

# **STAR® DOUBLE SPECIALTY WARMERS**

MODEL  
3DWSA SERIES  
3DWLA SERIES

## **Installation and Operation Instructions**

2M-Y8865 Rev.G 5/15/05



3DWLA



**SAFETY SYMBOL**



This symbol is intended to alert the user to the presence of important operating and maintenance instructions in the manual accompanying the appliance.

**RETAIN THIS MANUAL FOR FUTURE REFERENCE**

**NOTICE**

Using any part other than genuine Star factory supplied parts relieves the manufacturer of all liability.

**NOTICE**

Star reserves the right to change specifications and product design without notice. Such revisions do not entitle the buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment.

**MAINTENANCE AND REPAIRS**

Contact your local authorized service agent for service or required maintenance. Please record the model number, serial number, voltage and purchase date in the area below and have its ready when you call to ensure a faster service.

Model No.	_____	<b>Authorized Service Agent</b>
Serial No.	_____	Reference the listing provided with the unit
Voltage	_____	or
Purchase Date	_____	for an updated listing go to:
		<b>Website:</b> www.star-mfg.com
		<b>E-mail</b> Service@star-mfg.com
		<b>Telephone:</b> (800) 807-9054 Local (314) 781-2777

**The Star Service Help Desk**

**Business Hours:** 8:00 am to 4:30 p.m. Central Standard Time

**Telephone:** (800) 807-9054 Local (314) 781-2777

**Fax:** (800) 396-2677 Local (314) 781-2714

**E-mail** Parts@star-mfg.com  
Service@star-mfg.com  
Warranty@star-mfg.com

**Website:** www.star-mfg.com

**Mailing Address:** Star Manufacturing Inc.  
10 Sunnen Drive  
St. Louis, MO 63143

## PRODUCT IDENTIFICATION

Star Mfg. International Double Warmers, Models:  
3DWSA, 3DWLA, 3DWLA-HS

## SPECIFICATIONS:

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### **MODEL 3DWSA-4H 120V - STAINLESS STEEL WITH INSETS and COVERS**

Capacity: 4-1/8 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1000wt; 8.4a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 22 lbs.

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### **MODEL 3DWSA-P 120V - STAINLESS STEEL WITH 1 1 OZ. LADLE and 1 PUMP (INSERTS AND COVERS ARE OPTIONAL)**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 120V; 50/60 cycle; single phase; 1000wt; 8.4a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21-1/2 lbs.

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### **MODEL 3DWSA-PP 120V - STAINLESS STEEL WITH 2 PUMPS**

Capacity: 3-1/2 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1000wt; 8.4a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21 lbs.

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### **MODEL 3DWSA-FW 120V - STAINLESS STEEL, (INSETS WITH COVERS SSB-4 or SSB-4H, and LADLES - OPTIONAL)**

Capacity: 4-1/8 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1000wt; 8.4a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 21 lbs.

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### **MODEL 3DWLA-4H 120V - LIGHTED WITH INSETS and COVERS and 5\* SIGNS**

Capacity: 4-1/8 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1060wt; 8.8a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 22 lbs.

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### **MODEL 3DWLA-P 120V - LIGHTED WITH 1 INSET and COVER, 1 PUMP and 5\* SIGNS**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 120V; 50/60 cycle; single phase; 1060wt; 8.8a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21-1/2 lbs.

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### **MODEL 3DWLA-PP 120V - LIGHTED WITH 2 PUMPS and N\*, F\* SIGNS**

Capacity: 3-1/2 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1060wt; 8.8a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21 lbs.

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### **MODEL 3DWLA-FW 120V - LIGHTED and 5\* SIGNS (INSETS WITH COVERS SSB-4 or SSB-4H, and LADLES - OPTIONAL)**

Capacity: 4-1/8 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1060wt; 8.8a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 21 lbs.

**MODEL 3DWLA-R 120V - LIGHTED WITH INSETS and COVERS**

Capacity: 4-1/8 quarts each inset  
Electrical: 120V; 50/60 cycle; single phase; 1060wt; 8.8a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWSA-PHS 120V - STAINLESS STEEL WITH 1 INSET and COVER, and HEATED SPOUT and PUMP**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 120V; 50/60 cycle; single phase; 1015wt; 8.5a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWLA-PHS120 - LIGHTED WITH 1 INSET and COVER, HEATED SPOUT and PUMP, and 5\* SIGNS**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 120V; 50/60 cycle; single phase; 1075wt; 9a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWSAPPHS 120V - STAINLESS STEEL WITH 2 HEATED SPOUTS and 2 PUMPS**

Capacity: 3-1/2 quarts each pump bowl  
Electrical: 120V; 50/60 cycle; single phase; 1030wt; 8.6a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWLAPPHS 120V - LIGHTED WITH 2 HEATED SPOUTS and 2 PUMPS, and N\*, CD\* SIGNS**

Capacity: 3-1/2 quarts each pump bowl  
Electrical: 120V; 50/60 cycle; single phase; 1090wt; 9.1a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWSA4H240VE - STAINLESS STEEL WITH INSETS and COVER**

Capacity: 4-1/8 quarts each inset  
Electrical: 240V; 50/60 cycle; single phase; 1000wt; 4.2a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWSA-P240VE - STAINLESS STEEL WITH 1 INSET and COVER and 1 PUMP**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 240V; 50/60 cycle; single phase; 1000wt; 4.2a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21-1/2 lbs.

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**MODEL 3DWSAPP240VE - STAINLESS STEEL WITH 2 PUMPS**

Capacity: 3-1/2 quarts each inset  
Electrical: 240V; 50/60 cycle; single phase; 1000wt; 4.2a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21 lbs.

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**MODEL 3DWSAFW240VE - STAINLESS STEEL (INSETS WITH COVERS SSB-4 or SSB-4H, and LADLES - OPTIONAL)**

Capacity: 4-1/8 quarts each inset  
Electrical: 240V; 50/60 cycle; single phase; 1000wt; 4.2a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 21 lbs.

**MODEL 3DWLA4H240VE - LIGHTED WITH INSETS and COVERS and 6\*\* SIGNS**

Capacity: 4-1/8 quarts each inset  
Electrical: 240V; 50/60 cycle; single phase; 1060wt; 4.4a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWLA-P240VE - LIGHTED WITH 1 INSET and COVER and 1 PUMP, and 6\*\* SIGNS**

Capacity: 4-1/8 quarts each inset; 3-1/2 quarts pump bowl  
Electrical: 240V; 50/60 cycle; single phase; 1060wt; 4.4a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21 lbs.

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**MODEL 3DWLAPP240VE - LIGHTED WITH 2 PUMPS and N\*, F\* SIGNS**

Capacity: 3-1/2 quarts each inset  
Electrical: 240V; 50/60 cycle; single phase; 1060wt; 4.4a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 21 lbs.

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**MODEL 3DWLA-FW240VE - LIGHTED (INSETS WITH COVERS SSB-4 or SSB-4H and LADLES - OPTIONAL) and 6\*\* SIGNS**

Capacity: 4-1/8 quarts each inset  
Electrical: 240V; 50/60 cycle; single phase; 1060wt; 4.4a.  
Dimensions: 11-1/2" D x 18" W x 12-1/2" H  
Net Weight: 21 lbs.

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**MODEL 3DWSAPHS240E - STAINLESS STEEL WITH 1 INSET and COVER, and HEATED SPOUT and PUMP**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 240V; 50/60 cycle; single phase; 1015wt; 4.2a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWLAPHS240E - LIGHTED WITH 1 INSET and COVER, and HEATED SPOUT and PUMP, and 6\*\* SIGNS**

Capacity: 4-1/8 quarts inset; 3-1/2 quarts pump bowl  
Electrical: 240V; 50/60 cycle; single phase; 1075wt; 4.5a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWSAPPHS24E - STAINLESS STEEL WITH 2 HEATED SPOUTS and 2 PUMPS**

Capacity: 3-1/2 quarts each pump bowl  
Electrical: 240V; 50/60 cycle; single phase; 1030wt; 4.3a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs.

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**MODEL 3DWLAPPHS24E - LIGHTED WITH 2 HEATED SPOUTS and 2 PUMPS, and N\*, CD\* SIGNS**

Capacity: 3-1/2 quarts each pump bowl  
Electrical: 240V; 50/60 cycle; single phase; 1090wt; 4.5a.  
Dimensions: 15-1/2" D x 18" W x 15-1/2" H  
Net Weight: 22 lbs

**NOTES:**

Bowl 3QT, SSB - OPTIONAL FOR ALL MODELS

\* N - Nacho Sign, F - Fudge Sign, CD - Chili Dog Sign, BQ - BBQ Sign, C - Chili Sign

\* \* N - Nacho Sign, F - Fudge Sign, CD - Chili Dog Sign, BQ - BBQ Sign, C - Chili Sign, S - Soup Sign



## GENERAL INSTALLATION DATA

### CAUTION

This equipment is designed and sold for commercial use only by personnel trained and experienced in its operation and is not sold for consumer use in and around the home nor for use directly by the general public in food service locations.

Before using your new equipment, read and understand all the instructions & labels associated with the unit prior to putting it into operation. Make sure all people associated with its use understand the units operation & safety before they use the unit.

All shipping containers should be checked for freight damage both visible and concealed. This unit has been tested and carefully packaged to insure delivery of your unit in perfect condition. If equipment is received in damaged condition, either apparent or concealed, a claim must be made with the delivering carrier.

Concealed damage or loss - if damage or loss is not apparent until after equipment is unpacked, a request for inspection of concealed damage must be made with carrier within 15 days. Be certain to retain all contents plus external and internal packaging materials for inspection. The carrier will make an inspection and will supply necessary claim forms.

### INSTALLATION

These food warmers are equipped for the voltage and wattage indicated on the nameplate mounted to the bottom panel and are designed for use on alternating current (AC) only.



### CAUTION

**DO NOT CONNECT TO DIRECT CURRENT (DC).**

### GENERAL OPERATING INSTRUCTIONS

These warmers are designed to use the 3-1/2 quart capacity stainless steel bowls ("SSB") or with 4-1/8 quart insets (SSB-4 or SSB-4H).

Follow these simple steps for setting up the warmer:

1. Fill the warmer bowl with one and a third quarts of hot water.
2. Place spacer into bowl.  
**NOTE:** Use 11/16" high spacer for the pump warmer. Use 1" high spacer (tips up) for SSB-4 or SSB-4H inset. Use 1" high spacer (tips down) for Polar Ware insets.
3. Turn warmer on.
4. Place inset (SSB-4 or SSB-4H) with food product into the water bowl. Place 3-1/2 quart bowl (SSB) with product into the water bowl on pump model.
5. On pump model, pre-heat fudge or cheese before inserting pump. Pump will not function if fudge or cheese is too thick.
6. Place lid over inset, or close cover on hinged inset, or place pump into fudge or cheese. After placing pump turn it to engage into the heated spout.
7. Because the consistency of different foods varies, and because liquids and solids absorb heat at different rates, it is impractical to specify an exact dial setting. However, at the point between figures "3" and "4" the temperature is approximately 145° F, the proper holding temperature for fudge. When the dial is set at the figure "5" the temperature is approximately 170° F, a good holding temperature for cheese sauce. After pre-heating, set the thermostat to the desired temperature.
8. Turn the control knob to the extreme left position "LOW" when not in use.
9. Do not keep unit on high heat for more than 45 minutes, as the food product may become overheated.



## **CAUTION**

**DO NOT TOUCH THE HEATED SPOUT WITHOUT HEAT INSULATING MITTENS OR OTHER MEANS OF BURN PREVENTION.**

**DO NOT OPERATE UNIT WITHOUT WATER. CHECK WATER LEVEL FREQUENTLY.**

## **CLEANING INSTRUCTIONS**

### **IMPORTANT**

Stainless steel may corrode if not cleaned properly.

Clean and dry the heated bowl inside the warmer every night. Use a soft cloth and mild soap to keep exterior surfaces bright and shining. To keep the inside surface of the bowl clean, use S.O.S. or Brillo pads as often as necessary. Do not use detergents, strong abrasives or metal scouring pads on exterior surface of warmer.



## **CAUTION**

**DO NOT IMMERSE IN WATER AT ANY TIME.**

## **PUMP CLEANING**

Before using and at least daily, disassemble the pump and wash all parts.

To disassemble pump:

1. Unscrew nut-cylinder. Pull pump-plunger from pump chamber.
2. Unscrew knob from plunger assembly and disassemble.
3. Unscrew cap-tube and nut-sleeve-tube from dispense tube.  
Remove cover from pump assembly.
4. Remove pin "U" from pump assembly and disengage dispense tube from pump chamber.
5. Remove balls from pump chamber.
6. Wash all parts thoroughly in hot soapy water and rinse thoroughly. Use 18" long brush to clean inside of dispensing tube. Reassemble pump. When reassembling pump, wet o-ring with edible vegetable oil, then reassemble. Make sure all parts are in their proper place.

## **SANITIZING PUMP ASSEMBLIES**

It is recommended that the pump assembly be sanitized after routine disassembly and cleaning. Prepare a 200 ppm quaternary solution (similar to Pro-Quat 103). Immerse all pump parts in this solution for at least 60 seconds, remove and let air dry. Reassemble the pump.

## **PRIMING PUMP**

Three (3) strokes of the pump plunger are necessary to initially prime and vend thick food products.

If pump does not dispense product properly, remove plunger assembly from pump and make sure the plunger "o" ring is in place on the pump plunger. If the "o" ring is missing disassemble the pump parts and make certain the "o" ring is not in the pump plunger tube, pump chambers or vend tube before replacing "o" ring.



## **CAUTION**

**FAILURE TO DO THIS CAN CAUSE A BROKEN "O" RING TO BE PUMPED OUT WITH THE FOOD BEING VENDED.**



## **SIGN REPLACEMENT**

1. Unplug cord from the receptacle.
2. Push front plastic panel up using a plastic pin or very small screwdriver.
3. Pull forward on the bottom edge of the plastic panel and remove it.
4. Replace the sign.
5. Place the front plastic panel back into its original position.

## **LIGHT BULB REPLACEMENT**

1. Unplug cord from the receptacle.
2. Remove both front panels as stated above.
3. Replace bulbs with a 10 or 15 watt candelabra base for 120V or a 10 watt medium base for 240V.

## **MAINTENANCE AND REPAIRS**

Contact the factory, a service representative or a local service company for service or required maintenance.



**THOROUGHLY INSPECT YOUR UNIT ON ARRIVAL**

This unit has been tested for proper operation before leaving our plant to insure delivery of your unit in perfect condition. However, there are instances in which the unit may be damaged in transit. In the event you discover any type of damage to your product upon receipt, you must immediately contact the transportation company who delivered the item to you and initiate your claim with same. If this procedure is not followed, it may affect the warranty status of the unit.

**LIMITED EQUIPMENT WARRANTY**

All workmanship and material in Star products have a one (1) year limited warranty on parts & labor in the United States and Canada. Such warranty is limited to the original purchaser only and shall be effective from the date the equipment is placed in service. Star's obligation under this warranty is limited to the repair of defects without charge, by the factory authorized service agency or one of its sub-agencies. Models that are considered portable (*see below*) should be taken to the closest Star service agency, transportation prepaid.

- > Star will not assume any responsibility for loss of revenue.
- > Holman Brand equipment warranty repair must be pre-authorized before any work is performed.
- > On all shipments outside the United States and Canada, see International Warranty.
- \* The warranty period for the JetStar series six (6) ounce popcorn machines is two (2) years.
- \* The warranty period for the Chrome-Max Griddles is five (5) years on the griddle surface. See detailed warranty provided with unit.
- \* The warranty period for Teflon/Dura-Tec coatings is one year under normal use and reasonable care. This warranty does not apply if damage occurs to Teflon/Dura-Tec coatings from improper cleaning, maintenance, use of metallic utensils, or abrasive cleaners. This warranty does not apply to the "non-stick" properties of such materials.
- > This warranty does not apply to "Special Products" but to regular catalog items only. Star's warranty on "Special Products" is six (6) months on parts and ninety (90) days on labor.
- > This warranty does not apply to any item that is disassembled or tampered with for any purpose other than repair by a Star Authorized Service Center or the Service Center's sub-agency.
- > This warranty does not apply if damage occurs from improper installation, misuse, wrong voltage, wrong gas or operated contrary to the Installation and Operating instructions.
- > This warranty is not valid on UltraMax Conveyor Ovens *unless* a "start-up/check-out" has been performed by a Factory Authorized Technician.

**PARTS WARRANTY**

Parts that are sold to repair out of warranty equipment are warranted for ninety (90) days. The part only is warranted. Labor to replace the part is chargeable to the customer.

**SERVICES NOT COVERED BY WARRANTY**

- |  |   |
|--|---|
| 1. Travel time and mileage rendered beyond the 50 mile radius limit  | 10. Voltage conversions   |
| 2. Mileage and travel time on portable equipment ( <i>see below</i> )  | 11. Gas conversions   |
| 3. Labor to replace such items that can be replaced easily during a daily cleaning routine, ie; removable kettles on fryers, knobs, grease drawers on griddles, etc. | 12. Pilot light adjustment  |
| 4. Installation of equipment   | 13. Miscellaneous adjustments   |
| 5. Damages due to improper installation  | 14. Thermostat calibration and by-pass adjustment   |
| 6. Damages from abuse or misuse  | 15. Resetting of circuit breakers or safety controls or reset buttons                           |
| 7. Operated contrary to the Operating and Installation Instructions  | 16. Replacement of bulbs  |
| 8. Cleaning of equipment   | 17. Replacement of fuses  |
| 9. Seasoning of griddle plates   | 18. Repair of damage created during transit, delivery, & installation OR created by acts of God |

**PORTABLE EQUIPMENT**

Star will not honor service bills that include travel time and mileage charges for servicing any products considered "Portable" including items listed below. These products should be taken to the Service Agency for repair:

- \* The Model 510FD Fryer.
- \* The Model 526TOA Toaster Oven.
- \* The Model J4R, 4 oz. Popcorn Machine.
- \* The Model 526WOA Warming Oven.
- \* The Model 518CMA & 526CMA Cheese Melter.
- \* The Model 12MC & 15MC & 18MCP Hot Food Merchandisers.
- \* The Model 12NCPW & 15NCPW Nacho Chip/Popcorn Warmer.
- \* All Hot Dog Equipment **except Roller Grills & Drawer Bun Warmers.**
- \* All Nacho Cheese Warmers **except Model 11WLA Series Nacho Cheese Warmer.**
- \* All Condiment Dispensers **except the Model HPDE, & SPDE Series Dispenser.**
- \* All Specialty Food Warmers **except Model 130R, 11RW Series, and 11WSA Series.**
- \* All QCS/RCS Series Toasters **except Model QCS3 & RCS3 Series.**

**ALL:**

- \* Pop-Up Toasters
- \* Butter Dispensers
- \* Pretzel Merchandisers
- \* Pastry Display Cabinets
- \* Nacho Chip Merchandisers
- \* Accessories of any kind
- \* Sneeze Guards
- \* Pizza Ovens
- \* Heat Lamps
- \* Pumps

The foregoing warranty is in lieu of any and all other warranties expressed or implied and constitutes the entire warranty.

**FOR ASSISTANCE**

Should you need any assistance regarding the Operation or Maintenance of any Star equipment; write, phone, fax or email our Service Department. In all correspondence mention the Model number and the Serial number of your unit, and the voltage or type of gas you are using.

2

1

MATERIAL

FINISH

MODEL NO.

PART NO.

3DWSA, 3DWLA

SK1243

DR. M.P. CK. DATE 03-25-93

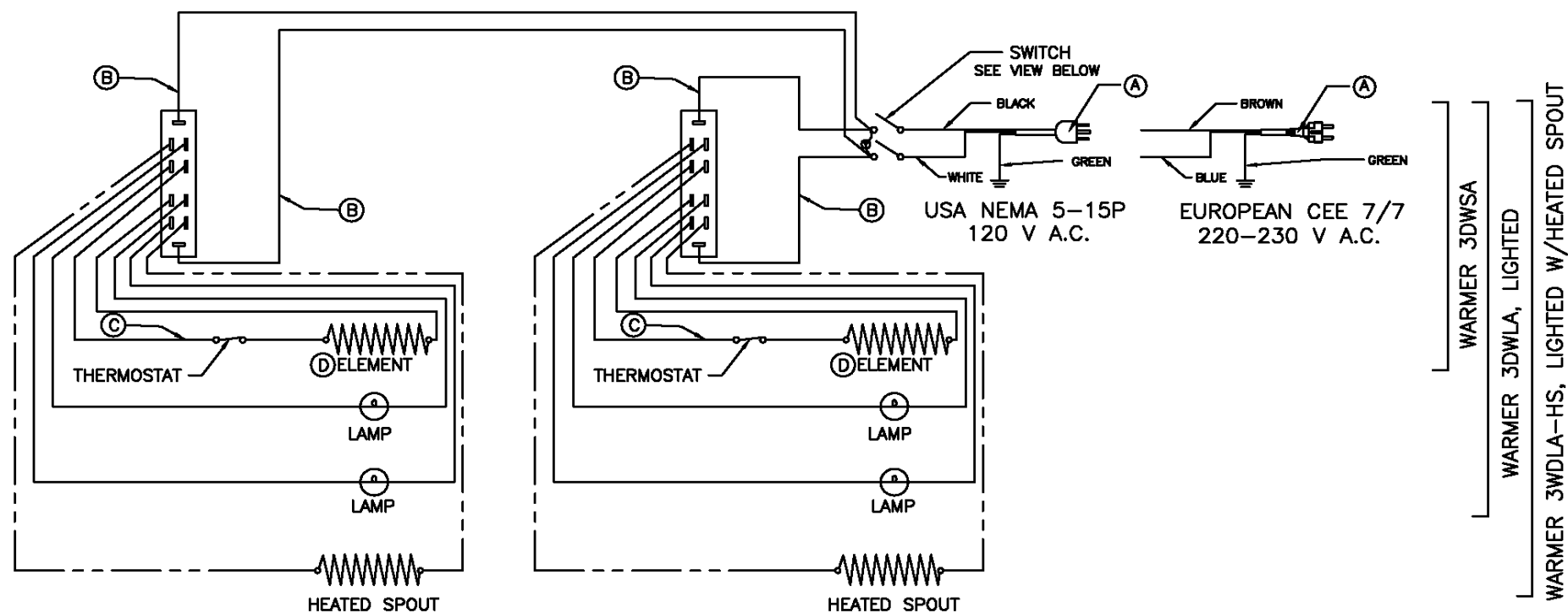
STAR MFG. INTERNATIONAL, INC.

TITLE WIRING DIAGRAM

LIMITS UNLESS OTHERWISE NOTED  
FRACTIONS  $\pm 1/64$  DECIMALS  $\pm .005$ 

10 SUNNEN DRIVE ST. LOUIS, MO 63143

CHANGES	LTR	DATE	CHANGE	DR
-		08-30-93	RELEASED FOR PRODUCTION	MP
A				



TO TERMINAL BOARD

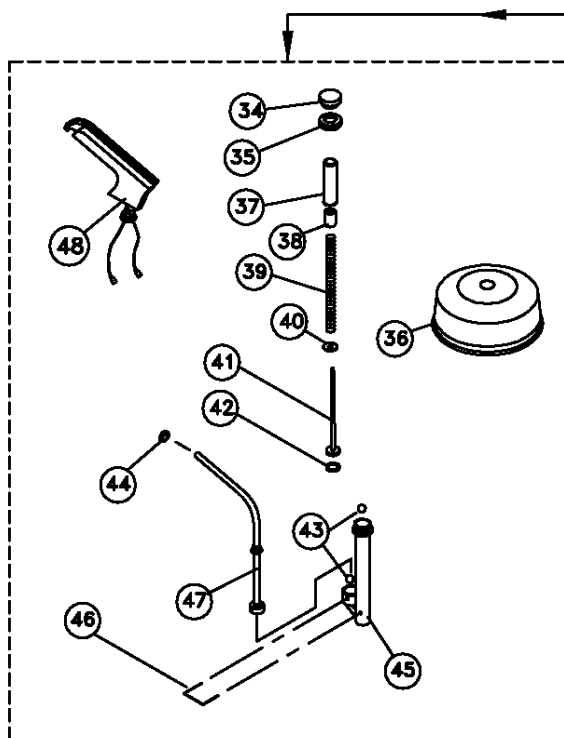
TO CORD SET

VIEW FROM TERMINAL  
SIDE OF SWITCH

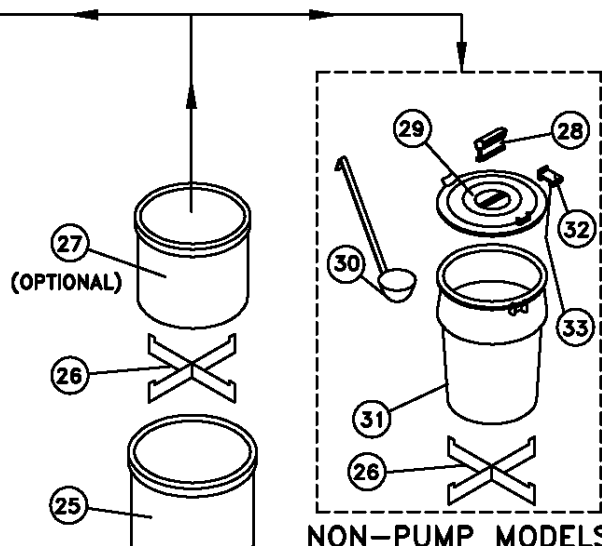
- (A) LEAD IN CORD ASSEMBLY
- (B) WIRE ASSEMBLY (2 REQ'D)
- (C) WIRE ASSEMBLY (2 REQ'D)
- (D) HEATING ELEMENT ASSEMBLY

2

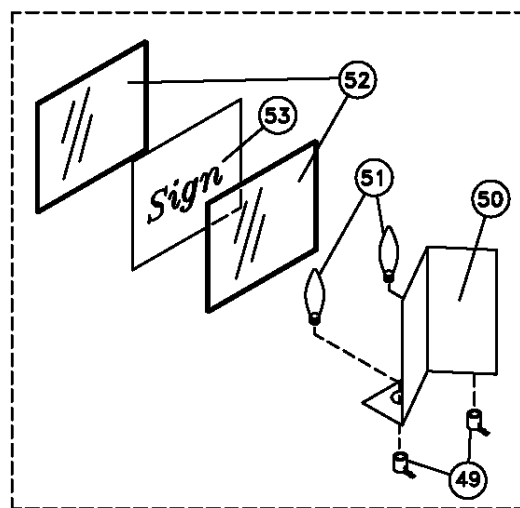
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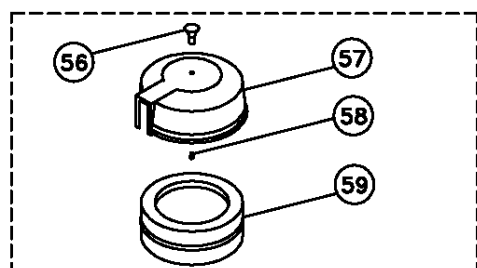
PUMP MODELS



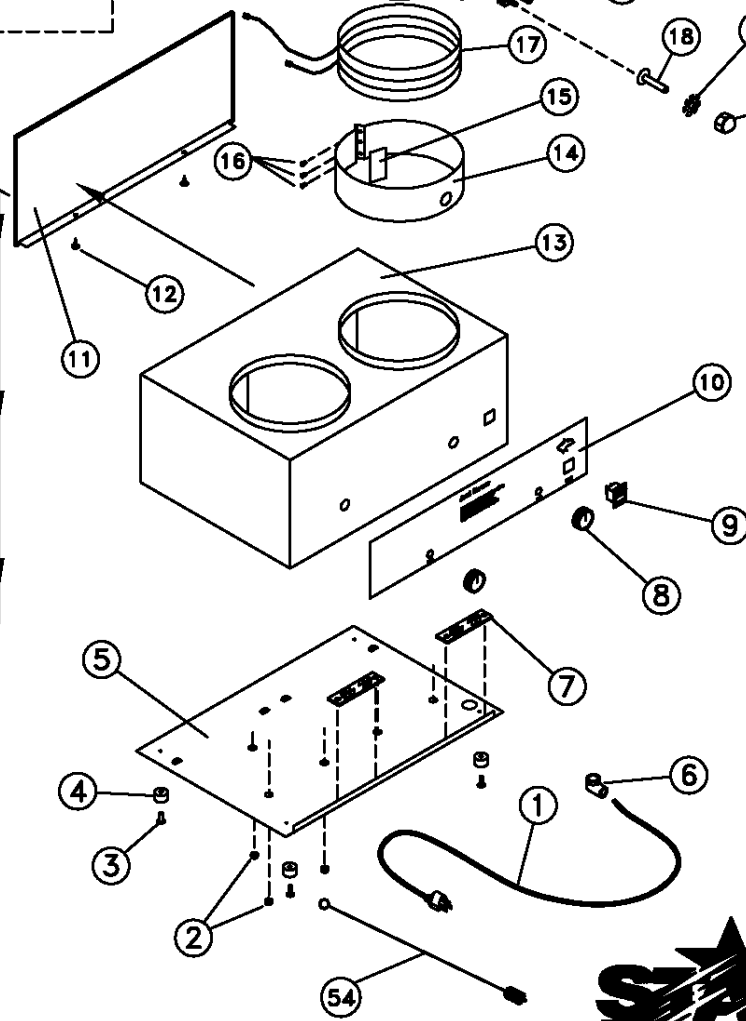
NON-PUMP MODELS



LIGHTED MODELS



MODELS WITH RING & COVER



# PARTS LIST

MODEL 3DWSA-3DWLA 120V/240VE

Key Number	Part Number	Number Per Unit	Description
1	P1-30220	1	CORD ASSY. 120V
	N2-30410	1	CORD ASSY. 240V
2	2C-2559	6	10-24 NUT
3	2C-Y5059	4	POP RIVET
4	2I-H7685	4	FOOT
5	P1-Y8791	1	BOTTOM
6	2K-7889	1	BUSHING 90° HEYCO
7	2E-Y8233	2	TERMINAL BOARD
8	2R-Y8261	2	KNOB-THERMOSTAT
9	2E-Z5884	1	SWITCH
10	2M-Y8818	1	REAR PANEL (SIGN)
11	P1-Y8823	1	FRONT PANEL S.S
11A	2M-Y8819	1	FRONT PANEL BLACK, NON-LIGHTED MODELS
12	2C-1631	2	SCREW #6 x 1/4
13	P1-30216	1	BODY ASSY. (WARMER)
	P1-30217	1	BODY ASSY. (ONE HEATED SPOUT)
	P1-30218	1	BODY ASSY. (TWO HEATED SPOUTS)
14	N2-Y8130	2	BAND
15	N2-Y8310	2	PLATE
16	2C-H5569	6	POP RIVET 1/8 x .6
17	2N-Y8227	2	ELEMENT 120V
	2N-Y8226	2	ELEMENT 240V
18	2C-Y8312	2	SCREW 8-32 x 1 FH
19	2C-H8670	4	WASHER-LOCK #8
20	2C-2556	4	NUT #8-32
21	2T-Y8262	2	THERMOSTAT
22	N2-Y8129	2	BRACKET
23	N2-Y8127	2	BAND-HEATER
24	2A-Y8556	6	SPACER
25	N2-30423	2	BOWL ASSY.
26	N2-30455	2	SPACER
27	2D-H6295	2	STAINLESS INSET (OPTIONAL) - SSB
28	2R-Y5701	2	HANDLE (INCLUDED ON SSB-4H)
29	N2-30436	2	COVER (INCLUDED ON SSB-4H)
30	2L-Z0577	2	LADLE 1 OZ.
NI	N2-30440	1	INSERT & COVER ASSY (INCLUDES KEY NO. 31, 32, 33)
31	N2-30437	2	INSET
32	O2-Y5703	2	HINGE-LEAF
33	2B-Y5792	4	PIN-HINGE
34	2R-Y9854	2	KNOB-BLK.
35	2A-Y9637	2	NUT
36	2L-Y7618	2	COVER
37	2V-Y7661	2	PLUNGER-SHIELD
38	2A-Z0718	2	GUIDE
39	2P-Z0830	2	SPRING
40	N2-Y4146	2	WASHER
41	2I-Y9636	2	ROD/PLUNGER
42	2I-Y4143	2	O-RING
43	2P-Y6196	4	BALL-VALVE
44	2A-Y7658	2	NUT
45	2I-Z0730	2	PUMP CHAMBER
46	N2-Y9685	2	PIN-"U"

**IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED  
INCLUDE MODEL AND SERIAL NUMBER**

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Some items are included for illustrative purposes only and in certain instances may not be available.



**Star Manufacturing International, Inc.**

# PARTS LIST

MODEL 3DWSA-3DWLA 120V/240VE

Key Number	Part Number	Number Per Unit	Description
47	N2-62008	2	DISPENSE TUBE ASSEMBLY STANDARD
48	N2-30426	2	SPOUT ASSY. 120V
	N2-30427	2	SPOUT ASSY. 240V
49	2E-Y8515	4	LAMP SOCKET 120V
	2E-Z0826	4	LAMP SOCKET 240V
50	N2-30428	2	LAMP REFLECTOR 120V
	N2-30431	2	LAMP REFLECTOR 240V
51	2S-Y8552	4	LAMP 15W 120V
	2S-Y8321	4	LAMP 15W 220V
52	2Q-Y8617	4	LEXAN PANEL
53	2M-Z0707	1	SIGN PACKET 6 TOTAL
	2M-Y8315	1	SIGN "HOT NACHOS"
	2M-Y8496	1	SIGN "BBQ"
	2M-Y8498	1	SIGN "CHILI"
	2M-Y8499	1	SIGN "CHILI DOG"
	2M-Y8500	1	SIGN "FUDGE"
	2M-Y8745	1	SIGN "SOUP"
54	2P-Y6211	1	BRUSH
55	2A-Y6124	2	SPACER 3/4 OZ. (HOST MARRIOT ONLY)
56	2R-Z0872	2	KNOB
57	2L-Z0541	2	COVER
58	2C-1548	2	SCREW
59	2L-Z0540	2	RING
	<b>NOT ILLUSTRATED</b>		
	2D-Y8877	1	BOWL INSERT SSB-4
	2L-Y8876	1	COVER INSERT SSB-4

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**Star Manufacturing International, Inc.**

**STAR MANUFACTURING**

10 Sunnen Drive, St. Louis, MO 63143 U.S.A.

(800) 807-9054    (314) 781-2777

Parts & Service (800) 807-9054

[www.star-mfg.com](http://www.star-mfg.com)