

JetStar®

COUNTER POPCORN POPPER

MODEL
39 & 86 Series

Installation and Operation Instructions

2M-Y8397 Rev.O 7/12/10



86-S



SAFETY SYMBOL



These symbols are intended to alert the user to the presence of important operating and maintenance instructions in the manual accompanying the appliance.

RETAIN THIS MANUAL FOR FUTURE REFERENCE

NOTICE

Using any part other than genuine Star factory supplied parts relieves the manufacturer of all liability.

Star reserves the right to change specifications and product design without notice. Such revisions do not entitle the buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment.

Due to periodic changes in designs, methods, procedures, policies and regulations, the specifications contained in this sheet are subject to change without notice. While Star Manufacturing exercises good faith efforts to provide information that is accurate, we are not responsible for errors or omissions in information provided or conclusions reached as a result of using the specifications. By using the information provided, the user assumes all risks in connection with such use.

MAINTENANCE AND REPAIRS

Contact your local authorized service agent for service or required maintenance. Please record the model number, serial number, voltage and purchase date in the area below and have it ready when you call to ensure a faster service.

Model No. _____

Serial No. _____

Voltage _____

Purchase Date _____

Authorized Service Agent Listing

Reference the listing provided with the unit

or

for an updated listing go to:

Website: www.star-mfg.com
E-mail Service@star-mfg.com
Telephone: (800) 807-9054 Local (314) 781-2777

Service Help Desk

Business Hours: 8:00 am to 4:30 p.m. Central Standard Time

Telephone: (800) 264-7827 Local (314) 781-2777

Fax: (800) 396-2677 Local (314) 781-2714

E-mail Parts@star-mfg.com
Service@star-mfg.com
Warranty@star-mfg.com

Website: www.star-mfg.com

Mailing Address: Star International Holdings Inc., Company
10 Sunnen Drive
St. Louis, MO 63143
U.S.A

SPECIFICATIONS:

39 SERIES

Capacity: 135 one ounce servings per hour
Electrical: 120 volt, 1197 watts, 9.98 amps
230 volt, 1197 watts, 5.20 amps
Cord Length - 6 ft.
Plug NEMA Spec - NEMA 5-15P (120V Models)
CEE7-7 (230V Models)

Dimensions:		Weight	lbs.	(kg)
39-A - Yellow	19 1/2" W x 14-1/4" D x 25 1/8" H (49.5 cm W x 36.2 cm D x 63.8 cm H)	Installed	45	(20.41)
		Shipping	56	(25.4)
39D-A - Wood Grain	21" W x 14-1/4" D x 25 1/8" H (53.3 cm W x 36.2 cm D x 63.8 cm H)	Installed	45	(20.41)
		Shipping	56	(25.4)
39R-A - Antique	19 1/2" W x 14-1/4" D x 25 1/8" H (49.5 cm W x 36.2 cm D x 63.8 cm H)	Installed	45	(20.41)
		Shipping	56	(25.4)
39S-A - Stainless Steel	19 1/2" W x 14-1/4" D x 25 1/8" H (49.5cm W x 36.2 cm D x 63.8 cm H)	Installed	45	(20.41)
		Shipping	56	(25.4)

ACCESSORY

Cart for 39 and J4R Popcorn Machines

Dimensions:		Weight	lbs.	(kg)
JPC-4/6	13 1/2" W x 19 1/4" D x 35" H (34.3 cm W x 48.9 cm D x 88.9 cm H)	Installed	42	(19.1)
		Shipping	50	(22.7)

86 SERIES

Capacity: 170 one ounce servings per hour
Electrical: 120 volt, 1197 watts, 10.0 amps
230 volt, 1100 watts, 4.8 amps
Cord Length - 6 ft.
Plug NEMA Spec - NEMA 5-15P (120V Models)
CEE7-7 (230V Models)

Dimensions:		Weight	lbs.	(kg)
86S & 86SS	19 1/2" W x 14-1/4" D x 30 1/2" H (49.5 cm W x 36.2 cm D x 77.5 cm H)	Installed	54	(24.5)
		Shipping	65	(29.5)



CAUTION

This equipment is designed and sold for commercial use only by personnel trained and experienced in its operation and is not sold for consumer use in and around the home nor for use directly by the general public in food service locations. For equipment to be used by the general public, please contact the factory.

Before using your new equipment, read and understand all the instructions & labels associated with the unit prior to putting it into operation. Make sure all people associated with its use understand the units operation & safety before they use the unit.

All shipping containers should be checked for freight damage both visible and concealed. This unit has been tested and carefully packaged to insure delivery of your unit in perfect condition. If equipment is received in damaged condition, either apparent or concealed, a claim must be made with the delivering carrier.

Concealed damage or loss - if damage or loss is not apparent until after equipment is unpacked, a request for inspection of concealed damage must be made with carrier within 15 days. Be certain to retain all contents plus external and internal packaging materials for inspection. The carrier will make an inspection and will supply necessary claim forms.



WARNING

GENERAL INSTALLATION INSTRUCTIONS

Each machine has been properly wired and inspected at the factory for operation on the voltage and type of current specified on the nameplate.

DO NOT CONNECT TO ANY OTHER TYPE OF CURRENT OR THE MACHINE WILL BE SERIOUSLY DAMAGED.

120 VOLT MACHINES

Machines with a nameplate stamped 120V are equipped for operation on 120 volt 60 hertz AC single phase service and must be connected to a 3 wire grounded, polarized receptacle.

230 VOLT MACHINES

Machines with a nameplate stamped 230CE are equipped for operation on 230 volt 50 hertz AC single phase service and must be connected to a 3 wire grounded receptacle.

DISPLAY SIGN

The display sign is shipped inside the cabinet. It can be located on the front glass or on the rear doors. If installed on the rear doors, cut the sign after installation to allow the doors to open.



CAUTION

GENERAL OPERATING INSTRUCTIONS

The motor air intake hole located on top of the machine must be clear of any obstructions.

DO NOT COVER THIS AIR VENT HOLE AS SERIOUS MOTOR DAMAGE WILL RESULT.

Make sure the corn drawer is in place on the machine before starting the popping cycle. With all switches in the "OFF" (0) position, proceed in the following sequence to pop corn:

1. Turn "ON" (1) the corn warming switch / lamp.
2. Turn "ON" (1) the kettle / motor switch. Allow six or seven minutes to pre-heat the kettle. Thermostat adjustments should not be necessary as it has been preset at the factory for the correct popping temperature.
3. Corn and oil measuring cups are supplied with your machine. Pour a level measuring cup of oil (two ounces) in kettle. Add 6 ounces of raw corn for the 39 Series models or 8 ounces of raw corn for the 86S Series models and 1/2 teaspoon of popcorn salt. Vary the amount of salt and oil to suit taste. If desired, salt may be added after the corn is popped.
4. When the corn stops popping (about 2 1/2 minutes), dump the kettle immediately by turning the handle clockwise approximately 90 degrees to release latch. Recharge as quickly as possible. Screen out unpopped kernels over the perforated section of the corn pan.
5. Turn the kettle switch off (0) when the desired amount of popping is completed.



CAUTION

DO NOT LEAVE THE KETTLE SWITCH "ON" (1) WHEN THE MACHINE IS NOT IN USE.

DO NOT IMMERSE KETTLE IN WATER OR ALLOW WATER TO COME IN CONTACT WITH THE HEATING ELEMENT.

POPPING CORN IN DRY KETTLE IS NOT RECOMMENDED.

KEEPING THE POPPING UNIT CLEAN

After each popping period, wipe the inside and outside of the kettle while it is warm (not hot) with a clean cloth. This is important to keep salt, seasoning, oil from forming a carbonized material which not only lowers popping efficiency but can cause excessive smoking or damage the kettle. For retaining the high luster on the stainless steel kettle shell and lids, use a non-abrasive standard stainless steel cleaner when the kettle is cold. Use a damp cloth and a warm mild soap solution to clean the clear glass and plastic surfaces.

TO REMOVE KETTLE:

Allow kettle to cool or use heat insulated gloves to remove a hot kettle. Turn off the kettle switch. Disconnect the twist lock cap at the end of the kettle conduit, turn kettle handle clockwise 90 degrees to unlatch the kettle. Remove the hitch pin clip from the kettle hinge pin, hold the kettle and pull out the hinge pin. The kettle can now be removed from the unit. Do not place the kettle in water as this will damage the electrical assembly.

MAINTENANCE AND REPAIRS

Contact the factory, a service representative or a local service company for service or required maintenance.

THOROUGHLY INSPECT YOUR UNIT ON ARRIVAL

This unit has been tested for proper operation before leaving our plant to insure delivery of your unit in perfect condition. However, there are instances in which the unit may be damaged in transit. In the event you discover any type of damage to your product upon receipt, you must immediately contact the transportation company who delivered the item to you and initiate your claim with same. If this procedure is not followed, it may affect the warranty status of the unit.

LIMITED EQUIPMENT WARRANTY

All workmanship and material in Star products have a one (1) year limited warranty on parts & labor in the United States and Canada. Such warranty is limited to the original purchaser only and shall be effective from the date the equipment is placed in service. Star's obligation under this warranty is limited to the repair of defects without charge, by the factory authorized service agency or one of its sub-agencies. Models that are considered portable (*see below*) should be taken to the closest Star service agency, transportation prepaid.

- > Star will not assume any responsibility for loss of revenue.
- > On all shipments outside the United States and Canada, see International Warranty.
- * The warranty period for the JetStar six (6) ounce & Super JetStar eight (8) ounce series popcorn machines is two (2) years.
- * The warranty period for the Chrome-Max Griddles is five (5) years on the griddle surface. See detailed warranty provided with unit.
- * The warranty period for Teflon/Dura-Tec coatings is one year under normal use and reasonable care. This warranty does not apply if damage occurs to Teflon/Dura-Tec coatings from improper cleaning, maintenance, use of metallic utensils, or abrasive cleaners, abrasive pads, product identifiers and point-of-sale attachments, or any other non-food object that comes in continuous contact with the roller coating. This warranty does not apply to the "non-stick" properties of such materials.
- > This warranty does not apply to "Special Products" but to regular catalog items only. Star's warranty on "Special Products" is six (6) months on parts and ninety (90) days on labor.
- > This warranty does not apply to any item that is disassembled or tampered with for any purpose other than repair by a Star Authorized Service Center or the Service Center's sub-agency.
- > This warranty does not apply if damage occurs from improper installation, misuse, wrong voltage, wrong gas or operated contrary to the Installation and Operating instructions.
- > This warranty is not valid on Conveyor Ovens *unless* a "start-up/check-out" has been performed by a Factory Authorized Technician.

PARTS WARRANTY

Parts that are sold to repair out of warranty equipment are warranted for ninety (90) days. The part only is warranted. Labor to replace the part is chargeable to the customer.

SERVICES NOT COVERED BY WARRANTY

- | | |
|--|---|
| 1. Travel time and mileage rendered beyond the 50 mile radius limit | 10. Voltage conversions |
| 2. Mileage and travel time on portable equipment (<i>see below</i>) | 11. Gas conversions |
| 3. Labor to replace such items that can be replaced easily during a daily cleaning routine, ie; removable kettles on fryers, knobs, grease drawers on griddles, etc. | 12. Pilot light adjustment |
| 4. Installation of equipment | 13. Miscellaneous adjustments |
| 5. Damages due to improper installation | 14. Thermostat calibration and by-pass adjustment |
| 6. Damages from abuse or misuse | 15. Resetting of circuit breakers or safety controls or reset buttons |
| 7. Operated contrary to the Operating and Installation Instructions | 16. Replacement of bulbs |
| 8. Cleaning of equipment | 17. Replacement of fuses |
| 9. Seasoning of griddle plates | 18. Repair of damage created during transit, delivery, & installation OR created by acts of God |

PORTABLE EQUIPMENT

Star will not honor service bills that include travel time and mileage charges for servicing any products considered "Portable" including items listed below. These products should be taken to the Service Agency for repair:

- * The Model 510FD Fryer.
- * The Model 526TOA Toaster Oven.
- * The Model J4R, 4 oz. Popcorn Machine.
- * The Model 518CMA & 526CMA Cheese Melter.
- * The Model 12MC & 15MC & 18MCP Hot Food Merchandisers.
- * The Model 12NCPW & 15NCPW Nacho Chip/Popcorn Warmer.
- * All Hot Dog Equipment **except Roller Grills & Drawer Bun Warmers.**
- * All Nacho Cheese Warmers **except Model 11WLA Series Nacho Cheese Warmer.**
- * All Condiment Dispensers **except the Model HPD & SPD Series Dispenser.**
- * All Specialty Food Warmers **except Model 130R, 11RW Series, and 11WSA Series.**
- * All QCS/RCS Series Toasters **except Model QCS3 & RCS3 Series.**

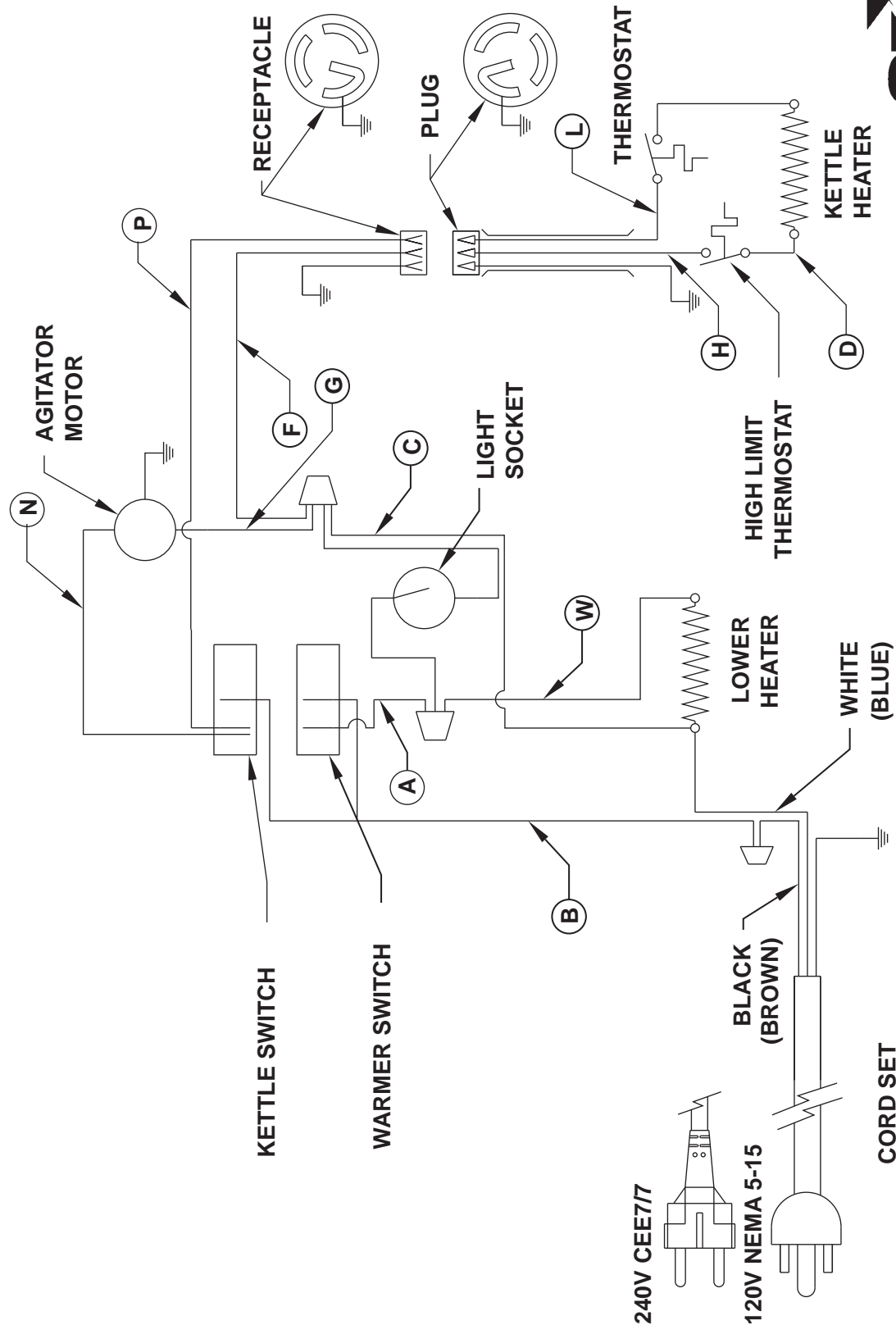
ALL:

- * Pop-Up Toasters
- * Butter Dispensers
- * Pretzel Merchandisers
(Model 16PD-A Only)
- * Pastry Display Cabinets
- * Nacho Chip Merchandisers
- * Accessories of any kind
- * Sneeze Guards
- * Pizza Ovens
(Model PO12 Only)
- * Heat Lamps
- * Pumps-Manual

The foregoing warranty is in lieu of any and all other warranties expressed or implied and constitutes the entire warranty.

FOR ASSISTANCE

Should you need any assistance regarding the Operation or Maintenance of any Star equipment; write, phone, fax or email our Service Department. In all correspondence mention the Model number and the Serial number of your unit, and the voltage or type of gas you are using.



MODEL: WIRE DIAGRAM, 39A, 86S

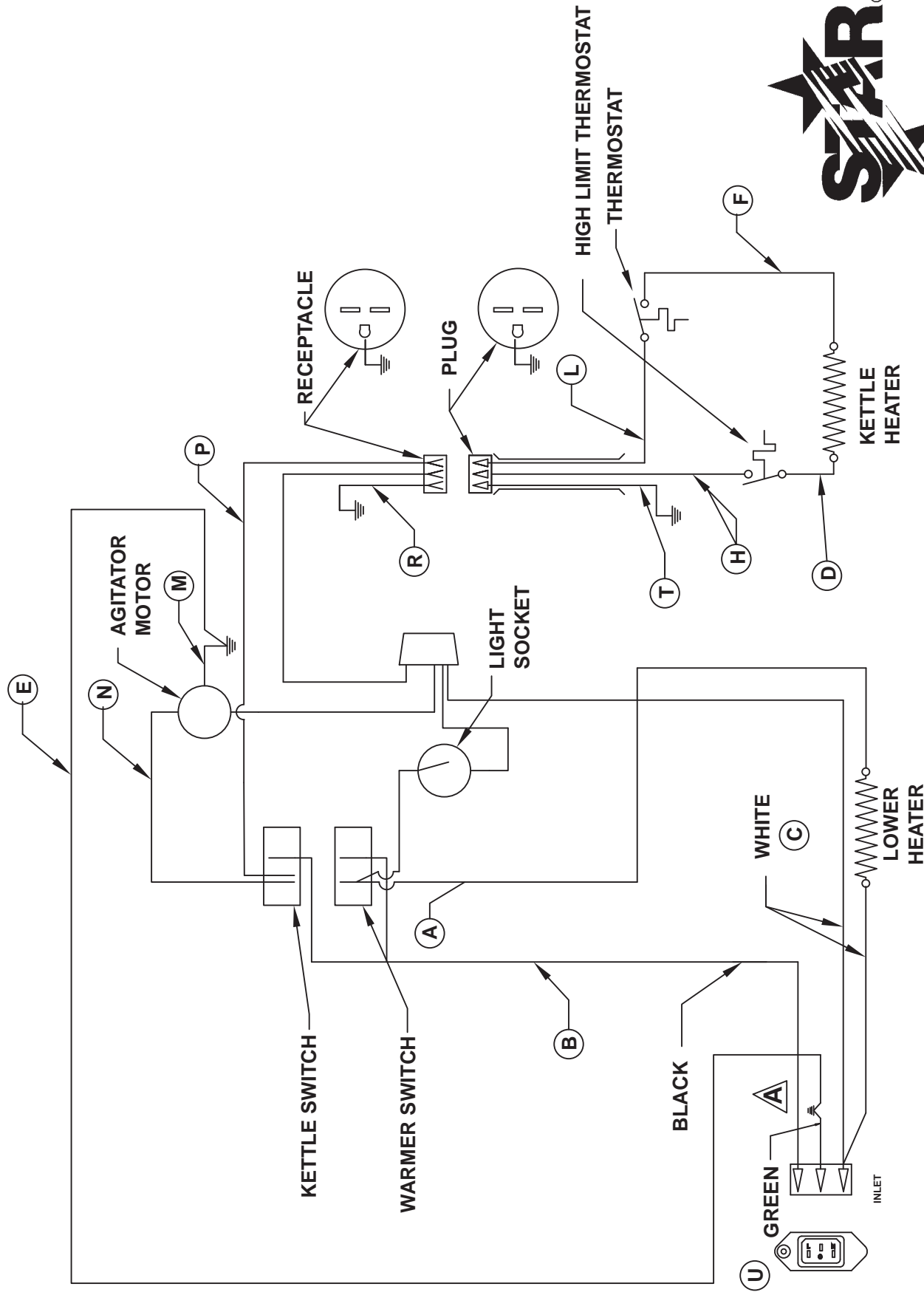
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STAR MANUFACTURING INTERNATIONAL INC.

SK1148

Rev C

02/28/2005



MODEL: WIRE DIAGRAM, 39A, 86S 230CE

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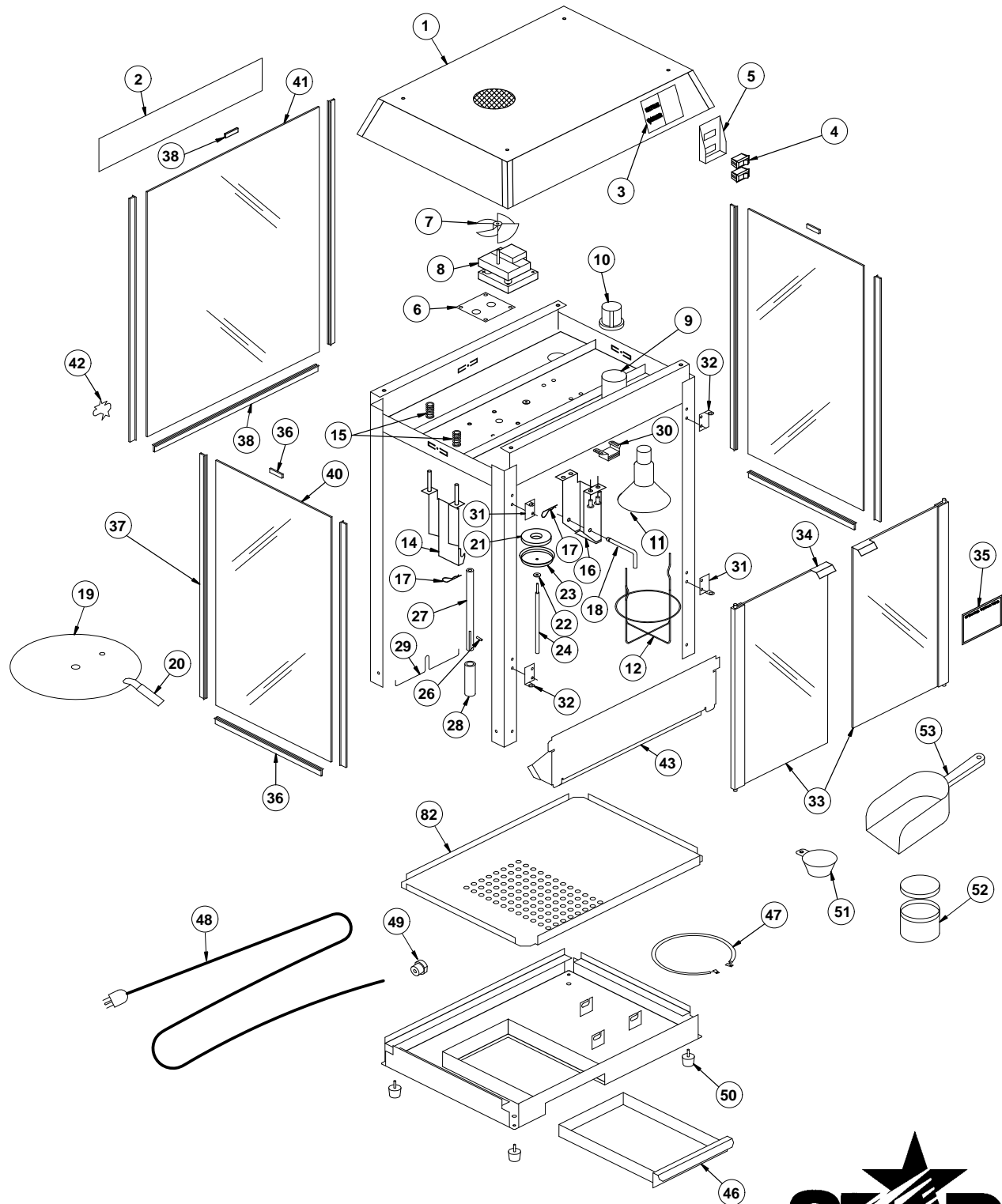
STAR MANUFACTURING INTERNATIONAL INC.

SK1317

Rev B

01/04/1996





NOTE: SEE DRAWING SK2135 FOR KETTLE ASSY.

SOME ITEMS ARE INCLUDED FOR
ILLUSTRATIVE PURPOSES ONLY AND IN
CERTAIN INSTANCES MAY NOT BE AVAILABLE



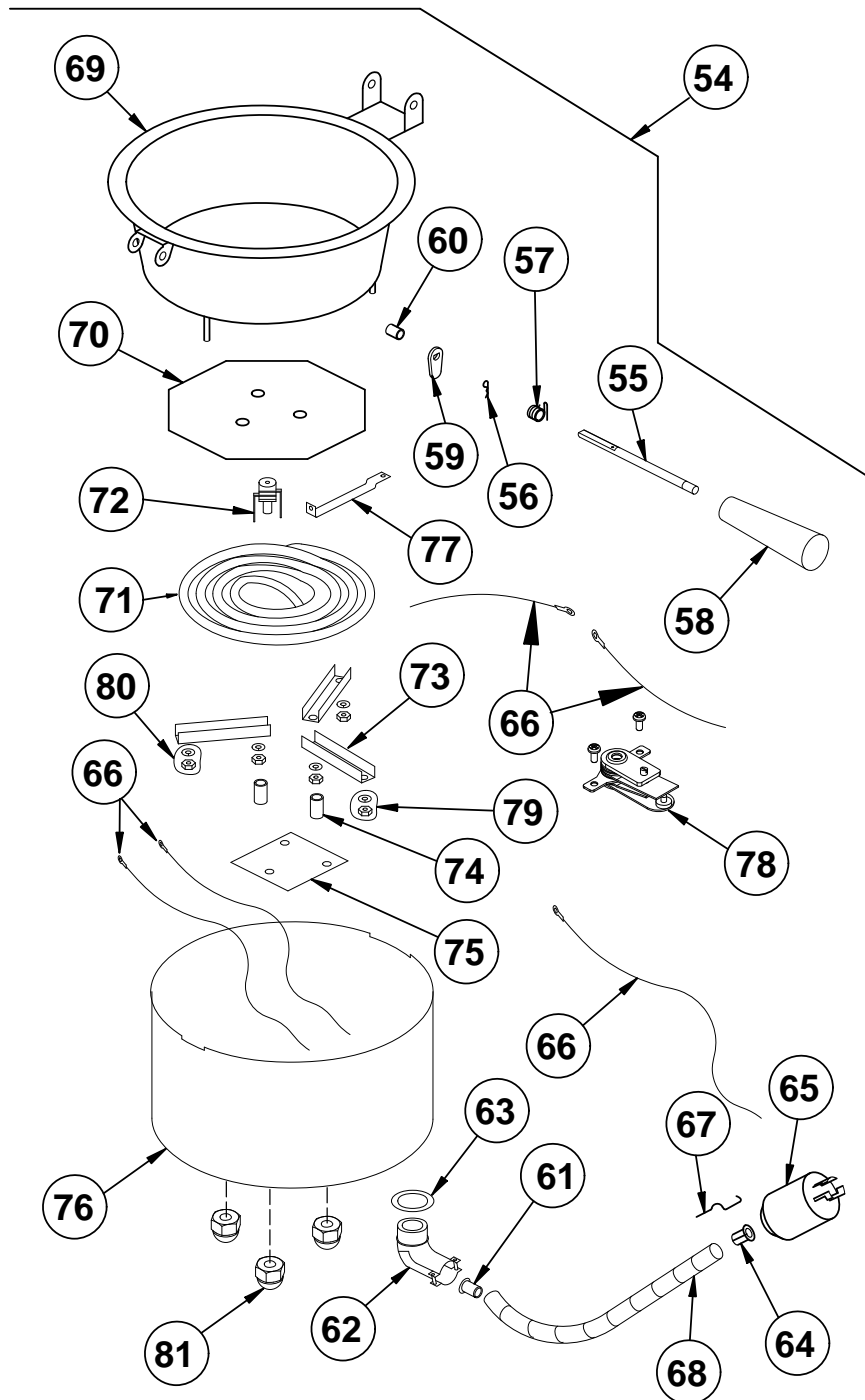
MODEL - 39-A & 86S, 120V/230CE

STAR MANUFACTURING INTERNATIONAL, INC.

SK1359

REV. G

7/22/05



SOME ITEMS ARE INCLUDED FOR
ILLUSTRATIVE PURPOSES ONLY AND IN
CERTAIN INSTANCES MAY NOT BE AVAILABLE

MODEL - 39-A & 86S, KETTLE ASSY

STAR MANUFACTURING INTERNATIONAL, INC.

SK2135

REV. C

11/2/07

PARTS LIST

July 12, 2010, Rev O

39A, 39D-A, 39S-A, 39S-AS 39R-A, 39S-GWP 6 oz. Popcorn Popper
MODEL 86S, 86SS 8 oz. Popcorn Popper

Key Number	Part Number	Number Per Unit	Description and Model Designation
1	C3-T1085	1	TOP - YELLOW 39-A
	C3-T1086	1	TOP - SPOTWELDED, STAINLESS STEEL 39S-A, 39S-AS, 86S, 86SS
	C3-T1087	1	TOP - WOODGRAIN 39D-A
	C3-T1093	1	TOP - RED 39R-A
2	2M-Y7447	1	SIGN DISPLAY-OLD STYLE 39D-A
	2M-Y9641	2	SIGN DISPLAY 39S-GWP
	2M-Z0355	1	SIGN DISPLAY 39A, 39S-A, 86S, 86SS
	2M-Y8642	1	SIGN DISPLAY 39R-A
3	2M-Z0090	1	LABEL-SWITCHES
4	2E-Y6144	3	SWITCH- (3967003 : BELOW)
	2E-Z0091	3	SWITCH- (3967004 : ABOVE)
	2E-Z0091	2	SWITCH - "1"/"0"
5	C3-Z0265	1	PLATE, SWITCH
6	2I-Y6709	1	CUSHION-MOTOR
7	2R-Y4810	1	FAN-BLADE (OLD STYLE, NON-MERKLE-KORFF MOTORS)
8	PS-39408	1	2U-Y6914, 39&86 RPL. MOTOR KIT mfg before 6-9-10
	2U-Z12380	1	MOTOR, GEAR 120V, FAN INCLUDED mfg after 6-9-10
	PS-39411	1	2U-Y6926, 39&86 RPL. MOTOR KIT (230CE)
9	2E-T1042	1	RECEPTACLE T/L (120V)
	2E-Z0089	1	RECEPTACLE, STRAIGHT BLADE (230CE)
10	2E-Y5921	1	LAMP SOCKET (120V)
	2E-Y9433	1	LAMP SOCKET (230CE)
11	2S-Y4584	1	LAMP (120V ONLY) 75W
	2S-Y8091	1	LAMP (230CE ONLY)
12	2B-Y7619	1	SHIELD-LAMP
14	2D-4P1004	1	KETTLE LATCH ASSEMBLY
15	2P-Y6918	2	SPRING LATCH
16	2V-Y7486	1	BRACKET KETTLE
17	2A-Y6694	2	CLIP-SHAFT
18	2A-Y4595	1	KETTLE HINGE PIN
19	C3-39214	1	KETTLE COVER ASSEMBLY
20	2R-Y7571	1	COVER TAB
21	2R-Y7229	1	MAGNET
22	2A-Y7460	1	SPACER-MAGNET CUP
23	C3-Y7230	1	CUP-MAGNET
24	2A-z4466	1	GUIDE-COVER
26	2C-T1008	1	GROOVE PIN
27	2A-Y6919	1	SHAFT 6 11/16"
28	2A-Y6916	1	COLLAR-AGITATOR (2-1/2")
29	2B-Y6206	1	BLADE-AGITATOR (6-1/2")
30	2C-9788	1	MAGNET CATCH
31	C3-Y7446	2	BRACKET HINGE RIGHT ALL EXCEPT 39D-A
	C3-Y7459	2	BRACKET HINGE RIGHT 39D-A
32	C3-Y7377	2	BRACKET HINGE LEFT ALL EXCEPT 39D-A
	C3-Y7458	2	BRACKET HINGE LEFT 39D-A
33	C3-39207	2	DOOR AND HINGE ASSEMBLY 39R-A
	C3-39211	2	DOOR AND HINGE ASSEMBLY 39A, 39S-A, 39S-GWP, 86S
	C3-39401	2	DOOR AND HINGE ASSEMBLY 39D-A
	C3-39245	1	DOOR & HINGE ASSY - SELF SERVE RIGHT 86SS
	C3-39238	1	DOOR & HINGE ASSY - SELF SERVE LEFT 86SS
34	C3-Y7475	2	PULL DOOR
35	2M-Y1755	1	SIGN-OPERATING INSTRUCTIONS
36	2I-Y7393	4	CHANNEL GLASS (SIDE-TOP & BOTTOM) 39D-A

**IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED
INCLUDE MODEL AND SERIAL NUMBER**

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OF 3

Some items are included for illustrative purposes only and in certain instances may not be available.



Star International Holdings, Inc. Company

PARTS LIST

July 12, 2010, Rev O

39A, 39D-A, 39S-A, 39S-AS, 39R-A, 39S-GWP 6 oz. Popcorn Popper
MODEL 86S, 86SS 8 oz. Popcorn Popper

Key Number	Part Number	Number Per Unit	Description and Model Designation
37	2I-Y7442	4	CHANNEL GLASS (SIDE-TOP & BOTTOM)
	2I-Y7394	6	CHANNEL GLASS (UPRIGHT)
	2I-Y7443	6	CHANNEL GLASS (UPRIGHT)
38	2I-Z0160	6	CHANNEL GLASS (UPRIGHT)
	2I-Y7395	2	CHANNEL GLASS (FRONT-TOP & BOTTOM)
	2I-Y7444	2	CHANNEL GLASS (FRONT-TOP & BOTTOM)
39	C3-8260	3	RETAINER-GLASS
40	2Q-Y7372	2	GLASS-SIDE (1/8" x 11-5/8" x 20-3/8")
	2Q-Z0161	2	GLASS-SIDE (1/8" x 11-3/8" x 25-3/8")
41	2Q-Y7373	1	GLASS-FRONT (1/8" x 17-3/8" x 20-3/8")
	2Q-Z0162	1	GLASS-FRONT (1/8" x 17-3/8" x 25-3/8")
42	2M-Y7480	1	LABEL-STAR EMBLEM
43	C3-Y8218	1	LOWER DOOR (3966461:BELOW)
	ALSO NEED		
	C3-39222	1	ASSY POST FILLER RIGHT SIDE
	C3-39223	1	ASSY POST FILLER LEFT SIDE
	C3-Y8218	1	LOWER DOOR (3966462:ABOVE)
	C3-Z0171	1	LOWER DOOR
46	C3-Y7483	1	CORN DRAWER
47	2N-Y4306	1	ELEMENT (120V ONLY) 50W
	2N-Y8077	1	ELEMENT (230CE ONLY)
48	C3-39111	1	LEAD IN CORD 120V
	2E-Z0512	1	LEAD IN CORD 230CE
49	2K-Y2967	1	BUSHING HEYCO 120V
	2E-Y9227	1	INLET 240VE
50	2I-H7685	4	BUMPER
51	2L-Y4639	1	CUP-MEASURE 1/4 CUP OIL (not included in all models)
52	2L-Y4640	1	CUP-MEASURE 3/4 CUP CORN (not included in all models)
53	2L-Y4916	1	SCOOP-CORN
54-79	C3-39209	1	KETTLE ASSEMBLY COMPLETE 120V
	C3-39219	1	KETTLE ASSEMBLY COMPLETE 240V
	C3-39235	1	KETTLE ASSEMBLY COMPLETE 230CE
55-60	PS-39216	1	KETTLE HANDLE ASSEMBLY COMPLETE
55	2A-Z4525	1	ROD-HANDLE
56	2B-Y6139	1	CLIP-HANDLE
57	2P-Y6141	1	SPRING-HANDLE
58	2R-Y7381	1	HANDLE-KETTLE
59	C3-Y5378	1	CAM
60	2A-Y6142	1	SLEEVE-HANDLE
61-68	PS-39217	1	KETTLE CONDUIT COMPLETE (120V)
61	2A-Y6627	1	BUSHING
62	2E-1177	1	CONNECTOR
63	2E-Y4967	1	WASHER
64	2K-1057	1	BUSHING ANTI-SHORT
65	2P-8354	1	CAP T/L 120V
	2P-Z0017	1	PLUG, STRAIGHT BLADE 230CE
66	2E-Z4458	1	WIRE KIT KETTLE ASSEMBLY (120V)
	2E-Z4461	1	WIRE KIT KETTLE ASSEMBLY (230CE)
67	C3-Y3045	1	GROUND STRAP (120V)
	C3-39234	1	WIRE ASSEMBLY - GROUND (230CE)
68	C3-Y6634	1	CONDUIT

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PARTS LIST

July 12, 2010, Rev O

39A, 39D-A, 39S-A, 39S-AS, 39R-A, 39S-GWP 6 oz. Popcorn Popper
MODEL 86S, 86SS 8 oz. Popcorn Popper

Key Number	Part Number	Number Per Unit	Description
69	C3-39208-PS	1	KETTLE ASSEMBLY-LINER
70	C3-39179	1	PLATE HEAT SINK ASSEMBLY
71	2N-Y7413	1	ELEMENT 1000W 120V 14.41 ohms
	2N-Y7414	1	ELEMENT 1000W 230CE
72	2T-Y7422	1	THERMOSTAT 120V
	2T-Y9453	1	THERMOSTAT 230CE
73	C3-Y7361	3	CHANNEL-HOLDER ELEMENT
74	C3-Y7482	3	SPACER
75	2H-Y7693	1	INSULATION PAD
76	C3-Y7360	1	KETTLE SHELL
77	C3-Y7362	1	LUG (120V)
78	PS-G1499	1	HIGH LIMIT PARTS KIT., 39/86
	2T-Z10182	1	RESETTABLE THERMOSTAT HIGH LIMIT 120V, mfg. after 9/2007
79	2C-1827	6	WASHER #10 EXT STL
80	2C-2560	6	NUT 10-24 HEX STL
81	2C-2559	3	ACORN NUTS 10-24
82	C3-Y7386	1	PAN - CORN
<p>IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED</p> <p>INCLUDE MODEL AND SERIAL NUMBER</p> <p>Some items are included for illustrative purposes only and in certain instances may not be available.</p>			

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Star International Holdings, Inc. Company

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