OPERATORS MANUAL

This manual provides Installation & Operating instructions for

PIZZA HUT MAKETABLE

For Models:

PH120E2







NOTIFY CARRIER OF DAMAGE AT ONCE.

It is the responsibility of the consignee to inspect the container upon receipt of same and to determine the possibility of any damage, including concealed damage. Avtec suggests that if you are suspicious of damage to make a notation on the delivery receipt. It will be the responsibility of the consignee to file a claim with the carrier. We recommend that you do so at once.

Manufacture Service/Questions 888-994-7636.





1055 Mendell Davis Drive Jackson, MS 39272 888-994-7636, fax 888-864-7636 unifiedbrands.net

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Congratulations on your recent purchase of Randell food service equipment, and welcome to the growing family of satisfied Randell customers.

Our reputation for superior products is the result of consistent quality craftsmanship. From the earliest stages of product design to successive steps in fabrication and assembly, rigid standards of excellence are maintained by out staff of designers, engineers, and skilled employees.

Only the finest heavy-duty materials and parts are used in the production of Randell brand equipment. This means that each unit, given proper maintenance will provide years of trouble free service to its owner.

In addition, all Randell food service equipment is backed by some of the best warranties in the food service industry and by our professional staff of service technicians.

Retain this manual for future reference.

NOTICE: Due to a continuous program of product improvement, Randell Manufacturing reserves the right to make changes in design and specifications without prior notice.

NOTICE: Please read the entire manual carefully before installation. If certain recommended procedures are not followed, warranty claims will be denied.

MODEL NUMBER	
SERIAL NUMBER	
INSTALLATION DATE _	

The serial number is located in the mechanical housing.

800-621-8560

Randell Manufacturing Service and Parts Hotline

Warranty Policies

Congratulations on your purchase of a Randell Manufactured piece of equipment. Randell believes strongly in the products it builds and backs them with the best warranty in the industry. Standard with every unit comes the peace of mind that this unit has been thoroughly engineered, properly tested and manufactured to excruciating tolerances, by a manufacturer with over 25 years of industry presence. On top of that front end commitment, Randell has a dedicated staff of certified technicians that monitor our own technical service hotline at **1-800-621-8560** to assist you with any questions or concerns that may arise after delivery of your new Randell equipment.

PARTS WARRANTY

1. One year parts replacement of any and all parts that are found defective in material or workmanship. Randell warrants all component parts of manufactured new equipment to be free of defects in material or workmanship, and that the equipment meets or exceeds reasonable industry standards of performance for a period of one year from the date of shipment from any Randell factory, assembly plant or warehouse facility.

NOTE: warranties are effective from date of shipment, with a thirty day window to allow for shipment, installation and set-up. In the event equipment was shipped to a site other than the final installation site, Randell will warranty for a period of three months following installation, with proof of starting date, up to a maximum of eighteen months from the date of purchase.

2. Free ground freight of customer specified location for all in warranty parts within continental U.S. Component part warranty does not cover glass breakage or gasket replacement. Randell covers all shipping cost related to component part warranty sent at regular ground rates (UPS, USPS). Freight or postage incurred for any express or specialty methods of shipping are the responsibility of the customer.

LABOR COVERAGE

In the unlikely event a Randell manufactured unit fails due to defects in materials or workmanship within the first ninety days, Randell agrees to pay reasonable labor incurred. During the first ninety days, work authorizations are not required for in warranty repairs. However, repair times are limited to certain flex rate schedules and hours will be deducted from service invoices if they exceed allowed times without prior approval and a work authorization number. Warranties are effective from date of shipment, with a thirty day window to allow for shipment, installation and setup. Where equipment is shipped to any site other than final installation, Randell will honor the labor

warranty for a period of ninety days following installation with proof of starting date, up to a maximum of nine months from date of purchase. Travel time is limited to one hour each direction or two hours per invoice. Any travel time exceeding two hours will be the responsibility of the customer.

Temperature adjustments are not covered under warranty, due to the wide range of ambient conditions.

To request a warranty approval number, call our Field Service Department at: 1-800-621-8560

WHEN OPTIONAL 5 YEAR COMPRESSOR WARRANTY APPLIES

- Provide reimbursement to servicing company for the cost of locally obtained replacement compressor in exchange for the return of the defective compressor sent back freight prepaid. Note: Randell Manufacturing does limit amount of reimbursement allowed and does require bill from local supply house where compressor was obtained (customer should not pay servicing agent up front for compressor).
- 2. Provide repair at the manufacturing facility by requiring that the defective unit be sent back to Randell freight prepaid. Perform repair at the expense of Randell and ship the item back to the customer freight collect.
- 3. Furnish complete condensing unit freight collect in exchange for the return of the defective compressor sent back freight prepaid. (Decisions on whether or not to send complete condensing units will be made by Randell's in-house service technician).

WHEN OPTIONAL LABOR EXTENSION POLICY APPLIES

Randell Manufacturing will provide reimbursement of labor invoiced to any customer that has an optional labor extension of our standard warranty. (Reasonable geographic and industry rates do apply) Randell offers both 1 and 2 year extensions. Labor extensions begin at the end of our standard warranty and extend out 9 months to 1 calendar year or 21 months to 2 calendar years from date of purchase. Please contact Randell Manufacturing's technical service hotline at 1-800-621-8560 for details and warranty authorization numbers.

WHEN EXPORT WARRANTIES APPLY

- 1. Randell Manufacturing covers all non-electrical components under the same guidelines as our standard domestic policy.
- 2. All electrical components operated on 60 cycle power are covered under our standard domestic policy.
- 3. All electrical components operated on 50 cycle power are covered for 90 days from shipment only.
- 4. Extended warranty options are not available from the factory.

ITEMS NOT COVERED UNDER WARRANTY

- 1. Maintenance type of repairs such as condenser cleaning, temperature adjustments, clogged drains and unit leveling.
- Randell does not cover gaskets under warranty. Gaskets are a maintenance type component that are subject to daily wear and tear and are the responsibility of the owner of the equipment. Because of

the unlimited number of customer related circumstances that can cause gasket failure all gasket replacement issues are considered non-warranty. Randell recommends thorough cleaning of gaskets on a weekly basis with a mild dish soap and warm water. With proper care Randell gaskets can last up to two years, at which time we recommend replacement of all gaskets on the equipment for the best possible performance.

NOTICE: FOOD LOSS IS NOT COVERED UNDER WARRANTY

- 3. Repairs caused by abuse such as broken glass, freight damage, or scratches and dents.
- 4. Electrical component failure due to water damage from cleaning procedures.

QUOTATIONS

Verbal quotations are provided for customer convenience only and are considered invalid in the absence of a written quotation. Written quotations from Randell are valid for 30 days from quote date unless otherwise specified. Randell assumes no liability for dealer quotations to end-users.

SPECIFICATION & PRODUCT DESIGN

Due to continued product improvement, specification and product design may change without notice. Such revisions do not entitle the buyer to additions. Changes or replacements for previously purchased equipment.

SANITATION REQUIREMENTS

Certain areas require specific annotation requirements other than N.S.F. & U.L. standards. Randell must be advised of these specifications before fabrication of equipment. In these special circumstances, a revised quotation may be required to cover additional costs. Failure to notify Randell before fabrication holds the dealer accountable for all additional charges.

CANCELLATIONS

Orders canceled prior to production scheduling entered into engineering/production and cancelled are subject to a cancellation charge (contact factory for details).

STORAGE CHARGES

Randell makes every effort to consistently meet our customer's shipment expectations. If after the equipment has been fabricated, the customer requests delay in shipment, and warehousing is required:

- 1. Equipment held for shipment at purchasers request for a period of 30 days beyond original delivery date specified will be invoiced and become immediately payable.
- 2. Equipment held beyond 30 days after the original delivery date specified will also include storage charges.

SHIPPING & DELIVERY

Randell will attempt to comply with any shipping, routing or carrier request designated by dealer, but reserves the right to ship merchandise via any responsible carrier at the time equipment is ready for shipment. Randell will

not be held responsible for any carrier rate differences; rate differences are entirely between the carrier and purchaser. Point of shipping shall be determined by Randell (Weidman, MI/Tucson, AZ). At dealer's request, Randell will endeavor whenever practical to meet dealer's request. Freight charges to be collect unless otherwise noted.

DAMAGES

All crating conforms to general motor carrier specifications. To avoid concealed damage, we recommend inspection of every carton upon receipt. In the event the item shows rough handling or visible damage to minimize liability, a full inspection is necessary upon arrival. Appearance of damage will require removing the crate in the presence of the driver. A notation must be placed on the freight bill and signed for by the truck driver at the time of delivery. Any and all freight damage that occurs to a Randell piece of equipment as a result of carrier handling is not considered under warranty, and is not covered under warranty guidelines. Any freight damage incurred during shipping needs to have a freight claim filed by the receiver with the shipping carrier. Consignee is responsible for filing of freight claims when a clear delivery receipt is signed. Claims for damages must be filed immediately (within 10 days) by the consignee with the freight carrier and all cartons and merchandise must be retained for inspection.

RETURNED GOODS

Authorization for return must first be obtained from Randell before returning any merchandise. Any returned goods shipment lacking the return authorization number will be refused, all additional freight costs to be borne by the returning party. Returned equipment must be shipped in original carton, freight prepaid and received in good conditions. Any returned merchandise is subject to a minimum handling charge (consult factory for rate).

INSTALLATION

Equipment installation is the responsibility of the dealer and/or their customer. Randell requires all equipment to be professionally installed.

PENALTY CLAUSES

Dealer penalty clauses, on their purchase order or contractually agreed to between the dealer and their clients are not binding on Randell. Randell does not accept orders subject to penalty clauses. This agreement supersedes any such clauses in dealer purchase orders.

EXPORT POLICY

All quotations for export sales will be handled by Dorian Drake International (www.doriandrake.com), Randell's export management organization.

- *FOOTNOTES IN REFERENCE TO PARAGRAPHS ABOVE
- 1. Herein called Randell.
- 2. NET means list price less discount, warranty, labor policy, freight, Randell delivery and other miscellaneous charges.

CASH DISCOUNTS WILL BE CALCULATED ON NET ONLY.

Unit Specifications



Model	L	D	н	Work Hgt.	Doors	H.P.	Voltage	Amps	Ref/ Qty	NEMA	Ship Wt.
PH120E2	120"	40"*	57"**	35"	(4)24"	_	115/60/1	16	R404A/40oz	5-20P	865
PH120E2-220	120"	40"*	57"**	35"	(4)24"	_	220/50/1	7	R404A/40oz	Hardwire	865

^{* 33&}quot; with work surface removed.
** Overall dimension to top of hood. Optional Ticket Rail adds approximately 17" to height.

Unit Installation

SELECTING A LOCATION FOR YOUR NEW UNIT

The following conditions should be considered when selecting a location for your unit:

- 1. **Floor Load:** The area on which the unit will rest must be level, free of vibration, and suitably strong enough to support the combined weights of the unit plus the maximum product load weight (PH120E2 max floor load = 1870 lbs.).
- 2. **Clearance:** There must be a combined total of at least 3" clearance on all sides of the unit.
- 3. **Ventilation:** The air cooled self contained unit requires a sufficient amount of cool clean air. Avoid surrounding your equipment stand around other heat generating equipment and out of direct sunlight. Also, avoid locating in an unheated room or where the room temperature may drop below 55° F or about 90° F.

INSTALLATION CHECKLIST

After the final location has been determined, refer to the following checklist prior to start-up:

- 1. Check all exposed refrigeration lines to ensure that they are not kinked, dented, or rubbing together.
- 2. Check that the condenser and evaporator fans rotate freely without striking any stationary members.
- 3. Unit must be properly leveled; check all legs or casters to ensure they all are in contact with the floor while maintaining a level work surface. Adjusting bullet feet heights or shimming casters may be necessary if the floor is not level. NOTE: Damage to equipment may result if not followed. Randell is not responsible for damage to equipment if improperly installed.
- 4. Plug in unit and turn on main on/off power switch.
- 5. Allow unit time to cool down to temperature. If temperature adjustments are required, the temperature control is located within the cabinet on the front face of the evaporator coil behind the thermometer (Note: The left set of drawers or center set for a 6 drawer unit must be removed to access the temperature adjustment control).
- Refer to the front of this manual for serial number location. Please record this information in your manual on page 3 now. It will be necessary when ordering replacement parts or requesting warranty service.
- 7. Confirm that the unit is holding temperature. Set controls to desired temperature for your particular ambient and altitude.
- 8. Allow your unit to operate for approximately 2 hours before putting in food to allow interior of unit to cool down to storage temperature.

NOTE: All motors are oiled and sealed.

NOTE: Unit is shipped from factory with service valves opened ready for operation.

NOTE: FAILURE TO FOLLOW INSTALLATION GUIDELINES AND RECOMMENDATIONS MAY VOID THE WARRANTY ON YOUR UNIT.

ELECTRICAL SUPPLY: The wiring should be done by a qualified electrician in accordance with local electrical codes. A properly wired and grounded outlet will assure proper operation. Please consult the data tag attached to the compressor to ascertain the correct electrical requirements. Supply voltage and amperage requirements are located on the serial number tag located inside the mechanical housing.

NOTE: It is important that a voltage reading be made at the compressor motor electrical connections, while the unit is in operation to verify the correct voltage required by the compressor is being supplied. Low or high voltage can detrimentally affect operation and thereby void its warranty.

NOTE: it is important that your unit has its own dedicated line. Condensing units are designed to operate with a voltage fluctuation of plus or minus 10% of the voltage indicated on the unit data tag. Burn out of a condensing unit due to exceeding voltage limits will void the warranty.

Unit Operation

MORNING STARTUP

- 1. Rail cleaning may be performed at this time.
- 2. Turn on the rail with the switch located on the front mechanical panel of the unit
- 3. Allow 45 minutes to one hour for your unit to cool down before loading product.
- 4. Load the product and proceed with food preparation.

NOTE: Lids should be kept closed during periods of inactivity to keep product temperatures as cool as possible.

NOTE: If pans are left empty when condiment rail is on, fill empty pans with 1" or 2" of water as an insulating barrier.

NOTE: Although your maketable was designed for heavy use, excessive door openings should be avoided in order to maintain proper base temperature and reduce the possibility of coil freeze-up.

EVENING SHUT DOWN

- 1. Remove product from rail at the end of the day's preparation. The product may be stored in the refrigerated base compartment.
- 2. Turn off rail with the switch located on the front mechanical panel of the unit.
- 3. Rail cleaning may be performed at this time if the frost has melted off the rail surface.

Randell has attempted to preset the cold controls to ensure that your unit runs at an optimum temperature, but due to varying ambient conditions, including elevation, food product as well as type of operation, you may need to alter this temperature.

Your maketable was equipped with a temperature adjustment control for the refrigerated rail located in the mechanical housing (Figure 1, item A).

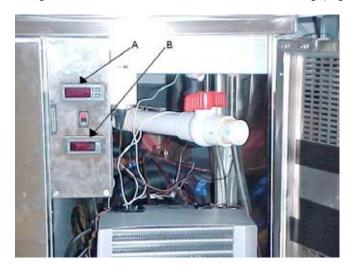


Figure 1 illustrates the inside of the mechanical housing behind the louvered panel. Item **A** is pointing out the temperature control for refrigerated rail. Item **B** is pointing out the digital thermometer for the refrigerated base.

To raise temperature in the refrigerated rail:

- A. Push and hold the "set" button until 34 appears then release the "set" button. 34 is the current set point temperature.
- B. Push and release the up arrow 2 times until 36 is displayed. Push and release the "set" button one time. The new set point, 36, will flash 3 times and then will be locked in.

To lower temperature in the refrigerated rail:

- A. Push and hold the "set" button until 34 appears and then release the "set" button. 34 is the current set point temperature.
- B. Push and release the up arrow 2 times until 32 is displayed. Push and release the "set" button one time. The new set point, 32, will flash 3 times and then will be locked in.

NOTE: It is recommended to only make changes of 2 degree increments at a time. Allow for the unit to operate 24 hours between adjustments. If the 2 degree adjustment is not enough another adjustment can be made. The maximum highest setting is 38 degrees and the minimum lowest setting is 28 degrees. If the settings need to go above or below this point there may be other contributing factors as to the cause of the temperature variances, please contact the factory at 1-800-621-8560.

The base temperature can also be adjusted by the temperature control dial located on the front of the refrigeration coil inside the refrigerated base. The thermometer for the base temperature is located in the mechanical housing (Figure 1, item b).

To adjust temperature in the refrigerated base:

- A. Locate evaporator coil inside cooler between the mechanical housing and the refrigerated base cabinet.
- B. Thermostat is located at top front of evaporator coil. There are numbers to indicate settings.
- C. Turn clockwise for colder setting (higher number).
- D. Turn counterclockwise for warmer setting (lower number).

NOTE: It is not recommended to turn the dial above 8 or below 1 on the temperature control. If the adjustments still do not result in proper temperature please contact the factory at 1-800-621-8560.

Preventive Maintenance

Randell strongly suggests a preventive maintenance program which would include the following **Monthly** procedures:

1. Cleaning of all condenser coils. Condenser coils are a critical component in the life of the compressor and must remain clean to assure proper air flow and heat transfer. Failure to maintain this heat transfer will affect unit performance and eventually destroy the compressor. Clean the condenser coils with coil cleaner and/or a vacuum, cleaner and brush.

NOTE: Brush coil in direction of fins, normally vertically as to not damage or restrict air from passing through condenser.

- 2. Clean fan blade on the condensing unit.
- 3. Clean and disinfect drains with a solution of warm water and bleach.
- 4. Clean and disinfect drain lines and evaporator pan with a solution of warm water and bleach.
- 5. Clean all gaskets on a weekly if not daily basis with a solution of warm water and a mild detergent to extend gasket life.

NOTE: DO NOT USE SHARP UTENSILS.

RECOMMENDED CLEANERS FOR YOUR STAINLESS STEEL INCLUDE THE FOLLOWING:

JOB	CLEANING AGENT	COMMENTS	
Routine cleaning	Soap, ammonia, detergent Medallion	Apply with a sponge or cloth	
Fingerprints and smears	Arcal 20, Lac-O-Nu, Ecoshine	Provides a barrier film	
Stubborn stains and discoloration	Cameo, Talc, Zud, First Impression	Rub in the direction of the polish lines	
Greasy and fatty acids, blood, burnt-on foods	Easy-Off, Degrease It, Oven Aid	Excellent removal on all finishes	
Grease and Oil	Any good commercial detergent	Apply with a sponge or cloth	
Restoration/Preservation	Benefit, Super Sheen	Good idea monthly	

Reference: Nickel Development Institute, Diversey Lever, Savin, Ecolab, NAFEM.

NOTE: Do not use steel pads, wire brushes, scrapers, or chloride cleaners to clean your stainless steel. CAUTION: DO NOT USE ABRASIVE CLEANING SOLVENTS, AND NEVER USE HYDROCHLORIC ACID (MURIATIC ACID) ON STAINLESS STEEL.

NOTE: Do not pressure wash equipment as damage to electrical components may result.

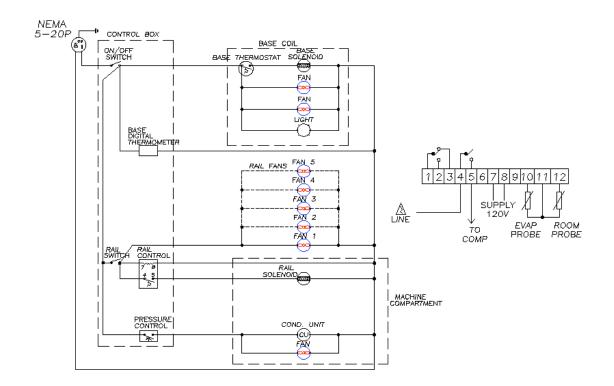
Preventive Maintenance (cont.)

Proper maintenance of equipment is the ultimate necessity in preventing costly repairs. By evaluating each unit on a regular schedule, you can often catch and repair minor problems before they completely disable the unit and become burdensome on your entire operation.

For more information on preventive maintenance, consult your local service company or CFESA member. Most repair companies offer this service at very reasonable rates to allow you the time you need to run your business along with the peace of mind that all your equipment will last throughout its expected life. These services often offer guarantees as well as the flexibility in scheduling or maintenance for your convenience.

Randell believes strongly in the products it manufactures and backs those products with one of the best warranties in the industry. We believe with the proper maintenance and use, you will realize a profitable return on your investment and years of satisfied service.

Electrical Diagram

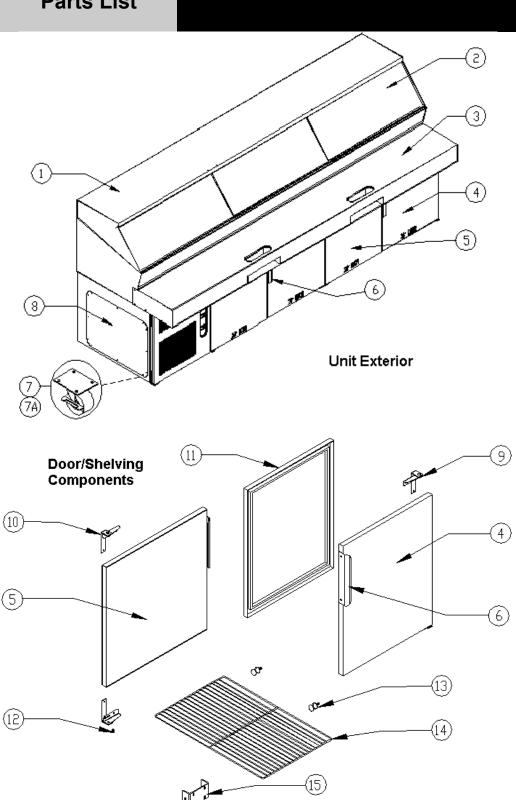


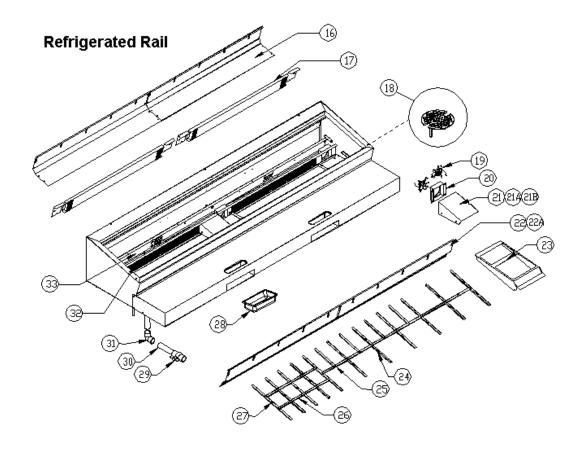
Trouble Shooting Guide

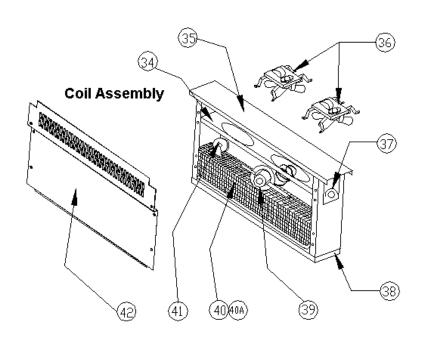
SYMPTOM	POSSIBLE CAUSE	PROCEDURE
Unit doesn't run	1. No power to unit	1. Plug in unit
	Temperature control turned off	Check temperature control
	Temperature control faulty	Test temperature control
	Compressor overheated	4. Clean condenser coil
	5. Condenser fan faulty	5. Service condenser fan
	Overload protector faulty	6. Test overload
	7. Compressor relay faulty	7. Test relay
	Compressor faulty	8. Call for service at 800-621-8561
Unit short cycles	Condenser coil dirty	Clean coil
	Condenser fan faulty	Service fan and motor.
	Compressor faulty	3. Call for service at 800-621-8561
	Overload repeatedly tripping	Check outlet voltage
Unit runs constantly	Condenser coil dirty	1. Clean coil
	2. Condenser fan faulty	Service condenser motor
	Temperature control set too	4 Adii at a satal ta lawan a stin a
Unit not cold enough	high	Adjust control to lower setting Test control
	Temperature control faulty Condenser coil dirty	3. Clean coil
	Condenser conding Refrigerant leaking or	3. Clean con
	contaminated	4. Call for service at 800-621-8561
Unit too cold	Temperature control set too low	Adjust control to raise setting
	2. Temperature control faulty	2. Test control
Unit noisy	Compressor mountings loose or hardened.	Tighten or replace compressor mountings
	Condenser fan damaged or hitting fan shroud	Inspect condenser fan

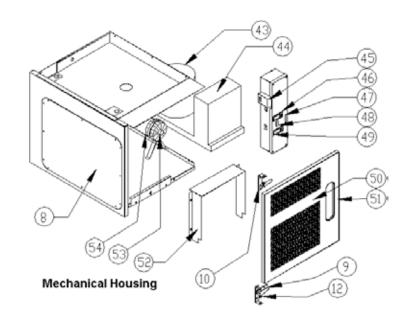
Replacement Parts List

Pizza Hut Maketable PH120E2









ITEM	DESCRIPTION	PART #
1	Hood Only	PH HOD0101
2	Lid for Rail Hood, 38" x 13 _"	PH HOD038
3	Removable Nosing and Work Surface	PH NOS001
4	Door with handle, right hinged 23 _" x 24 _"	RP DOR24PHR
5	Door with handle, left hinged 23 _" x 24 _"	RP DOR24PHL
6	Door Handle, 10" x 2"	RP HDL037
7	Caster, 6" Overall with locking mechanism	HD CST060
7A	Caster, 6" Overall without locking mechanism	HD CST061
8	Access Panel	RP OSH0500
9	Strap Hinge Assembly for Right Hinging	RP HNG9901
10	Strap Hinge Assembly for Left Hinging	RP HNG9902
11	Door Gasket	IN GSK1010
12	Door Hinge Bushing	HD BSH050
13	Shelf Holding Pin	HD PIN0102
14	Wire Shelf, 19 1/8" x 25 _"	HD SHL060
15	Bracket for shelf support	RP BRK0107
16	Fan Register, Back	PH BAR0502
17	Evaporator Coil, 53"x4"x1" with brackets	RF COI0002
18	Drain Screen, 2"	RP DSN002
19	Evaporator Fan Motor, Rail	EL MTR0101
20	Fan Mounting Box	RP BRK0501
21	Left Duct Box	RP DCT0501
21A	Center Duct Box	RP DCT0500
21B	Right Duct Box	RP DCT0502
22	Fan Register, Front Right	RP REG0506
22B	Fan Register, Front Left	RP REG0507
23	Sauce Pan Insert	PH PAN0101
24	Adaptor Bar 6 _"	PH BAR625
25	Adaptor Bar 10 _"	PH BAR105
26	Adaptor Bar 12 _"	PH BAR125
27	Adaptor Bar 20 _" 3 slot	PH BAR2075
N/S	Complete Set of Adaptor Bars	PH BAR0100
28	Scrap Pan 1/3 size 2 _" deep	HD PAN039

29	Ball Valve, 1 1/2" PVC Female	PB VLV9901
30	Pipe, 1 1/2" PVC	PB PIP150
31	Elbow, 1 1/2" PVC Fem x Glue	PB ELB9905
32	Fan Register, Middle	RP REG0508
33	Fan Shroud, Rail	RP SHD0510
34	Fan Mounting Bracket for Base Coil Assembly	RP SHD107
35	Mounting Support for Base Coil Assembly	RP SPT0500
36	Evaporator Fan Motor	EL MTR2338
37	Dial Temperature Control for Base	HD CNT200
38	Plastic Bottom for Base Coil Assembly Box	RP DRP107
39	Refrigeration Valve for Base Coil Assembly	RF VLV404
40	Evaporator Coil Assembly	RP CSY108SL
40A	Evaporator Coil	RF COI107
41	Solenoid Valve for Base Coil Assembly	RF SOL9801
42	Shield Panel for Base Coil Assembly	RP PNL107
43	Compressor	RF CMP9901
44	Condensing Unit	RF CON800E
45	Pressure Control	RF CNT750
46	Dixell Temperature Control for Rail	RF CNT0101
47	Magnet Striker Plate	HD STR9901
48	Rocker On/Off Switch	EL SWT140
49	Digital Thermometer for Base	HD THR0006
50	Louver Door	PH LVRE120
51	Magnetic Catch for Louver Door	HD CTH9901
52	Condensing Unit Shroud	PH PNL001
53	Condenser Fan Blade	RF FAN0101
54	Condenser Fan Motor	EL MTR0102P
N/S	Ticket Minder Rail	PH SUP001
N/S	Ticket Minder Support Leg, Left	PH SUP002
N/S	Ticket Minder Support Leg, Right	PH SUP003