) .....	4
3	104002	Bolt (5/16-18 X 1-1/2) .....	2
4	0509264	Bushing, side door .....	2
5	0709405	Door, side .....	2
6	0501412	Screw (10-32 X 3/8 Truss hd) .....	8
7	0308704	Guard, splash .....	2
8	100740	Bolt (5/16 - 18 X 1 Hex hd) .....	2
9	0503722	Nut (10-32 Hex hd SST) .....	10
10	0309277	Bracket, door lift .....	1
11	108053	Plug, cornerpost .....	2
12	0307328	Stop, door .....	2
13	100779	Screw (1/4 - 20 X 5/8 Truss hd) .....	10
14	0709317	Door, front .....	1
15	108347	Guide, door .....	6
16	108410	Gasket, door guide .....	6
17	0508144	Screw (8-32 X 3/4 Round hd) .....	36
18	0501419	Bolt (1/4-20 X 1/2 Hex hd) .....	4
19	100826	Washer, flat .....	2
20	0309162	Panel, side .....	2
21	0309163	Panel, front .....	1
22	0709367	Panel, instrument .....	1
23	0504911	Screw (#8 X 5/16 Pan hd) .....	6
24	0501423	Screw (10-32 X 1-1/4 Round hd) .....	2
25	0501873	Foot, cast grey .....	4

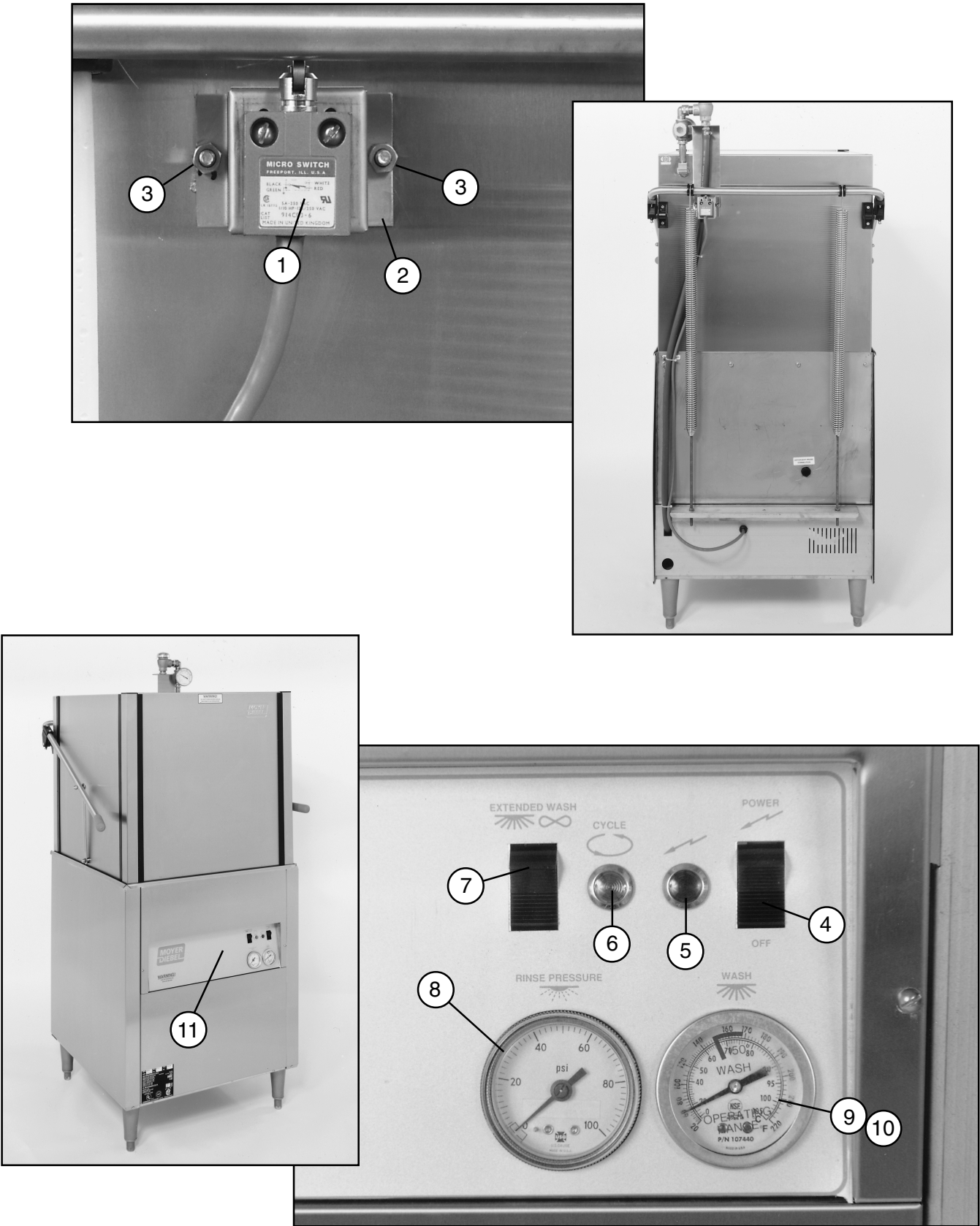


Figure 23 - Door Safety Switch and Instrument Panel

**DOOR SAFETY SWITCH AND  
INSTRUMENT PANEL**

<b>Fig. 23 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	0509199	Switch, door .....	1
2	0309451	Bracket, switch .....	2
3	107967	Nut, grip (1/4-20 with nylon insert) .....	2
4	0501361	On-Off switch .....	1
5	0501338	Lite, red (240V) .....	1
6	0503765	Lite, amber (240V) .....	1
7	0501361	Switch (Extended Wash) .....	1
8	109812	Gauge, pressure .....	1
9	108391	Thermometer (48" capillary tube) .....	2
10	107444	Overlay, wash (150-160°F) .....	1
11	0509307	Decal, instrument panel .....	1

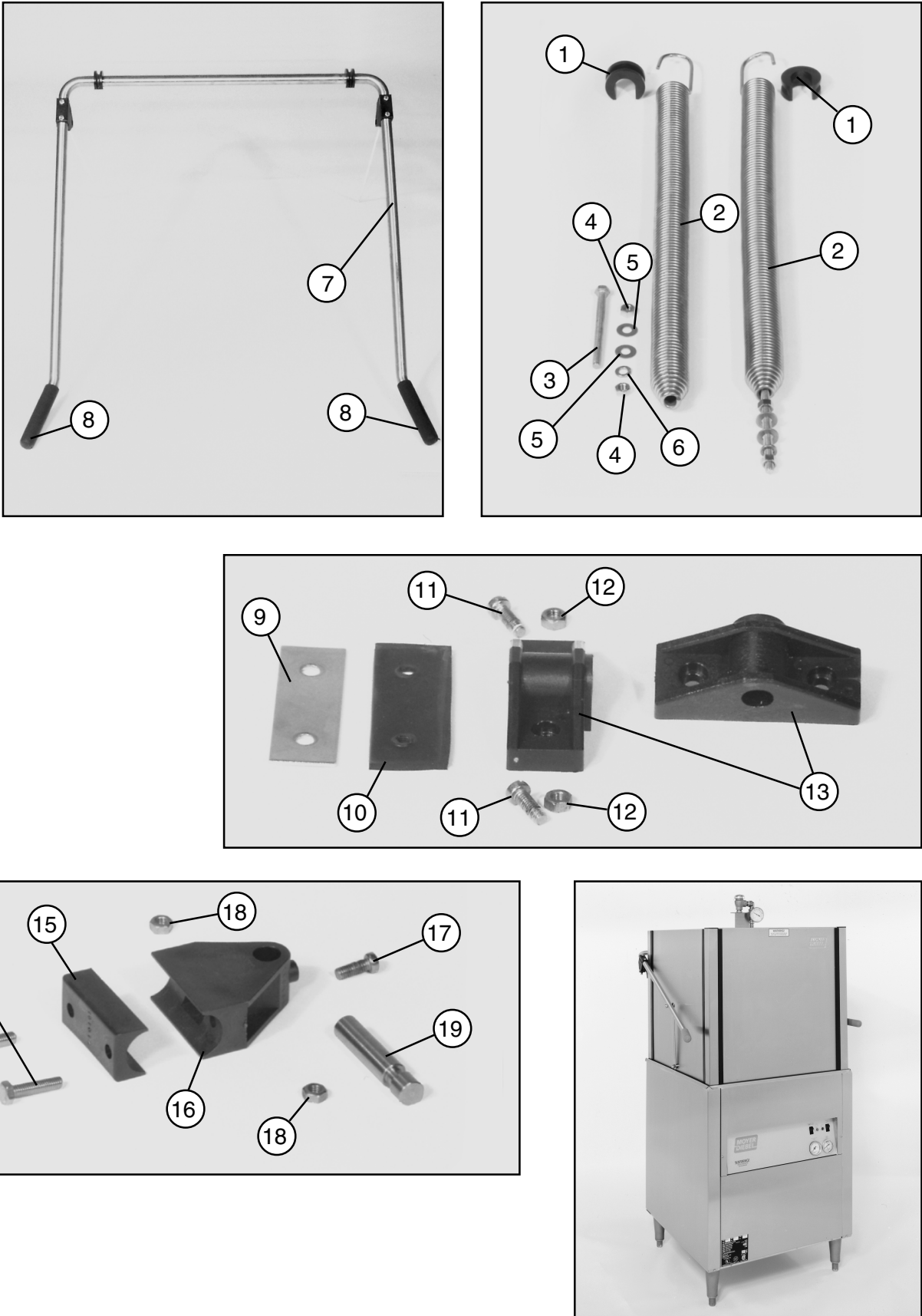


Figure 24 - Door Handle Assembly and Springs

## DOOR HANDLE ASSEMBLY AND SPRINGS

<b>Fig. 24 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	107397	Block, spring hook .....	2
2	108066	Spring, extension .....	2
3	0509168	Bolt, extension spring (5/16-18 X 11 Hex hd) .....	2
4	100154	Nut, plain (5/16-18) .....	4
5	102376	Washer (5/16 X 3/4 X 1/16) .....	4
6	106013	Washer, Lock (5/16 split) .....	2
7	0309166	Handle, door .....	1
8	0508864	Handle, grip .....	2
9	304811	Plate, backing .....	2
10	108368	Gasket, backing .....	2
11	107436	Screw (M6 X 16mm Filister) .....	4
12	107420	Nut, plain (M6) .....	4
13	107399	Support, pivot block (top and side view shown) .....	2
14	107437	Bolt (M6 X 45mm Hex hd) .....	4
15	107396	Block, upper pivot .....	2
16	107395	Block, lower pivot .....	2
17	107436	Screw (M6 X 16mm Filister) .....	2
18	107420	Nut, plain (M6) .....	4
19	107393	Pin, pivot .....	2

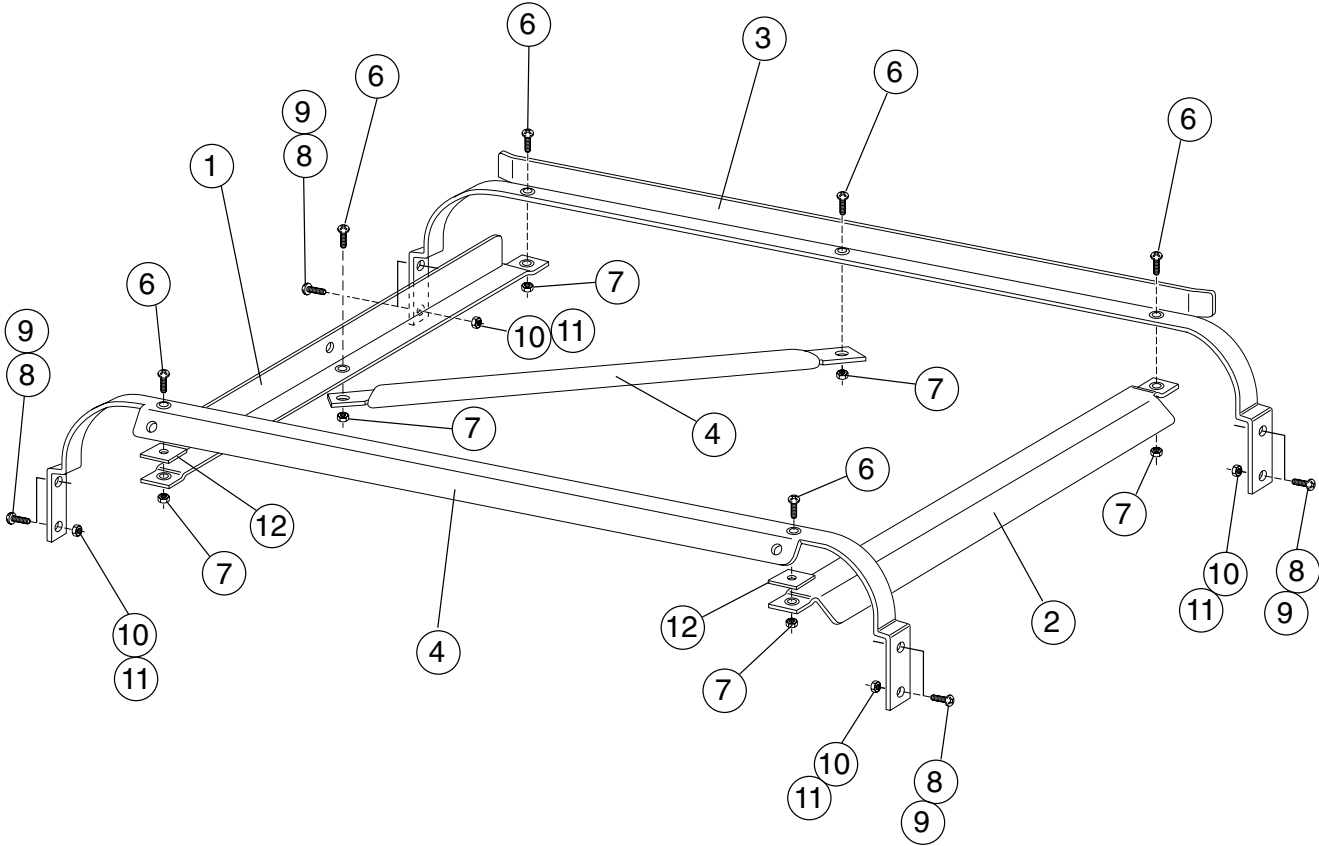


Figure 25 - Track Assembly  
(Corner configuration shown)

### TRACK ASSEMBLY

<b>Fig. 25 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	0309469	Guide .....	1
2	0309468	Guide .....	1
3	0309472	Track, rear .....	1
4	0309470	Support, rack .....	1
5	0309471	Track, front .....	1
6	106727	Screw (10-32 X 5/8 Flat Hd) .....	6
7	107966	Nut, grip (10-32 w/ nylon insert) .....	6
8	100779	Bolt (1/4-20 X 5/8 Truss Hd) .....	8
9	0501481	Washer, sealing .....	8
10	0501501	Washer, lock .....	8
11	0501539	Nut (1/4-20 Hex Hd) .....	8
12	0309473	Spacer .....	2



Model MH-60

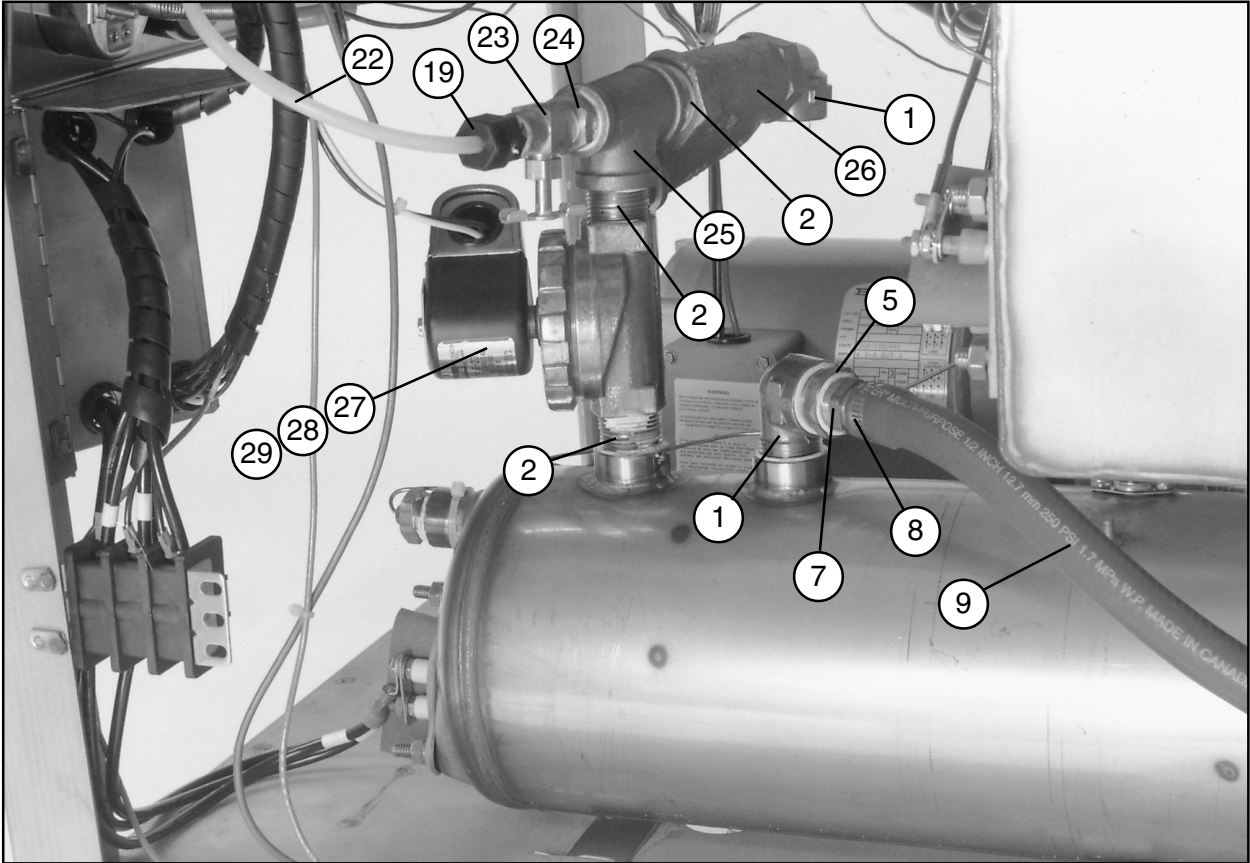
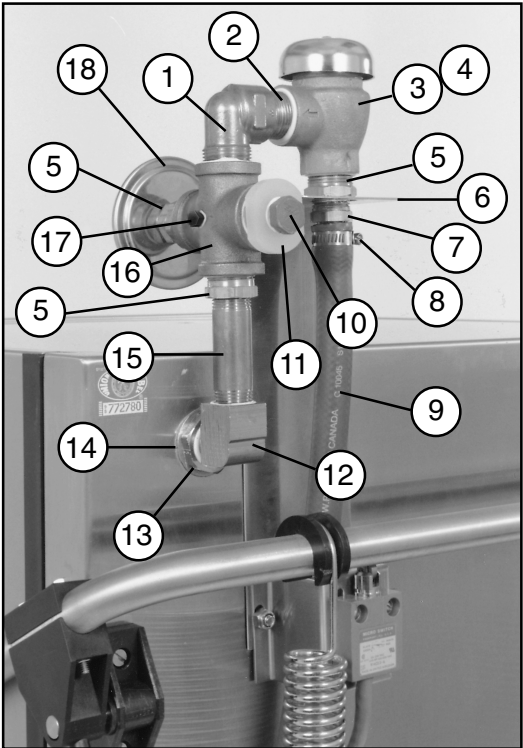
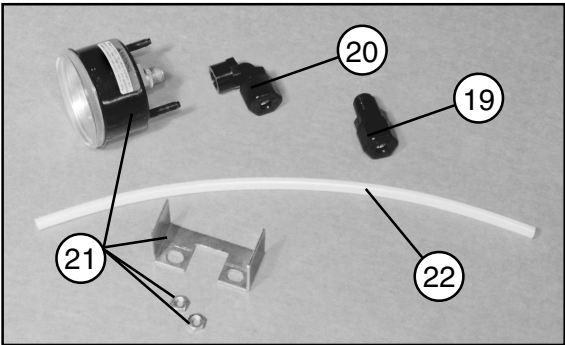


Figure 26 - MH-60 Fill Piping Assembly

**MH-60**  
**FILL PIPING ASSEMBLY**

<b>Fig. 26 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	102444	Elbow, street (3/4 X 90°) .....	3
2	100184	Nipple, close (3/4") .....	3
3	104429	Breaker, vacuum (3/4" Brass) .....	1
4	108351	Repair kit, vacuum breaker (3/4") .....	1
5	100171	Reducer, bushing face (3/4 X 1/2) .....	4
6	0309426	Bracket, plumbing .....	1
7	0502651	Barb, hose (1/2") .....	2
8	0503679	Clamp, hose .....	2
9	107417	Hose (1/2" O.D.) .....	6 ft.
10	107463	Plug (1/4") .....	1
11	108181	Bushing, reducer (3/4 X 1/2) Plastic .....	1
12	0509391	Elbow (1/2 X 90°) .....	1
13	0509179	Fitting, bulkhead (1/2 NPT) (Nickel plated) .....	1
14	0309350	Washer .....	1
15	102567	Nipple (1/2 X 3") .....	1
16	100599	Cross (3/4" Brass) .....	1
17	107424	Plug (1/8") .....	1
18	104682	Thermometer, final rinse (2" stem) .....	1
19	107065	Connector, male (1/4 OD X 1/4 NPT) .....	1
20	111100	Elbow, female (1/4 OD X 1/8 NPT) .....	1
21	109812	Gauge, pressure (0-100 PSI) .....	1
22	107414	Tubing, high density .....	3 ft.
23	0502781	Valve, needle (1/4 X 1/4) .....	1
24	102388	Reducer, bushing (1/2 X 1/4) .....	1
25	102525	Tee (3/4 X 1/2 X 3/4) .....	1
26	110768	Strainer, line (3/4" Brass) .....	1
27	0509275	Valve, solenoid (3/4" 208-240V coil) .....	1
28	110281	Coil, solenoid (208-240V) (Not shown) .....	1
29	109903	Repair kit, solenoid valve (3/4") (Not shown) .....	1

# Model MH-6N and MH-6L

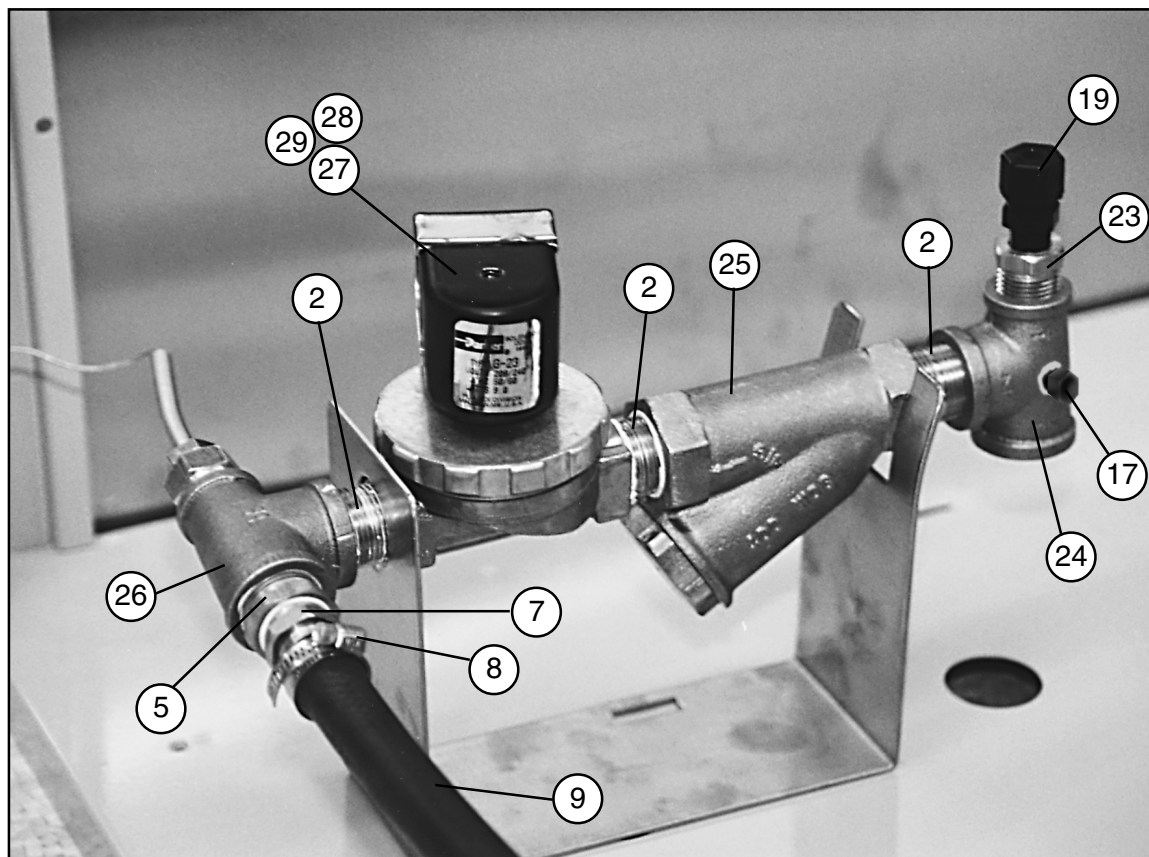
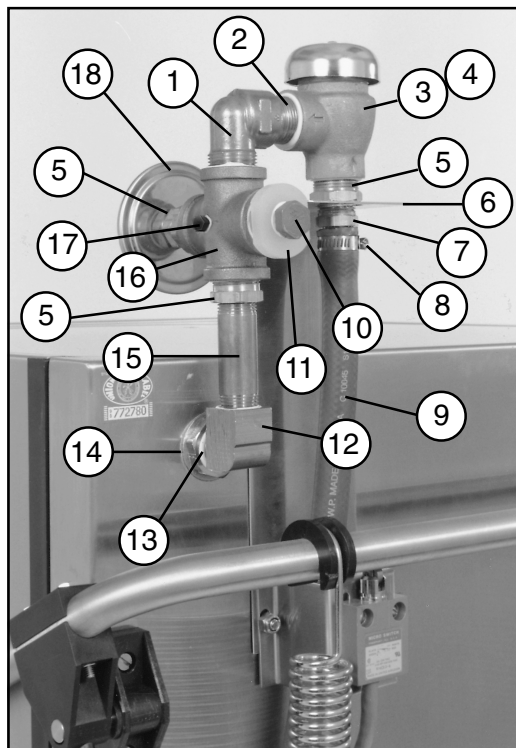
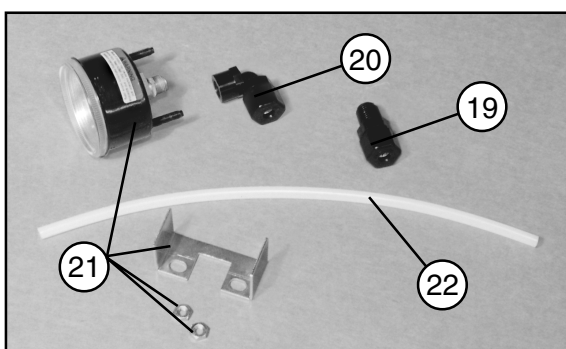


Figure 27 - MH-6N, MH-6L - Fill Piping Assembly

**MH-6N, MH-6L  
FILL PIPING ASSEMBLY**

<b>Fig. 27 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	102444	Elbow, street (3/4 X 90°) .....	3
2	100184	Nipple, close (3/4") .....	4
3	104429	Breaker, vacuum (3/4" Brass) .....	1
4	108351	Repair kit, vacuum breaker (3/4") .....	1
5	100171	Reducer, bushing face (3/4 X 1/2) .....	5
6	0309426	Bracket, plumbing .....	1
7	0502651	Barb, hose (1/2") .....	2
8	0503679	Clamp, hose .....	2
9	107417	Hose (1/2" O.D.) .....	6 ft.
10	107463	Plug (1/4") .....	1
11	108181	Bushing, reducer (3/4 X 1/2) Plastic .....	1
12	0509391	Elbow (1/2 X 90°) .....	1
13	0509179	Fitting, bulkhead (1/2 NPT) (Nickel plated) .....	1
14	0309350	Washer .....	1
15	102567	Nipple (1/2 X 3") .....	1
16	0309529	Cross, modified (3/4" Brass) .....	1
17	107424	Plug (1/8") .....	2
18	104682	Thermometer, final rinse (2" stem) .....	1
19	107065	Connector, male (1/4 OD X 1/4 NPT) .....	1
20	111100	Elbow, female (1/4 OD X 1/8 NPT) .....	1
21	109812	Gauge, pressure (0-100 PSI) .....	1
22	107414	Tubing, high density .....	3 ft.
23	102388	Reducer, bushing (1/2 X 1/4) .....	1
24	0308728	Tee, modified (3/4 X 1/2 X 3/4) .....	1
25	110768	Strainer, line (3/4" Brass) .....	1
26	102525	Tee (3/4 X 1/2 X 3/4) .....	1
27	0509275	Valve, solenoid (3/4" 208-240V coil) .....	1
28	110281	Coil, solenoid (208-240V) (Not shown) .....	1
29	109903	Repair kit, solenoid valve (3/4") (Not shown) .....	1

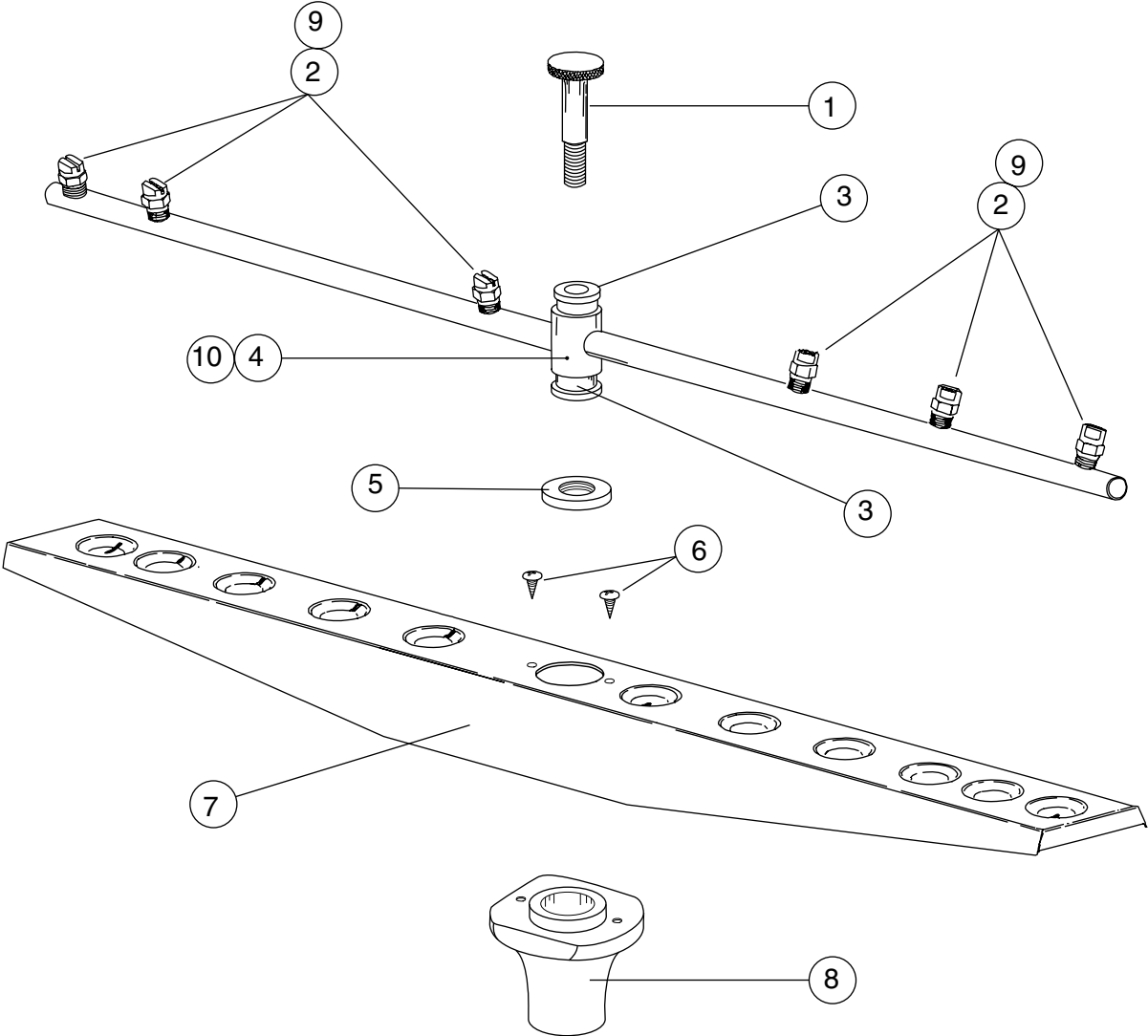
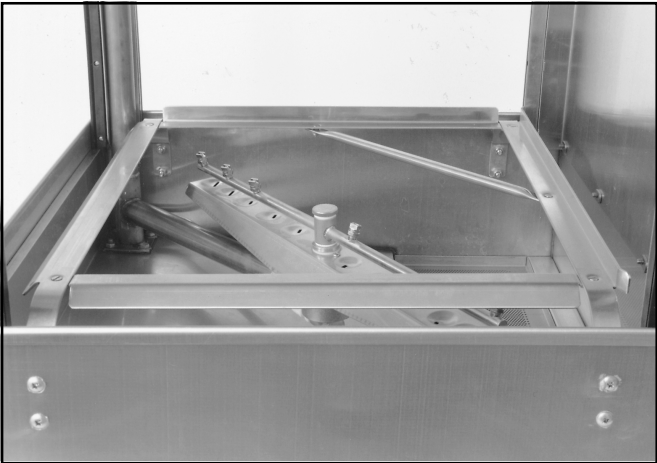


Figure 28 - Wash/Rinse Spray Arm Assembly

**WASH/RINSE SPRAY ARM ASSEMBLY**

<b>Fig. 28 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	0507443	Spindle, rinse arm .....	2
2	0508376	Nozzle, rinse arm (MH-60, MH-6N Only) .....	12
3	112164	Bearing, rinse arm .....	4
4	0707453	Rinse arm assy (includes Items 2-3) (MH-60, MH-6N Only) .....	2
5	0507444	Nut, rinse arm .....	2
6	0501563	Screw (#8 X 1/2 Pan hd) .....	4
7	0707452-S	Wash arm assy (includes Items 6, 8) .....	2
8	0507446	Bearing, wash arm .....	2
9	0507451	Nozzle, rinse arm (MH-6L Only) .....	12
10	0708899	Rinse arm assy (includes Items 2-3) (MH-6L Only) .....	1

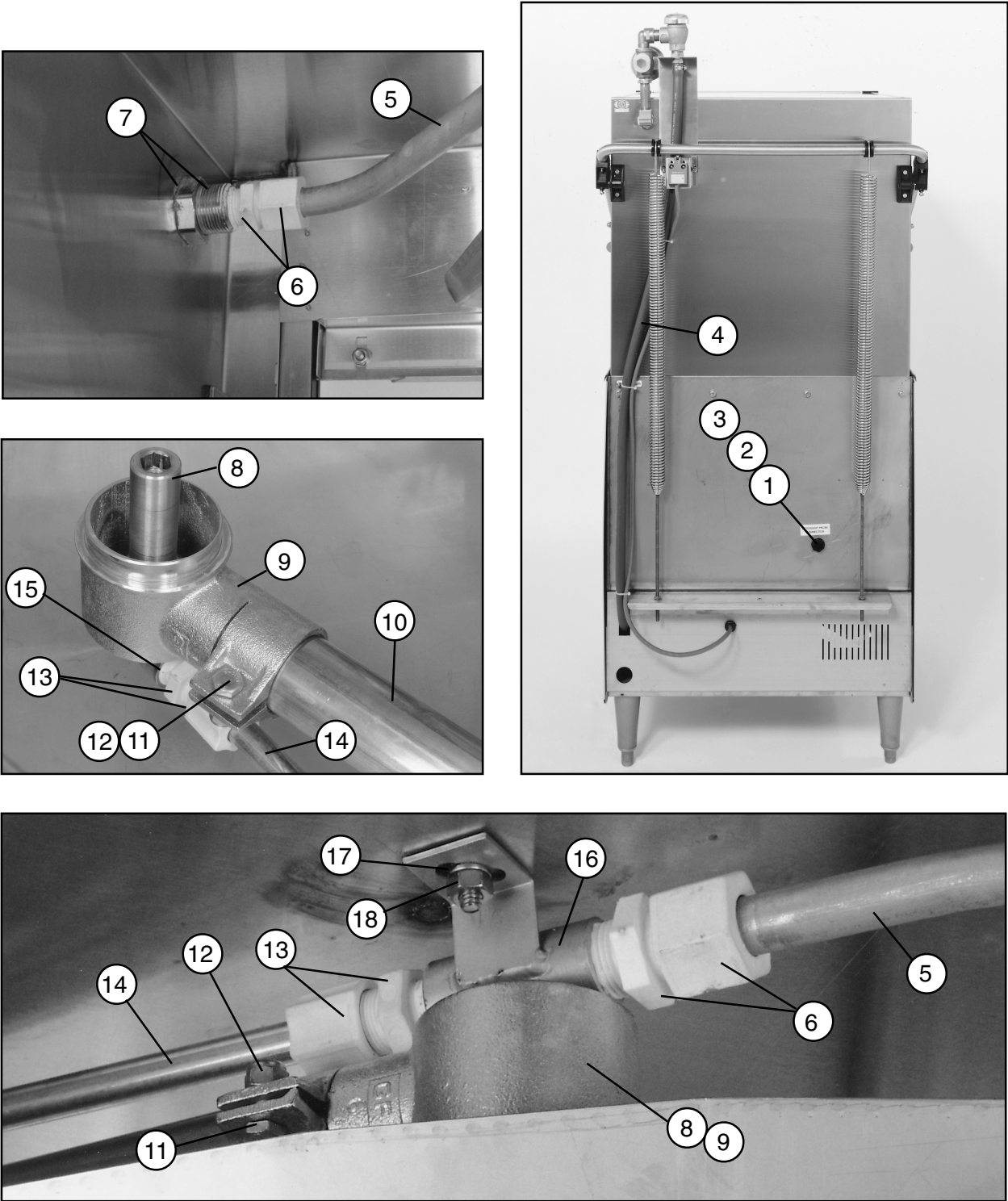


Figure 29 - MH-60, MH-6N, MH-6L Wash/Rinse Spray Piping Assembly

**MH-60, MH-6N, MH-6L  
WASH/RINSE SPRAY PIPING ASSEMBLY**

<b>Fig. 29 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	108418	Plug (1/2") .....	1
2	108417	Nut, plug .....	1
3	109034	Washer, fiber (13/16 X 1-1/16) .....	1
4	107417	Hose (1/2" O.D.) .....	6 ft.
5	0309445	Rinse tube, top (5/8") .....	1
6	0509180	Fitting, straight compression (5/8 X 1/2 MPT) .....	2
7	0509179	Fitting, bulkhead (1/2" NPT) (Nickle Plated) .....	1
8	0507445	Spindle, wash arm .....	2
9	109864	Support, wash arm .....	2
10	109781	Standpipe, wash .....	1
11	100736	Bolt (1/4-20 X 3/4 Hex hd) .....	2
12	107967	Nut, grip (1/4-20) .....	2
13	0509181	Fitting, straight compression (1/2 X 3/8 MPT) .....	2
14	0309444	Rinse, tube .....	1
15	0509178	Connector, bottom rinse .....	1
16	0509150	Connector, top rinse .....	1
17	0501501	Washer, split lock (SST) .....	2
18	107967	Nut, grip (1/4-20) .....	2



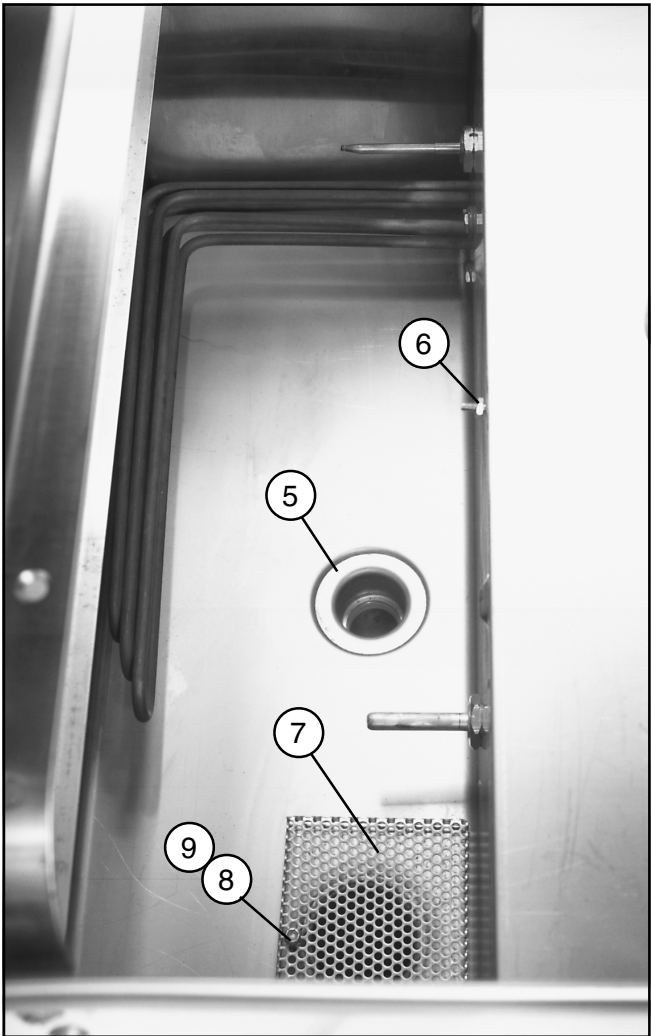
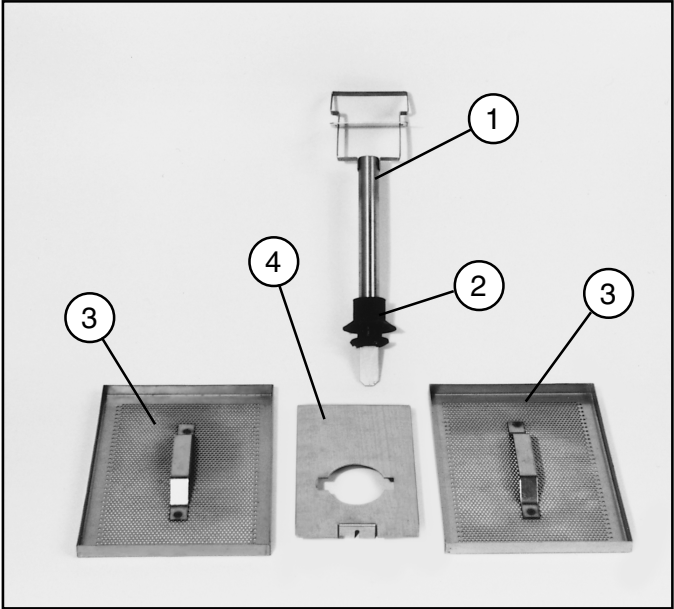
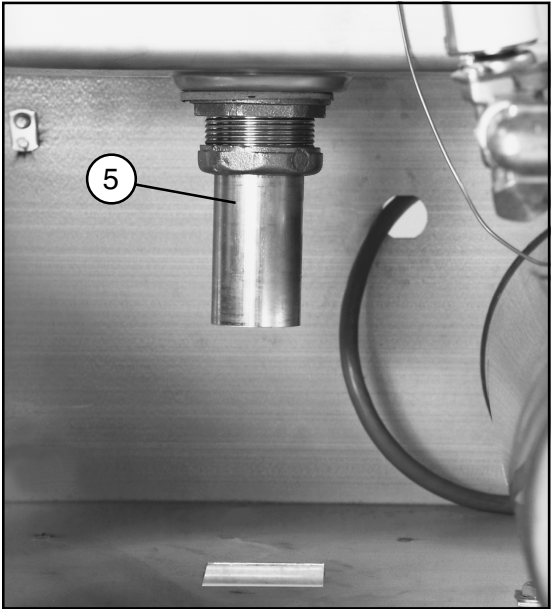


Figure 30- Scrap Screens and Drain Assembly

## SCRAP SCREENS AND DRAIN ASSEMBLY

<b>Fig. 30 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	0709196	Assembly, drain overflow .....	1
2	0509198	Stopper, drain overflow assembly .....	1
3	305164	Screen, scrap .....	2
4	0309192	Cover, drain .....	1
5	0302565	Assembly, drain .....	1
6	107966	Nut, grip (10-32 with nylon insert) .....	1
7	308005	Strainer .....	1
8	107967	Nut, grip (1/4-20 w/nylon insert) .....	1
9	0507709	Washer, flat #10 (SST) .....	1

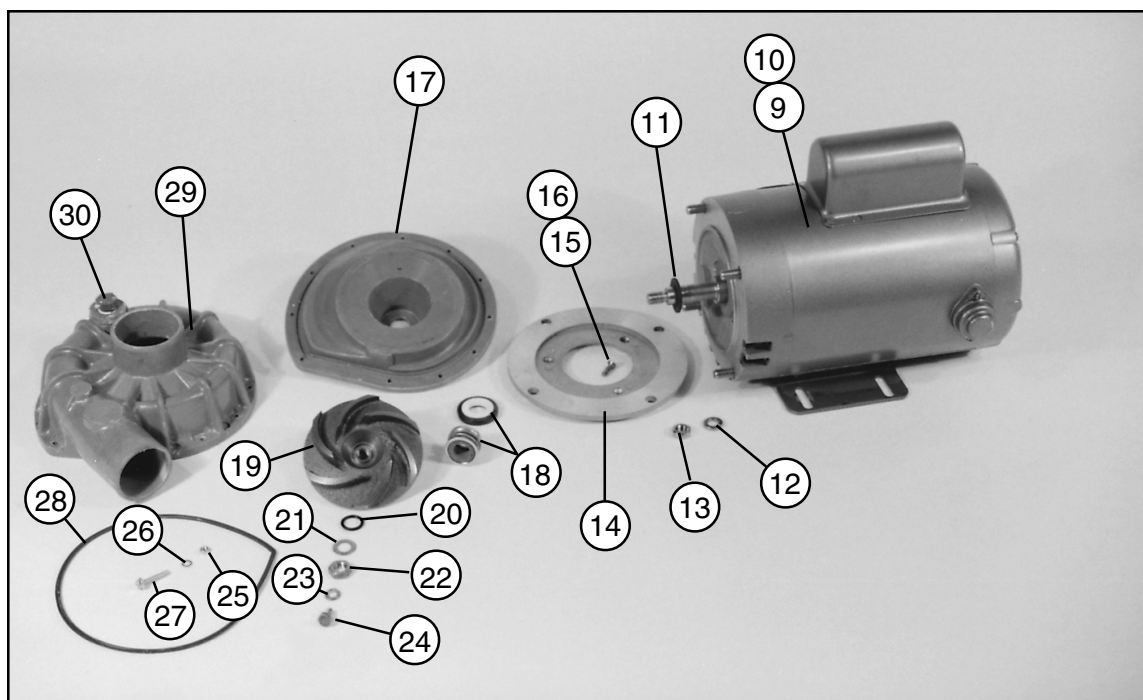
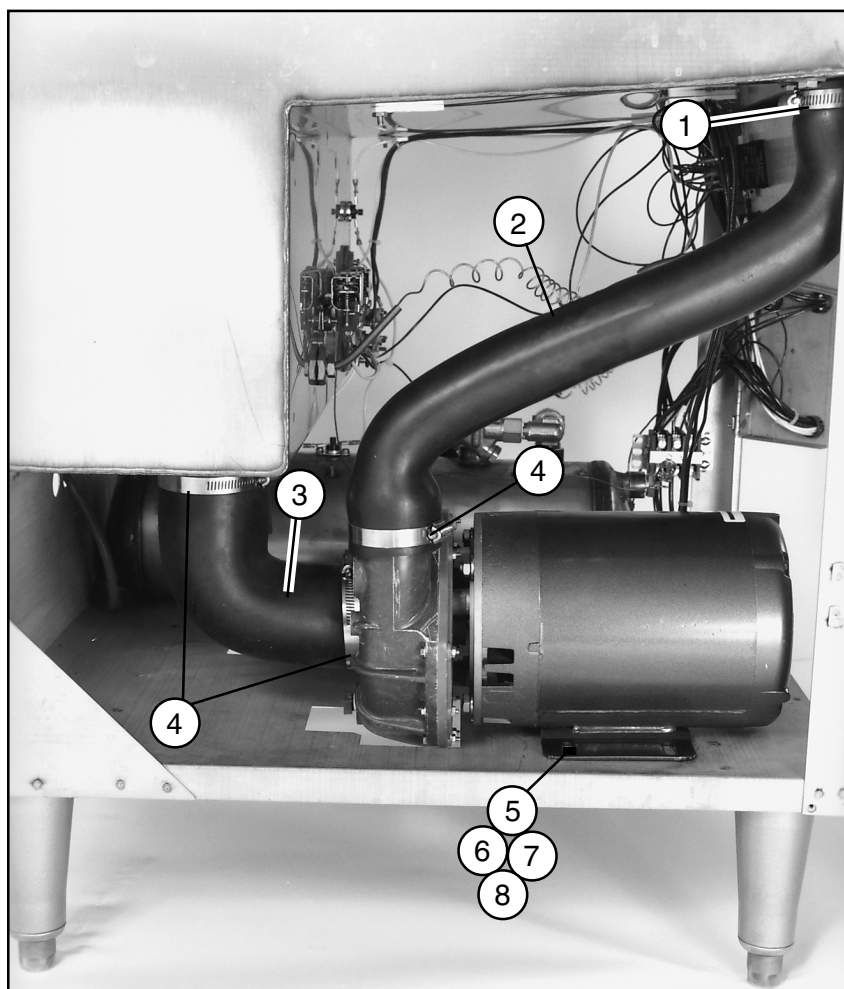


Figure 31 - Pump Assembly

## PUMP ASSEMBLY

<b>Fig. 31 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	107340	Clamp hose .....	1
2	0509351	Hose, discharge .....	1
3	0508515	Hose, suction .....	1
4	105986	Clamp, hose .....	3
5	100739	Bolt (5/16-18 X 3/4 Hex hd) .....	4
6	102376	Washer, flat (5/16) .....	8
7	106013	Washer, lock (5/16 split) .....	4
8	100154	Nut, plain (5/16-18) .....	4
9	111145	Motor, 1.4 HP (208-240V/460V/60/3PH) .....	1
10	111144	Motor, 1.4 HP (115V/208-240V/60/1PH) .....	1
11	109654	Washer, pump slinger .....	1
12	106407	Washer, lock (3/8 split) .....	4
13	107690	Nut, jam (3/8-16) .....	4
14	109648	Backing plate, machine .....	1
15	100754	Screw (10-32 X 1/2 Flat hd) .....	4
16	110270	Washer, countersunk .....	4
17	109649	Back housing, pump .....	1
18	111111	Seal, pump .....	1
19	111143	Impeller .....	1
20	110458	O-ring .....	1
21	110248	Washer, flat .....	1
22	110247	Nut, jam (7/16-20) .....	1
23	106482	Washer, lock (1/4 split) .....	1
24	100734	Bolt (1/4-20 X 1/2 Hex hd) .....	1
25	100194	Nut, grip (10-32) .....	11
26	0501505	Washer, lock .....	11
27	107137	Bolt (10-32 X 7/8 Hex hd) .....	11
28	109653	Gasket (O ring) .....	1
29	109651	Volute .....	1
30	107463	Plug (1/4") .....	1
—	451643	Pump/Motor assembly, complete 1.4 HP (208-240V/460V/60/3PH) .....	1
—	109645	Kit, pump (Includes items 17, 28, 29) .....	A/R
—	451642	Pump/Motor assembly, complete 1.4 HP (115V/208-240V/60/1PH) .....	1
—	900665	Impeller and seal kit (Includes items 18, 19) .....	A/R

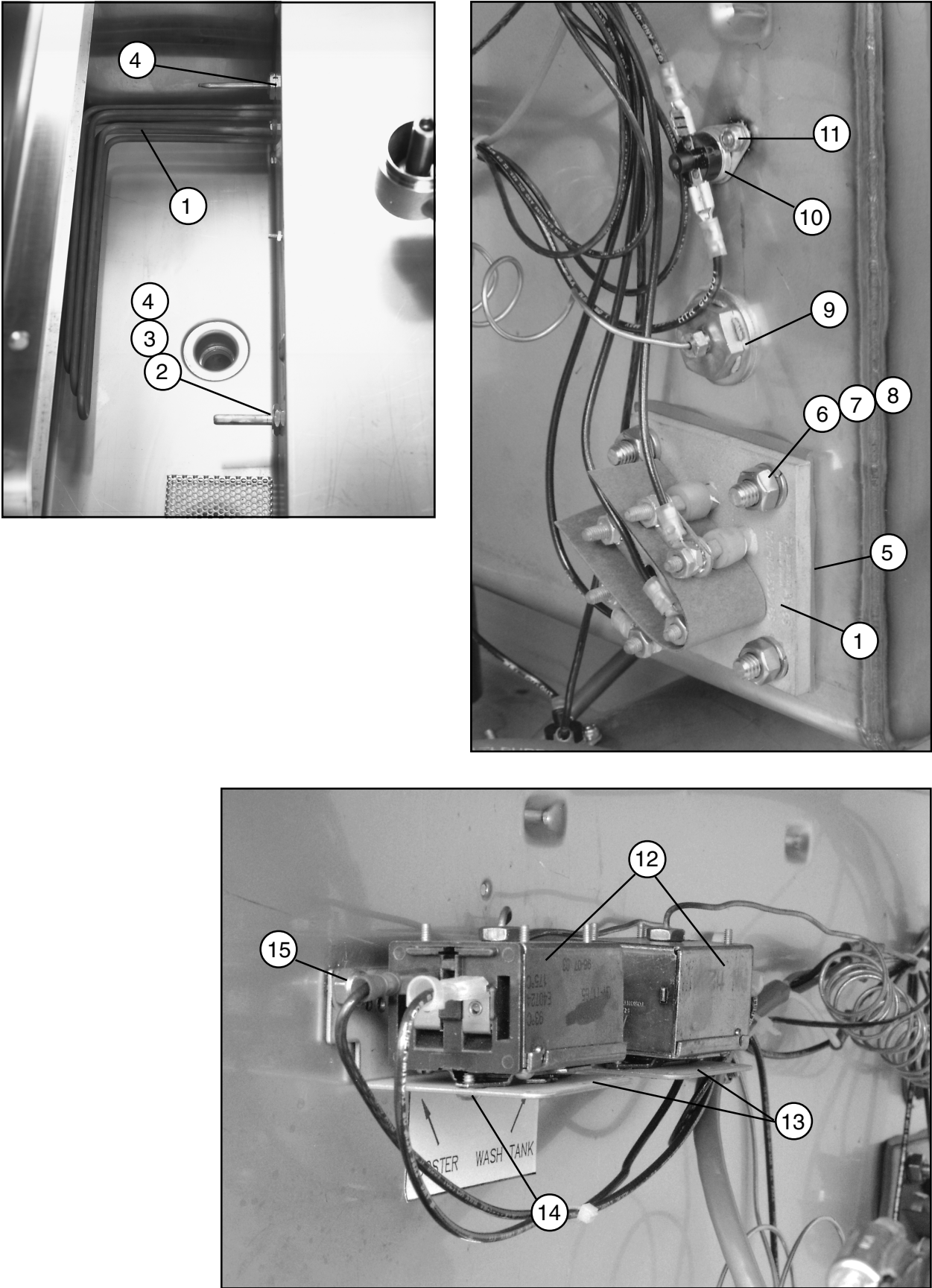


Figure 32 - Wash Tank Heater and Thermostats

## WASH TANK HEATER AND THERMOSTATS

Fig. 32 Item No.	Part No.	Part Description	Qty.
1	0509185	Element, wash tank heater (3 KW, 208-240V, 1-3 PH).....	1
1		Element, wash tank heater (3 KW, 115/208-240V, 1 PH) .....	1
2	108391	Thermometer (48") .....	1
3	0508872	Adaptor, thermometer .....	1
4	201029	Nut, lock (1/2" Nickel plate) .....	2
5	108345	Gasket, wash tank heater element .....	1
6	100739	Bolt (5/16-18 X 3/4 Hex hd) .....	4
7	106013	Washer, lock (5/16 split) .....	4
8	100154	Nut, plain (5/16-18) .....	4
9	201041	Washer 7/8 X 1-3/16 X 1/8) .....	2
10	110562	Thermostat, high limit (wash tank) .....	1
11	108954	Nut, grip (6/32 with nylon insert) .....	2
12	112204	Thermostat, control .....	2
13	112185	Bracket, thermostat .....	2
14	—	Screw (6/32 X 1/4) (included with Item 12) .....	4
15	107966	Nut, grip (10-32 w/nylon insert) .....	4
—	900772	Kit, thermostat (includes Items 12-13) .....	2

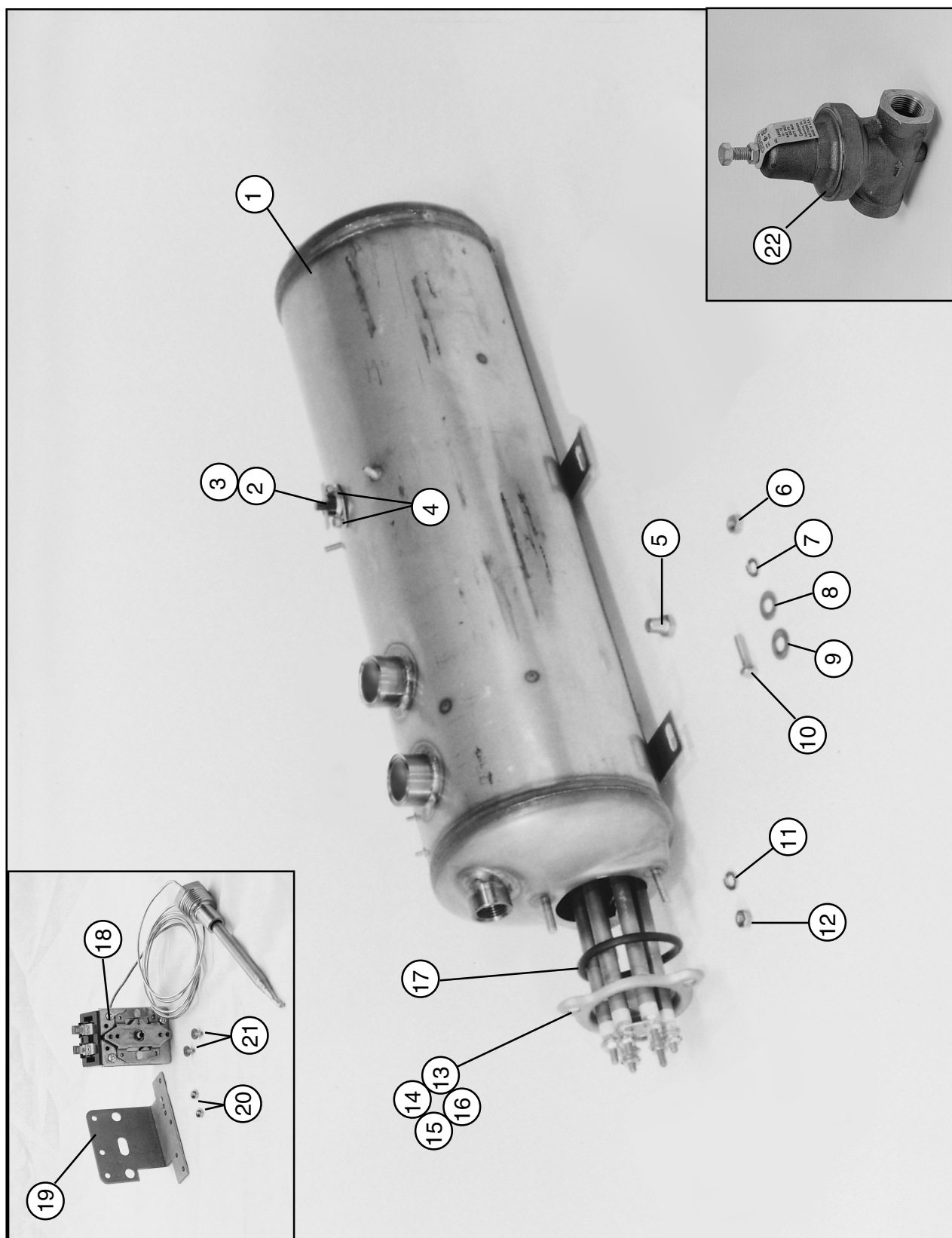


Figure 33 - MH-60 Only  
Electric Booster Assembly

**MH-60 ONLY**  
**ELECTRIC BOOSTER ASSEMBLY**

<b>Fig. 33 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	0509042	Tank, booster .....	1
2	110562	Thermostat, high limit (fixed, snap) .....	1
3	110563	Compound, heat sink .....	1
4	108954	Nut, grip (6-32 with nylon insert) .....	2
5	100210	Plug 1/8 (SST) .....	1
6	100154	Nut, plain (5/16-18) .....	2
7	106013	Washer, lock (5/16 split) .....	2
8	104618	Washer, flat (3/8 X 7/8 X 1/16) .....	2
9	102376	Washer, flat (5/16 X 3/4 X 1/16) .....	2
10	100740	Bolt (5/16-18 X 1 Hex hd) .....	2
11	106482	Washer, lock (1/4 split) .....	3
12	100003	Nut, plain (1/4-20 SST) .....	3
13	111233	Heater, booster, 9 KW (208-240V) 40° rise (1 & 3 PH) .....	1
14	108579	Heater, booster, 9 KW (480V) 40° rise (3PH) .....	1
15	111266	Heater, booster, 18 KW (208-240V) 70° rise (3 PH) .....	1
16	111267	Heater, booster, 18 KW (480V) 70° rise (3PH) .....	1
17	109985	O-ring .....	1
18	112204	Thermostat, booster heat control (includes item 21) .....	1
19	112185	Bracket, thermostat .....	1
20	107966	Nut, grip (10-32 w/nylon insert) .....	2
21	—	Screw (6-32 X 1/4) (included with Item 18) .....	2
22	107550	Valve, pressure reducing (3/4") .....	1
—	900772	Kit, thermostat (includes Items 18, 19, 21) .....	1



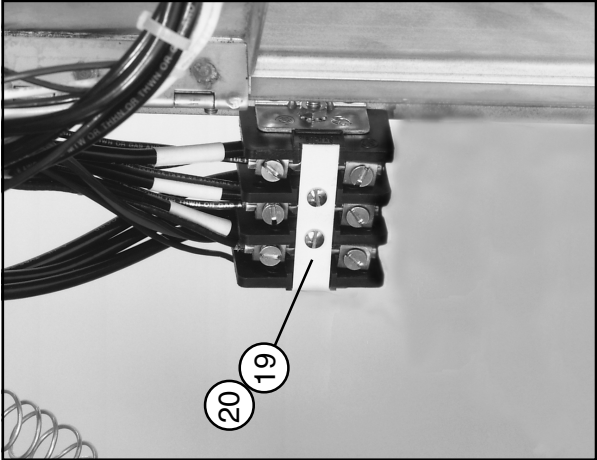
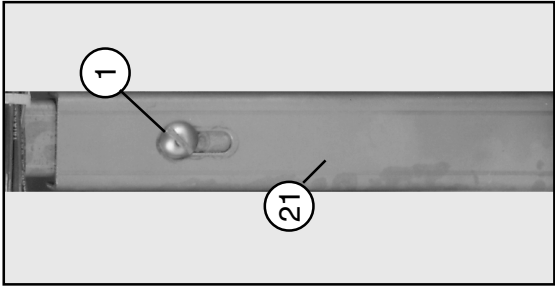
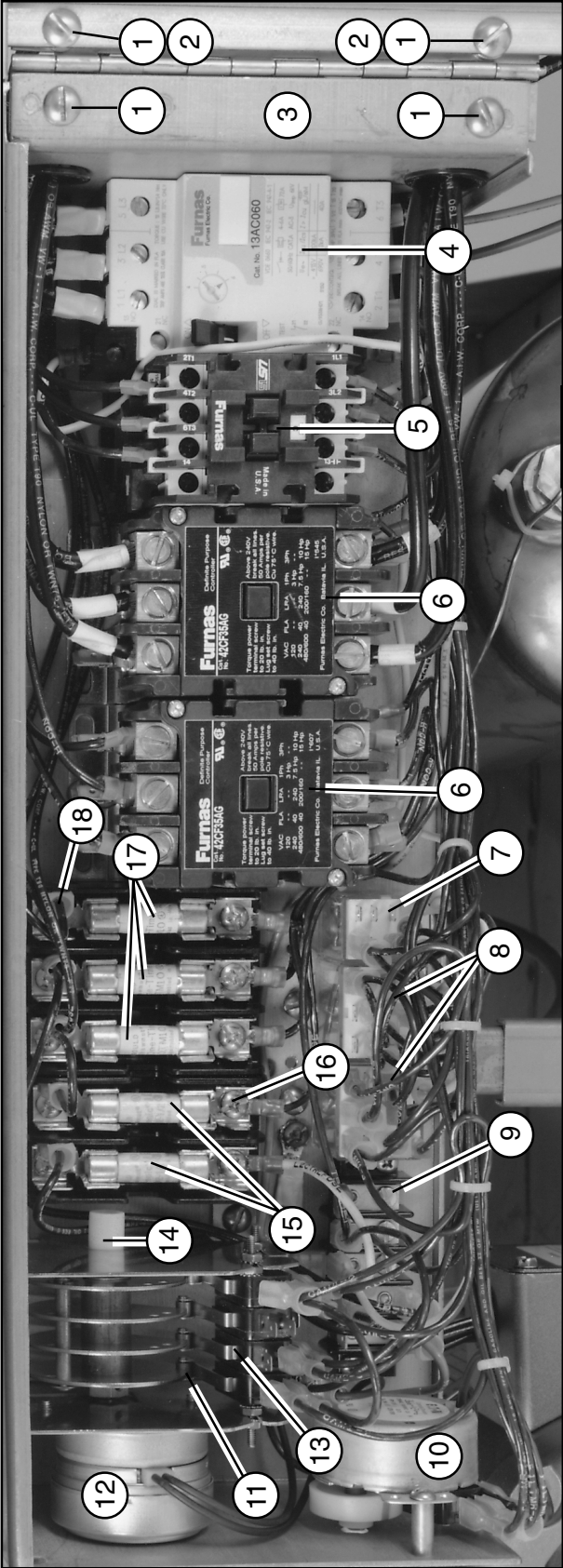


Figure 34- Control Cabinet

## CONTROL CABINET

Fig. 34 Item No.	Part No.	Part Description	Qty.
1	0501412	Screw (10-32 X 3/8 Truss hd) .....	5
2	0501500	Washer, lock .....	4
3	0709482	Panel, control (sheet metal only) .....	1
4	111632	Overload, motor-1.4 HP Wash (115V/1PH) .....	1
4	111630	Overload, motor-1.4 HP Wash (208-240V/1PH) .....	1
4	111628	Overload, motor-1.4 HP Wash (208-240V/3PH) .....	1
4	111627	Overload, motor-1.4 HP Wash (380-415V/3PH) .....	1
4	111626	Overload, motor-1.4 HP Wash (480V/3PH) .....	1
4	111626	Overload, motor-1.4 HP Wash (575V/3PH) .....	1
5	0509172	Contactor, wash motor, (12A, 3 Pole, 220V coil) 1 & 3 phase .....	1
6	0509173	Contactor, heat (50A, 3 Pole, 220V coil) 1 & 3 phase .....	A/R
7	111069	Relay, control (220V coil) .....	1
8	112270	Relay, control (220V coil) .....	2
9	0509437	Terminal block .....	1
10	111467	Timer, fill assembly .....	1
11	0709368	Assembly, timer (includes Items 6-8) .....	1
12	0509175	Motor, timer .....	1
13	0501379	Switch, timer .....	4
14	0503701	Bearing, timer .....	1
15	107289	Fuse 2.5A (208-240V/1PH) .....	2
15	107289	Fuse 2.5A (208-240V/3PH) .....	2
15	0508707	Fuse 1A (380-415V/3PH) .....	2
15	0508707	Fuse 1A (480V/3PH) .....	2
15	0508708	Fuse 2.5A (575V/3PH) .....	2
16	106402	Block, fuse (2 pole, 30A) .....	1
17	0508676	Fuse 30A (115V/1PH) .....	3
17	107384	Fuse 20A (208-240V/1PH) .....	3
17	0508675	Fuse 10A (208-240V/3PH) .....	3
17	100913	Fuse 10A (380-415V/3PH) .....	3
17	100906	Fuse 5A (480-575V/3PH) .....	3
18	106925	Block, fuse (3 pole, 30A) .....	1
19	0504951	Block, terminal (3 pole for 1 phase) .....	1
20	0509527	Block, terminal (4 pole for 3 phase) .....	1
21	0309159	Support, leg .....	1
—	103309	Wire lug, ground (Not shown) .....	1
—	—	Transformer, (Step-up 115:220V) (115V Machines Only) ..... (Not Shown)	1

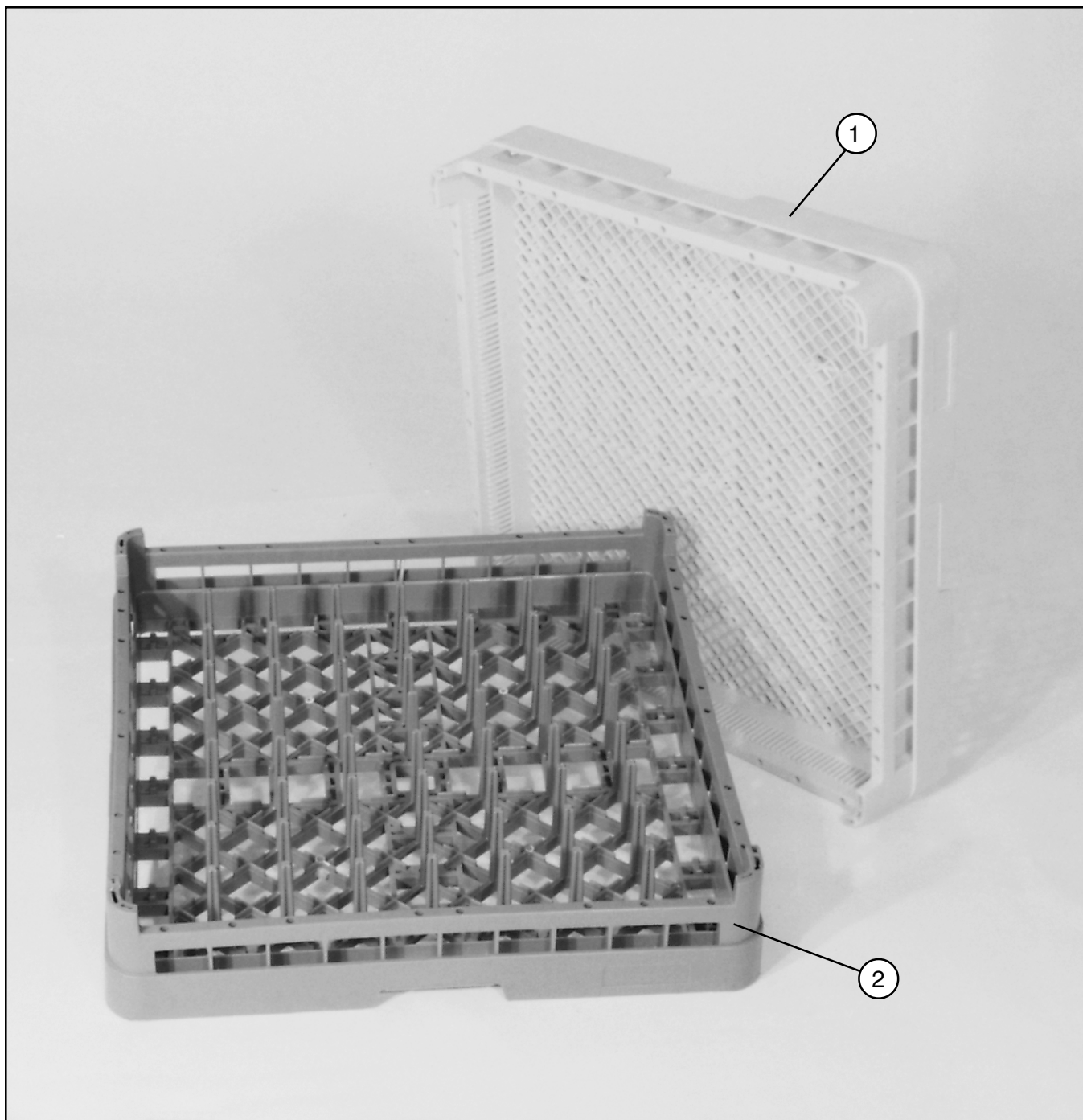
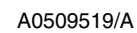


Figure 35 - Dishracks

**DISHRACKS**

<b>Fig. 35 Item No.</b>	<b>Part No.</b>	<b>Part Description</b>	<b>Qty.</b>
1	101273	Rack, (Flat Bottom) .....	1
2	101285	Rack, (Peg) .....	1



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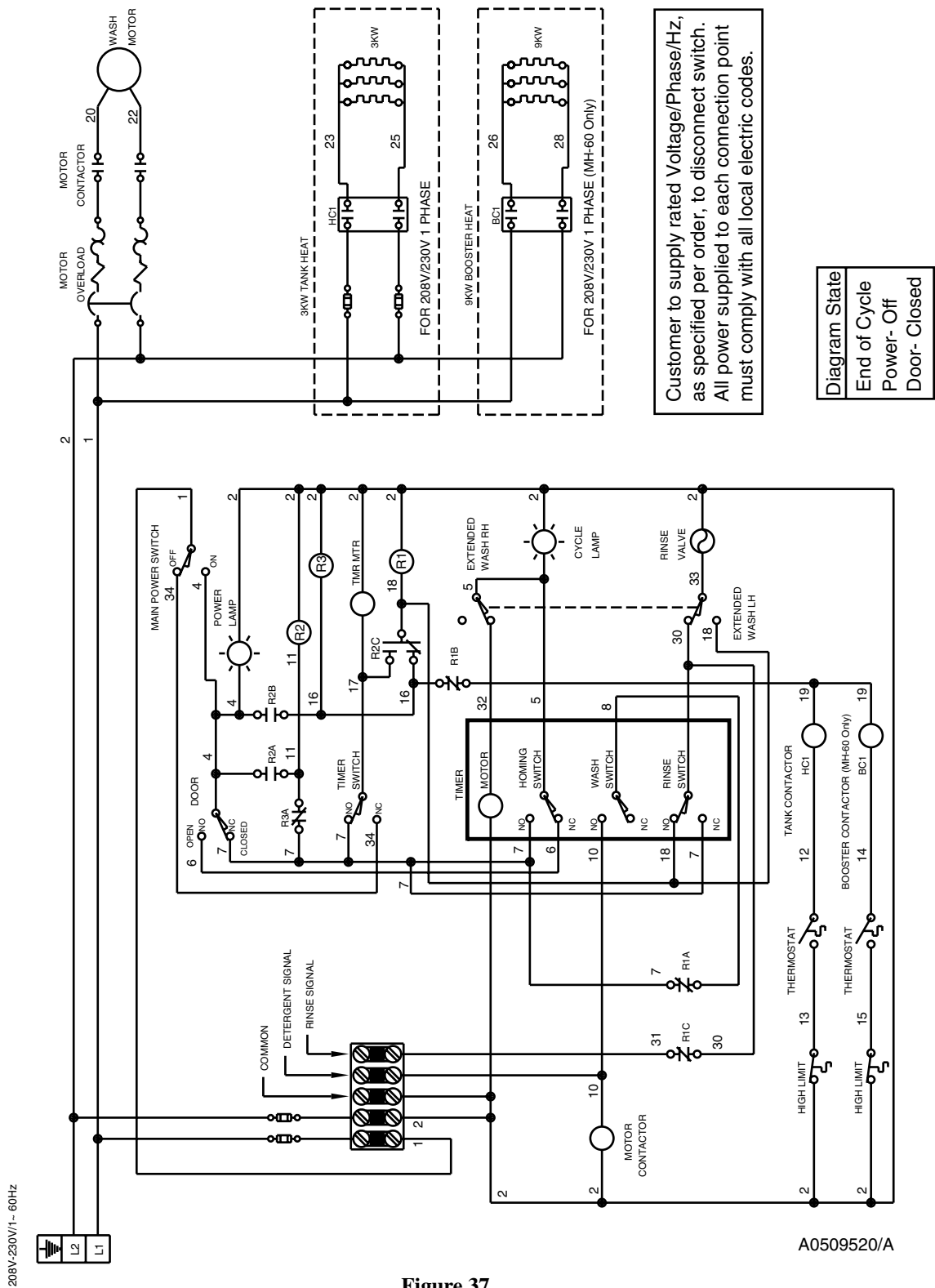


Figure 37  
MH-60, MH-6N, MH-6L  
Single Phase Electrical Schematic

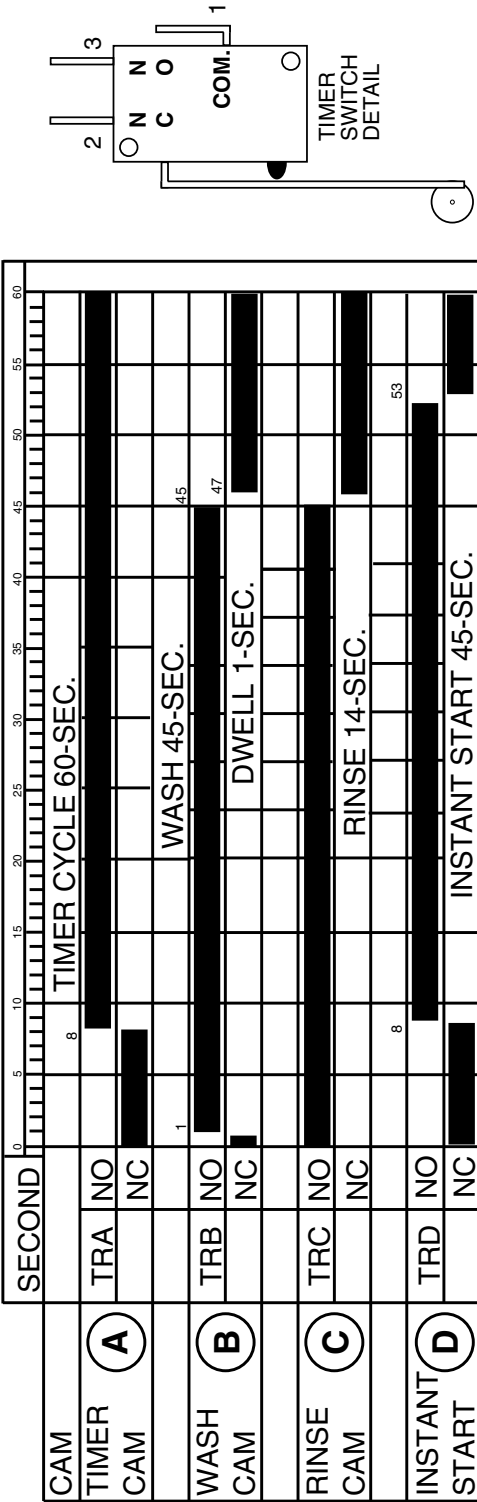


Figure 38  
MH-60, MH-6N, MH-6L  
Cycle Timer Chart